



Installation Manual

MINISPLIT FLOOR/CEILING AIR CONDITIONER

MODELS

MCC-MCH/MOC-MOH 09

MCC-MCH/MOC-MOH 12

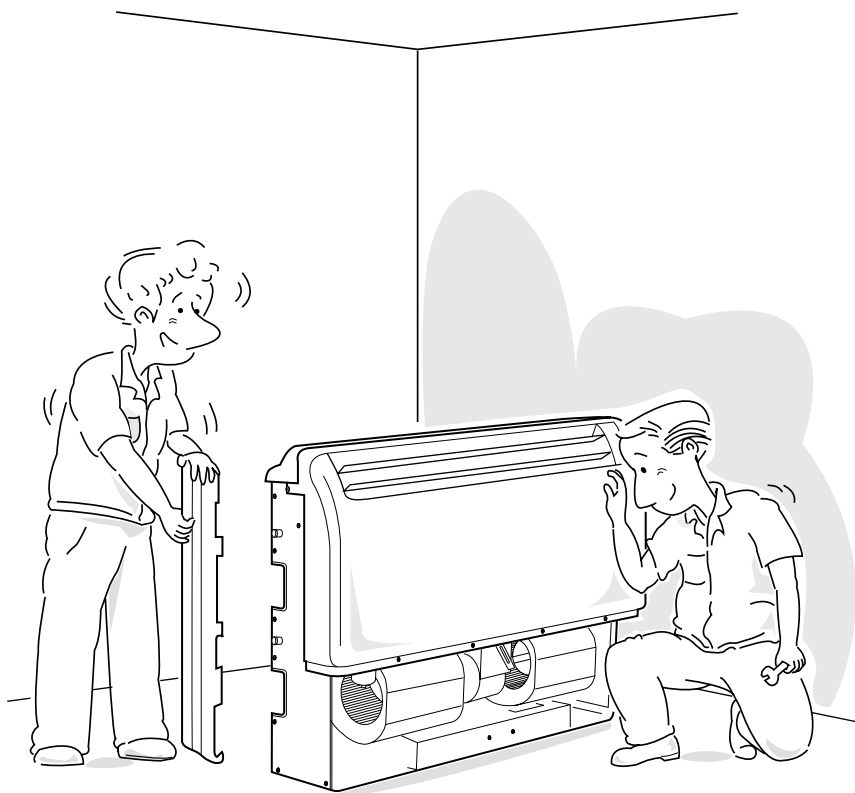
MCC-MCH/MOC-MOH 18

MCC-MCH/MOC-MOH 25

MCC-MCH/MOC-MOH 35

MCC-MCH/MOC-MOH 45

MCC-MCH/MOC-MOH 55



035T80012-000

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Please read this installation manual carefully before starting the installation. It will tell you necessary information.

Quality POLICY

We will continuously strive to satisfy our customers with consistent reliability in product, service and support.

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REQUIRED TOOLS

1. Screw Driver
2. Hexagonal Wrench
3. Torque Wrench
4. Spanner
5. Reamer
6. Hole Core Drill
7. Tape Measure
8. Thermometer
9. Manifold Guage
10. Gas Leak Detector
11. Vacuum Pump
12. Pipe Clamp
13. Pipe Cutter
14. Flare Tool Set
15. Electrical Circuit Tester

EXTENDED PARTS

1. Refrigerant Pipe

| Models | MCC-MCH/MOC-MOH | | | |
|-------------|-----------------|------|----------|-------|
| | 9 | 12 | 18,25,35 | 45,55 |
| Liquid size | 1/4" | 1/4" | 3/8" | 3/8" |
| Gas size | 3/8" | 1/2" | 5/8" | 3/4" |

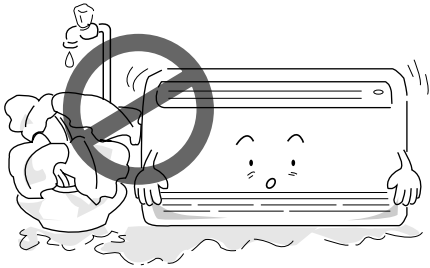
2. Pipe Insulation Material (Polyethylene foam 9 mm thick)
3. Vinyl Tape
4. Putty

SAFETY PRECAUTIONS

- Please read this installation manual carefully before starting installation of the unit.
- This air conditioning system contains refrigerant under pressure, rotating parts and electrical connection which may be dangerous and can cause injury. Installation and maintenance of this air conditioning system should only be carried out by trained and qualified personnel.
- After unpacking, please check the unit carefully for possible damage.
- Before undertaking any work on the unit, make sure that the power supply has been disconnected.

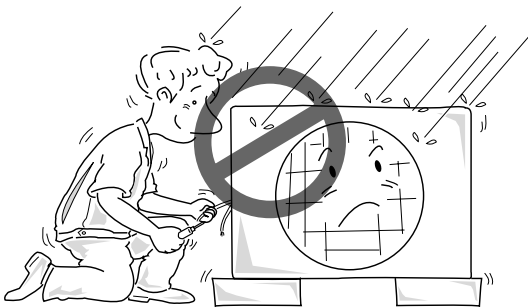
CAUTIONS FOR INSTALLATION

Do not store or unpack the unit in a wet area or expose to rain or water.



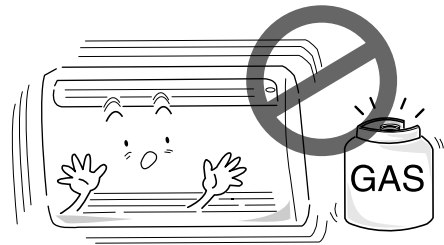
It may cause the unit to short circuit and may result electric shocks or fire.

Do not conduct installation in wet area or in the rain.



It is a high risk to cause the electrical shocks.

Do not install in a place where flammable gas may leak.



It may cause fire.

This system is designed for domestic or residential use only.

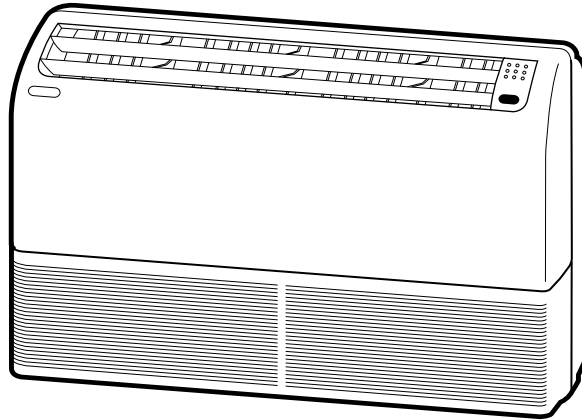


If used in certain environments, such as a manufacturing workplace, the equipment may not function efficiently.

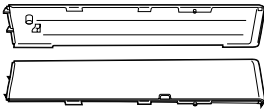


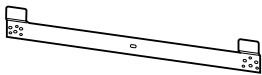
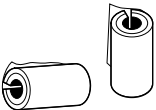

PART LIST

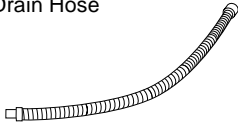


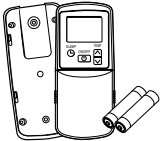
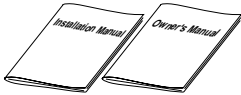
INDOOR UNIT

■ MCC-MCH 09-25



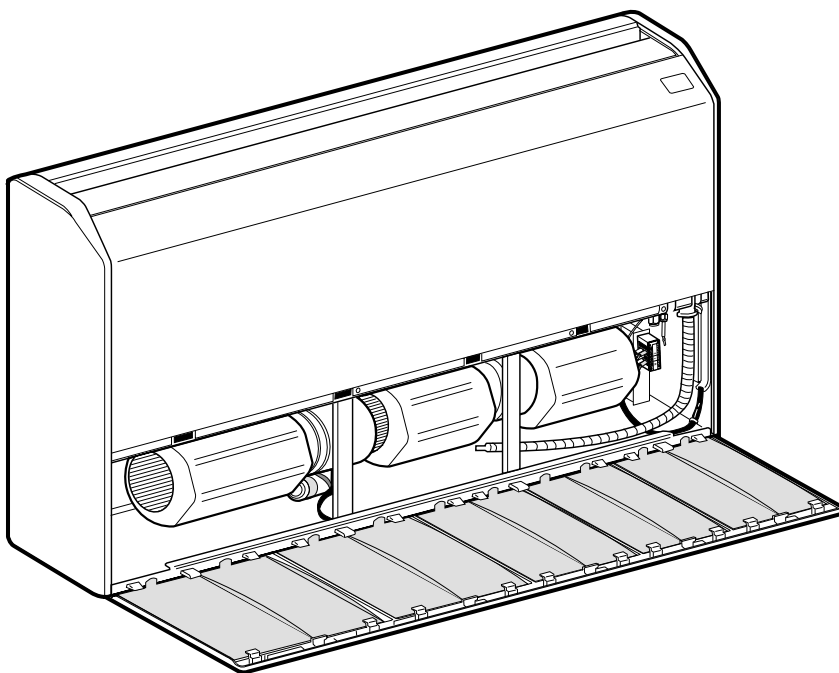
INSTALLATION ACCESSORIES

| Description | Q'ty | USE |
|---|------|---|
| Cover Plate  | 2 | |
| Tapping Screw (Ø4x10)  | 2 | |
| Tapping Screw (Ø4x20)  | 6 | For indoor side pipe joint (small pipe) |
| Wall Bracket  | 2 | Bracket for wall installation |
| Coupler Heat Insulator  | 2 | For indoor side pipe joint |
| Nylon Fastener  | 1 | For drain hose |

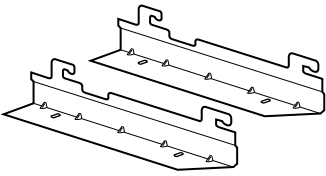
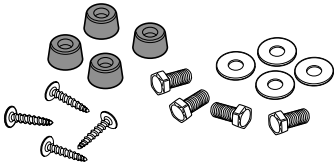
| Description | Q'ty | USE |
|--|------|-------------------------|
| Drain Hose  | 1 | |
| Insulation (Drain hose)  | 1 | Adhesive type |
| VT Wire  | 1 | For drain hose (280 mm) |
| Remote Control  | 1 | |
| Installation and Owner's manual  | 2 | |

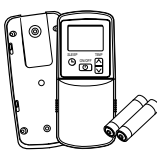

(continued)

■ MCC-MCH 35-55



INSTALLATION ACCESSORIES

| Description | Q'ty |
|---|------|
| Bracket  | 2 |
| Rubber, Screw and Bolt  | 16 |

| Description | Q'ty |
|---|------|
| Remote Control  | 1 |
| Installation and Owner's manual  | 2 |

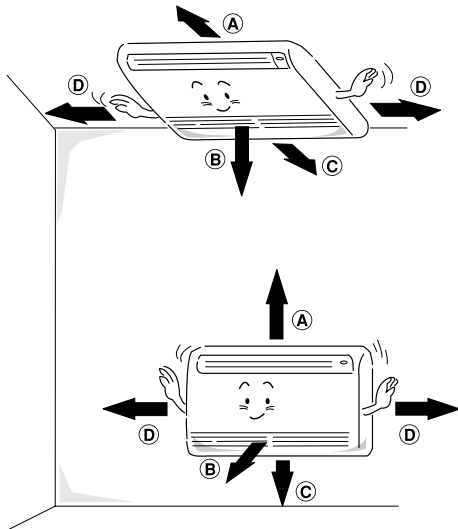
PREPARATION BEFORE INSTALLATION

- Before doing any work, check the interior power supply cord and the main breaker capacity are sufficient and the installation area is sufficient and complies with the requirements.
- Check that the power supply available agrees with nameplate voltage.
- Electrical work, wiring and cables must be performed in compliance with national and local wiring codes and standard.
- Do not use the extension cables. In the case extended cables are needed, use the terminal block.

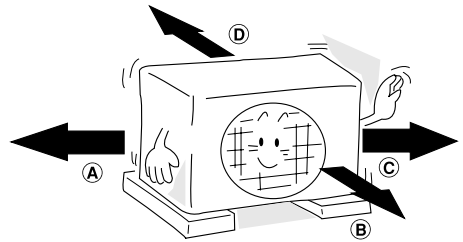
SELECTION OF THE LOCATION

- Select a place which provides the space around the units as shown in the diagram below.

Indoor Unit



Outdoor Unit



| Dimension (cm) | MCC-MCH | | | | | | |
|----------------|---------|----|----|----|----|----|----|
| | 09 | 12 | 18 | 25 | 35 | 45 | 55 |
| A | 50 | 50 | 50 | 50 | 50 | 50 | 50 |
| B | 80 | 80 | 80 | 80 | 80 | 80 | 80 |
| C | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| D | 20 | 20 | 20 | 20 | 20 | 20 | 20 |

| Dimension (cm) | MOC-MOH | | | | | | |
|----------------|---------|----|----|----|----|----|----|
| | 09 | 12 | 18 | 25 | 35 | 45 | 55 |
| A | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| B | 20 | 20 | 20 | 20 | 20 | 20 | 20 |
| C | 20 | 20 | 20 | 20 | 20 | 20 | 20 |
| D | 60 | 60 | 60 | 60 | 60 | 60 | 60 |

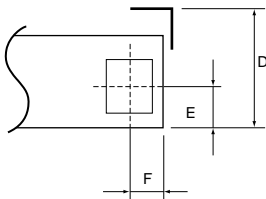
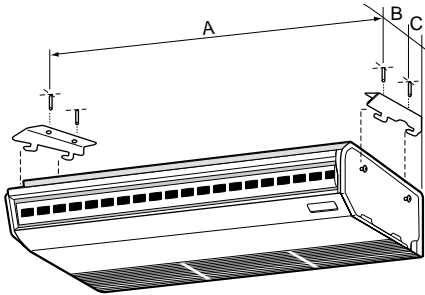
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DRILLING MEASUREMENT

Indoor Unit

Drill the hole to fixing unit follow the diagram below

Ceiling Installation Drilling

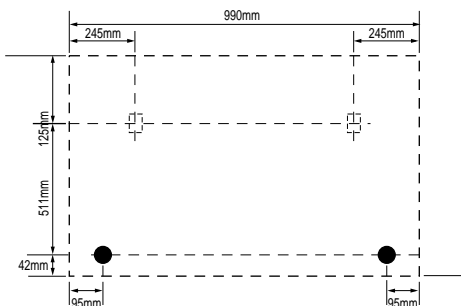


| Dimensions (mm) | MCC-MCH | | |
|-----------------|---------|-------|-------|
| | 35 | 45 | 55 |
| A | 1,402 | 1,402 | 1,692 |
| B | 201 | 201 | 201 |
| C | 145 | 145 | 145 |
| D | 215 | 215 | 215 |
| E | 115 | 115 | 115 |
| F | 88 | 88 | 88 |

Floor Installation Drilling

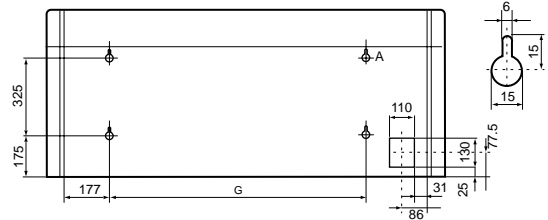
Model MCC-MCH 09, 12, 25

Drain hose drilling measurement floor case.



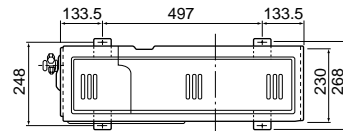
Model MCC-MCH 35, 45, 55

Drain hose drilling measurement floor case.

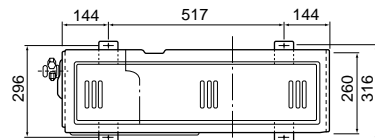


| Dimensions (mm) | MCC-MCH | | |
|-----------------|---------|-------|-------|
| | 35 | 45 | 55 |
| G | 1,122 | 1,122 | 1,442 |

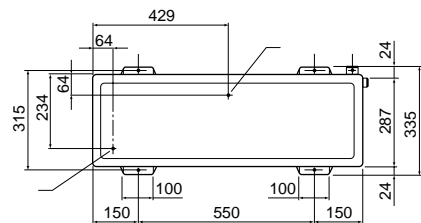
Outdoor Unit



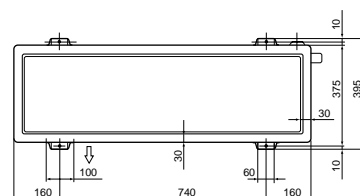
MO 09-12



MO 18



MO 25

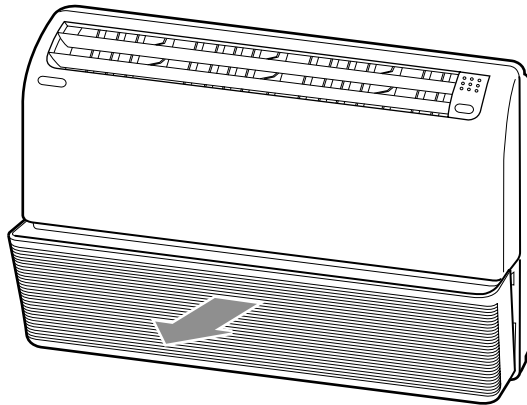


MO 35-55

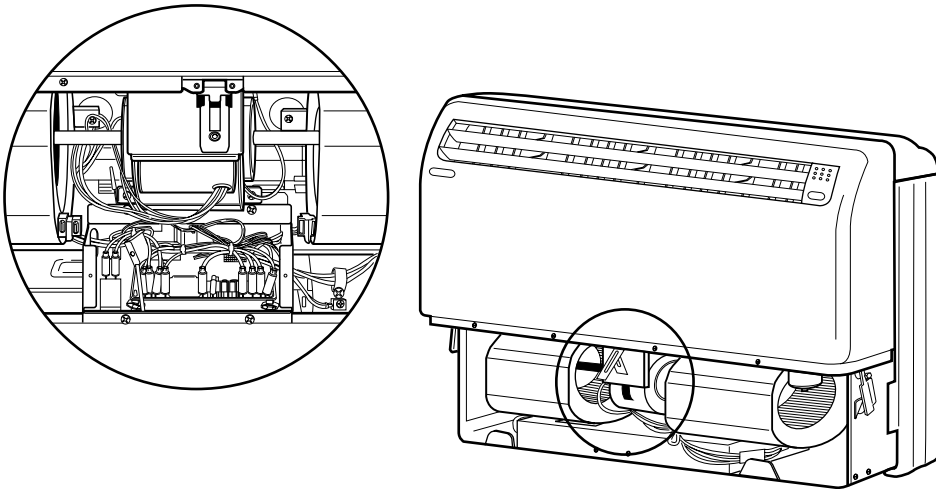
REMOTE CONTROL RECEIVING TYPE SETTING

The Indoor Unit can set its remote control receiver into type-A and type-B.

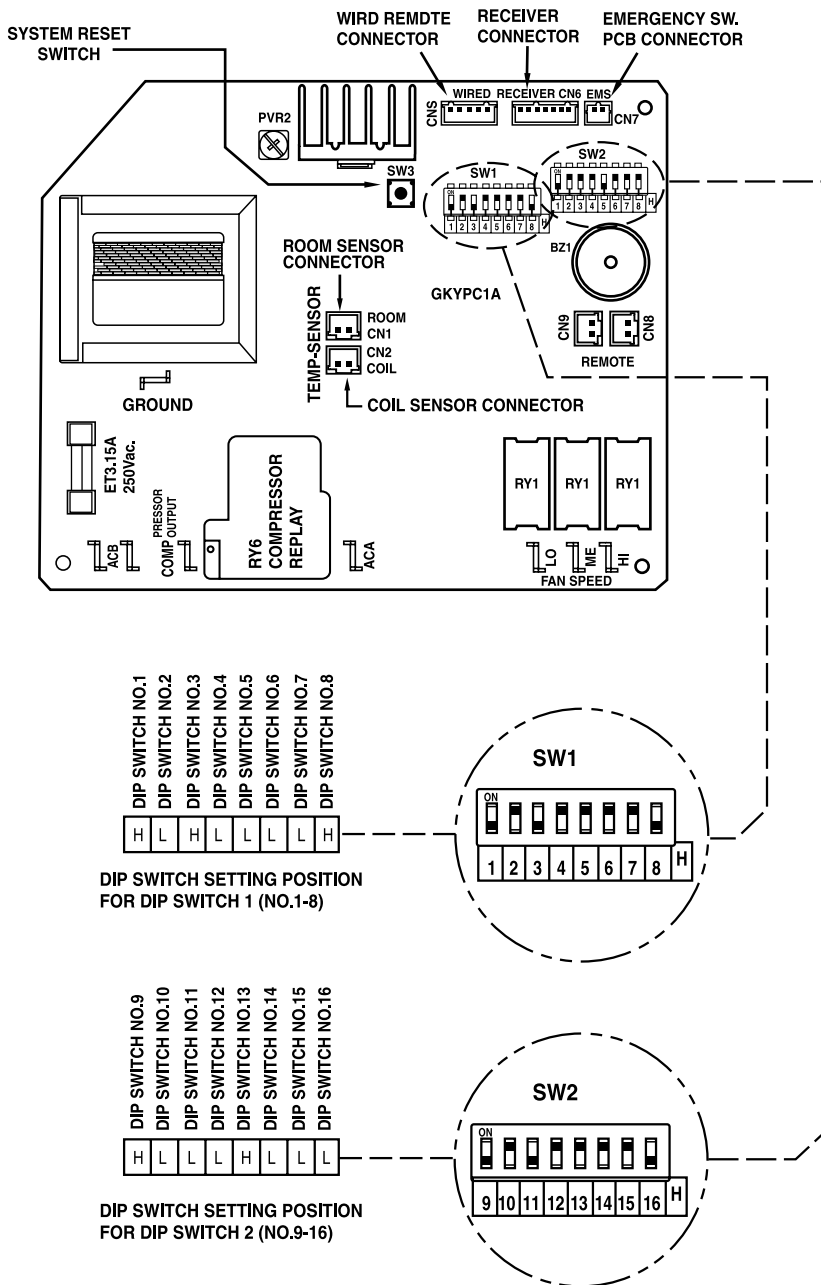
- 1 Open front grille.



- 2 Adjust dip switch 1 No. 8 to desire receiver type.



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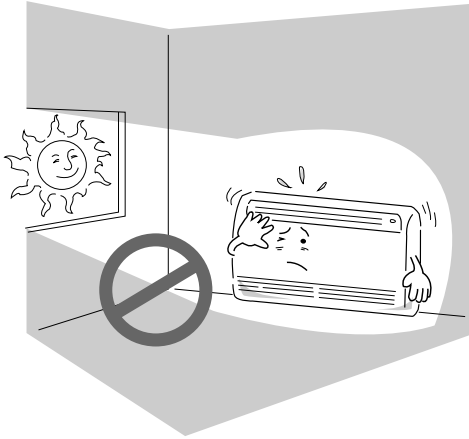


| Switch | No. | Setting | Remote Control receive |
|--------|-----|---------|------------------------|
| SW1 | 8 | H | A |
| | | L | B |

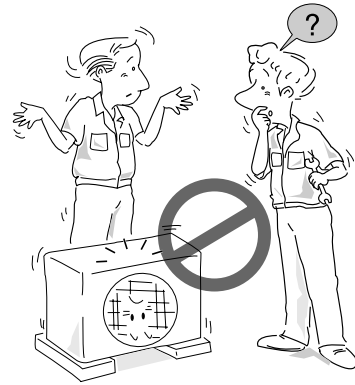
Notes

1. Default remote control receiving type setting is type-A.
2. Default remote control transmission type setting is type-A.
3. Remote control receiving type must be correct to Remote control transmission type.
4. Setting Remote control Transmission type see the Owner's manual.

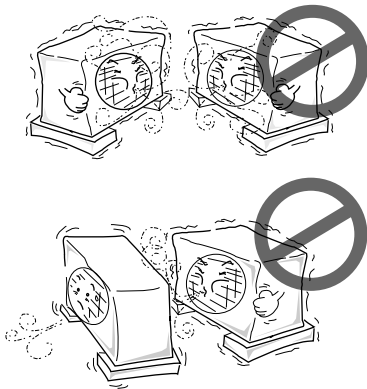
INSTALLATION IN THE FOLLOWING PLACES MAY RESULT IN TROUBLE



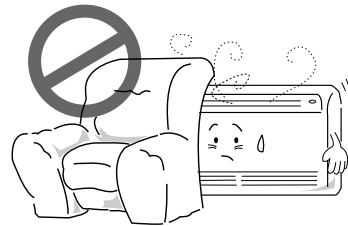
Installation of the indoor unit in direct sun light.



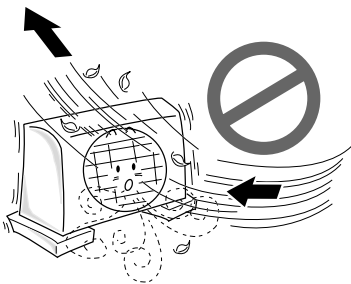
Installation in the unit in wrong direction.



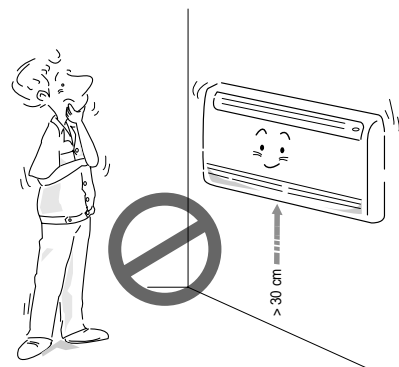
Installation of outdoor units too close or, blowing discharged air into each other.



Installation of the indoor unit in a place where there is an obstacle near the air inlet or outlet.

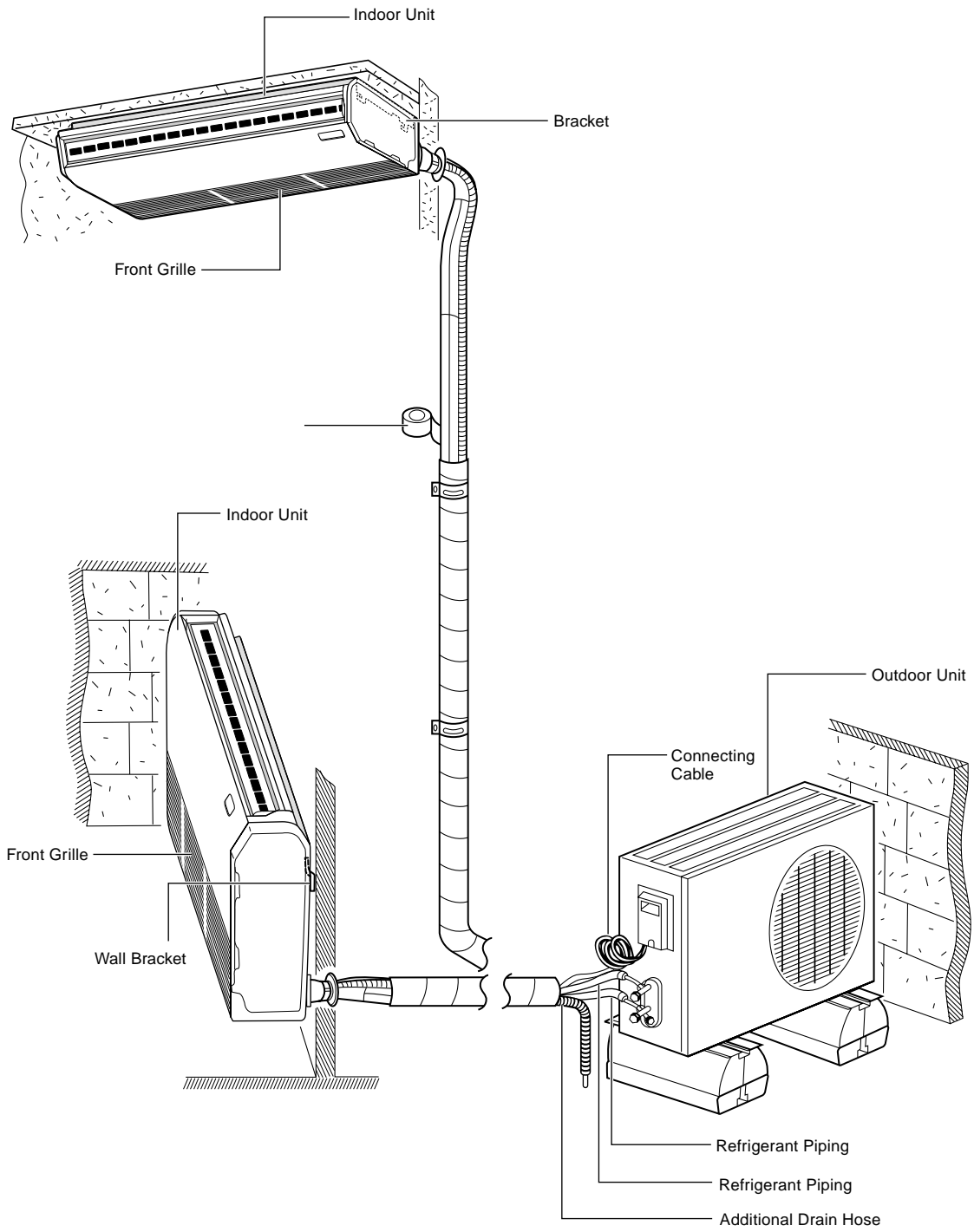


Installation of the outdoor unit in a place exposed regularly to a strong wind.



Installation of the indoor unit at too high > 30 cm a position.

INSTALLATION DIAGRAM



INSTALLATION PROCEDURE

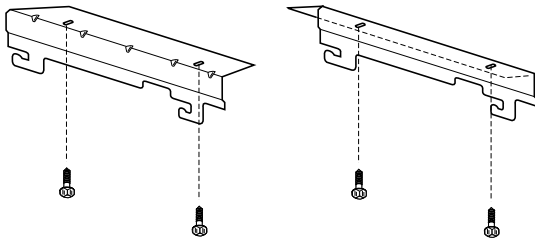
Cautions

- Piping must be performed by qualified personnel according to good refrigeration system practices
- Piping materials and insulation materials must be refrigerant quality
- Select the pipe diameters according to the size of unit and cut the pipe to design length by pipe cutter
- Check that no foreign bodies are inside the pipe
- Connect the pipe correctly
- Do not apply the excessive torque
- Connect the electric cable correctly
- Use an appropriate bending tool to form curves and avoid over-tightening the refrigerant tubes

INDOOR UNIT

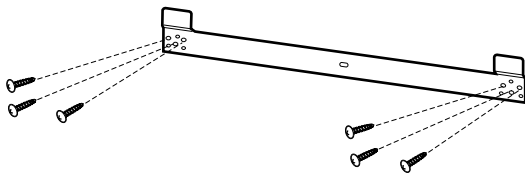
Bracket Fixing

- 1 Measure and mark the hole position.
- 2 Drill a hole and mount bracket.



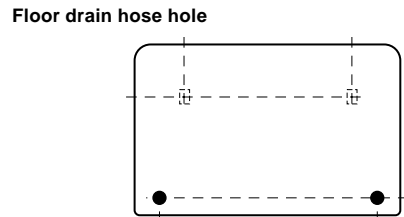
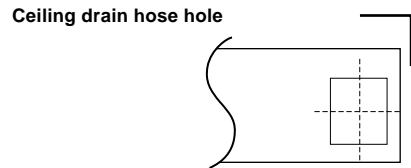
Wall Bracket Fixing

- 1 Measure and mark the hole position.
- 2 Drill a hole and mount bracket.

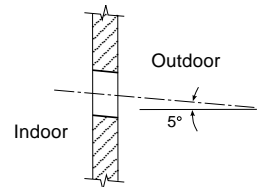


Drain Hose Drilling

- 1 Measure and mark the hole position.
- 2 Drill a hole at a slight downward slant toward the outdoor side.



Note : When installing the refrigerant pipes from others side. A hole must be place to allow fall towards the outdoor unit.

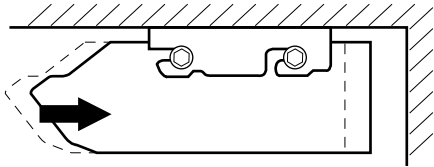


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Indoor Unit Fixing

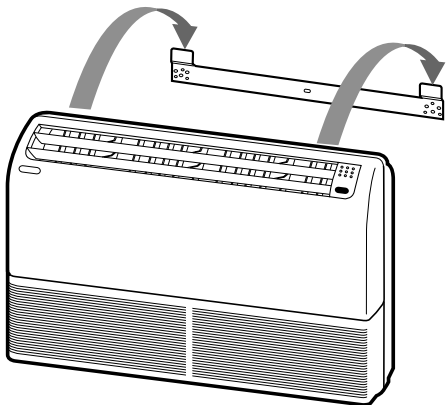
Ceiling Case

- 1 Lift the indoor unit to the bracket.
- 2 Push the indoor unit to lock at the bracket.



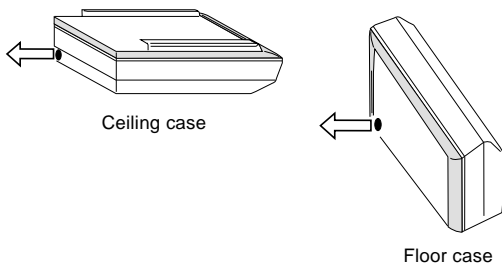
Floor Case

- 1 Tighten the bolt to lock indoor unit to bracket floor case.
- 2 Lift the indoor unit, and hang it to the wall bracket.
- 3 Make sure that the unit is correctly hung in place by sliding it to the left and the to the right.

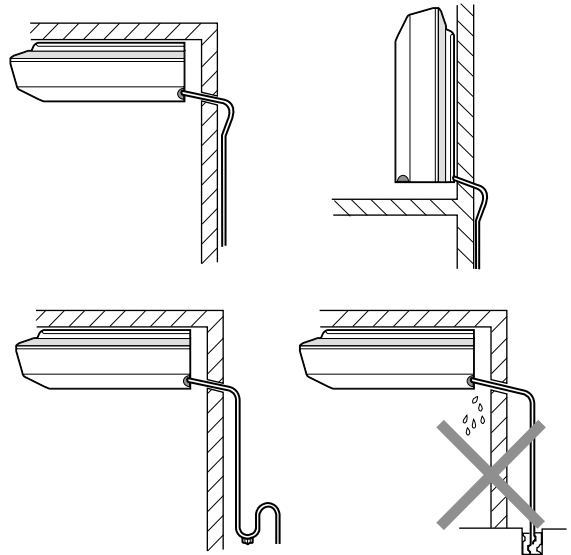


Drain Hose

Drain hose can pass through the indoor unit follow figure below.



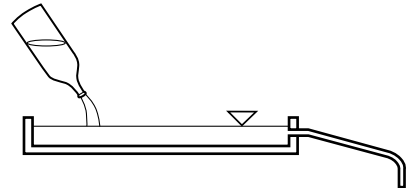
After fixing the indoor unit, open front grille and then insert refrigerant pipe, drain hose and electric cable from outdoor through the wall into the unit case, then connect drain hose together and arrange it.



Note : Do not put the drain hose end into water.

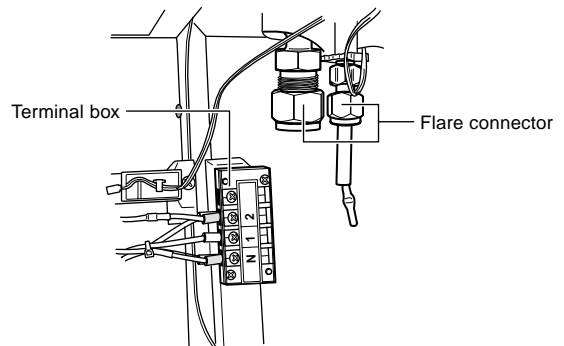
Verification of condensate water drainage:

Fill the drain pan with water and observe evacuation.



Unit Coupling

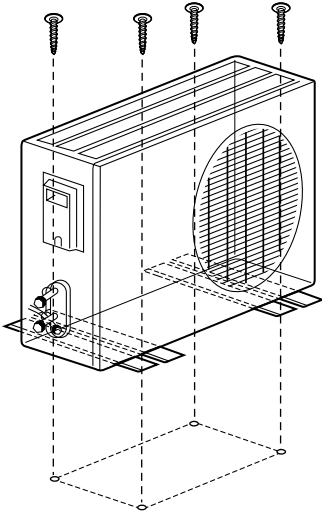
- 1 Connect electric cable to terminal box.
- 2 Connect refrigerant pipe to flare connector.



OUTDOOR UNIT

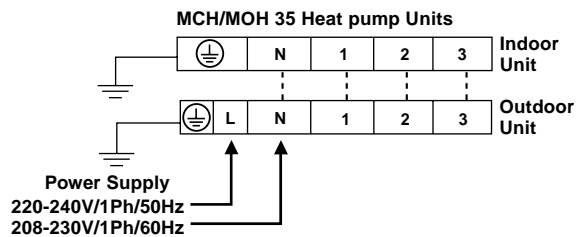
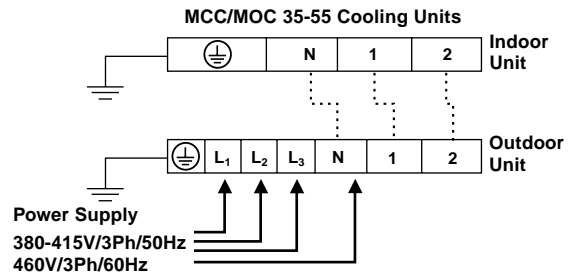
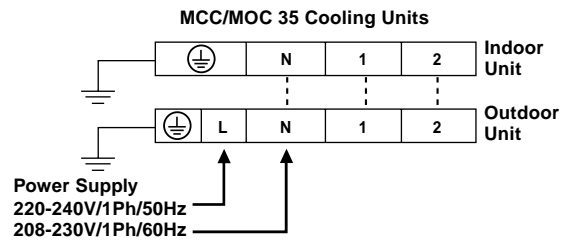
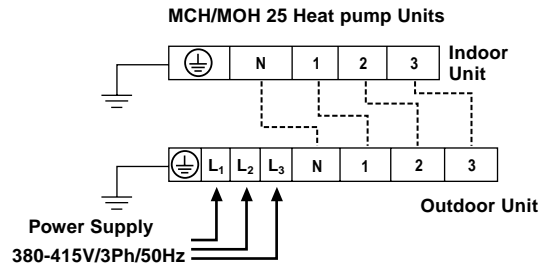
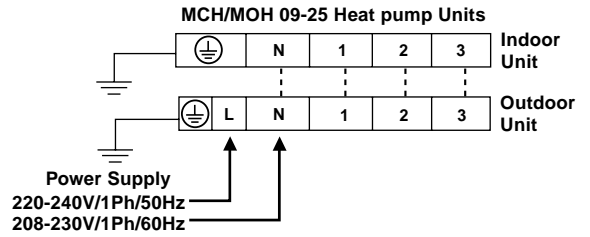
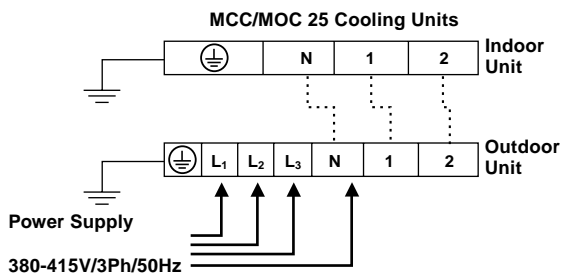
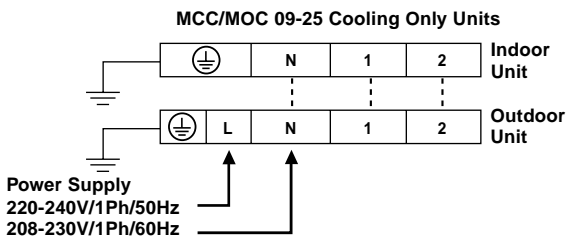
Unit Fixing

- 1 Measure and mark the hole position.
- 2 Drill the hole and fix the outdoor unit.

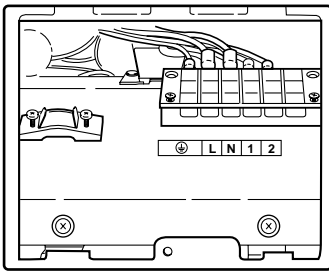
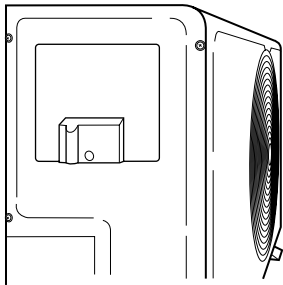
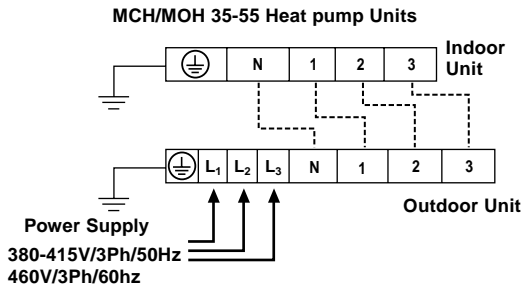


Unit Coupling

Connect electric cable to terminal box follow electric diagram below.



(continued)



For further detail on wiring of these units, see the diagrams pasted inside each unit.

Cautions

- Never modify the unit by removing any of the safety guards or by bypassing any of the safety interlock switches.
- Connect the connecting cable correctly and connect the connecting cable to terminal as identified with their respective marks.
- Do not scratch the conductive core & inner insulator of power supply cables and do not deform or smash on the surface of cables.

■ Wiring Sizes

| Unit size | | 9 | 12 | 18 | 25 | 35 | 45 | 55 |
|----------------------------------|-------------------------|----------------|-----|-------|-----|----|----|----|
| Power supply | mm ² | 3x2.5 | 3x4 | 5x2.5 | 5x4 | | | |
| Interconnection (Indoor/Outdoor) | Cooling mm ² | 3x2.5 + Ground | | | | | | |
| | Heating mm ² | 4x2.5 + Ground | | | | | | |
| Fuse (slow-Blow) | A | 10 | 16 | 20 | 10 | 16 | | |

Or as required to meet national and local codes.

Notes

- Terminals N and 1 (see diagrams above) correspond to power supply to the indoor unit coming from the outdoor unit.
- Compressor power supply is established by terminal 2.
- Power supply to the 4-way valve is established by terminal 3.
- For further details on wiring of these units, see the diagrams pasted inside each unit.

■ Maximum Piping Lengths

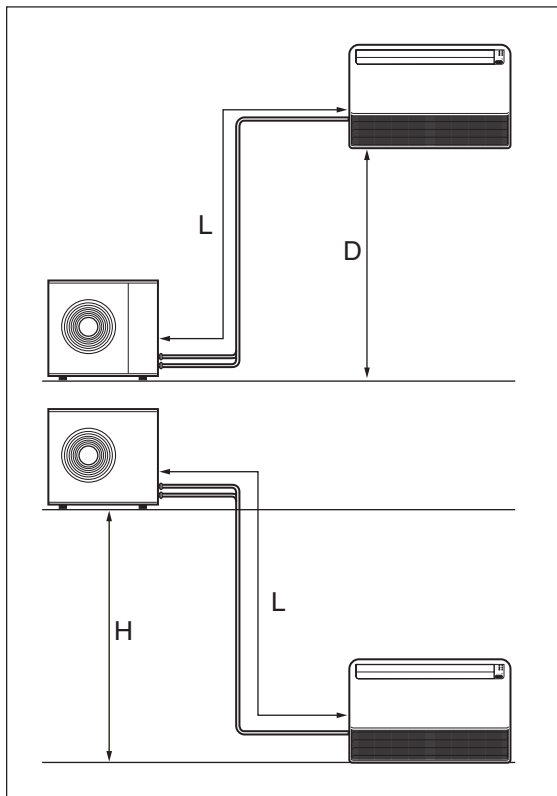
| Unit size | 9 | 12 | 18 | 25 | 35 | 45 | 55 |
|-----------|----|----|----|----|----|----|----|
| D (m) | 12 | 15 | 15 | 22 | 20 | 24 | 20 |
| L (m) | 15 | 18 | 18 | 25 | 25 | 30 | 30 |
| H (m) | 10 | 12 | 12 | 20 | 22 | 26 | 26 |

Note : Where the difference in elevation between the indoor unit and the outdoor unit is greater than 5 meters, install an oil trap every 5 meters.

The suction line must have a 2% gradient up to the compressor on horizontal sections. Where piping lengths are unusually long and include a large number of oil traps, it may be necessary to adjust to compressor charge.

Refrigerant charge to be added per extra metre of piping length when more than 7.5 meters.

| Unit size | MCC-MCH/MOC-MOH | | | | | | |
|-----------|-----------------|----|----|----|----|----|----|
| | 9 | 12 | 18 | 25 | 35 | 45 | 55 |
| g/m | 15 | 15 | 40 | 40 | 40 | 40 | 40 |

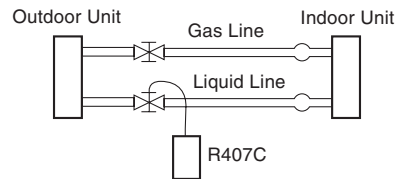
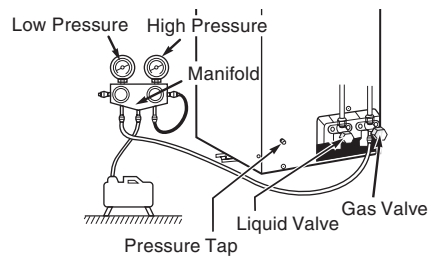


■ Refrigerant Piping Connections (FLARE Connections)

To avoid alteration of unit capacities, check that piping lengths and changes in elevation are kept to a strict minimum.

Before connecting the refrigerant lines, follow the procedures below (if pre-charged connection lines are not supplied):

- Select copper pipe diameters according to the size of unit to be installed.
- Install the refrigeration lines, checking that no foreign bodies get inside the piping.
- Install the flare connectors and flare the ends of the pipes.



This unit is shipped complete with a charge of R407C refrigerant that will be sufficient for an interconnecting piping length of 5 meters.

TEST OPERATION

CHECK THIS ITEM BEFORE START OPERATION

Outdoor

- Check the flare nut connections, valve stem cap connections and service cap connections for gas leak with a leak detector or soap water.

Indoor

- Check the unit is firmly fixed.
- Check the connecting pipes are tighten securely.
- Check the pipe insulation.
- Check the drainage.
- Check the connection of the grounding wire.

SYSTEM TEST DIAGNOSTICS

Test Operation Mode

- 1) This is a diagnostic mode to check the functioning of a unit. In installations with multiple units it is possible to start the Test Operation Mode in all the units sequentially and run the test mode in parallel, thus shortening the time for service calls. By consulting the status of each unit a diagnosis can be made of any problems or normal operation can be verified.
- 2) Test Operation mode carries out the following operational sequence and then returns to the normal mode after the Test operation is finished. In the case of Cool only systems the sequence will be completed after STEP 2. If a problem is encountered during Test Operation mode the unit will indicate this as shown in the chart below and the LED Display will flash according to the LED Diagnostic Codes. If an error occurs the reset shall be when the EMS switch is pressed for more than 1 second and less than 10 seconds. Upon release, the operation shall return to normal and the unit shall be off.
- 3) To start this mode, the emergency switch must be pressed for at least 10 seconds and released while in normal operation mode. To interrupt this mode, press the emergency switch again for at least 10 seconds.
- 4) If a failure occurs during the test mode operation the unit the board shall:-
 - Stop the operating of compressor
 - Indicate the error by the lamp out puts
 - Remain in that condition until reset

Test Operation Mode

| In cool only mode | Input | Operation time | |
|-------------------|-------------------------|----------------|------------|
| | | Minutes | |
| STEP 1 | Fan only high | 3 | |
| STEP 2 | Cool mode : fan high | 4 | Diagnostic |
| | Cool mode : fan med | 2 | |
| | Cool mode : fan low | 3 | |
| STEP 3 | Stop Waiting | 3 | |
| STEP 4 | Heating mode : fan high | 4 | Diagnostic |
| | Heating mode : fan med | 2 | |
| | Heating mode : fan low | 3 | |
| STEP 5 | Waiting | 3 | |

Any timer settings entered before the start of the Test Operation Mode will not be affected by the Test Operation Mode.

Failure display follows the conditions below.

| Status | Operation | Terminating Condition |
|----------------------------|-------------------------------|------------------------|
| Low HP temp < 20°C | fan stop and louver full open | Coil temp ≥ 20°C |
| Coil temp > 40°C (cooling) | fan stop and louver full open | Coil temp ≤ 40°C |
| Overheat > 62°C (heating) | louver full open | Coil temp ≤ 50°C |
| Anti Freeze | louver full open | Coil temp ≥ 5°C |
| Low voltage | halt | return to normal range |
| Sensor fail | stop | system reset |
| Cooling fail | stop | system reset |
| Heating fail | stop | system reset |

TROUBLE SHOOTING GUIDE

| Problem | Probable cause | Remedy |
|--|--|--|
| A. The air conditioner does not run. | <ol style="list-style-type: none"> 1. Power Failure. 2. Fuse blown or circuit breaker open. 3. Voltage is too low. 4. Faulty contactor or relay. 5. Electrical connections loose. 6. Thermostat adjustment too low (in heating mode) or too high (in cooling mode). 7. Faulty Capacitor. 8. Incorrect wiring, terminal loose. 9. Pressure switch tripped. | <ol style="list-style-type: none"> 1. Wait for Power resume. 2. Replace the fuse or reset the breaker. 3. Find the cause and fix it. 4. Replace the faulty component. 5. Retighten the connection. 6. Check Thermostat setting. 7. Find the cause then replace Capacitor. 8. Check and retighten. 9. Find the cause before reset. |
| B. The outdoor fan runs but the compressor will not start. | <ol style="list-style-type: none"> 1. Motor winding cut or grounded. 2. Faulty Capacitor. | <ol style="list-style-type: none"> 1. Check the wiring and the compressor winding resistance. 2. Find the cause then replace Capacitor. |
| C. There is insufficient heating or cooling. | <ol style="list-style-type: none"> 1. There is a gas leak. 2. Liquid and gas line insulated together. 3. The room was probably very hot (cool) when you started the system. | <ol style="list-style-type: none"> 1. Remove charge, repair, evacuate and recharge. 2. Insulate them separately. 3. Wait while unit has enough time to cool the room. |
| D. The compressor run continuously. | <ol style="list-style-type: none"> 1. Thermostat adjustment too low (in heating mode) or too high (in cooling mode). 2. Faulty fan. 3. Refrigerant charge too low, leak. 4. Air or incondensables in refrigerant circuit. | <ol style="list-style-type: none"> 1. Check Thermostat setting. 2. Check condenser air circulation. 3. Find leak, repair and recharge. 4. Remove charge, evacuate and recharge. |
| E. The compressor starts but shuts down quickly. | <ol style="list-style-type: none"> 1. Too much or too little refrigerant. 2. Faulty compressor. 3. Air or incondensables in refrigerant circuit. 4. Changeover valve damaged or blocked open (heat pump unit) | <ol style="list-style-type: none"> 1. Remove charge, evacuate and recharge. 2. Determine the cause and replace compressor. 3. Remove charge, evacuate and recharge. 4. Replace it. |
| F. Clicking sound is heard from the air conditioner. | In heating or cooling operation any plastic parts may expand or shrink due to a sudden temperature change in this event, a clicking sound may occur. | In heating or cooling operation any plastic parts may expand or shrink due to a sudden temperature change in this event, a clicking sound may occur. |

(continued)

DIAGNOSTIC INFORMATION FUNCTION

| Status | Power | Timer | Operation | Mode |
|----------------------------|-------|--------|-----------|-------------------------------|
| OFF(with power on) | O | O | O | Normal Operation |
| ON (Temperature satisfied) | X | O | O | Normal Operation |
| Waiting for delay | X | F-1 | O | Normal Operation |
| Compressor started | X | O | X | Normal Operation |
| Sleep mode | X | X | X/O | Normal Operation |
| Start timer set | X | F-2 | X/O | Normal Operation |
| Stop timer set | X | F-3 | X/O | Normal Operation |
| Low HP temp < 20°C | X | O | F-1 | Protection |
| Coil temp > 40°C (cooling) | X | O | F-2 | Protection |
| Overheat > 62°C (heating) | X | F-1 | F-1 | Protection |
| Anti Freeze | X | F-2 | F-2 | Protection |
| Low voltage | F-2 | O | O | Protection |
| Sensor fail | F-1 | O | F-1 | Reset-Call Service Technician |
| Cooling fail | F-2 | O | F-2 | Reset-Call Service Technician |
| Heating fail | F-3 | O | F-3 | Reset-Call Service Technician |
| Emergency operation | F-3 | Note 1 | Note 1 | Operational |
| Test operation | F-1 | F-1 | F-1 | Operational |
| Filter | F-3 | F-3 | F-3 | Protection |

X = ON, O = OFF, F-1 = ON : 0.5 sec, OFF : 0.5 sec
 F-2 = ON : 1.5 sec, OFF : 0.5 sec
 F-3 = ON : 0.5 sec, OFF : 1.5 sec

Notes

- 1) In emergency mode, the Power light will flash and the other lights will indicate the operation as above.
- 2) Lights will flash during the time that the units is held off, due to Low Voltage. If the voltage has passed through the reset voltage and the unit is waiting for the time delay, the lights will go to normal operation.
- 3) The lights will show the LED Diagnostic Code even when the unit is off.

TECHNICAL SPECIFICATION

| Models | | Indoor Unit | MCC-MCH | | | | | | | |
|-------------------|--------------------------|-----------------|--|----------------|--------|--------|--------|--------|--------|-------|
| | | | 09 | 12 | 18 | 25 | 35 | 45 | 55 | |
| | | Outdoor Unit | MOC-MOH | | | | | | | |
| 09 | 12 | | 18 | 25 | 35 | 45 | 55 | | | |
| Nominal Capacitie | Cooling | Btu/h | 7,500 | 10,200 | 14,700 | 19,800 | 28,000 | 42,000 | 50,000 | |
| | | kW | 2.2 | 3.0 | 4.3 | 5.8 | 8.2 | 12.3 | 14.7 | |
| | | kcal/h | 1,849 | 2,576 | 3,700 | 4,990 | 7,056 | 10,584 | 12,600 | |
| | Heating | Btu/h | 7,500 | 10,200 | 14,700 | 19,800 | 28,000 | 42,000 | 50,000 | |
| | | kW | 2.2 | 3.0 | 4.3 | 5.8 | 8.2 | 12.3 | 14.7 | |
| | | kcal/h | 1,849 | 2,576 | 3,700 | 4,990 | 7,056 | 10,584 | 12,600 | |
| Power Supply | | V/Ph/Hz | 220-240/1/50 or 380-415/3/50 | | | | | | | |
| | | Ph | 1 | 1 | 1 | 1 | 3 | 3 | 3 | |
| Power Consumption | | kW | 0.973 | 1.344 | 1.839 | 2.743 | 3.666 | 5.102 | 5.372 | |
| Running Current | | A | 4.48 | 6.33 | 8.42 | 12.8 | 7.91 | 11.44 | 13.88 | |
| Refrigerat Type | | R-407C | | | | | | | | |
| Indoor Unit | Power Supply | | V/Ph/Hz | 220-240/1/50 | | | | | | |
| | | | Ph | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Fan | Air Flow | m ³ /h | 490 | 580 | 700 | 820 | 1,270 | 1,550 | 2,455 |
| | | Input Power | W | 36 | 47 | 69 | 85 | 177 | 234 | 204 |
| | Dimension | Height | mm | 655 | 655 | 655 | 655 | 658 | 658 | 658 |
| | | Width | mm | 990 | 990 | 990 | 990 | 1,548 | 1,548 | 1,845 |
| | | Depth | mm | 199 | 199 | 199 | 199 | 205 | 205 | 240 |
| | Weight | | kg | 26 | 26 | 27 | 29 | 46.5 | 46.5 | 62 |
| | System Operation Control | | Wired or Wireless Control with LCD Display | | | | | | | |
| | Outdoor Unit | Compressor | | Qty | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Compressor Type | Rotary | | | Scroll | | | | |
| Dimension | | Height | mm | 492 | 492 | 590 | 696 | 900 | 1,142 | 1,142 |
| | | Width | mm | 764 | 764 | 820 | 850 | 1,060 | 1,060 | 1,060 |
| | | Depth | mm | 230 | 230 | 280 | 287 | 345 | 345 | 345 |
| Weigth | | Cooling | kg | 38 | 42 | 62 | 68 | 107 | 127 | 127 |
| | | Heating | | 40 | 43 | 63 | 69 | 109 | 129 | 129 |
| Piping | | Type | | Flare and Nuts | | | | | | |
| | | Pipe Size | Suction | inch | 3/8" | 1/2" | 5/8" | 5/8" | 5/8" | 3/4" |
| | Liquid | | inch | 1/4" | 1/4" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" |

(continued)

TECHNICAL SPECIFICATION

| Models | | Indoor Unit | MCC-MCH | | | | | | | |
|--------------------|--------------------------|-----------------|--|----------------|--------|--------|--------|--------|--------|-------|
| | | | 09 | 12 | 18 | 25 | 35 | 45 | 55 | |
| | | Outdoor Unit | MOC-MOH | | | | | | | |
| 09 | 12 | | 18 | 25 | 35 | 45 | 55 | | | |
| Nominal Capacities | Cooling | Btu/h | 7,500 | 10,200 | 14,700 | 19,800 | 28,000 | 42,000 | 50,000 | |
| | | kW | 2.2 | 3.0 | 4.3 | 5.8 | 8.2 | 12.3 | 14.7 | |
| | | kcal/h | 1,849 | 2,576 | 3,700 | 4,990 | 7,056 | 10,584 | 12,600 | |
| | Heating | Btu/h | 7,500 | 10,200 | 14,700 | 19,800 | 28,000 | 42,000 | 50,000 | |
| | | kW | 2.2 | 3.0 | 4.3 | 5.8 | 8.2 | 12.3 | 14.7 | |
| | | kcal/h | 1,849 | 2,576 | 3,700 | 4,990 | 7,056 | 10,584 | 12,600 | |
| Power Supply | | V/Ph/Hz | 220-240/1/50 or 380-415/3/50 | | | | | | | |
| | | Ph | 1 | 1 | 1 | 1 | 3 | 3 | 3 | |
| Power Consumption | | kW | 0.973 | 1.344 | 1.839 | 2.743 | 3.666 | 5.102 | 5.372 | |
| Running Current | | A | 4.48 | 6.33 | 8.42 | 12.8 | 7.91 | 11.44 | 13.88 | |
| Refrigerant Type | | R-407C | | | | | | | | |
| Indoor Unit | Power Supply | | V/Ph/Hz | 220-240/1/50 | | | | | | |
| | | | Ph | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Fan | Air Flow | m ³ /h | 490 | 580 | 700 | 820 | 1,270 | 1,550 | 2,455 |
| | | Input Power | W | 36 | 47 | 69 | 85 | 177 | 234 | 204 |
| | Dimension | Height | mm | 655 | 655 | 655 | 655 | 658 | 658 | 658 |
| | | Width | mm | 990 | 990 | 990 | 990 | 1,548 | 1,548 | 1,845 |
| | | Depth | mm | 199 | 199 | 199 | 199 | 205 | 205 | 240 |
| | Weight | | kg | 26 | 26 | 27 | 29 | 46.5 | 46.5 | 62 |
| | System Operation Control | | Wired or Wireless Control with LCD Display | | | | | | | |
| | Outdoor Unit | Compressor | | Qty | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Compressor Type | Rotary | | | Scroll | | | | |
| Dimension | | Height | mm | 492 | 492 | 590 | 696 | 900 | 1,142 | 1,142 |
| | | Width | mm | 764 | 764 | 820 | 850 | 1,060 | 1,060 | 1,060 |
| | | Depth | mm | 230 | 230 | 280 | 287 | 345 | 345 | 345 |
| Weight | | kg | 40 | 42 | 64 | 68 | | | | |
| Piping | | Type | | Flare and Nuts | | | | | | |
| | | Pipe Size | Suction | inch | 3/8" | 1/2" | 5/8" | 5/8" | 5/8" | 3/4" |
| | Liquid | | inch | 1/4" | 1/4" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" |

(continued)

DE - COMMISSIONING DISMANTLING & DISPOSAL

This product contains refrigerant under pressure, rotating parts, and electrical connections which may be a danger and cause injury!

All work must only be carried out by competent persons using suitable protective clothing and safety precautions.



Read the Manual



Risk of electric shock



Unit is remotely controlled and may start without warning

1. Isolate all sources of electrical supply to the unit including any control system supplies switched by the unit. Ensure that all points of electrical and gas isolation are secured in the OFF position. The supply cables and gas pipework may then be disconnected and removed. For points of connection refer to unit installation instructions.
2. Remove all refrigerant from each system of the unit into a suitable container using a refrigerant reclaim or recovery unit. This refrigerant may then be re-used, if appropriate, or returned to the manufacturer for disposal. **Under No circumstances should refrigerant be vented to atmosphere.** Where appropriate, drain the refrigerant oil from each system into a suitable container and dispose of according to local laws and regulations governing disposal of oily wastes.
3. Packaged unit can generally be removed in one piece after disconnection as above. Any fixing down bolts should be removed and then unit lifted from position using the points provided and equipment of adequate lifting capacity. Reference MUST be made to the unit installation instructions for unit weight and correct methods of lifting. Note that any residual or spilt refrigerant oil should be mopped up and disposed of as described above.
4. After removal from position the unit parts may be disposed of according to local laws and regulations.



YORK® International Corporation

