

**50TC**  
**Single Package Rooftop**  
**Cooling Only**  
**Horizontal Air Flow Unit**  
**with Puron® (R-410A) Refrigerant**  
**15, 17.5, 20, 25 Tons – (Sizes 18, 21, 25, 29)**



## Product Data



C12590

(Unit shown with economizer and power exhaust.)



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The 15 to 25 ton WeatherMaker Carrier rooftop unit (RTU) was designed by customers for customers. With a newly designed cabinet that integrates “no-strip” screw collars, handled access panels, and more, we’ve made your unit easy to install, easy to maintain and easy to use and reliable.

### **Easy to install:**

These WeatherMaker units are designed for dedicated factory supplied horizontal air flow duct configurations. No special field kits are required. Designed to fit on pre-installed curbs by other another manufacturer, these units also fit on past designed Carrier installed curbs with a new certified and authorized adapter curb. This cabinet design also integrates a large control box that gives you room to work and room to mount Carrier accessory controls.

### **Easy to maintain:**

Easy access handles by Carrier provide quick and easy access to all major, normally serviced components. Our “no-strip” screw system has superior holding power and guides screws into position while preventing the screw from stripping the unit’s metal. Take accurate pressure readings by reading condenser pressure with panels in place as compressors are strategically located to eliminate any air bypass.

### **Easy to use:**

The newly designed, central terminal board by Carrier puts all your connections and troubleshooting points in one convenient place, standard. Most low voltage connections are made to the same board and make it easy to find what you’re looking for and easy to access it. Carrier rooftops have high and low pressure switches, a filter drier, and 2-in (51mm) filters standard.

### **Reliable:**

Each unit comes with precision sized and tested scroll compressor that is internally protected from over temperature and pressures. In addition, each refrigerant circuit is further protected with a high pressure and low pressure switch as well as containing a liquid line filter drier. Each unit is factory tested prior to shipment to help ensure units operation once properly installed.

## FEATURES AND BENEFITS

- 2-stage cooling capacity with independent circuits and control.
- High performance copper tube / aluminum plate (RTPF) fin condenser and evaporator coils with optional coating.
- EER's up to 11.0
- IEER's up to 11.2 with single speed indoor fan motor and up to 12.9 with 2-speed/VFD indoor fan motor
- Dedicated horizontal air flow duct configuration models. No field kits required.
- Utility connections through the side or bottom. Bottom connections are also in an enclosed environment to help prevent water entry. Field supplied couplings are required.
- Standardized components and control box layout. Standardized components and controls make stocking parts and service easier.
- Scroll compressors on all units. This makes service, stocking parts, replacement, and trouble-shooting easier.
- Proven TXV refrigerant metering system.
- Easy-adjust, belt-drive motor available. Motor assembly also contains a fan belt break protection system on all models and reliable pillow block bearing system that allows lubrication thru front of the unit.
- Capable of thru-the-base electrical routing.
- Full range of electric heaters and single point electric kits – pre-engineered and approved for field installation.
- Single-point electrical connection.
- Sloped, composite drain pan sheds water; and won't rust.
- Standardized controls and control box layout. Standardized components and controls make stocking parts and service easier.
- Clean, large, easy to use control box.
- Color-coded wiring.
- Large, laminated wiring and power wiring drawings which are affixed to unit make troubleshooting easy.
- Single, central terminal board for test and wiring connections.
- Fast-access, handled, panels for easy access on normally accessed service panels.
- “No-strip” screw system guides screws into the panel and captures them tightly without stripping the screw, the panel, or the unit.
- Mechanical cooling (115°F to 35°F / 46°C to 2°C) standard on all models. Low ambient controller allows operation down to -20°F / -29°C.
- 2-in (51mm) disposable filters on all units, with 4-in (102mm) filter track - field installed.
- Refrigerant filter-drier on each circuit.
- High and low pressure switches. Added reliability with high pressure switch and low pressure switch.
- Many factory-installed options ranging from air management economizers, 2 position dampers, manual outdoor air dampers, plus convenience outlets, disconnect switch and smoke detectors.
- Factory-installed Humidi-MiZer® adaptive dehumidification system.
- Standard Parts Warranty: 10 year aluminized heat exchanger, 5 year compressor, condenser coil, 1 year others.
- Optional Staged Air Volume (SAV) system utilizes a Variable Frequency Drive (VFD) to automatically adjust the indoor fan motor speed between cooling stages. Available on 2-stage cooling models with electromechanical controls or RTU Open.

# MODEL NUMBER NOMENCLATURE

Position:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Example:	5	0	T	C	-	D	2	5	A	5	A	5	-	0	A	0	A	0

## Unit Heat Type

50 - Electric Heat  
Packaged Rooftop

## Model Series - WeatherMaker™

TC - Standard Efficiency

## Heat Options

- = Standard, No Electric Heat

## Refrig. Systems Options

D = Two stage cooling model  
E = Two stage cooling models with Humidi-Mizer

## Cooling Tons

18 = 15 tons  
21 = 17.5 tons  
25 = 20 tons  
29 = 25 tons

## Sensor Options

A = None  
B = RA Smoke Detector  
C = SA Smoke Detector  
D = RA + SA Smoke Detector  
E = CO<sub>2</sub>  
F = RA Smoke Detector and CO<sub>2</sub>  
G = SA Smoke Detector and CO<sub>2</sub>  
H = RA + SA Smoke Detector and CO<sub>2</sub>

## Indoor Fan Options & Air Flow Configuration

5 = Standard Static/Horizontal Supply, Return Air Flow  
6 = Medium Static/Horizontal Supply, Return Air Flow  
7 = High Static/Horizontal Supply, Return Air Flow  
F = Medium Static High Efficiency Motor/Horizontal Supply, Return Air Flow  
G = High Static High Efficiency Motor/Horizontal Supply, Return Air Flow

## Coil Options – RTPF (Outdoor - Indoor - Hail Guard)

A = Al/Cu - Al/Cu  
B = Precoat Al/Cu - Al/Cu  
C = E-coat Al/Cu - Al/Cu  
D = E-coat Al/Cu - E-coat Al/Cu  
E = Cu/Cu - Al/Cu  
F = Cu/Cu - Cu/Cu  
M = Al/Cu - Al/Cu — Louvered Hail Guard  
N = Precoat Al/Cu - Al/Cu — Louvered Hail Guard  
P = E-coat Al/Cu - Al/Cu — Louvered Hail Guard  
Q = E-coat Al/Cu - E-coat Al/Cu — Louvered Hail Guard  
R = Cu/Cu - Al/Cu — Louvered Hail Guard  
S = Cu/Cu - Cu/Cu — Louvered Hail Guard

## Packaging & Seismic Compliance

0 = Standard

## Electrical Options

A = None  
C = Non-Fused Disconnect  
G = 2-Speed Indoor Fan (VFD) Controller (Standard on 29 size models)  
J = 2 Speed Fan Controller (VFD) & Non-Fused Disconnect

## Service Options

0 = None  
1 = Unpowered Convenience Outlet  
2 = Powered Convenience Outlet  
3 = Hinged Panels  
4 = Hinged Panels and Unpowered Convenience Outlet  
5 = Hinged Panels and Powered Convenience Outlet

## Intake / Exhaust Options

A = None  
B = Temperature Economizer w/ Barometric Relief  
F = Enthalpy Economizer w/ Barometric Relief  
K = 2-Position Damper  
U = Temp Ultra Low Leak Economizer w/ Baro Relief  
W = Enthalpy Ultra Low Leak Economizer w/ Baro Relief

## Base Unit Controls

0 = Electro mechanical controls. Can be used with W7212 EconoMi\$er IV (Non-Fault Detection & diagnostic)  
1 = PremierLink Controller  
2 = RTU Open Multi-Protocol Controller  
6 = Electro mechanical controls. Can be used with W7220 EconoMi\$er X (with Fault Detection & Diagnostic)

## Design Revision

- = Factory Design Revision

## Voltage

1 = 575/3/60  
5 = 208-230/3/60  
6 = 460/3/60

C13798C

**Fig. 1 - Model Number Nomenclature (Example)**

**Table 1 – FACTORY-INSTALLED OPTIONS AND FIELD-INSTALLED ACCESSORIES**

CATEGORY	ITEM	FACTORY INSTALLED OPTION	FIELD INSTALLED ACCESSORY
<b>Cabinet</b>	Hinged Access Panels	X	
<b>Coil Options</b>	Cu/Cu indoor & outdoor coils	X	
	E-coated indoor & outdoor coils	X	
	Pre-coated outdoor coils	X	
<b>Humidity Control</b>	Humidi-MiZer Adaptive Dehumidification System	X	
<b>Condenser Protection</b>	Condenser coil hail guard (louvered design)	X	X
<b>Controls</b>	Thermostats, temperature sensors, and subbases		X
	PremierLink DDC communicating controller	X	X
	RTU Open protocol controller	X	
	Smoke detector (supply and/or return air)	X	X
	Time Guard II compressor delay control circuit		X
	Phase Monitor		X
<b>Economizers &amp; Outdoor Air Dampers</b>	EconoMi\$er IV for electro-mechanical controls – Non FDD (Standard air leak damper models) <sup>6</sup>	X	X
	EconoMi\$er2 for DDC controls, complies with FDD (Standard and Ultra Low Leak air damper models) <sup>6,7</sup>	X	X
	Motorized 2 position outdoor-air damper	X	X
	Manual outdoor-air damper (25%)		X
	Barometric relief <sup>1</sup>	X	X
	Barometric hood (Horizontal economizer)		X
	EconoMi\$er X for electro-mechanical controls, complies with FDD. (Standard and Ultra Low Leak air damper models) <sup>6</sup>		X
	Power exhaust		X
<b>Economizer Sensors &amp; IAQ Devices</b>	Single dry bulb temperature sensors <sup>2</sup>	X	X
	Differential dry bulb temperature sensors <sup>2</sup>		X
	Single enthalpy sensors <sup>2</sup>	X	X
	Differential enthalpy sensors <sup>2</sup>		X
	CO <sub>2</sub> sensor (wall, duct, or unit mounted) <sup>2</sup>	X	X
<b>Electric Heat</b>	Electric Resistance Heaters		X
	Single Point Kit		X
<b>Indoor Motor &amp; Drive</b>	Multiple motor and drive packages	X	
	Staged Air Vol (SAV) system w/VFD controller (2-stage cool only with electrical mechanical and RTU Open controls)	X	
	Display Kit for SAV system with VFD		X
<b>Low Ambient Control</b>	Winter start kit <sup>3</sup>		X
	MotorMaster head pressure controller to -20°F (-29°C) <sup>3</sup>		X
<b>Power Options</b>	Convenience outlet (powered)	X	
	Convenience outlet (unpowered)	X	
	Non-fused disconnect <sup>4</sup>	X	
<b>Roof Curbs</b>	Roof curb 14-in (356mm)		X
	Roof curb 24-in (610mm)		X

**NOTES:**

1. Included with economizer.
2. Sensors for optimizing economizer.
3. See application data for assistance.
4. Non-fused disconnect switch cannot be used when FLA electrical rating exceeds 100 amps at 460/575 volt and 200 amps at 208/230 volt. Carrier RTUBuilder selects this automatically.
5. Not for 48TJE028-028 models using 48DP900041, 48DP900051 or 48DP900061 roofcurbs.
6. FDD – (Fault Detection and Diagnostic) capability per California Title 24 section 120.2.
7. Models with RTU Open DDC controls comply with California Title 24 Fault Detection and Diagnostic (FDD). PremierLink is non FDD.

## FACTORY OPTIONS AND/OR ACCESSORIES

### Economizer (dry-bulb or enthalpy)

Economizers save energy, money and improve comfort levels in the conditioned space. They bring in fresh, outside air for ventilation; and provide cool outside air to cool your building. This also is the preferred method of low ambient cooling. When integrated with CO<sub>2</sub> sensors, economizers can provide even more savings by coupling the ventilation air to only that amount required based on space occupancy. Economizers are available, installed and tested by the factory, with either enthalpy or temperature dry-bulb inputs. There are also models for electromechanical, direct digital controllers and single speed fan or 2-speed indoor fan motors. Additional sensors are available as accessories to optimize the economizer. Economizers include gravity controlled barometric relief that helps equalize building pressure and ambient air pressures. This can be a cost effective solution to prevent building pressurization. Economizers are available in Ultra Low Leak and standard low leak versions.

### CO<sub>2</sub> Sensor

Improves productivity and saves money by working with the economizer to intake only the correct amount of outside air for ventilation. As occupants fill your building, the CO<sub>2</sub> sensor detects their presence through increasing CO<sub>2</sub> levels, and opens the economizer appropriately.

When the occupants leave, the CO<sub>2</sub> levels decrease, and the sensor appropriately closes the economizer. This intelligent control of the ventilation air, called Demand Control Ventilation (DCV) reduces the overall load on the rooftop, saving money.

### Smoke Detectors

Trust the experts. Smoke detectors make your application safer and your job easier. Carrier smoke detectors immediately shut down the rooftop unit when smoke is detected. They are available, installed by the factory, for supply air, return air, or both.

### Louvered Hail Guards

Sleek, louvered panels protect the condenser coil from hail damage, foreign objects, and incidental contact.

### Convenience Outlet (powered or un-powered)

Reduce service and/or installation costs by including a convenience outlet in your specification. Carrier will install this service feature at our factory. Provides a convenient, 15 amp, 115v GFCI receptacle with "Wet in Use" cover. The "powered" option allows the installer to power the outlet from the line side of the disconnect as required by code. The "unpowered" option is to be powered from a separate 115/120v power source.

### Non-Fused Disconnect

This OSHA-compliant, factory-installed, safety switch allows a service technician to locally secure power to the rooftop.

### Power Exhaust with Barometric Relief

Superior internal building pressure control. This field-installed accessory or factory-installed option may eliminate the need for costly, external pressure control fans.

### PremierLink, DDC Controller

This CCN controller regulates your rooftop's performance to tighter tolerances and expanded limits, as well as facilitates zoning systems and digital accessories. It also unites your Carrier HVAC equipment together on one, coherent CCN network. The PremierLink can be factory-installed, or easily field-installed. Not available with 2-speed indoor fan motor.

### RTU Open Protocol Controller

Connect the rooftop to an existing BAS without needing complicated translators or adapter modules using the RTU Open controller. This new controller speaks the 4 most common building automation system languages (Bacnet, Modbus, N2, and Lonworks). Use this controller when you have an existing BAS.

### Time Guard II Control Circuit

This accessory protects your compressor by preventing short-cycling in the event of some other failure, prevents the compressor from restarting for 30 seconds after stopping. Not required with PremierLink®, RTU Open, or authorized commercial thermostats.

### Filter or Fan Status Switches

Use these differential pressure switches to detect a filter clog or indoor fan motor failure. When used in conjunction with a compatible unit controller/thermostat, the switches will activate an alarm to warn the appropriate personnel.

### Motorized 2-Position Damper

The new Carrier 2-position, motorized outdoor air damper admits up to 100% outside air. Using reliable, gear-driven technology, the 2-position damper opens to allow ventilation air and closes when the rooftop stops, stopping unwanted infiltration.

### Manual OA Damper

Manual outdoor air dampers are an economical way to bring in ventilation air. The dampers are available in 25% versions.

## FACTORY OPTIONS AND/OR ACCESSORIES (cont.)

### Optional Humidi-MiZer Adaptive Dehumidification System

Carrier's Humidi-MiZer adaptive dehumidification system is an all-inclusive factory installed option that can be ordered with any WeatherMaker 50TC18-29 rooftop unit.

This system expands the envelope of operation of Carrier's WeatherMaker rooftop products to provide unprecedented flexibility to meet year round comfort conditions.

The Humidi-MiZer adaptive dehumidification system has the industry's only dual dehumidification mode setting. The Humidi-MiZer system includes two new modes of operation.

The WeatherMaker 50TC18-29 rooftop coupled with the Humidi-MiZer system is capable of operating in normal design cooling mode, subcooling mode, and hot gas reheat mode. Normal design cooling mode is when the unit will operate under its normal sequence of operation by cycling compressors to maintain comfort conditions.

Subcooling mode will operate to satisfy part load type conditions when the space requires combined sensible and a higher proportion of latent load control. Hot Gas Reheat mode will operate when outdoor temperatures diminish and the need for latent capacity is required for sole humidity control. Hot Gas Reheat mode will provide neutral air for maximum dehumidification operation.

### Staged Air Volume (SAV) Indoor Fan Speed System

Carrier's Staged Air Volume (SAV) system saves energy and installation time by utilizing a Variable Frequency Drive (VFD) to automatically adjust the indoor fan motor speed in sequence with the units cooling operation. Per ASHRAE 90.1 2010 standard section 6.4.3.10.b, during the first stage of cooling operation the VFD will adjust the fan motor to provide 2/3rd of the total cfm established for the unit. When a call for the second stage of cooling is required, the VFD will allow the total cfm for the unit established (100%). During the heating mode the VFD will allow total design cfm (100%) operation and during the ventilation mode the VFD will allow operation to 2/3rd of total cfm.

Compared to single speed indoor fan motor systems, Carrier's SAV system can save substantial energy, 25%+\*, versus single speed indoor fan motor systems.

The VFD used in Carrier's SAV system has soft start capabilities to slowly ramp up the speeds, thus eliminating any high inrush air volume during initial start-up. It also has internal over current protection for the fan motor and a field installed display kit that allows adjustment and in depth diagnostics of the VFD.

This SAV system is available on models with 2-stage cooling operation with electrical mechanical or RTU Open, Multi Protocol controls. Both space sensor and conventional thermostats controls can be used to provide accurate control in any application.

The SAV system is very flexible for initial fan performance set up and adjustment. The standard factory shipped VFD is pre-programmed to automatically stage the fan speed between the first and second stage of cooling. The unit fan performance static pressure and cfm can be easily adjusted using the traditional means of pulley adjustments. The other means to adjust the unit static and cfm performance is to utilize the field installed Display Kit and adjust the frequency and voltage in the VFD to required performance requirements. In either case, once set up, the VFD will automatically adjust the speed between the cooling stage operations.

\*Data based on .10 (\$/kWh) in an office application utilizing Carrier's HAP 4.6 simulation software program

### Motormaster Head Pressure Controller

The Motormaster motor controller is a low ambient, head pressure controller kit that is designed to maintain the unit's condenser head pressure during periods of low ambient cooling operation. This device should be used as an alternative to economizer free cooling not when economizer usage is either not appropriate or desired. The Motormaster will either cycle the outdoor-fan motors or operate them at reduced speed to maintain the unit operation, depending on the model.

Motormaster allows cooling operation down to -20°F (-29°C) ambient conditions.

### Winter Start Kit

The winter start kit by Carrier extends the low ambient limit of your rooftop to 25°F (-4°C). The kit bypasses the low pressure switch, preventing nuisance tripping of the low pressure switch. Other low ambient precautions may still be prudent.

### Alternate Motors and Drives

Some applications need larger horsepower motors, some need more airflow, and some need both. Regardless of the case, your Carrier expert has a factory installed combination to meet your application. A wide selection of motors and pulleys (drives) are available, factory installed, to handle nearly any application.

### Thru-the-Base Connections

Thru-the-base provisions/connection points are available as standard with every unit. When bottom connections are required, field furnished couplings are required.

## FACTORY OPTIONS AND/OR ACCESSORIES (cont.)

### Hinged Access Panels

Allows access to unit's major components with specifically designed hinged access panels. Panels are: filter, control box and fan motor.

### Electric Heaters / Single Point Kit

Carrier offers a full-line of field-installed accessory heaters and single point kits when required. The heaters are very easy to use, install and are all pre-engineered and certified.

### Carrier Energy Demand System(EDS)

Carrier's wireless automated demand management and demand response controllers can be easily installed onto any packaged rooftop unit. Once installed, the controllers work together like a swarm of bees, intelligently communicating and managing the duty cycles of the units being controlled.

Utilizing patented intelligence, the controllers dramatically reduce peak electrical demand by up to 30 percent in commercial and light industrial properties and allow for effective scheduling of overnight and weekend loads. This platform can easily be installed when a full building automation system is not required.

The Energy Demand System is as easy to install as thermostats, and requires no special training. Every controller has a built-in self-configuring wireless network. The controllers work together to establish a wireless network, eliminating the need for expensive wiring. The secure web portal allows property managers to easily access multiple sites from any internet connection to monitor building performance and reconfigure controllers for demand response or the scheduling of loads.

- Simple, affordable, wireless electrical demand management
- Automated demand response, including Open ADR
- Energy consumption reduction through efficient schedule-based control
- Intelligent, adaptive energy management
- Web-based interface
- Electrical demand reductions
- Reduce energy costs, not comfort

### Barometric Hood

For Horizontal Economizer applications where relief damper is installed in duct work. This kit provides the needed protection.

**Table 2 – AHRI COOLING RATING TABLE 2-STAGE COOLING**

UNIT	COOLING STAGES	NOM. CAPACITY (TONS)	NET COOLING CAPACITY (MBH)	TOTAL POWER (kW)	EER	IEER WITH SINGLE SPEED INDOOR MOTOR	IEER WITH 2-SPEED INDOOR MOTOR
<b>18</b>	2	15	174.0	15.8	11.0	11.2	12.9
<b>21</b>	2	17.5	202.0	18.4	11.0	11.2	12.9
<b>25</b>	2	20	232.0	21.1	11.0	11.2	12.9
<b>29</b>	2	25	282.0	28.2	10.0	N/A*	11.2

**LEGEND**

- AHRI – Air Conditioning, Heating and Refrigeration Institute Test Standard  
 ASHRAE – American Society of Heating, Refrigerating and Air Conditioning, Inc.  
 EER – Energy Efficiency Ratio  
 IEER – Integrated Energy Efficiency Ratio  
 \* – Model only available with 2-Speed indoor Fan Motor



**NOTES**

1. Rated and certified under AHRI Standard 340/360, as appropriate.
2. Ratings are based on:  
**Cooling Standard:** 80°F (27°C) db, 67°F (19°C) wb indoor air temp and 95°F db outdoor air temp.  
**IEER Standard:** A measure that expresses cooling part-load EER efficiency for commercial unitary air conditioning and heat pump equipment on the basis of weighted operation at various load capacities.
3. All 50TC units comply with ASHRAE 90.1 Energy Standard for minimum EER and IEER requirements.
4. Where appropriate, 50TC units comply with US Energy Policy Act. Refer to state and local codes or visit the following website: <http://bcap-energy.org> to determine if compliance with this standard pertains to your state, territory, or municipality.

**Table 3 – MINIMUM - MAXIMUM AIRFLOWS (CFM) COOLING AND ELECTRIC HEAT**

Model Size	Nominal kW	COOLING				ELECTRIC HEATERS	
		Minimum Single Speed Fan Motor	Minimum 2-Speed Fan Motor (at high speed)	Minimum 2-Speed Fan Motor (at low speed)	Maximum	Minimum	Maximum
<b>18</b>	25	4500	5070	3346	7500	4500	7500
	50						
	75						
<b>21</b>	25	5250	5915	3904	9000	5200	9000
	50						
	75						
<b>25</b>	25	6000	7500	4950	10000	6000	10000
	50						
	75						
<b>29</b>	25	7500	8450	5577	12500	7000	12500
	50						
	75						

**Table 4 – SOUND PERFORMANCE TABLE**

MODEL SIZE	CLG STAGES	OUTDOOR SOUND (dB)									
		A-Wgt	AHRI 370 Rating	63	125	250	500	1000	2000	4000	8000
18	2	84.1	84	92.2	83.9	80.4	81.8	78.7	76.5	72.2	65.4
21	2	84.1	84	92.2	83.9	80.4	81.8	78.7	76.5	72.2	65.4
25	2	86.5	87	95.6	87.5	84.2	84.2	81.7	77.9	73.2	66.3
29	2	85.9	86	97.1	88.3	84.4	83.3	80.7	77.4	73.4	67.3

**LEGEND**

dB – Decibel



**NOTES:**

1. Outdoor sound data is measured in accordance with AHRI standard 270–2008.
2. Measurements are expressed in terms of sound power. Do not compare these values to sound pressure values because sound pressure depends on specific environmental factors which normally do not match individual applications. Sound power values are independent of the environment and therefore more accurate.
3. A-weighted sound ratings filter out very high and very low frequencies, to better approximate the response of “average” human ear. A-weighted measurements for Carrier units are taken in accordance with AHRI standard 270–2008.

**Table 5 – PHYSICAL DATA**  
**RTPF (Round Tube/Plate Fin Coil Design)**

**(COOLING)**

**15-25 TONS**

		50TC-D18	50TC-E18	50TC-D21	50TC-E21
<b>Refrigeration System</b>					
# Circuits / # Comp. / Type		2 / 2 / Scroll	2 / 2 / Scroll	2 / 2 / Scroll	2 / 2 / Scroll
R-410a charge A/B (lbs)		17/16.4	24.5/25.7	17.5/16.8	25.5/25.5
Metering device		TXV	TXV	TXV	TXV
High-press. Trip / Reset (psig)		630 / 505	630 / 505	630 / 505	630 / 505
Low-press. Trip / Reset (psig)		54 / 117	27 / 44	54 / 117	27 / 44
Material		Cu / Al	Cu / Al	Cu / Al	Cu / Al
Tube Diameter		3/8" RTPF	3/8" RTPF	3/8" RTPF	3/8" RTPF
Rows / FPI		4 / 15	4 / 15	4 / 15	4 / 15
total face area (ft <sup>2</sup> )		22	22	22	22
Condensate drain conn. size		3/4"	3/4"	3/4"	3/4"
<b>Humidifier Coil</b>					
Material		n/a	Cu / Al	n/a	Cu / Al
Tube Diameter		n/a	3/8" RTPF	n/a	3/8" RTPF
Rows / FPI		n/a	1 / 17	n/a	1 / 17
total face area (ft <sup>2</sup> )		n/a	22	n/a	22
<b>Evap. fan and motor</b>					
Standard Static	Motor Qty / Belt Qty / Driver Type	1/1/ Belt	1/1/ Belt	1/1/ Belt	1/1/ Belt
	Max BHP	2.2	2.2	3.3	3.3
	RPM range	514–680	514–680	622–822	622–822
	motor frame size	56	56	56	56
	Fan Qty / Type	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal
Medium Static	Fan Diameter (in)	18 x 15/15 X 11	18 x 15/15 X 11	18 x 15/15 X 11	18 x 15/15 X 11
	Motor Qty / Belt Qty / Driver Type	1/1/ Belt	1/1/ Belt	1/1/ Belt	1/1/ Belt
	Max BHP	3.3	3.3	4.9	4.9
	RPM range	614–780	614–780	713–879	713–879
	motor frame size	56	56	56	56
High Static	Fan Qty / Type	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal
	Fan Diameter (in)	18 x 15/15 X 11	18 x 15/15 X 11	18 x 15/15 X 11	18 x 15/15 X 11
	Motor Qty / Belt Qty / Driver Type	1/1/ Belt	1/1/ Belt	n/a	n/a
	Max BHP	4.9	4.9	n/a	n/a
	RPM range	746–912	746–912	n/a	n/a
High Static – High Eff	motor frame size	56	56	n/a	n/a
	Fan Qty / Type	2 / Centrifugal	2 / Centrifugal	n/a	n/a
	Fan Diameter (in)	18 x 15/15 X 11	18 x 15/15 X 11	n/a	n/a
	Motor Qty / Belt Qty / Driver Type	n/a	n/a	1/1/ Belt	1/1/ Belt
	Max BHP	n/a	n/a	6.5/ 6.9/ 7.0/ 8.3	6.5/ 6.9/ 7.0/ 8.3
	RPM range	n/a	n/a	882–1078	882–1078
	motor frame size	n/a	n/a	184T	184T
	Fan Qty / Type	n/a	n/a	2 / Centrifugal	2 / Centrifugal
	Fan Diameter (in)	n/a	n/a	18 x 15/15 X 11	18 x 15/15 X 11

**Table 5 PHYSICAL DATA (cont.)**  
**RTPF (Round Tube/Plate Fin Coil Design)**

**(COOLING)**

**15-25 TONS**

		50TC-D25	50TC-E25	50TC-D29	50TC-E29
<b>Refrigeration System</b>					
# Circuits / # Comp. / Type		2 / 2 / Scroll			
R-410a charge A/B (lbs)		23.8/23.1	30.0/30.7	24.9/27.7	35.1/35.4
Metering device		TXV	TXV	TXV	TXV
High-press. Trip / Reset (psig)		630 / 505	630 / 505	630 / 505	630 / 505
Low-press. Trip / Reset (psig)		54 / 117	27 / 44	54 / 117	27 / 44
Material		Cu / Al	Cu / Al	Cu / Al	Cu / Al
Tube Diameter		3/8" RTPF	3/8" RTPF	3/8" RTPF	3/8" RTPF
Rows / FPI		4 / 15	4 / 15	4 / 15	4 / 15
total face area (ft <sup>2</sup> )		26	26	26	26
Condensate drain conn. size		3/4"	3/4"	3/4"	3/4"
<b>Humidifier Coil</b>					
Material		n/a	Cu / Al	n/a	Cu / Al
Tube Diameter		n/a	3/8" RTPF	n/a	3/8" RTPF
Rows / FPI		n/a	1 / 17	n/a	1 / 17
total face area (ft <sup>2</sup> )		n/a	26	n/a	26
<b>Evap. fan and motor</b>					
Standard Static	Motor Qty / Belt Qty / Driver Type	1/1/ Belt	1/1/ Belt	1/1/ Belt	1/1/ Belt
	Max BHP	4.9	4.9	4.9	4.9
	RPM range	690–863	690–863	647–791	647–791
	motor frame size	56	56	56	56
	Fan Qty / Type	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal
	Fan Diameter (in)	18 x 15/15 X 11			
Medium Static – High Eff.	Motor Qty / Belt Qty / Driver Type	1/1/ Belt	1/1/ Belt	1/1/ Belt	1/1/ Belt
	Max BHP	6.5/ 6.9/ 7.0/ 8.3	6.5/ 6.9/ 7.0/ 8.3	6.5/ 6.9/ 7.0/ 8.3	6.5/ 6.9/ 7.0/ 8.3
	RPM range	835–1021	835–1021	755–923	755–923
	motor frame size	184T	184T	184T	184T
	Fan Qty / Type	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal
	Fan Diameter (in)	18 x 15/15 X 11			
High Static– High Eff.	Motor Qty / Belt Qty / Driver Type	1/1/ Belt	1/1/ Belt	1/1/ Belt	1/1/ Belt
	Max BHP	10.5/11.9/11.9/11	10.5/11.9/11.9/11	10.5/11.9/11.9/11	10.5/11.9/11.9/11
	RPM range	941–1176	941–1176	827–1010	827–1010
	motor frame size	213T	213T	213T	213T
	Fan Qty / Type	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal	2 / Centrifugal
	Fan Diameter (in)	18 x 15/15 X 11			

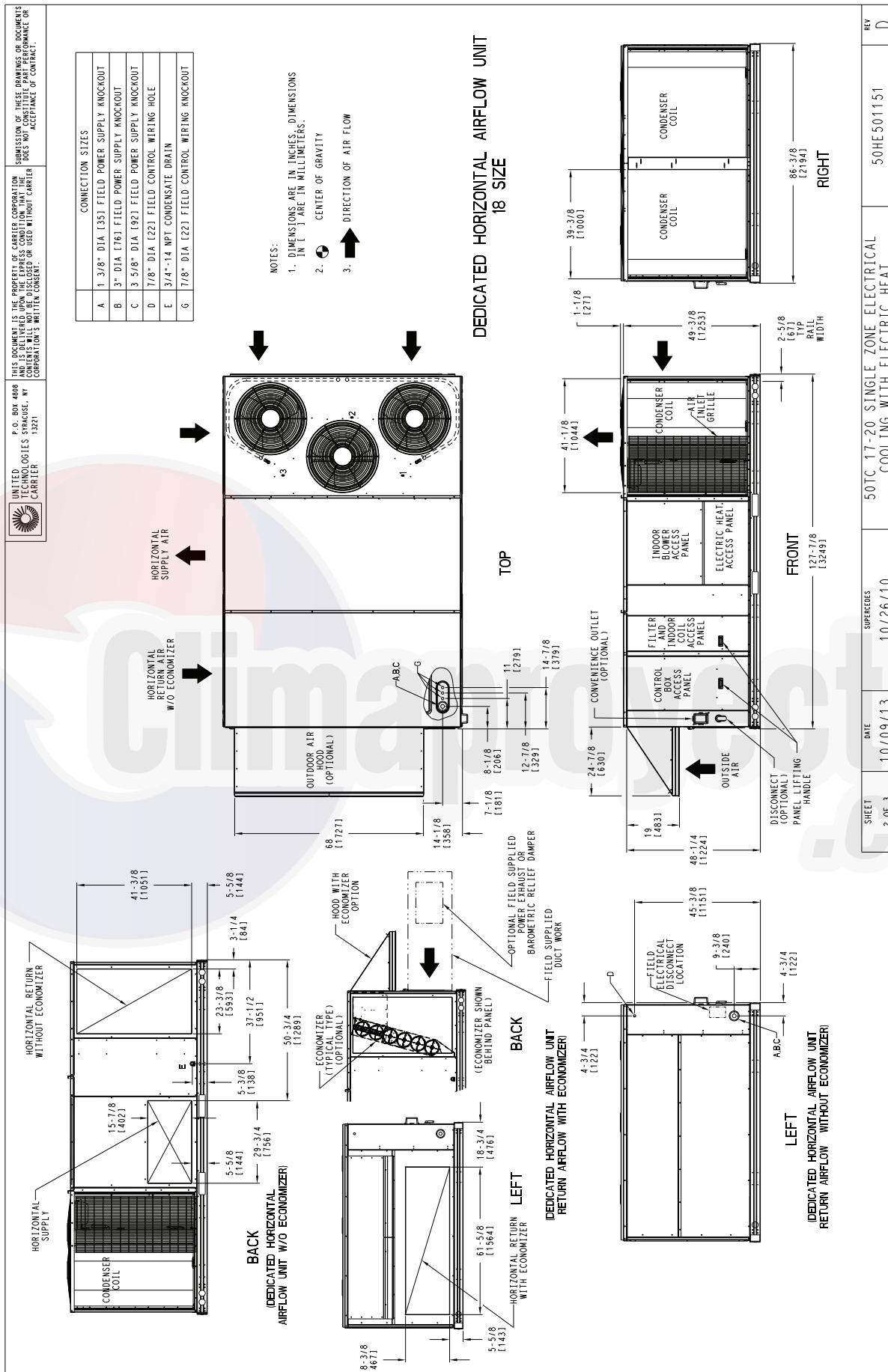
**Table 5 PHYSICAL DATA (cont.)**  
**RTPF (Round Tube/Plate Fin Coil Design)**

**(COOLING)**

**15-25 TONS**

	50TC-D18	50TC-E18	50TC-D21	50TC-E21	50TC-D25	50TC-E25	50TC-D29	50TC-E29
<b>Cond. Coil (Circuit A)</b>								
Coil type	RTPF							
Coil Length (in)	70	70	72	72	82	82	95	95
Coil Height (in)	44	44	44	44	52	52	52	52
Rows / FPI	2 /17	2 /17	2 /17	2 /17	2 /17	2 /17	2 /17	2 /17
total face area (ft2)	21.4	21.4	22.0	22.0	29.6	29.6	34.3	34.3
<b>Cond. Coil (Circuit B)</b>								
Coil type	RTPF							
Coil Length (in)	70	70	64	64	80	80	95	95
Coil Height (in)	44	44	44	44	52	52	52	52
Rows / FPI	2 /17	2 /17	2 /17	2 /17	2 /17	2 /17	2 /17	2 /17
total face area (ft2)	21.4	21.4	19.5	19.5	29.6	29.6	34.3	34.3
<b>Cond. fan / motor</b>								
Qty / Motor drive type	3 / direct	3 / direct	4 / direct	4 / direct	4/ direct	4/ direct	6 / direct	6 / direct
Motor HP / RPM	1/4 / 1100	1/4 / 1100	1/4 / 1100	1/4 / 1100	1/4 / 1100	1/4 / 1100	1/4 / 1100	1/4 / 1100
Fan diameter (in)	22	22	22	22	22	22	22	22
<b>Filters</b>								
RA Filter # / size (in)	6 / 20 x 25 x 2	9 / 16 x 25 x 2						
OA inlet screen # / size (in)	4 / 16 x 25 x 1							

# DIMENSIONS



## **Fig. 2 - Unit Dimensional Drawing – 18 Size Unit**

## DIMENSIONS (cont.)

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UNIT	OUTDOOR COIL TYPE	STD. UNIT		CORNER A		CORNER R		CORNER L		C. G.	Z						
		WEIGHT *	LBS. KG.	WEIGHT (b)	LBS. KG.	WEIGHT (c)	LBS. KG.	WEIGHT (d)	LBS. KG.								
50IC17	MCHX	1691	771	403	183	412	187	446	203	436	198	44	3/4 [1137]	64	3/4 [1645]	16	1/2 [419]
50IC20	MCHX	1712	778	407	185	416	189	450	204	440	200	44	3/4 [1137]	64	3/4 [1645]	16	1/2 [419]
50IC17	RIPF	1808	822	415	189	492	224	488	222	412	181	42	29/32 [1090]	69	1/4 [1759]	16	1/2 [419]
50IC18	RIPF	1793	815	375	170	419	191	328	240	472	214	48	17/16 [1219]	67	3/8 [1711]	16	1/2 [419]
50IC20	RIPF	1823	829	419	190	496	226	493	224	415	189	42	29/32 [1090]	69	1/4 [1759]	16	1/2 [419]
RIPF - ROUND TUBE PLATE FIN (COPPER/ALUM) MCHX - NOVATION (ALUM/ALUM)																	

\* STANDARD UNIT WEIGHT IS WITHOUT ELECTRIC HEAT AND WITHOUT PACKAGING.  
FOR OTHER OPTIONS AND ACCESSORIES, REFER TO THE PRODUCT DATA CATALOG.

The drawing shows five views of the unit: FRONT, TOP, CORNER A, CORNER B, and CORNER D. Each view includes a coordinate system with X, Y, and Z axes. The FRONT view shows the unit from the side with fins on the left and coil sections on the right. The TOP view shows the unit from above with fins at the bottom and coil sections at the top. The CORNER A and CORNER B views show the unit from the front at a 45-degree angle, highlighting the coil sections. The CORNER D view shows the unit from the back at a 45-degree angle, highlighting the coil sections. Dimensions are indicated by leader lines and numerical values.

SHEET 3 OF 3	DATE 10/09/13	SUPERSEDES 10/26/10	FRONT
		50TC 17-20 SINGLE ZONE ELECTRICAL COOLING WITH ELECTRIC HEAT	
		50HE 501151	
		REV D	

Fig. 2 - Unit Dimensional Drawing – 18 Size Unit (cont.)

C13732

## **DIMENSIONS (cont.)**

**UNITED CANCER LOGES** P.O. BOX 4808  
CARRIAGE LANE  
13241 SCHAUMBURG, ILLINOIS 60015  
TOLL FREE 1-800-333-1324  
TELEFAX 708-966-1324  
TELETYPE 708-966-1324  
E-MAIL: UCL@AOL.COM  
INTERNET: [WWW.UCL.COM](http://WWW.UCL.COM)

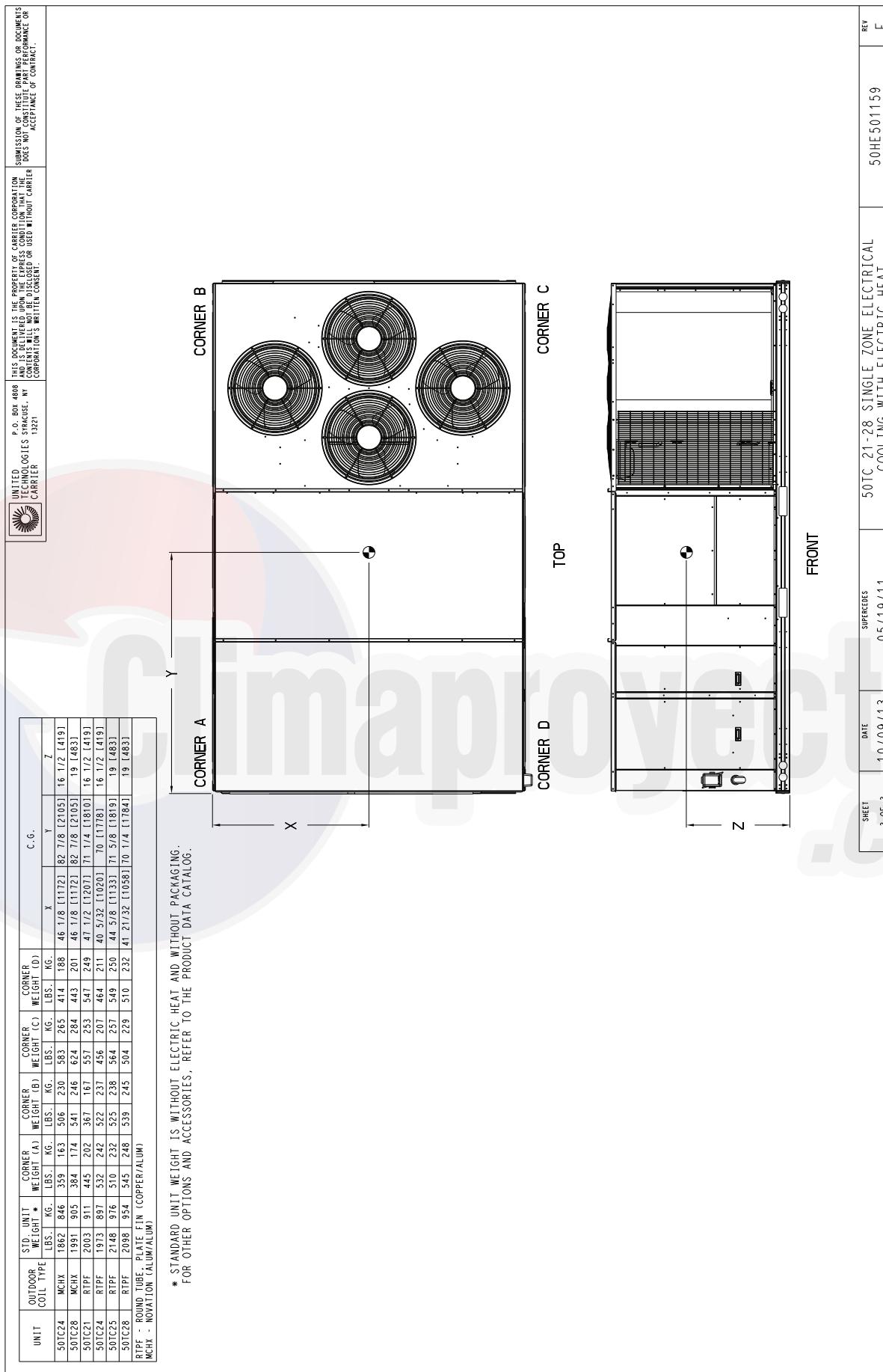
CONNECTION SIZES	
A	1 3/8" DIA [35] FIELD POWER SUPPLY KNOCKOUT
B	3" DIA [76] FIELD POWER SUPPLY KNOCKOUT
C	3 5/8" DIA [92] FIELD POWER SUPPLY KNOCKOUT
D	7 7/8" DIA [222] FIELD CONTROL WIRING HOLE
E	3 3/4" I.N.T. CONDENSATE DRAIN
F	7 7/8" DIA [222] FIELD CONTROL WIRING KNOCKOUT

NOTES:

1. DIMENSIONS ARE IN INCHES; DIMENSIONS  
IN [ ] ARE IN MILLIMETERS.
2.  CENTER OF GRAVITY
3.  DIRECTION OF AIR FLOW

**Fig. 3 - Unit Dimensional Drawing – 21 and 25 Size Units**

## DIMENSIONS (cont.)



**Fig. 3 - Unit Dimensional Drawing – 21 and 25 Size Units (cont.)**

C13738

# DIMENSIONS (cont.)

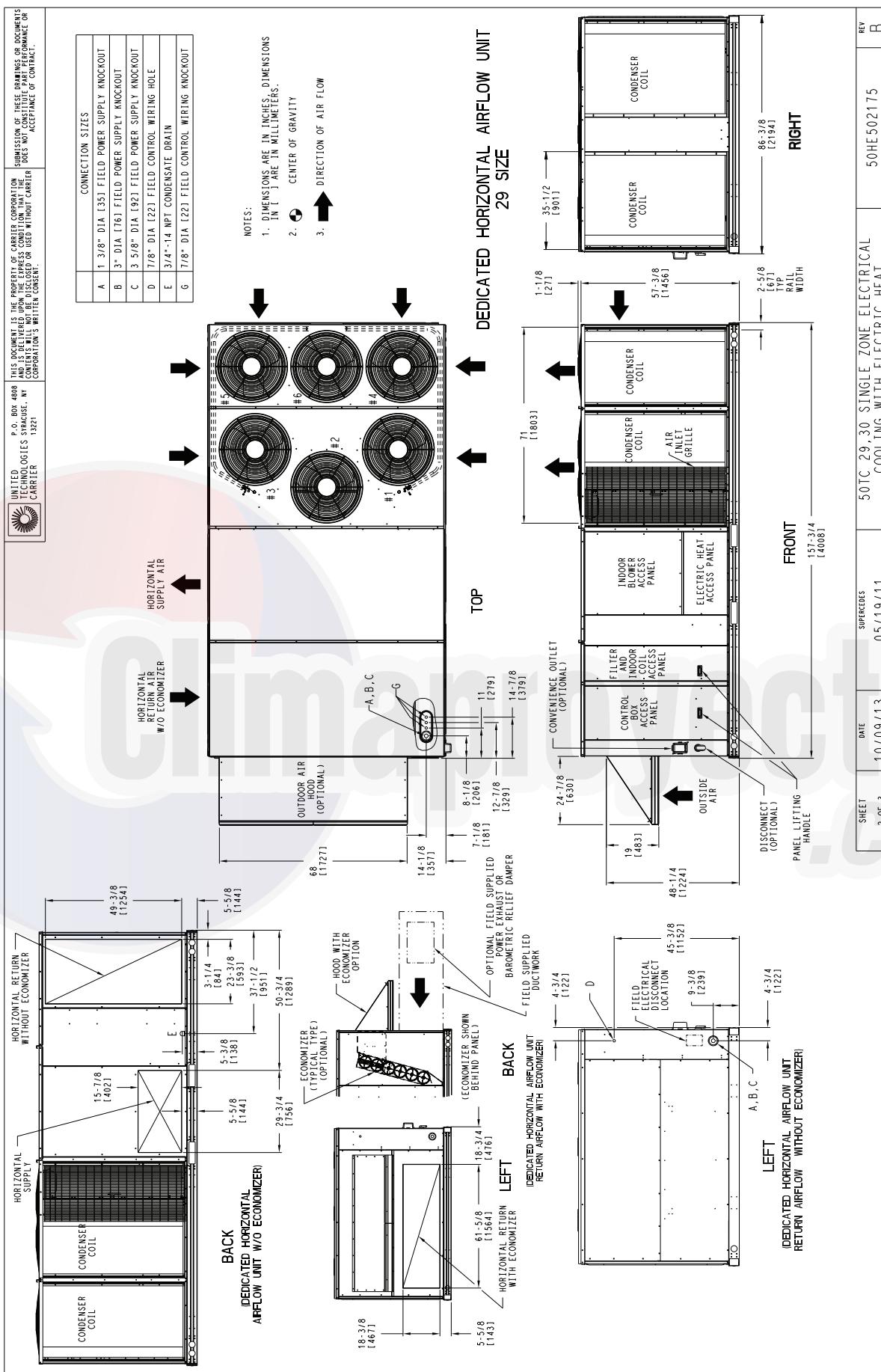
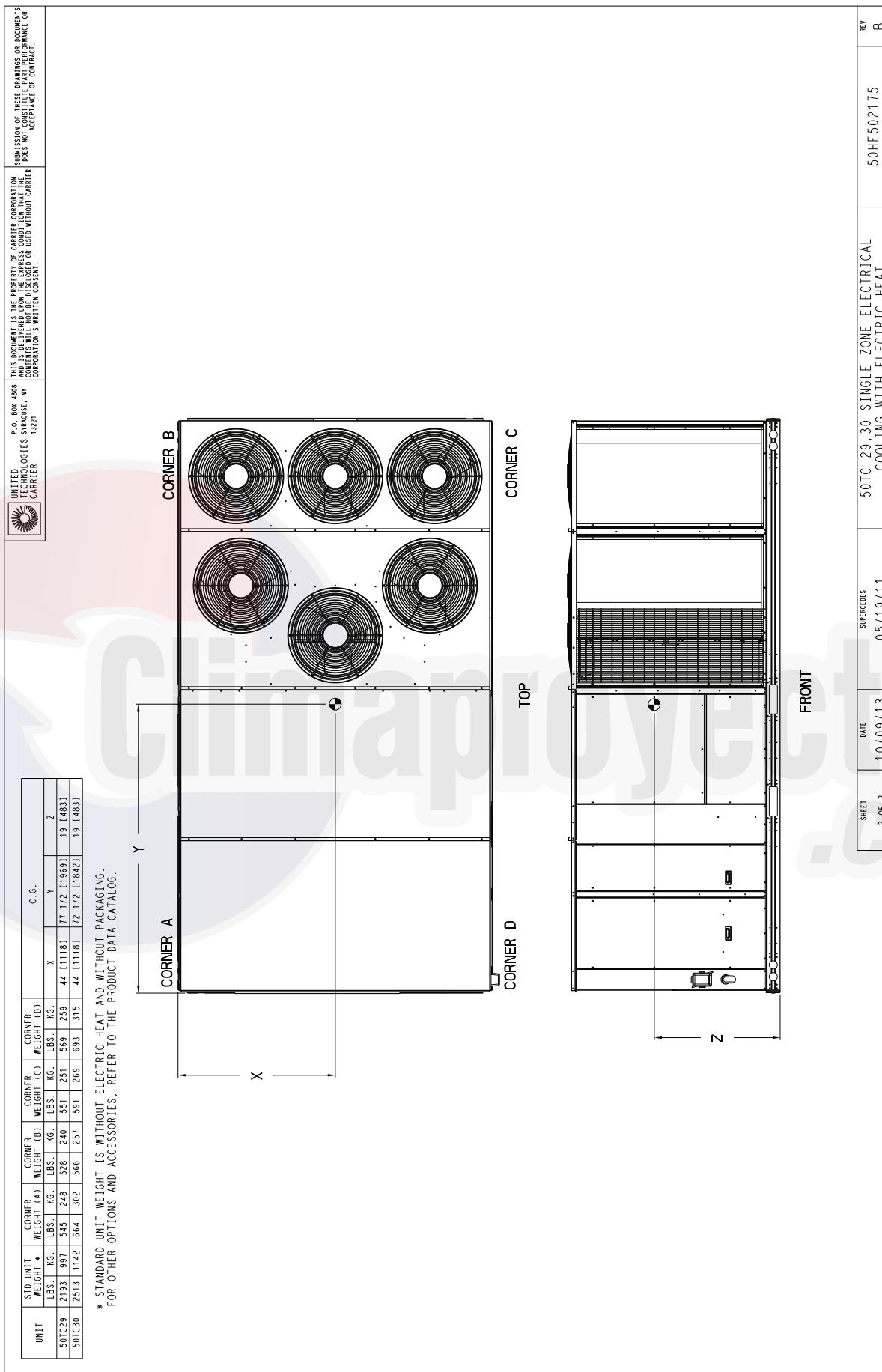


Fig. 4 - Unit Dimensional Drawing – 29 Size Unit

C13743

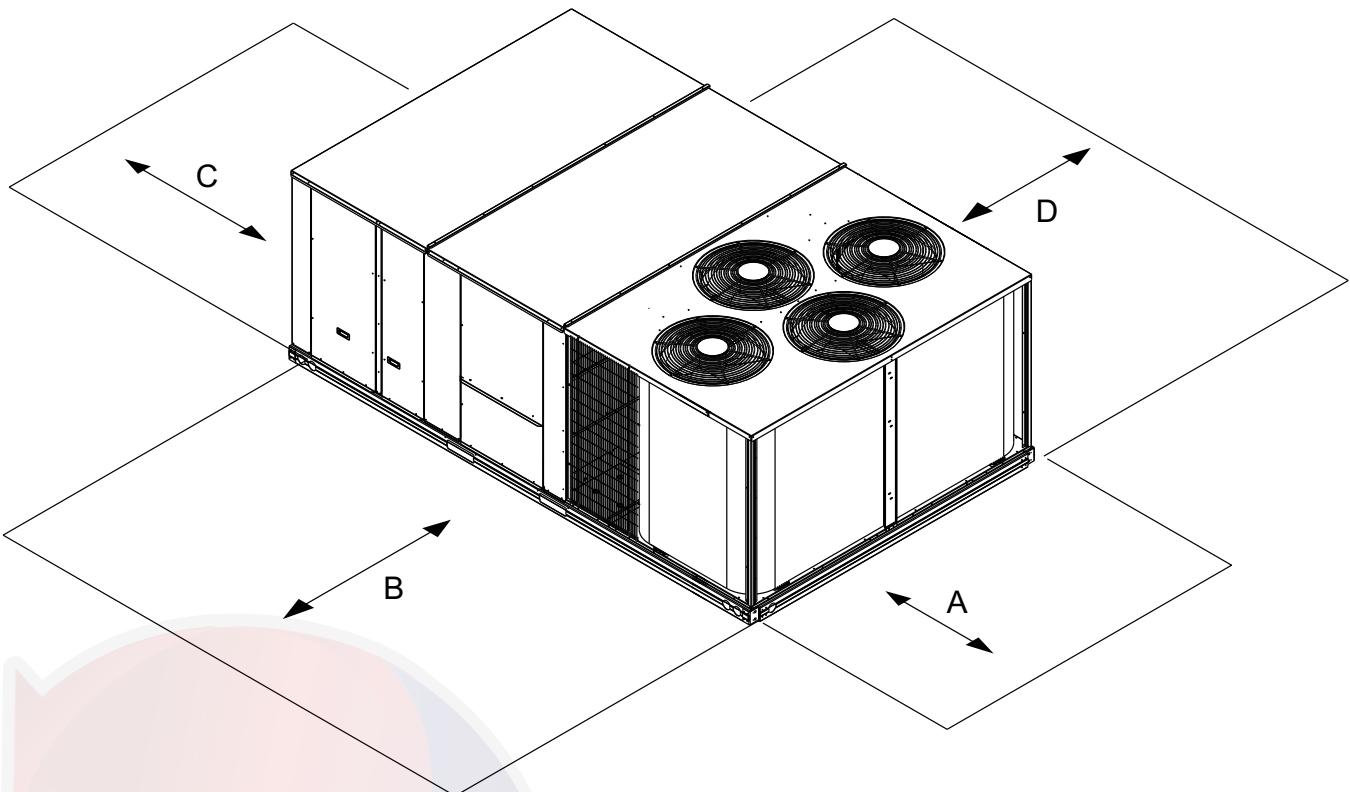
## DIMENSIONS (cont.)



**Fig. 4 - Unit Dimensional Drawing – 29 Size Unit (cont.)**

C13744

## DIMENSIONS (cont.)



C12392

LOCATION	DIMENSION	CONDITION
A	36-in (914 mm)	<ul style="list-style-type: none"> <li>Recommended clearance for air flow and service</li> </ul>
B	42-in (1067 mm)	<ul style="list-style-type: none"> <li>Recommended clearance for air flow and service</li> </ul>
C	18-in (457 mm)	<ul style="list-style-type: none"> <li>No Convenience Outlet</li> <li>No Economizer</li> <li>No field installed disconnect on economizer hood side (Factory-installed disconnect installed).</li> </ul>
	36-in (914 mm)	<ul style="list-style-type: none"> <li>Convenience Outlet installed.</li> <li>Vertical surface behind servicer is electrically non-conductive (e.g.: wood, fiberglass).</li> </ul>
	42-in (1067 mm)	<ul style="list-style-type: none"> <li>Convenience Outlet installed.</li> <li>Vertical surface behind servicer is electrically conductive (e.g.: metal, masonry).</li> </ul>
	96-in (2438 mm)	<ul style="list-style-type: none"> <li>Economizer and/or Power Exhaust installed.</li> <li>Check for sources of flue products with 10 feet (3 meters) of economizer fresh air intake.</li> </ul>
D	42-in (1067 mm)	<ul style="list-style-type: none"> <li>Recommended clearance for service.</li> </ul>

**NOTE:** Unit not designed to have overhead obstruction. Contact Application Engineering for guidance on any application planning overhead obstruction or for vertical clearances.

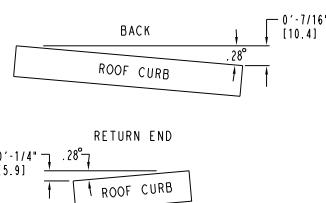
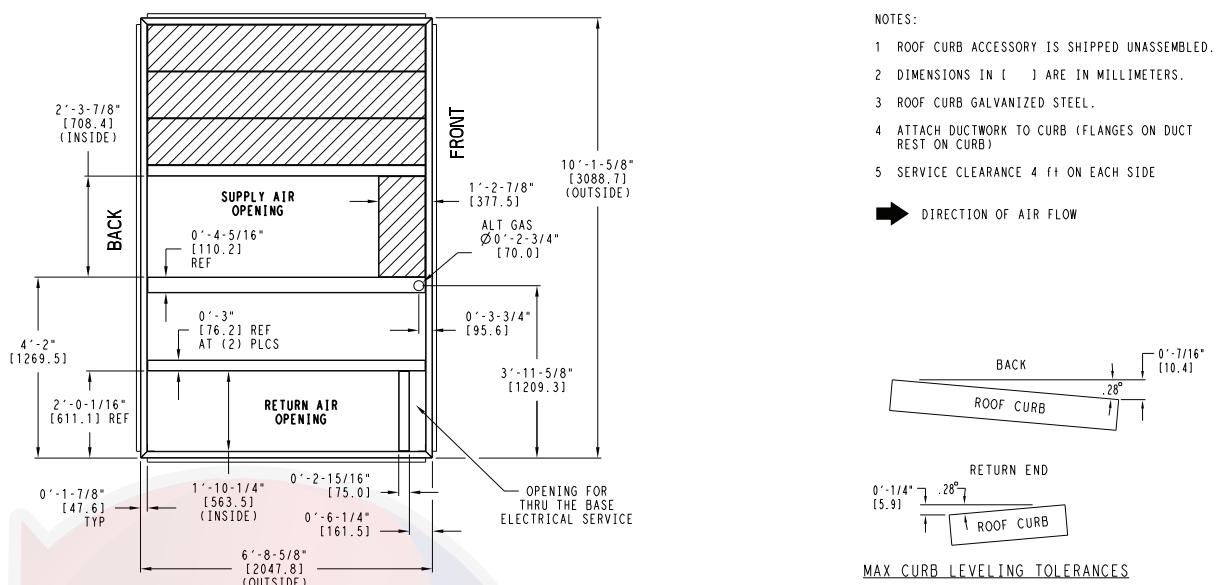
**Fig. 5 - Service Clearance Dimensional Drawing**

**Table 6 – Operating Weights**

50TC-*	UNIT LB (KG)			
	18	21	25	29
Base Unit	1793 (815)	2003 (911)	2148 (976)	2193 (997)
Economizer	246 (112)	246 (112)	246 (112)	246 (112)
Powered Outlet	35 (16)	35 (16)	35 (16)	35 (16)
Humidi-MiZer® System	110 (50)	120 (54)	120 (54)	120 (54)
Curb				
14-in/356 mm	240 (109)	255 (116)	255 (116)	255 (116)
24-in/610 mm	340 (154)	355 (161)	355 (161)	355 (161)

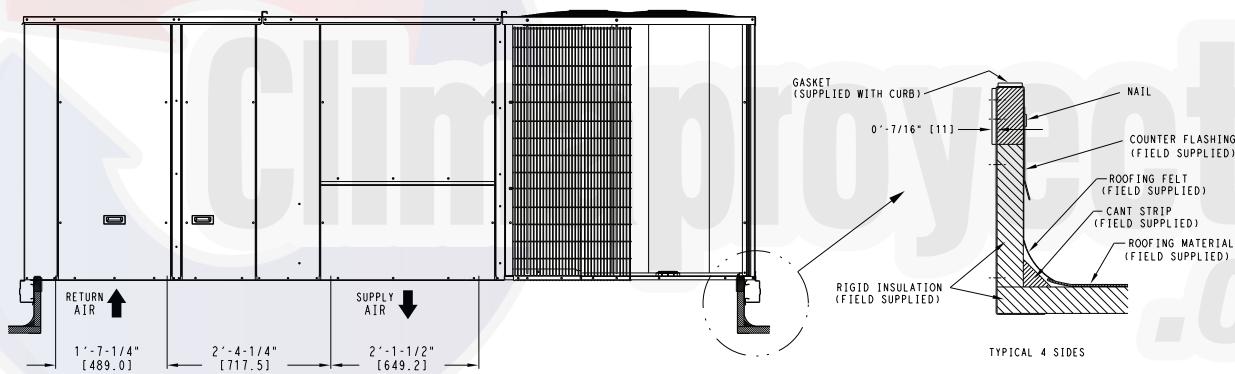
## DIMENSIONS (cont.)

UNIT SIZE	"A"	ROOF CURB ACCESSORY
18	1'-2" [356.0] 2'-0" [610.0]	CRRFCURB045A00 CRRFCURB046A00



RETURN END  
0'-1/4" [5.9] .28° ROOF CURB

MAX CURB LEVELING TOLERANCES



TYPICAL 4 SIDES

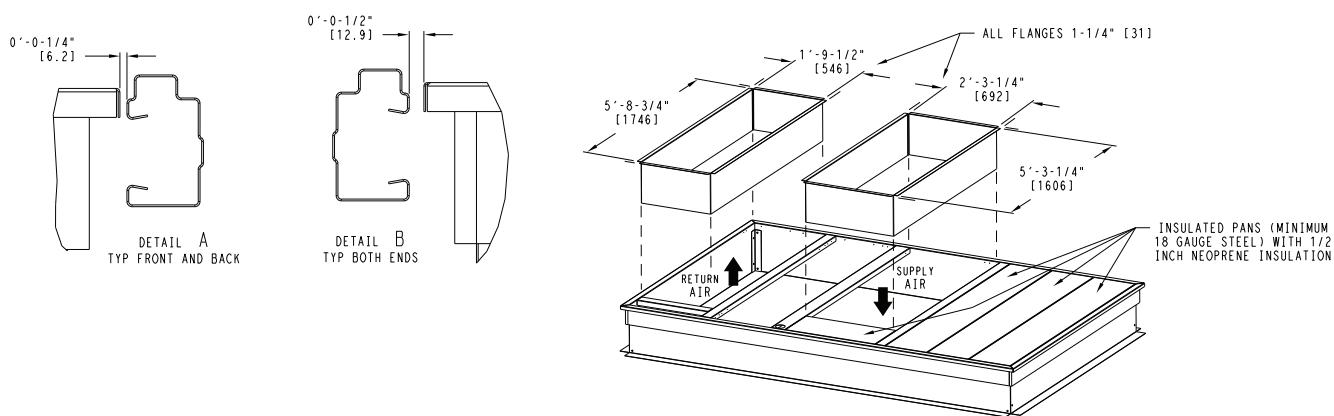
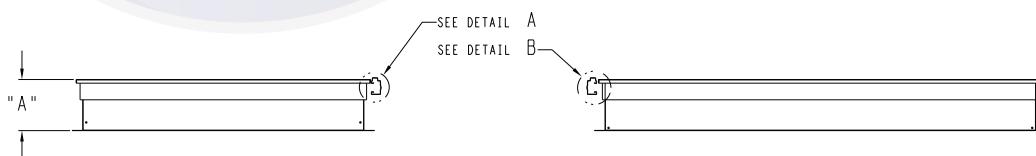
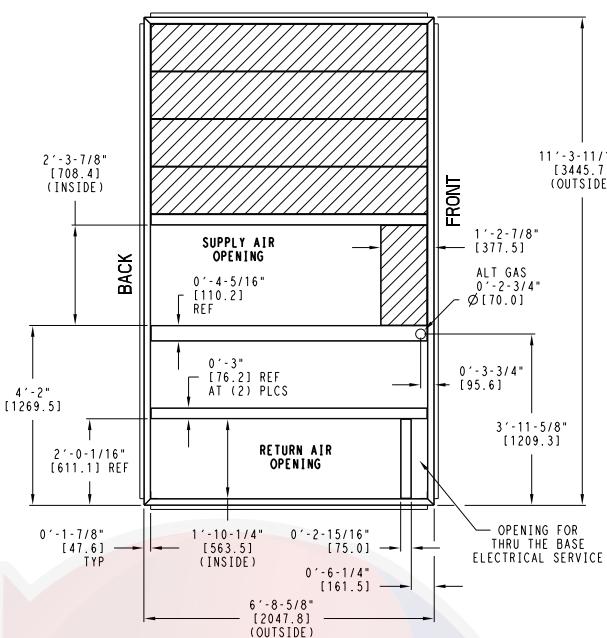


Fig. 6 - Roof Curb Details – 18 Size Unit

C13780

## DIMENSIONS (cont.)

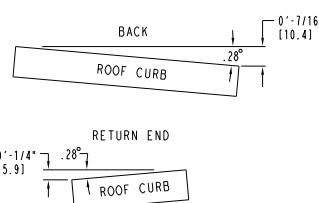
UNIT SIZE	"A"	ROOF CURB ACCESSORY
21,25	1'-2" [356.0] 2'-0" [610.0]	CRRFCURB047A00 CRRFCURB048A00



NOTES:

- 1 ROOF CURB ACCESSORY IS SHIPPED UNASSEMBLED.
- 2 DIMENSIONS IN [ ] ARE IN MILLIMETERS.
- 3 ROOF CURB GALVANIZED STEEL.
- 4 ATTACH DUCTWORK TO CURB (FLANGES ON DUCT REST ON CURB)
- 5 SERVICE CLEARANCE 4 ft ON EACH SIDE

→ DIRECTION OF AIR FLOW



MAX CURB LEVELING TOLERANCES

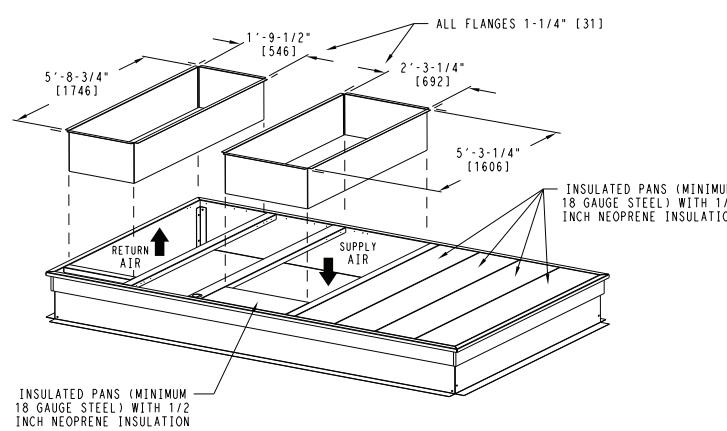
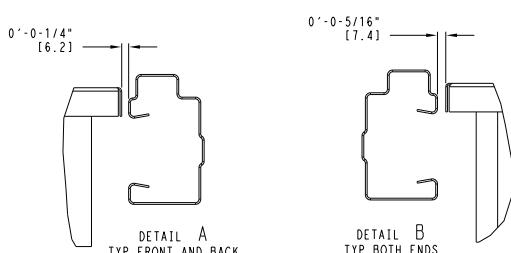
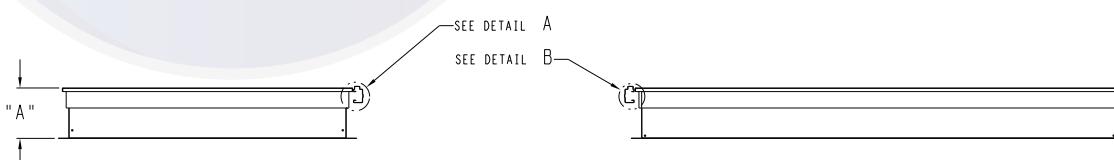
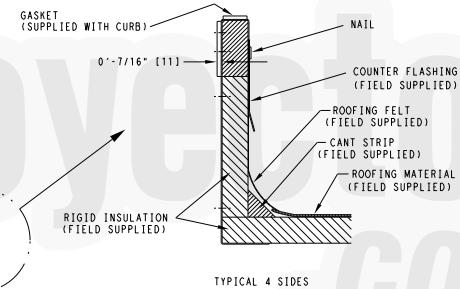
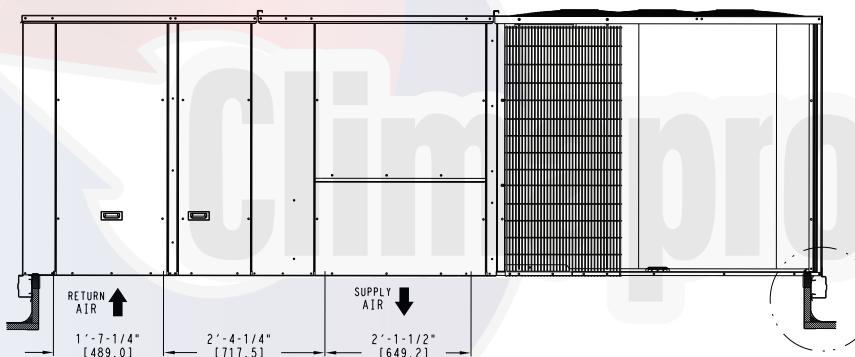
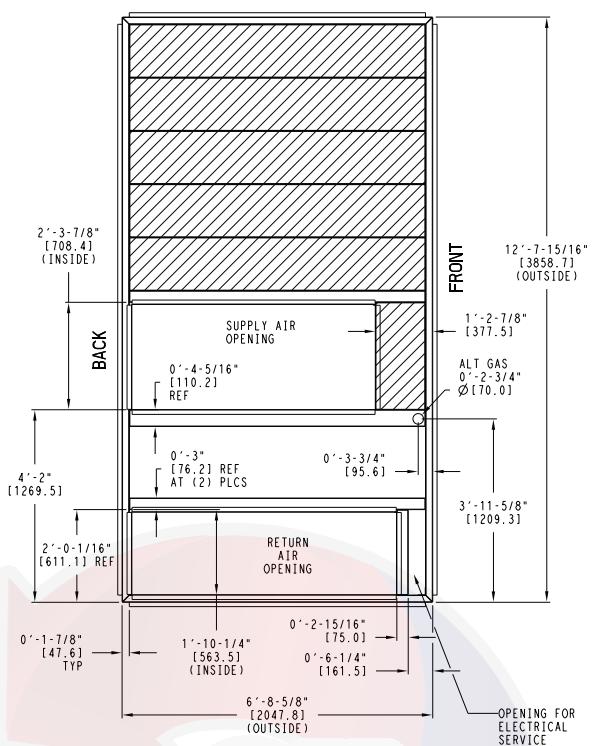


Fig. 7 - Roof Curb Details – 21 and 25 Size Units

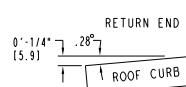
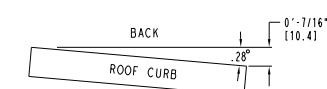
## DIMENSIONS (cont.)

UNIT SIZE	"A"	ROOF CURB ACCESSORY
29	1'-2" [356.0] 2'-0" [610.0]	CRRFCURB049A00 CRRFCURB050A00



NOTES:  
 1. ROOF CURB ACCESSORY IS SHIPPED UNASSEMBLED.  
 2. BOLT HEADS TO BE ON INSIDE OF FLANGE.  
 CLEARANCE IS [11] 0-0-7/16" TYP ALL CORNERS.  
 3. DIMENSIONS IN [ ] ARE IN MILLIMETERS.  
 4. ROOF CURB GALVANIZED STEEL.  
 5. ATTACH DUCTWORK TO CURB (FLANGES ON DUCT REST ON CURB)  
 6. SERVICE CLEARANCE 4 ft ON EACH SIDE  
 7. GAS SERVICE PLATE IS PART OF A SEPARATELY SHIPPED ACCESSORY PACKAGE.  
 8. GAS SERVICE PLATE CAN BE USED WITH EITHER ACCESSORY ROOFCURB.

► DIRECTION OF AIR FLOW



MAX CURB LEVELING TOLERANCES

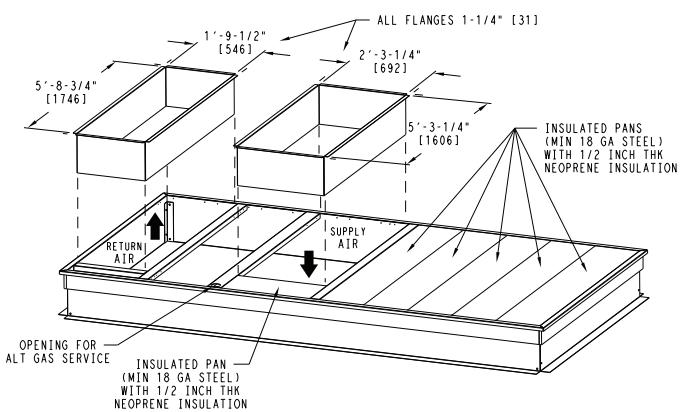
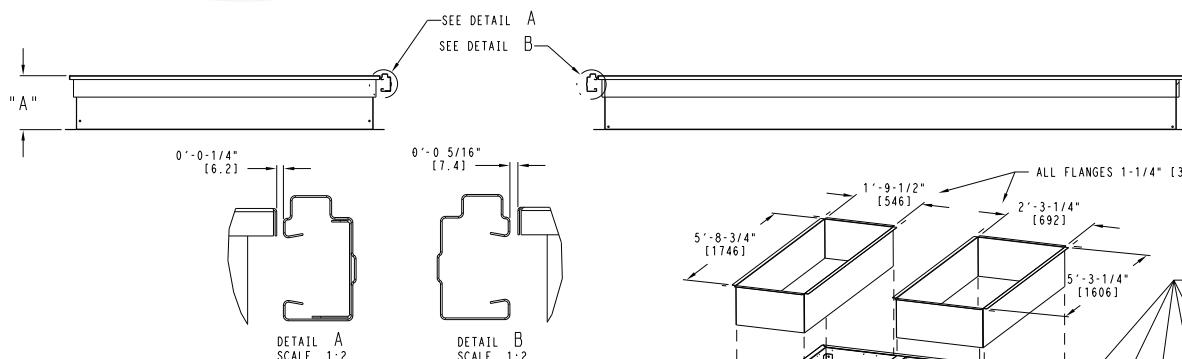
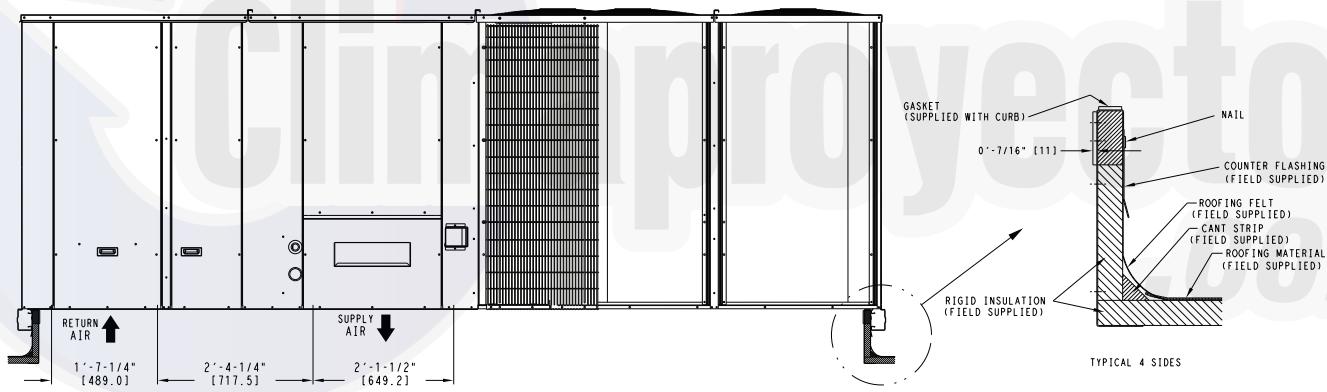


Fig. 8 - Roof Curb Details – 29 Size Unit

C13782

## OPTIONS AND ACCESSORIES WEIGHT ADDERS

BASE UNIT WITH OPTIONS AND ACCESSORIES (Weight Adders)	MAX WEIGHT ADD							
	50HC*18		50HC*21		50HC*25		50HC*29	
	lb	kg	lb	kg	lb	kg	lb	kg
Humidi-MiZer	110	50	120	55	120	55	120	55
Base Unit Operating Weight	1793	813	2003	909	2148	974	2193	975
Power Exhaust	125	57	125	57	125	57	125	57
Economizer	246	112	246	112	246	112	246	112
Copper Tube/Fin Evaporator Coil	53	24	58	26	64	29	64	29
Electric Heater	85	39	85	39	85	39	85	39
Single Point Kit	15	7	15	7	15	7	15	7
Roof Curb 14-in (356mm)	240	109	255	116	255	116	255	116
Roof Curb 24-in (610mm)	340	154	355	161	355	161	355	161
Louvered Hail Guard	60	27	60	27	120	54	150	68
CO <sub>2</sub> sensor	5	2	5	2	5	2	5	2
Return Smoke Detector	5	2	5	2	5	2	5	2
Supply Smoke Detector	5	2	5	2	5	2	5	2
Fan/Filter Status Switch	2	1	2	1	2	1	2	1
Non-Fused Disconnect	15	7	15	7	15	7	15	7
Powered Convenience Outlet	35	16	35	16	35	16	35	16
Non-Powered Convenience Outlet	5	2	5	2	5	2	5	2
Enthalpy Sensor	2	1	2	1	2	1	2	1
Differential Enthalpy Sensor	3	1	3	1	3	1	3	1
Two Position Motorized Damper	50	23	50	23	50	23	65	29
Manual Damper	35	16	35	16	35	16	40	18
Field Filter Track 4-in (102mm)	12	5	12	5	12	5	12	5
MotorMaster Controller	39	18	39	18	39	18	39	18
Standard Static Motor/Drive	0	0	0	0	0	0	0	0
Medium Static Motor/Drive	5	2	6	3	6	3	6	3
High Static Motor/Drive	11	5	12	5	16	7	16	7
Barometric Relief Hood (Horizontal)	25	11	25	11	25	11	25	11
SAV System with VFD	20	9	20	9	20	9	20	9

## APPLICATION/SELECTION DATA

### Min operating ambient temp (cooling):

In mechanical cooling mode, your Carrier rooftop can safely operate down to an outdoor ambient temperature of 35°F (2°C). It is possible to provide cooling at lower outdoor ambient temperatures by using less outside air, economizers, and/or accessory low ambient kits.

### Max operating ambient temp (cooling):

The maximum operating ambient temperature for cooling mode is 115°F (46°C). While cooling operation above 115°F (46°C) may be possible, it could cause either a reduction in performance, reliability, or a protective action by the unit's internal safety devices.

### Min and max airflow (cooling mode):

To maintain safe and reliable operation of your rooftop, operate within the cooling airflow limits. Operating above the max may cause blow-off, undesired airflow noise, or airflow related problems with the rooftop unit. Operating below the min may cause problems with coil freeze-up.

### Airflow:

All units are draw-through in cooling mode.

### Outdoor air application strategies:

Economizers reduce operating expenses and compressor run time by providing a free source of cooling and a means of ventilation to match application changing needs. In fact, they should be considered for most applications. Also, consider the various economizer control methods and their benefits, as well as sensors required to accomplish your application goals. Please contact your local Carrier representative for assistance.

### Motor limits, break horsepower (BHP):

Due to Carrier's internal unit design, air path, and specially designed motors, the full horsepower (maximum continuous BHP) band, as listed in Table 5, can be used with the utmost confidence. There is no need for extra safety factors, as Carrier's motors are designed and rigorously tested to use the entire, listed BHP range without either nuisance tripping or premature motor failure.

## APPLICATION/SELECTION DATA (cont.)

### Sizing a rooftop

Bigger isn't necessarily better. While an air conditioner needs to have enough capacity to meet the load, it doesn't need excess capacity. In fact, having excess capacity typically results in very poor part load performance and humidity control.

Using higher design temperatures than ASHRAE recommends for your location, adding "safety factors" to the calculated load, and rounding up to the next largest unit, are all signs of oversizing air conditioners. Oversizing can cause short-cycling, and short cycling leads to poor humidity control, reduced efficiency, higher utility bills, drastic indoor temperature swings, excessive noise, and increased wear and tear on the air conditioner.

Rather than oversizing an air conditioner, wise contractors and engineers "right-size" or even slightly undersize air conditioners. Correctly sizing an air conditioner controls humidity better; promotes efficiency; reduces utility bills; extends equipment life, and maintains even, comfortable temperatures.

### Low ambient applications

When equipped with a Carrier economizer, your rooftop unit can cool your space by bringing in fresh, cool outside air. In fact, when so equipped, accessory low-ambient kit may not be necessary. In low ambient conditions, unless the outdoor air is excessively humid or contaminated, economizer-based "free cooling" is the preferred less costly and energy conscious method.

In low ambient applications where outside air might not be desired (such as contaminated or excessively humid outdoor environments), your Carrier rooftop can operate to ambient temperatures down to -20°F (-29°C) using the recommended accessory Motormaster low ambient controller.

### Winter start

Carrier's winter start kit extends the low ambient limit of your rooftop to 25°F (-4°C). The kit bypasses the low pressure switch, preventing nuisance tripping of the low pressure switch. Other low ambient precautions may still be prudent.

### Application/Selection Option

Selection software by Carrier saves time by performing many of the steps above. Contact your Carrier sales representative for assistance.

### Staged Air Volume (SAV) with Variable Frequency Drive (VFD)

Carrier's Staged Air Volume (SAV) system utilizes a Variable Frequency Drive (VFD) to automatically adjust the indoor fan motor speed in sequence with the units cooling operation. Per ASHRAE 90.1 2010 standard section 6.4.3.10.b, during the first stage of cooling operation the VFD will adjust the fan motor to provide 2/3rd of the total cfm established for the unit. When a call for the second stage of cooling is required, the VFD will allow the total cfm for the unit established (100%). During the heating mode, the VFD will allow total design cfm (100%) operation and during the ventilation mode the VFD will allow operation to 2/3rd of total cfm.

The VFD used in Carrier's SAV system has soft start capabilities to slowly ramp up the speeds, thus eliminating any high inrush air volume during initial start-up. It also has internal over current protection for the fan motor and a field installed display kit that allows adjustment and in depth diagnostics of the VFD.

This SAV system is available on models with 2-stage cooling operation with electrical mechanical or RTU Open (multi Protocol) controls. Both space sensor and conventional thermostats controls can be used to provide accurate control in any application.

The SAV system is very flexible for initial fan performance set up and adjustment. The standard factory shipped VFD is pre programmed to automatically stage the fan speed between the first and second stage of cooling. The unit fan performance static pressure and cfm can be easily adjusted using the traditional means of pulley adjustments. The other means to adjust the unit static and cfm performance is to utilize the field installed display module and adjust the frequency and voltage in the VFD to required performance requirements. In either case, once set up the VFD will automatically adjust the speed between the cooling stage operation.

Table 7 – COOLING CAPACITIES

## 2-STAGE COOLING

15 TONS

50TC*D18			AMBIENT TEMPERATURE												
			85			95			105			115			
			EAT (db)			EAT (db)			EAT (db)			EAT (db)			
			75	80	85	75	80	85	75	80	85	75	80	85	
4500 CFM	EAT (wb)	58	THC	158.3	158.3	179.2	152.6	152.6	172.9	146.6	146.6	166.1	140.2	140.2	158.8
		SHC	137.3	158.3	179.2	132.4	152.6	172.9	127.2	146.6	166.1	121.6	140.2	158.8	
		62	THC	166.8	166.8	169.0	159.5	159.5	165.6	151.8	151.8	161.9	143.6	143.6	157.9
		SHC	123.1	146.1	169.0	119.7	142.6	165.6	116.1	139.0	161.9	112.3	135.1	157.9	
		67	THC	182.9	182.9	182.9	174.9	174.9	174.9	166.3	166.3	166.3	157.2	157.2	157.2
		SHC	100.0	123.1	146.1	96.7	119.8	142.8	93.2	116.3	139.4	89.7	112.7	135.7	
		72	THC	200.5	200.5	200.5	191.6	191.6	191.6	182.2	182.2	182.2	172.2	172.2	172.2
		SHC	76.1	99.5	122.8	72.9	96.2	119.5	69.5	92.8	116.1	66.0	89.3	112.5	
		76	THC	–	215.4	215.4	–	205.8	205.8	–	195.6	195.6	–	184.8	184.8
		SHC	–	80.2	105.0	–	77.1	101.7	–	73.7	98.2	–	70.2	94.5	
5250 CFM	EAT (wb)	58	THC	166.7	166.7	188.8	160.6	160.6	181.9	154.0	154.0	174.4	147.0	147.0	166.5
		SHC	144.6	166.7	188.8	139.3	160.6	181.9	133.6	154.0	174.4	127.6	147.0	166.5	
		62	THC	172.0	172.0	185.1	164.3	164.3	181.2	156.3	156.3	177.0	147.8	147.8	172.4
		SHC	132.5	158.8	185.1	128.9	155.1	181.2	125.0	151.0	177.0	120.9	146.6	172.4	
		67	THC	188.3	188.3	188.3	179.7	179.7	179.7	170.7	170.7	170.7	161.0	161.0	161.0
		SHC	106.1	132.7	159.3	102.8	129.3	155.9	99.3	125.8	152.4	95.6	122.1	148.6	
		72	THC	206.1	206.1	206.1	196.7	196.7	196.7	186.7	186.7	186.7	176.2	176.2	176.2
		SHC	78.8	105.6	132.5	75.5	102.3	129.1	72.1	98.8	125.6	68.5	95.2	121.9	
		76	THC	–	221.2	221.2	–	211.0	211.0	–	200.3	200.3	–	189.0	189.0
		SHC	–	83.6	111.7	–	80.3	108.2	–	76.9	104.6	–	73.3	100.9	
6000 CFM	EAT (wb)	58	THC	173.8	173.8	196.8	167.2	167.2	189.4	160.2	160.2	181.4	152.7	152.7	173.0
		SHC	150.8	173.8	196.8	145.1	167.2	189.4	139.0	160.2	181.4	132.5	152.7	173.0	
		62	THC	176.3	176.3	199.5	168.5	168.5	194.9	160.5	160.5	188.9	152.9	152.9	179.9
		SHC	140.9	170.2	199.5	136.9	165.9	194.9	132.1	160.5	188.9	125.8	152.9	179.9	
		67	THC	192.3	192.3	192.3	183.4	183.4	183.4	173.9	173.9	173.9	164.0	164.0	164.0
		SHC	112.0	142.0	172.0	108.5	138.5	168.5	104.9	134.9	164.8	101.2	131.1	161.0	
		72	THC	210.4	210.4	210.4	200.6	200.6	200.6	190.2	190.2	190.2	179.3	179.3	179.3
		SHC	81.2	111.4	141.7	77.9	108.0	138.2	74.4	104.5	134.6	70.7	100.8	130.8	
		76	THC	–	225.6	225.6	–	215.0	215.0	–	203.8	203.8	–	192.1	192.1
		SHC	–	86.7	117.9	–	83.3	114.5	–	79.9	110.8	–	76.3	107.1	
6750 CFM	EAT (wb)	58	THC	179.8	179.8	203.7	172.9	172.9	195.8	165.5	165.5	187.4	157.5	157.5	178.4
		SHC	156.0	179.8	203.7	150.0	172.9	195.8	143.5	165.5	187.4	136.7	157.5	178.4	
		62	THC	180.5	180.5	210.7	173.0	173.0	203.6	165.6	165.6	194.9	157.7	157.7	185.5
		SHC	147.6	179.2	210.7	142.4	173.0	203.6	136.3	165.6	194.9	129.8	157.7	185.5	
		67	THC	195.6	195.6	195.6	186.2	186.2	186.2	176.5	176.5	176.8	166.2	166.2	172.7
		SHC	117.5	150.8	184.1	114.0	147.3	180.5	110.4	143.6	176.8	106.5	139.6	172.7	
		72	THC	213.8	213.8	213.8	203.6	203.6	203.6	192.9	192.9	192.9	181.6	181.6	181.6
		SHC	83.5	117.0	150.5	80.1	113.5	147.0	76.5	109.9	143.3	72.8	106.1	139.4	
		76	THC	–	229.1	229.1	–	218.1	218.1	–	206.6	206.6	–	194.6	194.6
		SHC	–	89.6	124.0	–	86.2	120.5	–	82.7	116.8	–	79.0	113.0	
7500 CFM	EAT (wb)	58	THC	185.1	185.1	209.6	177.7	177.7	201.3	170.0	170.0	192.5	161.6	161.6	183.0
		SHC	160.6	185.1	209.6	154.2	177.7	201.3	147.5	170.0	192.5	140.2	161.6	183.0	
		62	THC	185.2	185.2	218.0	177.9	177.9	209.3	170.1	170.1	200.2	161.8	161.8	190.4
		SHC	152.5	185.2	218.0	146.4	177.9	209.3	140.0	170.1	200.2	133.2	161.8	190.4	
		67	THC	198.1	198.1	198.1	188.6	188.6	192.1	178.6	178.6	188.1	168.1	168.1	183.8
		SHC	122.8	159.3	195.9	119.2	155.7	192.1	115.5	151.8	188.1	111.5	147.7	183.8	
		72	THC	216.6	216.6	216.6	206.1	206.1	206.1	195.1	195.1	195.1	183.5	183.5	183.5
		SHC	85.6	122.3	159.0	82.2	118.8	155.5	78.6	115.2	151.7	74.9	111.3	147.8	
		76	THC	–	231.9	231.9	–	220.7	220.7	–	208.9	208.9	–	196.5	196.5
		SHC	–	92.4	129.9	–	88.9	126.3	–	85.4	122.6	–	81.6	118.7	

Note: See Minimum-Maximum Airflow Ratings in Table 3. Do not operate outside these limits.

## LEGEND:

- Do not operate
- Cfm Cubic feet per minute (supply air)
- EAT(db) Entering air temperature (dry bulb)
- EAT(wb) Entering air temperature (wet bulb)
- SHC Sensible heat capacity
- TC Total capacity

Table 8 – COOLING CAPACITIES

2-STAGE COOLING

15 TONS (cont.)

50TCE18 (15 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE										
Temp (F) Air Entering Condenser (Edb)	AIR ENTERING EVAPORATOR – CFM									
	4,500			6,000			7,500			
	Air Entering Evaporator -- Ewb (F)									
75	TC	202.9	184.6	166.2	213.7	194.6	175.4	222.3	202.5	182.7
	SHC	91.9	112.4	132.9	106.1	126.4	146.8	117.5	137.7	158.0
	kW	10.19	10.12	9.78	10.51	10.19	9.95	10.61	10.36	10.12
85	TC	189.8	171.8	153.8	201.0	182.2	163.3	209.9	190.4	170.8
	SHC	75.9	101.0	126.2	91.2	116.3	141.3	103.4	128.4	153.5
	kW	11.57	11.49	11.15	11.88	11.56	11.32	11.98	11.73	11.49
95	TC	176.7	159.1	141.4	188.3	169.7	151.2	197.5	178.2	159.0
	SHC	59.8	89.7	119.6	76.2	106.1	135.9	89.4	119.2	149.0
	kW	12.87	12.81	12.47	13.20	12.88	12.64	13.30	13.05	12.81
105	TC	163.6	146.3	129.0	175.6	157.3	139.1	185.1	166.1	147.1
	SHC	43.8	78.4	112.9	61.3	95.9	130.4	75.3	109.9	144.4
	kW	14.05	14.00	13.65	14.39	14.07	13.82	14.40	14.24	14.00
115	TC	150.5	133.5	116.5	162.9	144.9	127.0	172.7	154.0	135.3
	SHC	27.7	67.0	106.3	46.4	85.7	125.0	61.3	100.6	133.4
	kW	15.44	15.36	15.02	15.75	15.43	15.19	15.85	15.60	15.36

50TCE18 (15 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE										
Temp (F) Air Entering Condenser (Edb)	AIR ENTERING EVAPORATOR – Ewb (F)									
	75 Dry Bulb			75 Dry Bulb			75 Dry Bulb			
	62.5 Wet Bulb			64 Wet Bulb			65.3 Wet Bulb			
	(50% Relative)			(56% Relative)			(60% Relative)			
Air Entering Evaporator – Cfm										
	4,500	6,000	7,500	4,500	6,000	7,500	4,500	6,000	7,500	
80	TC	64.50	71.00	73.30	68.40	74.50	77.30	71.20	79.70	80.60
	SHC	12.60	24.90	36.80	6.80	13.70	23.90	-0.80	5.50	13.80
	kW	10.10	10.26	10.42	10.18	10.40	10.56	10.33	10.47	10.67
75	TC	66.60	73.10	75.60	70.50	76.60	79.50	73.20	80.80	82.90
	SHC	14.30	26.70	38.50	8.10	14.90	25.70	0.70	7.00	15.00
	kW	10.05	10.22	10.36	10.14	10.36	10.52	10.28	10.43	10.62
70	TC	68.70	75.10	77.40	72.50	78.60	81.40	75.20	82.80	84.90
	SHC	15.40	27.80	40.00	9.50	16.20	26.80	2.10	8.40	16.30
	kW	10.00	10.18	10.33	10.10	10.31	10.47	10.23	10.40	10.58
60	TC	72.80	79.30	81.60	76.70	82.80	85.70	79.40	86.90	88.80
	SHC	19.00	31.10	43.20	12.70	19.90	30.10	5.30	11.60	20.00
	kW	9.92	10.09	10.24	10.01	10.22	10.37	10.14	10.31	10.49
50	TC	76.80	83.40	85.70	80.80	86.90	89.70	83.50	90.90	92.80
	SHC	21.70	34.20	46.20	15.80	22.70	33.20	8.40	14.70	22.80
	kW	9.83	10.00	10.15	9.92	10.13	10.29	10.05	10.21	10.39
40	TC	80.90	87.30	89.60	84.90	90.80	93.60	87.40	94.80	96.70
	SHC	24.90	37.10	49.30	19.00	26.00	36.10	11.60	17.90	26.20
	kW	9.74	9.91	10.06	9.83	10.04	10.20	9.96	10.12	10.30

**LEGEND**

- Edb** – Entering Dry-Bulb  
**Ewb** – Entering Wet-Bulb  
**kW** – Compressor Motor Power Input  
**ldb** – Leaving Dry-Bulb  
**lwb** – Leaving Wet-Bulb  
**SHC** – Sensible Heat Capacity (1000 Btuh) Gross  
**TC** – Total Capacity (1000 Btuh) Gross

**NOTES:**

1. Direct interpolation is permissible. Do not extrapolate.

2. The following formulas may be used:

$$t_{\text{ldb}} = t_{\text{edb}} - \frac{\text{sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

$t_{\text{lwb}} = \text{Wet-bulb temperature corresponding to enthalpy of air leaving evaporator coil (}h_{\text{lwb}}\text{)}$

$$h_{\text{lwb}} = h_{\text{ewb}} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where:  $h_{\text{ewb}}$  = Enthalpy of air entering evaporator coil

Table 9 – COOLING CAPACITIES

## 2-STAGE COOLING

17.5 TONS

50TC*D21			AMBIENT TEMPERATURE												
			85			95			105			115			
			EAT (db)			EAT (db)			EAT (db)			EAT (db)			
5250 CFM	EAT (wb)	75	80	85	75	80	85	75	80	85	75	80	85		
		THC	185.1	185.1	209.2	178.7	178.7	201.9	171.8	171.8	194.1	164.5	164.5	185.8	
		SHC	161.1	185.1	209.2	155.4	178.7	201.9	149.4	171.8	194.1	143.1	164.5	185.8	
		THC	193.8	193.8	199.5	185.6	185.6	195.4	176.9	176.9	191.1	167.7	167.7	186.4	
		SHC	145.6	172.6	199.5	141.7	168.6	195.4	137.6	164.4	191.1	133.2	159.8	186.4	
		THC	212.2	212.2	212.2	203.3	203.3	203.3	193.8	193.8	193.8	183.8	183.8	183.8	
		SHC	119.0	146.0	173.1	115.3	142.3	169.4	111.4	138.4	165.4	107.3	134.3	161.3	
		THC	232.3	232.3	232.3	222.7	222.7	222.7	212.4	212.4	212.4	201.6	201.6	201.6	
		SHC	91.5	118.8	146.2	87.9	115.2	142.5	84.1	111.4	138.7	80.2	107.4	134.6	
		THC	–	249.5	249.5	–	239.2	239.2	–	228.2	228.2	–	216.6	216.6	
		SHC	–	96.7	125.3	–	93.2	121.7	–	89.5	117.9	–	85.6	113.8	
6125 CFM	EAT (wb)	58	THC	194.7	194.7	220.0	187.8	187.8	212.2	180.4	180.4	203.8	172.5	172.5	194.9
		SHC	169.4	194.7	220.0	163.3	187.8	212.2	156.9	180.4	203.8	150.1	172.5	194.9	
		62	THC	199.6	199.6	218.0	191.1	191.1	213.5	182.1	182.1	208.4	173.0	173.0	201.2
		SHC	156.5	187.2	218.0	152.3	182.9	213.5	147.7	178.0	208.4	141.8	171.5	201.2	
		67	THC	218.0	218.0	218.0	208.7	208.7	208.7	198.7	198.7	198.7	188.2	188.2	188.2
		SHC	126.2	157.4	188.6	122.4	153.6	184.7	118.4	149.6	180.7	114.3	145.4	176.5	
		72	THC	238.5	238.5	238.5	228.4	228.4	228.4	217.7	217.7	217.7	206.3	206.3	206.3
		SHC	94.7	126.1	157.5	91.0	122.4	153.8	87.2	118.5	149.8	83.1	114.4	145.7	
		76	THC	–	255.9	255.9	–	245.1	245.1	–	233.6	233.6	–	221.4	221.4
		SHC	–	100.7	133.3	–	97.1	129.6	–	93.3	125.6	–	89.3	121.5	
7000 CFM	EAT (wb)	58	THC	202.7	202.7	229.1	195.4	195.4	220.8	187.5	187.5	211.9	179.2	179.2	202.5
		SHC	176.4	202.7	229.1	170.0	195.4	220.8	163.1	187.5	211.9	155.9	179.2	202.5	
		62	THC	204.6	204.6	234.4	196.0	196.0	228.0	187.7	187.7	220.3	179.3	179.3	210.5
		SHC	166.0	200.2	234.4	160.8	194.4	228.0	155.1	187.7	220.3	148.2	179.3	210.5	
		67	THC	222.5	222.5	222.5	212.8	212.8	212.8	202.4	202.4	202.4	191.5	191.5	191.5
		SHC	133.0	168.2	203.4	129.2	164.3	199.5	125.1	160.3	195.4	120.9	156.0	191.0	
		72	THC	243.3	243.3	243.3	232.7	232.7	232.7	221.6	221.6	221.6	209.9	209.9	209.9
		SHC	97.5	132.9	168.3	93.8	129.2	164.5	89.9	125.2	160.5	85.8	121.1	156.3	
		76	THC	–	260.8	260.8	–	249.6	249.6	–	237.7	237.7	–	225.1	225.1
		SHC	–	104.4	140.8	–	100.7	137.0	–	96.9	133.0	–	92.8	128.8	
7875 CFM	EAT (wb)	58	THC	209.6	209.6	236.8	201.8	201.8	228.1	193.6	193.6	218.8	184.8	184.8	208.9
		SHC	182.3	209.6	236.8	175.6	201.8	228.1	168.4	193.6	218.8	160.8	184.8	208.9	
		62	THC	209.8	209.8	246.2	202.0	202.0	237.1	193.8	193.8	227.4	185.0	185.0	217.1
		SHC	173.4	209.8	246.2	167.0	202.0	237.1	160.1	193.8	227.4	152.9	185.0	217.1	
		67	THC	226.1	226.1	226.1	216.0	216.0	216.0	205.4	205.4	209.4	194.2	194.2	204.8
		SHC	139.6	178.6	217.7	135.6	174.7	213.7	131.5	170.5	209.4	127.1	166.0	204.8	
		72	THC	247.0	247.0	247.0	236.2	236.2	236.2	224.7	224.7	224.7	212.7	212.7	212.7
		SHC	100.2	139.5	178.8	96.5	135.7	174.9	92.5	131.7	170.9	88.4	127.5	166.6	
		76	THC	–	264.7	264.7	–	253.1	253.1	–	240.9	240.9	–	227.9	227.9
		SHC	–	107.9	148.1	–	104.2	144.3	–	100.2	140.2	–	96.1	135.9	
8750 CFM	EAT (wb)	58	THC	215.4	215.4	243.4	207.3	207.3	234.3	198.7	198.7	224.6	189.6	189.6	214.2
		SHC	187.4	215.4	243.4	180.3	207.3	234.3	172.9	198.7	224.6	164.9	189.6	214.2	
		62	THC	215.5	215.5	253.0	207.5	207.5	243.5	198.9	198.9	233.4	189.7	189.7	222.7
		SHC	178.1	215.5	253.0	171.5	207.5	243.5	164.4	198.9	233.4	156.8	189.7	222.7	
		67	THC	228.9	228.9	231.5	218.7	218.7	227.3	207.8	207.8	222.8	196.4	196.4	217.9
		SHC	145.8	188.6	231.5	141.8	184.5	227.3	137.5	180.1	222.8	133.0	175.5	217.9	
		72	THC	250.1	250.1	250.1	239.0	239.0	239.0	227.3	227.3	227.3	214.9	214.9	214.9
		SHC	102.8	145.8	188.9	99.0	142.0	185.0	95.0	137.9	180.9	90.8	133.7	176.5	
		76	THC	–	267.8	267.8	–	256.0	256.0	–	243.5	243.5	–	230.2	230.2
		SHC	–	111.2	155.2	–	107.4	151.3	–	103.5	147.1	–	99.3	142.8	

Note: See Minimum-Maximum Airflow Ratings in Table 3. Do not operate outside these limits.

## LEGEND:

- Do not operate
- Cfm Cubic feet per minute (supply air)
- EAT(db) Entering air temperature (dry bulb)
- EAT(wb) Entering air temperature (wet bulb)
- SHC Sensible heat capacity
- TC Total capacity

Table 10 – COOLING CAPACITIES

2-STAGE COOLING

17.5 TONS (cont.)

50TCE21 (17.5 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE										
Temp (F) Air Entering Condenser (Edb)		AIR ENTERING EVAPORATOR – CFM								
		5,250			7,000			8,750		
		Air Entering Evaporator -- Ewb (F)								
72	67	62	72	67	62	72	67	62	62	
75	TC	232.0	211.3	190.6	242.4	221.0	199.7	250.7	228.9	207.0
	SHC	110.9	133.7	156.4	127.6	150.3	173.0	141.1	163.7	186.4
	kW	12.45	12.16	11.81	12.74	12.41	12.02	12.93	12.51	12.18
85	TC	215.9	195.7	175.5	226.0	205.2	184.4	234.2	212.8	191.5
	SHC	90.6	118.8	147.0	108.4	136.6	164.9	122.7	151.0	179.2
	kW	13.48	13.20	12.88	13.77	13.47	13.07	13.96	13.58	13.23
95	TC	199.7	180.0	160.3	209.7	189.4	169.1	217.6	196.8	176.1
	SHC	70.3	104.0	137.7	89.2	123.0	156.7	104.4	138.2	172.1
	kW	14.60	14.25	13.94	14.89	14.51	14.15	15.08	14.63	14.31
105	TC	183.6	164.5	145.2	193.3	173.5	153.8	201.0	180.8	160.6
	SHC	50.0	89.1	128.3	70.0	109.3	148.6	86.0	125.5	158.6
	kW	15.64	15.36	15.-01	15.93	15.60	15.21	16.12	15.72	15.37
115	TC	167.5	148.8	130.1	176.9	157.7	138.5	184.5	164.8	145.1
	SHC	29.7	74.3	118.9	50.7	95.6	138.1	67.7	112.7	145.1
	kW	16.70	16.38	15.82	16.98	16.63	16.03	17.17	16.75	16.19

50TCE21 (17.5 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE										
Temp (F) Air Entering Condenser (Edb)		AIR ENTERING EVAPORATOR – Ewb (F)								
		75 Dry Bulb			75 Dry Bulb			75 Dry Bulb		
		62.5 Wet Bulb			64 Wet Bulb			65.3 Wet Bulb		
		(50% Relative)			(56% Relative)			(60% Relative)		
		5,250	7,000	8,750	5,250	7,000	8,750	5,250	7,000	
80	TC	67.80	71.30	74.10	70.50	74.80	79.80	73.30	78.20	82.40
	SHC	9.00	26.50	41.70	2.20	13.20	26.90	-5.20	2.90	13.80
	kW	11.65	11.75	11.87	11.82	11.90	11.98	11.93	12.10	12.19
75	TC	72.50	76.00	78.80	75.00	79.20	84.30	78.00	83.00	86.90
	SHC	13.40	30.90	46.10	6.50	18.00	31.30	-2.10	7.20	17.90
	kW	11.44	11.54	11.66	11.61	11.68	11.75	11.70	11.86	11.95
70	TC	77.10	80.60	83.40	79.50	83.90	88.90	82.40	87.30	91.10
	SHC	17.60	34.70	49.90	10.80	22.20	35.10	3.20	11.50	22.20
	kW	11.22	11.33	11.45	11.40	11.46	11.54	11.49	11.64	11.75
60	TC	86.30	89.90	92.70	88.80	93.20	98.20	91.70	96.60	100.50
	SHC	26.20	43.20	58.40	19.40	30.80	43.60	11.60	20.10	30.70
	kW	10.76	10.86	10.98	10.93	11.00	11.07	11.03	11.18	11.28
50	TC	95.50	99.10	101.90	98.00	102.40	107.40	101.00	106.00	109.80
	SHC	34.80	51.80	67.00	28.00	39.40	52.20	20.10	28.70	39.40
	kW	10.33	10.43	10.55	10.50	10.52	10.63	10.59	10.74	10.85
40	TC	104.80	108.40	111.20	107.30	111.70	116.60	110.30	115.30	119.10
	SHC	43.40	60.40	75.60	36.60	48.00	60.80	28.80	37.30	47.90
	kW	9.87	9.97	10.09	10.04	10.11	10.18	10.14	10.28	10.40

**LEGEND**

- Edb** – Entering Dry-Bulb  
**Ewb** – Entering Wet-Bulb  
**kW** – Compressor Motor Power Input  
**Idb** – Leaving Dry-Bulb  
**Iwb** – Leaving Wet-Bulb  
**SHC** – Sensible Heat Capacity (1000 Btuh) Gross  
**TC** – Total Capacity (1000 Btuh) Gross

**NOTES:**

1. Direct interpolation is permissible. Do not extrapolate.

2. The following formulas may be used:

$$t_{\text{Idb}} = t_{\text{edb}} - \frac{\text{sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

$t_{\text{Iwb}} = \text{Wet-bulb temperature corresponding to enthalpy of air leaving evaporator coil (}h_{\text{Iwb}}\text{)}$

$$h_{\text{Iwb}} = h_{\text{ewb}} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where:  $h_{\text{ewb}}$  = Enthalpy of air entering evaporator coil

Table 11 – COOLING CAPACITIES

## 2-STAGE COOLING

20 TONS

50TC*D25			AMBIENT TEMPERATURE												
			85			95			105			115			
			EA (db)			EA (db)			EA (db)			EA (db)			
			75	80	85	75	80	85	75	80	85	75	80	85	
6000 CFM	EAT (wb)	58	THC	214.4	214.4	242.5	207.0	207.0	234.2	199.0	199.0	225.1	190.2	190.2	215.2
		SHC	186.3	214.4	242.5	179.9	207.0	234.2	173.0	199.0	225.1	165.3	190.2	215.2	
		62	THC	226.8	226.8	227.7	217.3	217.3	223.0	206.9	206.9	218.0	195.8	195.8	212.5
		SHC	167.0	197.3	227.7	162.4	192.7	223.0	157.6	187.8	218.0	152.3	182.4	212.5	
		67	THC	248.4	248.4	248.4	237.9	237.9	237.9	226.6	226.6	226.6	214.3	214.3	214.3
		SHC	136.5	167.1	197.6	132.2	162.7	193.2	127.5	158.0	188.4	122.5	152.9	183.4	
		72	THC	271.9	271.9	271.9	260.3	260.3	247.9	247.9	247.9	234.5	234.5	234.5	
		SHC	105.1	136.0	167.0	100.8	131.7	162.5	96.3	127.1	157.9	91.4	122.1	152.9	
		76	THC	–	291.7	291.7	–	279.2	279.2	–	265.7	265.7	–	251.3	251.3
		SHC	–	110.7	143.7	–	106.5	139.5	–	102.0	134.7	–	97.2	129.7	
7000 CFM	EAT (wb)	58	THC	225.8	225.8	255.3	217.8	217.8	246.3	209.1	209.1	236.5	199.6	199.6	225.7
		SHC	196.2	225.8	255.3	189.3	217.8	246.3	181.7	209.1	236.5	173.4	199.6	225.7	
		62	THC	233.9	233.9	248.8	223.8	223.8	243.8	213.1	213.1	238.2	201.4	201.4	231.8
		SHC	179.4	214.1	248.8	174.6	209.2	243.8	169.4	203.8	238.2	163.7	197.8	231.8	
		67	THC	255.7	255.7	255.7	244.6	244.6	244.6	232.6	232.6	232.6	219.6	219.6	219.6
		SHC	144.7	179.7	214.8	140.2	175.2	210.2	135.4	170.4	205.4	130.3	165.2	200.2	
		72	THC	279.4	279.4	279.4	267.3	267.3	254.1	254.1	254.1	240.1	240.1	240.1	
		SHC	108.7	144.1	179.6	104.3	139.7	175.1	99.6	135.0	170.3	94.7	129.9	165.1	
		76	THC	–	299.4	299.4	–	286.2	286.2	–	272.1	272.1	–	256.9	256.9
		SHC	–	115.3	152.9	–	110.9	148.2	–	106.3	143.3	–	101.3	138.0	
8000 CFM	EAT (wb)	58	THC	235.3	235.3	266.2	226.8	226.8	256.5	217.5	217.5	246.0	207.4	207.4	234.5
		SHC	204.5	235.3	266.2	197.1	226.8	256.5	189.0	217.5	246.0	180.2	207.4	234.5	
		62	THC	239.7	239.7	268.1	229.4	229.4	262.0	219.0	219.0	253.3	208.3	208.3	241.9
		SHC	190.7	229.4	268.1	185.4	223.7	262.0	178.6	215.9	253.3	170.4	206.2	241.9	
		67	THC	261.3	261.3	261.3	249.6	249.6	249.6	237.1	237.1	237.1	223.6	223.6	223.6
		SHC	152.3	191.8	231.2	147.7	187.1	226.6	142.9	182.2	221.6	137.7	177.0	216.3	
		72	THC	285.3	285.3	285.3	272.5	272.5	272.5	258.9	258.9	258.9	244.2	244.2	244.2
		SHC	111.9	151.7	191.5	107.5	147.2	186.9	102.7	142.4	182.0	97.7	137.2	176.7	
		76	THC	–	305.4	305.4	–	291.6	291.6	–	276.8	276.8	–	261.2	261.2
		SHC	–	119.4	161.0	–	114.9	156.2	–	110.1	151.2	–	105.1	146.0	
9000 CFM	EAT (wb)	58	THC	243.5	243.5	275.4	234.5	234.5	265.2	224.6	224.6	254.0	213.9	213.9	241.9
		SHC	211.6	243.5	275.4	203.8	234.5	265.2	195.2	224.6	254.0	185.9	213.9	241.9	
		62	THC	245.4	245.4	282.9	235.4	235.4	274.6	225.0	225.0	264.3	214.4	214.4	251.7
		SHC	199.7	241.3	282.9	193.2	233.9	274.6	185.6	224.9	264.3	176.8	214.3	251.7	
		67	THC	265.6	265.6	265.6	253.6	253.6	253.6	240.7	240.7	240.7	226.8	226.8	231.8
		SHC	159.6	203.3	247.1	154.9	198.6	242.3	150.0	193.6	237.3	144.7	188.3	231.8	
		72	THC	289.9	289.9	289.9	276.7	276.7	276.7	262.6	262.6	262.6	247.5	247.5	247.5
		SHC	114.9	159.0	203.0	110.4	154.4	198.3	105.6	149.5	193.3	100.5	144.2	188.0	
		76	THC	–	310.1	310.1	–	295.8	295.8	–	280.6	280.6	–	264.4	264.4
		SHC	–	123.2	168.9	–	118.6	164.1	–	113.8	159.0	–	108.7	153.6	
10,000 CFM	EAT (wb)	58	THC	250.4	250.4	283.2	240.9	240.9	272.5	230.7	230.7	260.9	219.5	219.5	248.2
		SHC	217.7	250.4	283.2	209.4	240.9	272.5	200.5	230.7	260.9	190.7	219.5	248.2	
		62	THC	250.8	250.8	294.6	241.1	241.1	283.3	231.1	231.1	271.4	219.6	219.6	258.0
		SHC	207.0	250.8	294.6	199.0	241.1	283.3	190.7	231.1	271.4	181.2	219.6	258.0	
		67	THC	269.2	269.2	269.2	256.8	256.8	257.6	243.5	243.5	252.3	229.4	229.4	246.4
		SHC	166.6	214.5	262.5	161.9	209.7	257.6	156.8	204.5	252.3	151.3	198.9	246.4	
		72	THC	293.7	293.7	293.7	280.1	280.1	280.1	265.6	265.6	265.6	250.2	250.2	250.2
		SHC	117.8	166.0	214.2	113.2	161.3	209.3	108.3	156.3	204.3	103.2	151.0	198.8	
		76	THC	–	313.9	313.9	–	299.3	299.3	–	283.7	283.7	–	267.1	267.1
		SHC	–	126.8	176.5	–	122.2	171.6	–	117.3	166.5	–	112.1	161.0	

Note: See Minimum-Maximum Airflow Ratings in Table 3. Do not operate outside these limits.

## LEGEND:

- Do not operate
- Cfm Cubic feet per minute (supply air)
- EAT(db) Entering air temperature (dry bulb)
- EAT(wb) Entering air temperature (wet bulb)
- SHC Sensible heat capacity
- TC Total capacity

Table 12 – COOLING CAPACITIES

2-STAGE COOLING

20 TONS (cont.)

50TCE25 (20 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE										
Temp (F) Air Entering Condenser (Edb)		AIR ENTERING EVAPORATOR – CFM								
		6,000			8,000			10,000		
		Air Entering Evaporator -- Ewb (F)								
72	67	62	72	67	62	72	67	62	62	
75	TC	281.6	256.5	231.3	293.1	267.0	240.9	302.3	275.4	248.6
	SHC	114.7	141.0	167.4	140.6	166.6	192.6	161.6	187.3	212.9
	kW	13.52	13.25	12.95	13.82	13.46	13.21	13.97	13.60	13.31
85	TC	261.3	236.9	212.4	272.1	247.7	221.3	280.7	254.6	228.5
	SHC	90.9	123.5	156.1	118.8	151.1	183.3	141.4	173.4	205.4
	kW	14.95	14.68	14.48	15.25	14.89	14.64	15.40	15.03	14.74
95	TC	241.1	217.2	193.4	251.1	226.4	201.7	259.2	233.8	208.4
	SHC	67.2	106.0	144.8	97.1	120.1	174.1	121.2	159.5	197.8
	kW	16.52	16.25	15.95	16.82	16.46	16.21	16.97	16.60	16.31
105	TC	220.8	197.5	174.4	230.2	206.2	182.2	237.7	213.0	188.4
	SHC	43.4	88.4	133.5	75.3	120.1	164.9	101.0	145.7	178.9
	kW	18.09	17.82	17.52	18.39	18.03	17.78	18.54	18.17	17.88
115	TC	200.5	178.0	155.5	209.2	185.9	162.6	216.2	192.2	168.7
	SHC	19.7	70.9	122.2	53.5	104.6	155.7	80.9	131.8	161.2
	kW	19.65	19.38	19.08	19.95	19.59	19.34	20.10	19.73	19.44

50TCE25 (20 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE										
Temp (F) Air Entering Condenser (Edb)		AIR ENTERING EVAPORATOR – Ewb (F)								
		75 Dry Bulb			75 Dry Bulb			75 Dry Bulb		
		62.5 Wet Bulb			64 Wet Bulb			65.3 Wet Bulb		
		(50% Relative)			(56% Relative)			(60% Relative)		
		Air Entering Evaporator – Cfm								
6,000	8,000	10,000	6,000	8,000	10,000	6,000	8,000	10,000	10,000	
80	TC	115.20	123.30	130.60	120.40	129.30	138.20	122.80	135.00	143.70
	SHC	40.80	58.30	76.10	32.30	45.50	60.40	20.10	34.30	48.00
	kW	13.24	13.32	13.39	13.43	13.57	13.65	13.49	13.68	13.74
75	TC	119.80	128.60	135.90	125.50	135.30	143.20	128.00	139.50	148.40
	SHC	45.60	62.80	82.10	37.00	49.80	65.20	24.30	38.70	52.60
	kW	13.05	13.10	13.17	13.21	13.35	13.43	13.27	13.46	13.52
70	TC	122.50	133.10	140.20	129.80	140.70	147.60	132.40	144.40	153.20
	SHC	49.80	76.00	86.10	41.10	54.30	69.20	28.80	41.40	56.80
	kW	12.80	12.87	12.94	12.98	13.12	13.20	13.04	13.23	13.29
60	TC	133.80	142.50	149.60	139.30	150.40	157.40	141.50	154.20	163.00
	SHC	58.60	76.00	95.00	50.20	63.50	78.10	37.80	52.10	65.90
	kW	12.34	12.42	12.49	12.53	12.67	12.75	12.59	12.78	12.84
50	TC	143.50	151.80	159.30	149.00	160.00	167.00	151.30	163.60	172.50
	SHC	67.70	84.80	103.80	59.10	72.40	87.00	46.70	61.00	74.90
	kW	11.88	11.95	12.03	12.07	12.21	12.29	12.13	12.32	12.38
40	TC	153.20	161.30	168.70	158.60	169.20	176.60	160.80	173.10	182.00
	SHC	76.50	93.60	111.60	68.00	81.50	95.80	55.80	69.80	84.00
	kW	11.42	11.49	11.56	11.60	11.74	11.82	11.66	11.85	11.91

**LEGEND**

- Edb – Entering Dry-Bulb  
 Ewb – Entering Wet-Bulb  
 kW – Compressor Motor Power Input  
 ldb – Leaving Dry-Bulb  
 lwb – Leaving Wet-Bulb  
 SHC – Sensible Heat Capacity (1000 Btu/h) Gross  
 TC – Total Capacity (1000 Btu/h) Gross

**NOTES:**

1. Direct interpolation is permissible. Do not extrapolate.

2. The following formulas may be used:

$$t_{edb} = t_{ewb} - \frac{\text{sensible capacity (Btu/h)}}{1.10 \times \text{cfm}}$$

$t_{ewb}$  = Wet-bulb temperature corresponding to enthalpy of air leaving evaporator coil ( $h_{ewb}$ )

$$h_{ewb} = h_{ewb} - \frac{\text{total capacity (Btu/h)}}{4.5 \times \text{cfm}}$$

Where:  $h_{ewb}$  = Enthalpy of air entering evaporator coil

Table 13 – COOLING CAPACITIES

2-STAGE COOLING

25 TONS

50TC*E29			AMBIENT TEMPERATURE												
			85			95			105			115			
			EA (db)			EA (db)			EA (db)			EA (db)			
			75	80	85	75	80	85	75	80	85	75	80	85	
7,500 CFM	EAT (wb)	58	THC	264.4	264.4	298.9	254.6	254.6	287.9	244.1	244.1	276.0	232.7	232.7	263.1
		SHC	229.9	264.4	298.9	221.4	254.6	287.9	212.2	244.1	276.0	202.3	232.7	263.1	
		62	THC	278.7	278.7	282.4	266.3	266.3	276.4	252.8	252.8	269.8	238.5	238.5	262.4
		SHC	206.8	244.6	282.4	200.9	238.7	276.4	194.6	232.2	269.8	187.7	225.0	262.4	
		67	THC	305.3	305.3	305.3	291.9	291.9	291.9	277.3	277.3	277.3	261.5	261.5	261.5
		SHC	169.0	207.0	245.0	163.4	201.4	239.4	157.4	195.3	233.3	151.0	188.9	226.8	
		72	THC	334.0	334.0	334.0	319.4	319.4	319.4	303.6	303.6	303.6	286.5	286.5	286.5
		SHC	129.9	168.5	207.1	124.5	163.0	201.5	118.7	157.1	195.5	112.5	150.8	189.2	
		76	THC	–	358.2	358.2	–	342.4	342.4	–	325.4	325.4	–	307.1	307.1
		SHC	–	137.0	178.2	–	131.7	172.9	–	126.0	166.9	–	119.9	160.4	
8,750 CFM	EAT (wb)	58	THC	278.2	278.2	314.5	267.8	267.8	302.8	256.5	256.5	289.9	244.2	244.2	276.1
		SHC	241.9	278.2	314.5	232.8	267.8	302.8	223.0	256.5	289.9	212.3	244.2	276.1	
		62	THC	287.2	287.2	308.3	274.3	274.3	301.5	260.8	260.8	291.7	247.0	247.0	280.9
		SHC	222.1	265.2	308.3	215.7	258.6	301.5	207.7	249.7	291.7	199.0	240.0	280.9	
		67	THC	314.0	314.0	314.0	299.8	299.8	299.8	284.4	284.4	284.4	267.8	267.8	267.8
		SHC	179.1	222.7	266.4	173.3	216.9	260.6	167.2	210.8	254.3	160.7	204.2	247.7	
		72	THC	343.0	343.0	343.0	327.7	327.7	327.7	311.1	311.1	311.1	293.1	293.1	293.1
		SHC	134.3	178.5	222.6	128.8	172.9	216.9	122.9	166.9	210.8	116.6	160.4	204.3	
		76	THC	–	367.3	367.3	–	350.8	350.8	–	333.0	333.0	–	313.8	313.8
		SHC	–	142.6	189.4	–	137.1	183.5	–	131.2	177.3	–	125.0	170.7	
10,000 CFM	EAT (wb)	58	THC	289.7	289.7	327.5	278.7	278.7	315.0	266.6	266.6	301.4	253.6	253.6	286.7
		SHC	251.9	289.7	327.5	242.3	278.7	315.0	231.8	266.6	301.4	220.5	253.6	286.7	
		62	THC	294.6	294.6	329.6	282.2	282.2	319.7	268.7	268.7	309.1	254.1	254.1	298.4
		SHC	234.7	282.1	329.6	226.8	273.3	319.7	218.4	263.7	309.1	209.7	254.1	298.4	
		67	THC	320.6	320.6	320.6	305.9	305.9	305.9	289.9	289.9	289.9	272.7	272.7	272.7
		SHC	188.6	237.7	286.8	182.7	231.8	280.9	176.5	225.5	274.5	169.8	218.8	267.7	
		72	THC	350.0	350.0	350.0	334.0	334.0	334.0	316.8	316.8	316.8	298.2	298.2	298.2
		SHC	138.4	187.9	237.5	132.8	182.2	231.7	126.8	176.1	225.5	120.4	169.6	218.8	
		76	THC	–	374.4	374.4	–	357.3	357.3	–	338.7	338.7	–	318.9	318.9
		SHC	–	147.7	199.5	–	142.1	193.7	–	136.1	187.4	–	129.7	180.6	
11,250 CFM	EAT (wb)	58	THC	299.4	299.4	338.4	287.8	287.8	325.4	275.2	275.2	311.1	261.4	261.4	295.6
		SHC	260.3	299.4	338.4	250.2	287.8	325.4	239.2	275.2	311.1	227.3	261.4	295.6	
		62	THC	302.2	302.2	346.0	289.3	289.3	335.7	275.5	275.5	323.5	262.1	262.1	307.7
		SHC	244.8	295.4	346.0	236.7	286.2	335.7	227.5	275.5	323.5	216.4	262.1	307.7	
		67	THC	325.9	325.9	325.9	310.7	310.7	310.7	294.2	294.2	294.2	276.6	276.6	286.7
		SHC	197.6	252.1	306.5	191.7	246.1	300.4	185.3	239.6	293.9	178.5	232.6	286.7	
		72	THC	355.5	355.5	355.5	339.1	339.1	339.1	321.3	321.3	321.3	302.2	302.2	302.2
		SHC	142.1	197.0	251.8	136.4	191.2	245.9	130.4	185.0	239.6	123.9	178.3	232.8	
		76	THC	–	380.0	380.0	–	362.4	362.4	–	343.3	343.3	–	322.8	322.8
		SHC	–	152.4	209.4	–	146.8	203.4	–	140.7	197.0	–	134.2	190.2	
12,500 CFM	EAT (wb)	58	THC	307.7	307.7	347.9	295.7	295.7	334.2	282.5	282.5	319.3	268.2	268.2	303.2
		SHC	267.6	307.7	347.9	257.1	295.7	334.2	245.6	282.5	319.3	233.2	268.2	303.2	
		62	THC	308.4	308.4	362.2	295.9	295.9	347.4	283.1	283.1	332.4	268.4	268.4	315.2
		SHC	254.6	308.4	362.2	244.4	295.9	347.4	233.8	283.1	332.4	221.7	268.4	315.2	
		67	THC	330.2	330.2	330.2	314.6	314.6	319.2	297.8	297.8	312.3	279.8	279.8	304.7
		SHC	206.3	265.9	325.5	200.3	259.7	319.2	193.8	253.1	312.3	186.7	245.7	304.7	
		72	THC	360.1	360.1	360.1	343.2	343.2	343.2	325.0	325.0	325.0	305.4	305.4	305.4
		SHC	145.7	205.7	265.7	139.9	199.8	259.7	133.8	193.5	253.3	127.3	186.8	246.3	
		76	THC	–	384.6	384.6	–	366.5	366.5	–	346.9	346.9	–	325.9	325.9
		SHC	–	157.0	218.9	–	151.2	212.9	–	145.1	206.3	–	138.5	199.3	

Note: See Minimum-Maximum Airflow Ratings in Table 3. Do not operate outside these limits.

**LEGEND:**

- Do not operate
- Cfm Cubic feet per minute (supply air)
- EAT(db) Entering air temperature (dry bulb)
- EAT(wb) Entering air temperature (wet bulb)
- SHC Sensible heat capacity
- TC Total capacity

Table 14 – COOLING CAPACITIES

2-STAGE COOLING

25 TONS (cont.)

50TCE29 (25 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE										
Temp (F) Air Entering Condenser (Edb)		AIR ENTERING EVAPORATOR – CFM								
		7,500			10,000			12,500		
		Air Entering Evaporator -- Ewb (F)								
72	67	62	72	67	62	72	67	62	62	
75	TC	351.3	319.5	287.8	370.4	337.3	304.1	385.8	351.5	317.2
	SHC	166.5	199.4	232.3	191.2	245.6	258.5	211.4	245.6	279.9
	kW	16.75	16.55	15.20	17.30	16.75	15.85	17.80	17.50	16.50
85	TC	327.5	296.4	265.3	346.1	313.6	281.2	361.1	327.5	294.0
	SHC	137.4	178.2	219.0	162.6	204.5	246.4	183.3	226.0	268.7
	kW	18.65	18.45	17.25	19.20	18.65	17.80	19.45	19.15	18.15
95	TC	303.7	273.3	242.9	321.8	290.0	258.3	336.4	303.5	270.7
	SHC	108.2	157.0	205.8	134.0	184.1	234.3	155.1	206.4	257.6
	kW	20.60	20.40	19.34	21.15	20.60	19.95	21.60	21.30	20.30
105	TC	279.9	250.2	220.4	297.5	266.4	235.3	311.7	279.5	247.4
	SHC	79.0	135.8	192.5	105.4	163.8	222.2	127.1	186.7	246.4
	kW	22.85	22.65	21.45	23.40	22.85	22.05	23.70	23.40	22.40
115	TC	256.2	227.1	198.0	273.2	242.8	212.4	287.0	255.5	224.1
	SHC	49.9	114.5	179.2	76.8	143.4	210.1	98.9	167.1	223.8
	kW	25.05	24.85	23.65	25.60	25.05	24.25	25.90	25.60	24.60

50TCE29 (25 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE										
Temp (F) Air Entering Condenser (Edb)		AIR ENTERING EVAPORATOR – Ewb (F)								
		75 Dry Bulb			75 Dry Bulb			75 Dry Bulb		
		62.5 Wet Bulb			64 Wet Bulb			65.3 Wet Bulb		
		(50% Relative)			(56% Relative)			(60% Relative)		
		Air Entering Evaporator – Cfm								
7,500	10,000	12,500	7,500	10,000	12,500	7,500	10,000	12,500	12,500	
80	TC	124.40	133.90	139.00	132.00	142.10	145.10	135.60	149.10	151.50
	SHC	37.60	60.70	82.20	27.80	45.40	65.80	17.50	34.20	50.10
	kW	15.83	15.90	16.00	15.97	16.13	16.16	16.11	16.31	16.38
75	TC	129.00	138.50	144.60	136.60	147.60	150.10	140.60	154.00	156.30
	SHC	47.10	70.60	92.10	37.30	55.30	75.70	27.00	43.70	60.00
	kW	15.77	15.83	15.94	15.91	16.07	16.10	16.05	16.25	16.32
70	TC	133.60	143.10	149.20	141.20	152.30	154.80	145.30	158.80	161.10
	SHC	57.30	80.70	102.20	47.50	65.40	85.80	37.20	53.90	70.10
	kW	15.68	15.75	15.86	15.83	16.00	16.04	15.88	16.08	16.15
60	TC	142.80	158.40	158.40	150.40	161.40	163.90	153.90	167.40	169.70
	SHC	76.50	121.40	121.40	66.70	84.60	105.00	56.40	73.10	89.30
	kW	15.54	15.60	15.71	15.68	15.84	15.87	15.82	16.02	16.09
50	TC	151.80	161.30	167.40	159.40	170.50	173.20	162.80	176.20	178.80
	SHC	94.10	117.50	139.00	84.30	102.20	122.60	74.00	90.70	106.90
	kW	15.40	15.47	15.58	15.54	15.68	15.71	15.66	15.86	15.93
40	TC	161.20	170.70	176.80	168.80	179.80	182.50	172.20	185.70	188.20
	SHC	114.10	137.60	159.10	104.30	122.30	142.70	94.00	110.70	127.00
	kW	15.24	15.31	15.42	15.39	15.55	15.58	15.53	15.73	15.80

**LEGEND**

- Edb – Entering Dry-Bulb  
 Ewb – Entering Wet-Bulb  
 kW – Compressor Motor Power Input  
 ldb – Leaving Dry-Bulb  
 lwb – Leaving Wet-Bulb  
 SHC – Sensible Heat Capacity (1000 Btu/h) Gross  
 TC – Total Capacity (1000 Btu/h) Gross

**NOTES:**

1. Direct interpolation is permissible. Do not extrapolate.

2. The following formulas may be used:

$$t_{edb} = t_{ewb} - \frac{\text{sensible capacity (Btu/h)}}{1.10 \times \text{cfm}}$$

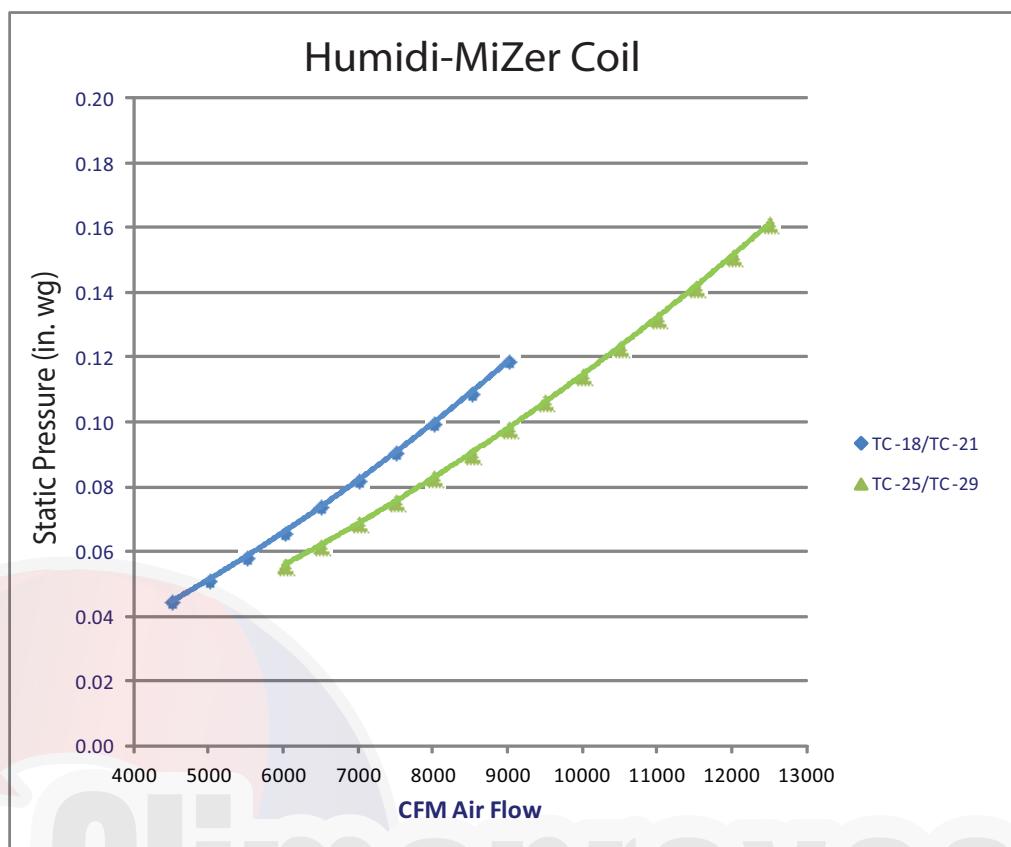
$t_{ewb}$  = Wet-bulb temperature corresponding to enthalpy of air leaving evaporator coil ( $h_{ewb}$ )

$$h_{ewb} = h_{ewb} - \frac{\text{total capacity (Btu/h)}}{4.5 \times \text{cfm}}$$

Where:  $h_{ewb}$  = Enthalpy of air entering evaporator coil

**Table 15 – STATIC PRESSURE ADDERS (IN. WG) - FACTORY OPTIONS AND/OR ACCESSORIES**

**Humidi-MiZer**



C13822

**Economizer - Horizontal Duct Configuration**

MODEL SIZES 18–29								
CFM	4500	5000	5500	6000	6500	7000	7500	8000
Static Pressure Adder (in. wg)	0.047	0.052	0.057	0.062	0.067	0.072	0.077	0.082

MODEL SIZES 18–29								
CFM	8500	9000	9500	10000	10500	11000	11500	12000
Static Pressure Adder (in. wg)	0.088	0.093	0.098	0.103	0.109	0.114	0.119	0.125

**Electric Heaters - Horizontal Duct Configuration**

MODEL SIZES 18–29								
CFM	4800	5000	6000	7000	8000	9000	10000	11500
25 kW Heater	0.010	0.010	0.020	0.030	0.040	0.050	0.060	0.090
50 kW Heater	0.020	0.020	0.040	0.060	0.080	0.100	0.130	0.180
75 kW Heater	0.030	0.040	0.060	0.080	0.120	0.150	0.200	0.270

# DAMPER, BAROMETRIC RELIEF AND PE PERFORMANCE

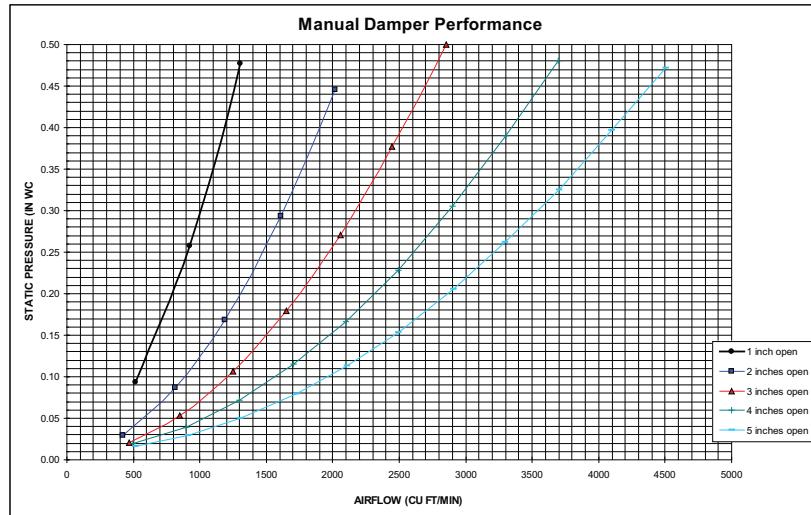


Fig. 9 - Manual Damper Performance

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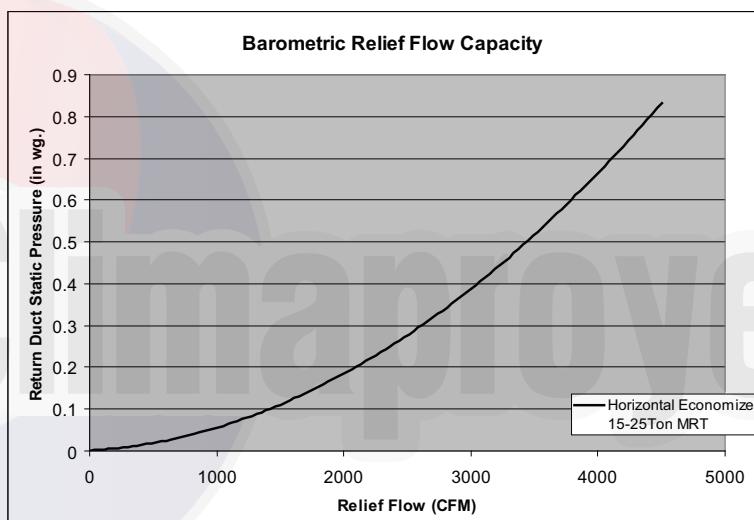


Fig. 10 - Barometric Relief Flow Capacity

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## Power Exhaust Fan Performance

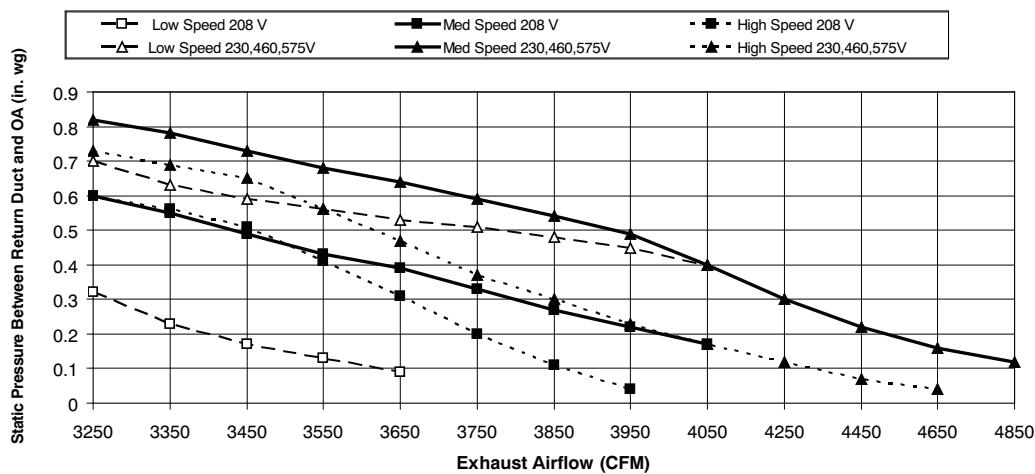


Fig. 11 - Power Exhaust Fan Performance

C11308

## **GENERAL FAN PERFORMANCE NOTES:**

1. Interpolation is permissible. Do not extrapolate.
2. External static pressure is the static pressure difference between the return duct and the supply duct plus the static pressure caused by any FIOPs or accessories.
3. Tabular data accounts for pressure loss due to clean filters, unit casing, and wet coils. Factory options and accessories may add static pressure losses. Selection software is available, through your salesperson, to help you select the best motor/drive combination for your application.
4. The Fan Performance tables offer motor/drive recommendations. In cases when two motor/drive combinations would work, Carrier recommended the lower horsepower option.
5. For information on the electrical properties of Carrier motors, please see the Electrical information section of this book.
6. For more information on the performance limits of Carrier motors, see the application data section of this book.



# FAN PERFORMANCE

**Table 16 – 50TC\*18**

**HORIZONTAL SUPPLY / RETURN**

**15 TON**

CFM	Available External Static Pressure (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
4500	451	0.84	533	1.21	605	1.63	668	2.12	726	2.67
4900	476	1.01	554	1.40	623	1.84	685	2.34	742	2.89
5250	498	1.18	573	1.60	640	2.05	701	2.55	756	3.11
5600	520	1.37	593	1.82	658	2.28	717	2.79	771	3.35
6000	546	1.61	616	2.10	679	2.58	736	3.10	789	3.67
6400	572	1.88	640	2.41	700	2.91	756	3.45	808	4.03
6750	595	2.13	661	2.70	720	3.23	774	3.79	825	4.38
7100	619	2.41	683	3.02	740	3.59	793	4.16	842	4.76
7500	646	2.75	708	3.42	764	4.02	815	4.62	863	5.23
CFM	Available External Static Pressure (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
4500	778	3.25	826	3.86	871	4.49	913	5.15	-	-
4900	794	3.49	842	4.12	887	4.78	-	-	-	-
5250	808	3.72	856	4.36	900	5.04	-	-	-	-
5600	822	3.97	870	4.62	-	-	-	-	-	-
6000	839	4.29	886	4.96	-	-	-	-	-	-
6400	857	4.65	-	-	-	-	-	-	-	-
6750	873	5.01	-	-	-	-	-	-	-	-
7100	-	-	-	-	-	-	-	-	-	-
7500	-	-	-	-	-	-	-	-	-	-
Standard Static Motor and Drive – 514 – 680 RPM, Max BHP 2.2				Medium Static Motor and Drive – 614 – 780 RPM, Max BHP 3.3						
High Static Motor and Drive – 746 – 912 RPM, Max BHP 4.9				– Outside operating range						
<b>Boldface</b> – Field Supplied Drive				<i>ITALIC</i> – Field Supplied Motor and Drive						
<i>ITALIC Boldface</i> – Field Supplied Drive with Medium Static Motor										

**Table 17 – 50TC\*21**

**HORIZONTAL SUPPLY / RETURN**

**17.5 TON**

CFM	Available External Static Pressure (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
5250	498	1.18	573	1.60	640	2.05	701	2.55	756	3.11
5700	526	1.43	599	1.89	663	2.35	721	2.86	776	3.43
6100	552	1.67	622	2.17	684	2.66	741	3.18	794	3.76
6500	579	1.95	646	2.49	706	3.00	761	3.54	813	4.12
7000	612	2.33	677	2.93	734	3.48	788	4.05	837	4.64
7500	646	2.75	708	3.42	764	4.02	815	4.62	863	5.23
7900	673	3.13	734	3.86	788	4.50	838	5.12	884	5.75
8300	700	3.53	760	4.33	812	5.01	861	5.66	906	6.32
8750	731	4.03	789	4.90	840	5.63	887	6.33	932	7.02
CFM	Available External Static Pressure (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
5250	808	3.72	856	4.36	901	5.04	943	5.75	983	6.48
5700	826	4.05	874	4.71	918	5.40	960	6.13	1000	6.89
6100	843	4.38	890	5.05	934	5.75	976	6.50	1016	7.27
6500	861	4.75	907	5.43	951	6.14	992	6.90	1032	7.69
7000	885	5.28	929	5.96	972	6.69	1013	7.45	-	-
7500	909	5.88	953	6.58	994	7.31	-	-	-	-
7900	929	6.42	972	7.12	-	-	-	-	-	-
8300	950	7.01	992	7.72	-	-	-	-	-	-
8750	-	-	-	-	-	-	-	-	-	-
Standard Static Motor and Drive – 622 – 822 RPM, Max BHP 3.3				Medium Static Motor and Drive – 713 – 879 RPM, Max BHP 4.9						
High Static Motor and Drive – 882 – 1078 RPM, Max BHP 6.5				– Outside operating range						
<b>Boldface</b> – Field Supplied Drive				<i>ITALIC</i> – Field Supplied Motor and Drive						
<i>ITALIC Boldface</i> – Field Supplied Drive with Medium Static Motor				<u>Underscore</u> – Field Supplied Drive with High Static Motor						

## FAN PERFORMANCE (cont.)

**Table 18 – 50TC\*25**

**HORIZONTAL SUPPLY / RETURN**

**20 TON**

CFM	Available External Static Pressure (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
6000	546	1.57	617	2.10	680	2.67	738	3.29	790	3.93
6500	579	1.90	646	2.46	707	3.07	763	3.71	814	4.39
7000	613	2.28	677	2.87	735	3.51	789	4.19	839	4.89
7500	648	2.71	708	3.34	764	4.01	816	4.72	865	5.46
8000	683	3.20	740	3.86	794	4.57	846	5.30	892	6.08
8500	718	3.76	773	4.45	825	5.18	873	5.95	919	6.75
9000	754	4.37	814	5.10	856	5.87	903	6.67	947	7.50
9500	790	5.06	840	5.82	887	6.51	933	7.45	976	8.31
10000	826	5.82	874	6.50	920	7.44	965	8.30	-	-
CFM	Available External Static Pressure (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
6000	839	4.60	885	5.29	928	6.01	969	6.75	1008	7.51
6500	862	5.09	907	5.82	950	6.57	990	7.34	1028	8.13
7000	886	5.63	930	6.39	972	7.17	1012	7.97	1050	8.70
7500	911	6.22	954	7.01	995	7.83	1035	8.66	-	-
8000	936	6.87	979	7.69	1019	8.54	-	-	-	-
8500	965	7.58	1004	8.44	-	-	-	-	-	-
9000	990	8.36	-	-	-	-	-	-	-	-
9500	-	-	-	-	-	-	-	-	-	-
10000	-	-	-	-	-	-	-	-	-	-
Standard Static Motor and Drive – 690 – 680 RPM, Max BHP 4.9					Medium Static Motor and Drive – 835 – 1021 RPM, Max BHP 6.5					
High Static Motor and Drive – 941 – 1176 RPM, Max BHP 8.7					– Outside operating range					
<b>Boldface</b> – Field Supplied Drive					<u>Underscore</u> – Field Supplied Drive with High Static Motor					
<i>ITALIC Boldface</i> – Field Supplied Drive with Medium Static Motor										

**Table 19 – 50TC\*29**

**HORIZONTAL SUPPLY / RETURN**

**25 TON**

CFM	Available External Static Pressure (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
7500	553	1.92	621	2.46	683	3.07	741	3.72	795	4.42
8000	575	2.21	639	2.77	700	3.39	756	4.07	809	4.78
8500	596	2.52	658	3.10	716	3.73	771	4.43	823	5.16
9000	616	2.86	675	3.44	732	4.10	786	4.80	836	5.55
9500	636	3.22	693	3.82	747	4.48	800	5.20	849	5.97
10000	656	3.60	710	4.21	763	4.89	813	5.62	862	6.40
10500	675	4.02	727	4.64	778	5.32	827	6.07	874	6.86
11000	694	4.46	744	5.09	793	5.79	841	6.50	887	7.34
11500	713	4.93	761	5.57	808	6.27	854	7.03	899	7.84
CFM	Available External Static Pressure (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
7500	845	5.14	892	5.90	936	6.68	978	7.48	1018	8.31
8000	859	5.53	905	6.31	949	7.11	991	7.94	-	-
8500	872	5.93	918	6.73	961	7.56	1003	8.41	-	-
9000	884	6.34	930	7.16	973	8.01	-	-	-	-
9500	896	6.77	941	7.61	984	8.48	-	-	-	-
10000	908	7.22	953	8.08	-	-	-	-	-	-
10500	920	7.69	963	8.56	-	-	-	-	-	-
11000	931	8.18	-	-	-	-	-	-	-	-
11500	943	8.70	-	-	-	-	-	-	-	-
Standard Static Motor and Drive – 647 – 791 RPM, Max BHP 4.9					Medium Static Motor and Drive – 755 – 923 RPM, Max BHP 6.5					
High Static Motor and Drive – 827 – 1010 RPM, Max BHP 8.7					– Outside operating range					
<b>Boldface</b> – Field Supplied Drive					<i>ITALIC Boldface</i> – Field Supplied Drive with Medium Static Motor					

## FAN PERFORMANCE (cont.)

**Table 20 – PULLEY ADJUSTMENT - HORIZONTAL**

UNIT	MOTOR/DRIVE COMBO	MOTOR PULLEY TURNS OPEN										
		0	0.5	1	1.5	2	2.5	3	3.5	4	4.5	5
18	Standard Static	680	663	647	630	614	597	580	564	547	531	514
	Medium Static	780	763	747	730	714	697	680	664	647	631	614
	High Static	912	895	879	862	846	829	812	796	779	763	746
21	Standard Static	822	802	782	762	742	722	702	682	662	642	622
	Medium Static	879	862	846	829	813	796	779	763	746	730	713
	High Static	1078	1058	1039	1019	1000	980	960	941	921	902	882
25	Standard Static	863	846	828	811	794	777	759	742	725	707	690
	Medium Static	1021	1002	984	965	947	928	909	891	872	854	835
	High Static	1176	1153	1129	1106	1082	1059	1035	1012	988	965	941
29	Standard Static	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	Medium Static	923	906	889	873	856	839	822	805	789	772	755
	High Static	1010	992	973	955	937	919	900	882	864	845	827

**NOTE:** Do not adjust pulley further than 5 turns open.

**N/A** – Not Available

— Factory settings

# ELECTRICAL INFORMATION

## Legend and Notes

### LEGEND:

- BRKR - Circuit breaker
- CO - Convenience outlet
- DISC - Disconnect
- FLA - Full load amps
- LRA - Locked rotor amps
- MCA - Minimum circuit amps
- PE - Power exhaust
- PWRD CO - Powered convenient outlet
- UNPWR CO - Unpowered convenient outlet



### NOTES:

1. In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. Canadian units may be fuse or circuit breaker.

### 2. Unbalanced 3-Phase Supply Voltage

Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percentage of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 230-3-60



$$\begin{aligned} AB &= 224 \text{ v} \\ BC &= 231 \text{ v} \\ AC &= 226 \text{ v} \end{aligned}$$

$$\begin{aligned} \text{Average Voltage} &= \frac{(224 + 231 + 226)}{3} = \frac{681}{3} \\ &= 227 \end{aligned}$$

Determine maximum deviation from average voltage.

$$(AB) 227 - 224 = 3 \text{ v}$$

$$(BC) 231 - 227 = 4 \text{ v}$$

$$(AC) 227 - 226 = 1 \text{ v}$$

Maximum deviation is 4 v.

Determine percent of voltage imbalance.

$$\begin{aligned} \% \text{ Voltage Imbalance} &= 100 \times \frac{4}{227} \\ &= 1.76\% \end{aligned}$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

**IMPORTANT:** If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

## ELECTRICAL INFORMATION

**Table 21 – 2-STAGE COOLING WITH SINGLE SPEED INDOOR FAN MOTOR**

**15 - 25 TONS**

UNIT	V-Ph-Hz	VOLTAGE RANGE		COMP 1		COMP 2		OFM (ea)		IFM		
				MIN	MAX	RLA	LRA	RLA	LRA	WATTS	FLA	TYPE
50TC**18	208-3-60	187	253	25.0	164	25.0	164	350	1.5	STD	88.6%	8.4
										MED	87.0%	10.6
										HIGH	82.9%	13.6
	230-3-60	187	253	25.0	164	25.0	164	350	1.5	STD	88.6%	8.3
										MED	87.0%	10.6
										HIGH	82.9%	12.7
	460-3-60	414	506	12.8	100	12.8	100	277	0.9	STD	88.6%	4.2
										MED	87.0%	5.3
										HIGH	82.9%	6.4
50TC**21	575-3-60	518	633	9.6	78	9.6	78	397	0.6	STD	81.1%	2.8
										MED	81.1%	2.8
										HIGH	83.6%	5.6
	208-3-60	187	253	27.6	191	25.0	164	350	1.5	STD	87.0%	10.6
										MED	82.9%	13.6
										HIGH-High Eff.	89.5%	17.1
	230-3-60	187	253	27.6	191	25.0	164	350	1.5	STD	87.0%	10.6
										MED	82.9%	12.7
										HIGH-High Eff.	89.5%	17.1
50TC**25	460-3-60	414	506	12.8	100	12.2	100	277	0.9	STD	87.0%	5.3
										MED	82.9%	6.4
										HIGH-High Eff.	89.5%	8.6
	575-3-60	518	633	9.6	78	9.0	78	397	0.6	STD	81.1%	2.8
										MED	83.6%	5.6
										HIGH-High Eff.	89.5%	7.6
50TC**25	208-3-60	187	253	30.1	225	30.1	225	350	1.5	STD	82.9%	13.6
										MED-High Eff.	89.5%	17.1
										HIGH-High Eff.	91.7%	28.5
	230-3-60	187	253	30.1	225	30.1	225	350	1.5	STD	82.9%	12.7
										MED-High Eff.	89.5%	17.1
										HIGH-High Eff.	91.7%	28.5
	460-3-60	414	506	16.7	114	16.7	114	277	0.9	STD	82.9%	6.4
										MED-High Eff.	89.5%	8.6
										HIGH-High Eff.	91.7%	14.3
50TC**25	575-3-60	518	633	12.2	80	12.2	80	397	0.6	STD	83.6%	5.6
										MED-High Eff.	89.5%	7.6
										HIGH-High Eff.	91.7%	9.5

See: "Legend and Notes" on page 39

Size 29 unit is not available with single speed indoor fan motor

# ELECTRICAL INFORMATION

**Table 22 – 2-STAGE COOLING WITH 2-SPEED INDOOR FAN MOTOR**

**15 - 25 TONS**

UNIT	V-Ph-Hz	VOLTAGE RANGE		COMP 1		COMP 2		OFM (ea)		IFM		
				MIN	MAX	RLA	LRA	RLA	LRA	WATTS	FLA	TYPE
50TC**18	208-3-60	187	253	25.0	164	25.0	164	350	1.5	STD	85.0%	8.6
										MED	81.5%	10.8
										HIGH	83.6%	13.6
	230-3-60	187	253	25.0	164	25.0	164	350	1.5	STD	85.0%	7.8
										MED	81.5%	9.8
										HIGH	83.6%	12.7
	460-3-60	414	506	12.8	100	12.8	100	277	0.9	STD	85.0%	3.8
										MED	81.5%	4.9
										HIGH	83.6%	6.4
50TC**21	575-3-60	518	633	9.6	78	9.6	78	397	0.6	STD	81.1%	4.5
										MED	81.1%	4.5
										HIGH	83.6%	6.2
	208-3-60	187	253	27.6	191	25.0	164	350	1.5	STD	81.5%	10.8
										MED	83.6%	13.6
										HIGH	89.5%	17.1
	230-3-60	187	253	27.6	191	25.0	164	350	1.5	STD	81.5%	9.8
										MED	83.6%	12.7
										HIGH	89.5%	17.1
50TC**25	460-3-60	414	506	12.8	100	12.2	100	277	0.9	STD	81.5%	4.9
										MED	83.6%	6.4
										HIGH	89.5%	8.6
	575-3-60	518	633	9.6	78	9.0	78	397	0.6	STD	81.1%	4.5
										MED	83.6%	6.2
										HIGH	89.5%	7.6
50TC**29	208-3-60	187	253	30.1	225	30.1	225	350	1.5	STD	83.6%	13.6
										MED	89.5%	17.1
										HIGH	91.7%	28.5
	230-3-60	187	253	30.1	225	30.1	225	350	1.5	STD	83.6%	12.7
										MED	89.5%	17.1
										HIGH	91.7%	28.5
	460-3-60	414	506	16.7	114	16.7	114	277	0.9	STD	83.6%	6.4
										MED	89.5%	8.6
										HIGH	91.7%	14.3
50TC**29	575-3-60	518	633	12.2	80	12.2	80	397	0.6	STD	83.6%	6.2
										MED	89.5%	7.6
										HIGH	91.7%	9.5
	208-3-60	187	253	48.1	245	33.3	239	350	1.5	STD	83.6%	13.6
										MED	89.5%	17.1
										HIGH	91.7%	28.5
	230-3-60	187	253	48.1	245	33.3	239	350	1.5	STD	83.6%	12.7
										MED	89.5%	17.1
										HIGH	91.7%	28.5
	460-3-60	414	506	18.6	125	17.9	125	277	0.9	STD	83.6%	6.4
										MED	89.5%	8.6
										HIGH	91.7%	14.3
	575-3-60	518	633	14.7	100	12.8	80	397	0.6	STD	83.6%	6.2
										MED	89.5%	7.6
										HIGH	91.7%	9.5

See: "Legend and Notes" on page 39

# ELECTRIC HEAT - ELECTRICAL INFORMATION

**Table 23 – 50TC\*\*18-21**

**SINGLE SPEED INDOOR FAN MOTOR**

Model Number 50TC**	NOM. V-Ph-Hz	IFM TYPE	Electric Heater Part Number CRHEATERXXXXXX	Nominal (kW)	Application (kW)	Application Output (MBH)	Single Point or Junction Kit Part Number CRSINGLEXXXXA00			
							NO C.O. Or Unpowered C.O.		w/PWRD C.O.	
							NO P.E.	w/ P.E. (pwrd fr/unit)	NO P.E.	w/ P.E. (pwrd fr/unit)
18	208/230-3-60	STD	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		MED	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		HIGH	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
	460-3-60	STD	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	–	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		MED	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		HIGH	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
	575-3-60	STD	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	–	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		MED	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	–	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		HIGH	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
21	208/230-3-60	STD	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		MED	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		HIGH-High Efficiency	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
	460-3-60	STD	R273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		MED	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		HIGH-High Efficiency	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
	575-3-60	STD	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	–	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		MED	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		HIGH-High Efficiency	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	057	057
			278A00	74.4	68.3	233.1	057	057	057	057

See: "Legend and Notes" on page 39

## ELECTRIC HEAT - ELECTRICAL INFORMATION

**Table 23 - 50TC\*\*25 (CONT.)**

**SINGLE SPEED INDOOR FAN MOTOR**

Model Number 50TC**	NOM. V-Ph-Hz	IFM TYPE	Electric Heater Part Number CRHEATERXXXXX	Nominal (kW)	Application (kW)	Application Output (MBH)	Single Point or Junction Kit Part Number CRSINGLEXXA00			
							NO C.O. Or Unpowered C.O.		w/PWRD C.O.	
							NO P.E.	w/ P.E. (pwrd fr/unit)	NO P.E.	w/ P.E. (pwrd fr/unit)
25	208/203-3-60	STD	270A00	25.0	18.8/23.0	64.1/78.3	—	—	—	—
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		MED-High Efficiency	270A00	25.0	18.8/23.0	64.1/78.3	—	—	—	—
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		HIGH-High Efficiency	270A00	25.0	18.8/23.0	64.1/78.3	—	056	—	056
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
	460-3-60	STD	273A00	25.0	23.0	78.3	—	—	—	—
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		MED-High Efficiency	273A00	25.0	23.0	78.3	—	—	—	—
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		HIGH-High Efficiency	273A00	25.0	23.0	78.3	—	—	—	057
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
	575-3-60	STD	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	—	057	—	057
			278A00	74.4	68.3	233.1	057	057	057	057
		MED-High Efficiency	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	—	057	057	057
			278A00	74.4	68.3	233.1	057	057	057	057
		HIGH-High Efficiency	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	057	057	057	057
			278A00	74.4	68.3	233.1	057	057	057	057

See: "Legend and Notes" on page 39

# ELECTRIC HEAT - ELECTRICAL INFORMATION

**Table 24 – 50TC\*\*18-21**

**2-SPEED INDOOR FAN MOTOR**

Model Number 50TC**	NOM. V-Ph-Hz	IFM TYPE	Electric Heater Part Number CRHEATERXXXXXX	Nominal (kW)	Application (kW)	Application Output (MBH)	Single Point or Junction Kit Part Number CRSINGLEXXXXA00			
							NO C.O. Or Unpowered C.O.		w/PWRD C.O.	
							NO P.E.	w/ P.E. (pwrd fr/unit)	NO P.E.	w/ P.E. (pwrd fr/unit)
18	208/230-3-60	STD	27A000	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		MED	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		HIGH	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
	460-3-60	STD	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	–	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		MED	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		HIGH	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
	575-3-60	STD	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		MED	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		HIGH	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
21	208/230-3-60	STD	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		MED	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		HIGH	270A00	25.0	18.8/23.0	64.1/78.3	–	–	–	–
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
	460-3-60	STD	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		MED	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		HIGH	273A00	25.0	23.0	78.3	–	–	–	–
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
	575-3-60	STD	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		MED	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057
		HIGH	276A00	24.8	22.8	77.7	–	–	–	–
			277A00	49.6	45.6	155.4	–	057	–	057
			278A00	74.4	68.3	233.1	057	057	057	057

See: "Legend and Notes" on page 39

# ELECTRIC HEAT - ELECTRICAL INFORMATION

**Table 24 - 50TC\*\*25-29 (CONT.)**

**2-SPEED INDOOR FAN MOTOR**

Model Number 50TC**	NOM. V-Ph-Hz	IFM TYPE	Electric Heater Part Number CRHEATERXXXXXX	Nominal (kW)	Application (kW)	Application Output (MBH)	Single Point or Junction Kit Part Number CRSINGLEXXXX00			
							NO C.O. Or Unpowered C.O.		w/PWRD C.O.	
							NO P.E.	w/ P.E. (pwrd fr/unit)	NO P.E.	w/ P.E. (pwrd fr/unit)
25	208/203-3-60	STD	270A00	25.0	18.8/23.0	64.1/78.3	—	—	—	—
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		MED	270A00	25.0	18.8/23.0	64.1/78.3	—	—	—	—
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		HIGH	270A00	25.0	18.8/23.0	64.1/78.3	—	056	—	056
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
	460-3-60	STD	273A00	25.0	23.0	78.3	—	—	—	—
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		MED	273A00	25.0	23.0	78.3	—	—	—	—
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		HIGH	273A00	25.0	23.0	78.3	—	—	—	057
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
	575-3-60	STD	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	—	057	—	057
			278A00	74.4	68.3	233.1	057	057	057	057
		MED	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	—	057	057	057
			278A00	74.4	68.3	233.1	057	057	057	057
		HIGH	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	057	057	057	057
			278A00	74.4	68.3	233.1	057	057	057	057
29	208/230-3-60	STD	270A00	25.0	18.8/23.0	64.1/78.3	056	056	056	056
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		MED	270A00	25.0	18.8/23.0	64.1/78.3	056	056	056	056
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
		HIGH	270A00	25.0	18.8/23.0	64.1/78.3	056	056	056	056
			271A00	50.0	37.6/45.9	128.1/156.7	056	056	056	056
			272A00	75.0	56.3/68.9	192.2/235.0	056	056	056	056
	460-3-60	STD	273A00	25.0	23.0	78.3	—	—	—	—
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		MED	273A00	25.0	23.0	78.3	—	—	—	057
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
		HIGH	273A00	25.0	23.0	78.3	—	057	057	057
			274A00	50.0	45.9	156.7	057	057	057	057
			275A00	75.0	68.9	235.0	057	057	057	057
	575-3-60	STD	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	—	057	—	057
			278A00	74.4	68.3	233.1	057	057	057	057
		MED	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	—	057	057	057
			278A00	74.4	68.3	233.1	057	057	057	057
		HIGH	276A00	24.8	22.8	77.7	—	—	—	—
			277A00	49.6	45.6	155.4	057	057	057	057
			278A00	74.4	68.3	233.1	057	057	057	057

See: "Legend and Notes" on page 39

## ELECTRICAL INFORMATION

**Table 25 – UNIT WIRE/FUSE OR HACR BREAKER SIZING DATA WITH SINGLE SPEED INDOOR FAN MOTOR**

		ELEC. HTR				NO C.O. or UNPWR C.O.				NO PE.				w/ PE (pwrd fr/unit)				w/ PWRD C.O.					
		CRHEATER*****		FLA	MCA	MAX FUSE or HACR BRKR		DISC. SIZE		MCA		MAX FUSE or HACR BRKR		DISC. SIZE		MCA		MAX FUSE or HACR BRKR		DISC. SIZE		FLA	
ZH	IFM TYPE	No. M.V-P-Hz	Nom (kW)	FLA	MCA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA
208/230-3-60	STD	18.8/25.0	52.1/60.1	69.2/68.1	90/90	72/72	409	81.0/80.9	100/100	86/86	429	74.0/73.9	90/90	78/78	414	85.8/85.7	100/100	91/91	434	434	434/434	434/434	
	271A00	37.6/50.0	104.2/120.3	75.6/85.5	90/90	72/79	409/409	90.4/100.3	100/110	86/92	429/429	81.6/91.5	90/100	78/84	414/414	96.4/106.3	100/110	91/96	434	434	434/434	434/434	
	272A00	56.3/75.0	156.4/180.4	140.8/130.7	150/150	128/148	409/409	155.5/145.4	175/175	143/161	429/429	146.8/136.7	150/150	135/153	414/414	161.5/151.4	175/175	149/167	434	434	434/434	434/434	
MED	NONE	—	—	71.4	90	75	423	83.2	100	88	443	76.2	100	80	428	88.0	100	94	448	448	448/448	448/448	
	270A00	18.8/25.0	52.1/60.1	78.4/85.4	90/90	75/81	423/423	93.1/103.1	100/110	88/95	443/443	84.4/94.4	100/100	80/87	428/428	99.1/109.1	100/110	94/100	448	448	448/448	448/448	
	271A00	37.6/50.0	104.2/120.3	143.5/133.6	150/150	132/151	423/423	158.3/148.3	175/175	149.1/164	443/443	149.5/139.6	150/150	138/156	428/428	164.3/154.3	175/175	151/170	448	448	448/448	448/448	
HIGH	NONE	—	—	74.4/73.5	90/90	78/77	425	86.2/85.3	100/100	92/91	445	79.2/78.3	100/100	84/83	430	91.0/90.1	100/100	97/96	450	450	450/450	450/450	
	270A00	18.8/25.0	52.1/60.1	82.1/91.0	90/100	78/84	425/425	96.9/105.8	100/110	92/97	445/445	88.1/97.0	100/100	84/89	430/430	102.9/111.8	110/125	97/103	455	455	455/455	455/455	
	271A00	37.6/50.0	104.2/120.3	147.3/136.2	150/150	135/153	425/425	162.0/150.9	175/175	149.1/167	445/445	153.3/142.2	175/175	141/158	430/430	168.0/156.9	175/175	155/172	455	455	455/455	455/455	
460-3-60	STD	25.0	30.1	42.9	45	39	242	50.6	60	47	254	45.6	50	42	244	53.4	60	49	256	256	256/256	256/256	
	274A00	50.0	60.1	65.4	70	74	242	73.1	80	81	254	68.1	80	76	244	75.9	80	84	256	256	256/256	256/256	
	275A00	75.0	90.2	95.5	100	109	242	103.2	110	116	254	98.2	100	111	244	106.0	110	118	256	256	256/256	256/256	
460-3-60	NONE	—	—	35.7	45	37	242	41.9	50	45	254	37.9	50	40	244	44.1	50	47	256	256	256/256	256/256	
	273A00	25.0	30.1	42.9	45	39	242	50.6	60	47	254	45.6	50	42	244	53.4	60	49	256	256	256/256	256/256	
	274A00	50.0	60.1	66.7	80	75	242	73.1	80	81	254	68.1	80	76	244	75.9	80	84	256	256	256/256	256/256	
50TC**18	NONE	—	—	36.8	45	39	249	43.0	50	46	261	39.0	50	41	251	45.2	50	48	263	263	263/263	263/263	
	273A00	25.0	30.1	44.3	45	41	249	52.0	60	48	261	47.0	50	43	251	54.8	60	50	263	263	263/263	263/263	
	274A00	50.0	60.1	66.7	80	75	249	74.5	80	82	261	69.5	80	78	251	77.2	80	85	263	263	263/263	263/263	
50TC**18	NONE	—	—	37.9	50	40	250	44.1	50	47	262	40.1	50	42	252	46.3	50	50	264	264	264/264	264/264	
	273A00	25.0	30.1	45.6	50	42	250	53.4	60	49	262	48.4	50	45	252	56.1	60	52	264	264	264/264	264/264	
	274A00	50.0	60.1	68.1	80	76	250	75.9	80	84	262	70.9	80	79	252	78.6	80	86	264	264	264/264	264/264	
575-3-60	NONE	—	—	37.9	50	40	250	44.1	50	47	262	40.1	50	42	252	46.3	50	50	264	264	264/264	264/264	
	273A00	25.0	30.1	43.4	35	31	184	39.4	40	36	192	35.5	40	33	186	41.5	45	38	264	264	264/264	264/264	
	274A00	49.6	47.7	63.1	70	58	184	69.1	70	64	192	65.3	70	60	186	71.3	80	66	264	264	264/264	264/264	
575-3-60	NONE	—	—	26.2	30	27	184	31.0	40	33	192	27.9	35	29	186	32.7	40	35	194	194	194/194	194/194	
	276A00	24.8	23.9	33.4	35	31	184	39.4	40	36	192	35.5	40	33	186	41.5	45	38	194	194	194/194	194/194	
	277A00	49.6	47.7	63.1	70	58	184	69.1	70	64	192	65.3	70	60	186	71.3	80	66	194	194	194/194	194/194	
575-3-60	NONE	—	—	29.0	35	31	196	33.8	40	36	206	30.7	40	33	200	35.5	45	38	208	208	208/208	208/208	
	276A00	24.8	23.9	36.9	40	34	196	42.9	45	39	206	39.0	40	36	200	45.0	50	41	208	208	208/208	208/208	
	277A00	49.6	47.7	66.6	70	61	196	72.6	80	67	206	68.8	70	63	200	74.8	80	69	208	208	208/208	208/208	
HIGH	NONE	—	—	71.6	78.6	90	89	196	84.6	90	94	206	80.7	90	91	200	86.7	90	96	208	208	208/208	208/208
	276A00	24.8	23.9	33.4	35	31	184	39.4	40	36	192	35.5	40	33	186	41.5	45	38	194	194	194/194	194/194	
	278A00	74.4	71.6	75.1	80	86	184	81.1	90	91	192	77.2	80	88	186	83.2	90	93	194	194	194/194	194/194	

See: "Legend and Notes" on page 39

## ELECTRICAL INFORMATION

**Table 25 - UNIT WIRE/FUSE OR HACR BREAKER SIZING DATA WITH SINGLE SPEED INDOOR FAN MOTOR (cont.)**

UNIT	NO. M.V.-Pf-Hz	IFM TYPE	CRHEATER*****	ELEC. HTR				NO RE.				NO C.O. or UNPWR C.O.				w/ PWRD C.O.					
				Nom (kW)	FLA	MCA	MAX FUSE or HACR BRKR		DISC. SIZE		MCA	MAX FUSE or HACR BRKR		DISC. SIZE		MCA	MAX FUSE or HACR BRKR		DISC. SIZE		
							FLA	LRA	FLA	LRA		FLA	LRA	FLA	LRA		FLA	LRA			
		STD	NONE	-	76.1	100	80	453	87.9	100	93	473	80.9	100	85	458	92.7	100	99	478	
		MED	270A00	18.8/25.0	52.1/60.1	78.4/88.4	100/100	80/81	453/453	93.1/103.1	100/110	93/95	473/473	84.4/94.4	100/100	85/87	458/458	99/101	100/110	99/100	478/478
		MED	271A00	37.6/50.0	104.2/120.3	143.5/133.6	150/150	132/151	453/453	158.3/148.3	175/175	146/164	473/473	149.5/159.6	150/150	138/156	458/458	164.3/154.3	175/175	151/170	478/478
		MED	272A00	56.3/75.0	156.4/180.4	169.7/193.7	200/225	192/220	453/453	184.4/208.4	200/225	206/233	473/473	175.7/199.7	200/225	198/225	458/458	190.4/214.4	200/225	211/239	478/478
		HIGH	NONE	-	79.1/78.2	100/100	83/82	455	90.9/90.0	100/100	97/96	475	83.9/83.0	100/100	89/88	460	95.7/94.8	110/110	102/101	480	
		HIGH	270A00	18.8/25.0	52.1/60.1	82.1/91.0	100/100	83/84	455/455	96.9/105.8	100/100	97/97	475/475	88.1/97.0	100/100	89/89	460/460	102.9/111.8	110/125	102/103	480/480
		HIGH	271A00	37.6/50.0	104.2/120.3	147.3/136.2	150/150	135/153	455/455	162.0/150.9	175/175	149/167	475/475	153.3/152.2	175/175	144/158	460/460	168.0/156.9	175/175	155/172	480/480
		HIGH	272A00	56.3/75.0	156.4/180.4	173.4/196.3	200/225	196/222	455/455	188.2/211.0	200/225	209/236	475/475	179.4/202.3	200/225	207/228	460/460	194.2/217.0	200/250	215/241	480/480
		HIGH	NONE	-	82.6	100	87	451	94.4	110	101	471	87.4	100	93	456	99.2	125	106	476	
		HIGH	270A00	18.8/25.0	52.1/60.1	86.5/98.5	100/100	87/89	451/451	101.3/111.3	110/125	101/102	471/471	92.5/102.5	100/110	93/94	456/456	107.3/117.3	125/125	106/108	476/476
		HIGH	271A00	37.6/50.0	104.2/120.3	151.6/141.7	175/175	139/158	451/451	166.4/156.4	175/175	153/172	471/471	157.6/147.7	175/175	145/164	456/456	172.4/162.4	175/175	159/177	476/476
		HIGH	272A00	56.3/75.0	156.4/180.4	177.8/201.8	200/225	201/227	451/451	192.5/216.5	200/250	213/241	471/471	183.8/207.8	200/225	205/233	456/456	198.5/222.5	200/250	219/246	476/476
		STD	NONE	-	37.1	45	39	251	43.3	50	46	263	39.3	50	42	253	45.5	50	49	265	
		STD	273A00	25.0	30.1	44.3	45	41	251	52.0	60	48	263	47.0	50	43	253	54.8	60	50	265
		STD	274A00	50.0	60.1	66.7	80	75	251	74.5	80	82	263	69.5	80	78	253	77.2	80	85	265
		STD	275A00	75.0	90.2	96.8	100	110	251	104.6	110	117	263	99.6	110	112	253	107.3	125	119	265
		STD	NONE	-	38.2	50	40	252	44.4	50	47	264	40.4	50	43	254	46.6	50	50	266	
		STD	273A00	25.0	30.1	45.6	50	42	252	53.4	60	49	264	48.4	50	45	254	56.1	60	52	266
		STD	274A00	50.0	60.1	68.1	80	76	252	75.9	80	84	264	70.9	80	79	254	78.6	80	86	266
		STD	275A00	75.0	90.2	98.2	100	111	252	106.0	125	118	264	101.0	110	114	254	108.7	125	121	266
		STD	NONE	-	40.4	50	43	250	46.6	50	50	262	42.6	50	45	252	48.8	60	52	266	
		STD	273A00	25.0	30.1	48.4	50	45	250	56.1	60	52	262	51.1	60	47	252	58.9	60	54	266
		STD	274A00	50.0	60.1	70.9	80	79	250	78.6	80	86	262	73.6	80	82	252	81.4	90	89	266
		STD	275A00	75.0	90.2	101.0	110	114	250	108.7	125	121	262	103.7	125	116	252	111.5	125	123	266
		STD	NONE	-	26.2	30	27	186	31.0	40	33	194	27.9	35	29	188	32.7	40	35	196	
		STD	276A00	24.8	23.9	33.4	35	31	186	39.4	40	36	194	35.5	40	33	188	41.5	45	38	196
		STD	277A00	49.6	47.7	63.1	70	58	186	69.1	70	64	194	65.3	70	60	188	71.3	80	66	196
		STD	278A00	74.4	71.6	75.1	80	86	186	81.1	90	91	194	77.2	80	88	188	83.2	90	93	196
		STD	NONE	-	29.0	35	31	200	33.8	40	36	208	30.7	40	33	202	35.5	45	38	210	
		STD	276A00	24.8	23.9	36.9	40	34	200	42.9	45	39	208	39.0	40	36	202	45.0	50	41	210
		STD	277A00	49.6	47.7	66.6	70	61	200	72.6	80	67	208	68.8	70	63	202	74.8	80	69	210
		STD	278A00	74.4	71.6	78.6	90	89	200	84.6	90	94	208	80.7	90	91	202	86.7	90	96	210
		STD	NONE	-	31.0	40	33	198	35.8	45	38	206	32.7	40	35	200	37.5	45	40	208	
		STD	276A00	24.8	23.9	39.4	40	36	200	45.4	50	42	206	41.5	45	38	200	47.5	50	44	208
		STD	277A00	49.6	47.7	69.1	70	64	198	75.1	80	69	206	71.3	80	66	200	77.3	80	71	208
		STD	278A00	74.4	71.6	81.1	90	91	198	87.1	90	97	206	83.2	90	93	200	89.2	90	99	208

See: "Legend and Notes" on page 39

## ELECTRICAL INFORMATION

Table 25 - UNIT WIRE/FUSE OR HACR BREAKER SIZING DATA WITH SINGLE SPEED INDOOR FAN MOTOR (cont.)

CNT	IFM TYPE	CRHEATER*****	ELEC. HTR			NO P.E.			NO C.O. or UNPWR C.O.			NO P.E.			w/ PWRD C.O.							
			NO M-V-P-HZ	FLA	MCA	MAX FUSE or HACR BRKR		DISC. SIZE		MAX FUSE or HACR BRKR		DISC. SIZE		MCA		MAX FUSE or HACR BRKR		DISC. SIZE				
						FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA					
		NONE	-	-	87.3/86.4	100/100	92/91	550	99.1/98.2	125/125	105/104	570	92.1/91.2	100/100	97/96	555	103.9/103.0	125/125	111/110	575		
270A00	18.8/25.0	52.1/60.1	87.3/91.0	100/100	147.3/136.2	150/150	135/153	590/550	98.1/105.8	125/125	105/104	570/570	92.1/97.0	100/100	97/96	555/556	103.9/111.8	125/125	111/110	575/575		
271A00	37.6/50.0	104.2/120.3	173.4/196.3	200/225	156.4/180.4	173.4/196.3	196/222	590/550	162.0/150.9	175/175	149/167	570/570	153.3/142.2	175/175	141/158	555/556	168.0/166.9	175/175	155/172	575/575		
272A00	56.3/75.0	104.2/120.3	173.4/196.3	200/225	156.4/180.4	173.4/196.3	196/222	590/550	188.2/211.0	200/225	209/236	570/570	179.4/202.3	200/225	207/228	555/556	194.2/217.0	200/250	215/241	575/575		
MED	NONE	-	-	90.8	100	96	546	102.6	125	109	566	95.6	125	101	551	107.4	125	115	571			
270A00	18.8/25.0	52.1/60.1	90.8/96.5	100/100	151.6/141.7	175/175	139/158	546/546	102.6/111.3	125/125	109/109	566/566	95.6/102.5	125/125	101/101	551/551	107.4/117.3	125/125	115/115	571/571		
271A00	37.6/50.0	104.2/120.3	165.4/180.4	177.8/201.8	200/225	156.4/180.4	177.8/201.8	200/227	546/546	192.5/216.5	200/250	213/241	566/566	183.8/207.8	200/225	205/233	551/551	172.4/182.4	175/175	159/177	571/571	
272A00	56.3/75.0	104.2/120.3	173.4/196.3	200/225	156.4/180.4	173.4/196.3	196/222	590/550	125	109	625	114.0	125	122	645	107.0	125	114	630			
HIGH	NONE	-	-	102.2	125	109	625	114.0	125	122	645/645	125/150	122/122	645/645	107.0/116.8	125/125	114/114	630/630	121.5/131.5	128/128	650/650	
270A00	18.8/25.0	52.1/60.1	102.2/110.8	125/125	159/171	175/175	159/171	625/625	115.5/125.5	120/150	200/175	645/645	166.1/185	175/175	158/177	630/630	186.6/176.7	200/200	172/190	650/650		
271A00	37.6/50.0	104.2/120.3	165.9/159.9	192.0/216.0	200/250	156.4/180.4	192.0/216.0	213/240	625/625	206.8/230.8	225/250	226/254	645/645	198.0/222.0	225/250	218/246	630/630	212.8/236.8	225/250	232/259	650/650	
272A00	56.3/75.0	104.2/120.3	173.4/196.3	200/250	156.4/180.4	173.4/196.3	196/222	590/550	50	50	280	53.8	60	57	292	49.8	60	52	282	56.0	70	60
STD					30.1	47.6	60	50	280	53.8	60	57	292	49.8	60	52	282	56.1	70	60	294	
273A00	25.0	60.1	68.1	80	76	80	76	280	75.9	80	84	292	70.9	80	79	282	78.6	80	86	294		
274A00	50.0	60.1	70.9	80	79	79	78	278	78.6	80	86	290	73.6	80	82	280	81.4	90	89	292		
275A00	75.0	90.2	98.2	100	111	280	106.0	125	118	292	101.0	110	114	282	108.7	125	125	121	121	294		
MED	NONE	-	-	49.8	60	52	278	56.0	70	60	290	52.0	60	55	280	58.2	70	62	292			
273A00	25.0	30.1	49.8	60	52	278	56.1	70	60	290	52.0	60	55	280	58.9	70	62	292				
274A00	50.0	60.1	70.9	80	79	278	78.6	80	86	290	73.6	80	82	280	81.4	90	89	292				
275A00	75.0	90.2	101.0	110	114	278	108.7	125	121	290	103.7	125	116	280	111.5	125	125	123	292			
HIGH	NONE	-	-	55.5	60	59	318	61.7	70	66	330	57.7	70	62	320	63.9	80	69	320			
273A00	25.0	30.1	55.5	60	59	318	63.3	70	66	330	58.3	70	62	320	66.0	80	69	320				
274A00	50.0	60.1	78.0	90	86	318	85.7	90	93	330	80.7	90	88	320	88.5	100	95	320				
275A00	75.0	90.2	108.1	120	120	318	115.8	125	127	330	110.8	125	123	320	118.6	125	130	320				
STD					35.5	45	37	204	40.3	50	43	212	37.2	45	39	206	42.0	50	45	214		
276A00	24.8	23.9	36.9	45	37	204	42.9	50	43	212	39.0	45	39	206	45.0	50	45	214				
277A00	49.6	47.7	66.6	70	61	204	72.6	80	67	212	68.8	70	63	206	74.8	80	69	214				
278A00	74.4	71.6	78.6	90	89	204	84.6	90	94	212	80.7	90	91	206	86.7	90	96	214				
MED	NONE	-	-	37.5	45	40	202	42.3	50	45	210	39.2	50	42	204	44.0	50	47	212			
276A00	24.8	23.9	39.4	45	40	202	45.4	50	45	210	41.5	50	42	204	47.5	50	47	212				
277A00	49.6	47.7	69.1	70	64	202	75.1	80	69	210	71.3	80	66	204	77.3	80	71	212				
278A00	74.4	71.6	81.1	90	91	202	87.1	90	97	210	83.2	90	93	204	89.2	90	99	212				
HIGH	NONE	-	-	39.4	50	42	229	44.2	50	47	237	41.1	50	44	231	45.9	50	49	239			
276A00	24.8	23.9	41.8	50	42	229	47.8	50	47	237	43.9	50	44	231	49.9	50	49	239				
277A00	49.6	47.7	71.5	80	66	229	77.5	80	71	237	73.6	80	68	231	79.6	80	73	239				
278A00	74.4	71.6	83.5	90	93	229	89.5	100	99	237	85.6	90	95	231	91.6	100	101	239				

See: "Legend and Notes" on page 39

## ELECTRICAL INFORMATION

**Table 26 – UNIT WIRE/FUSE OR HACR BREAKER SIZING DATA WITH FACTORY INSTALLED 2 SPEED INDOOR FAN OPTION**

		ELEC. HTR				NO C.O. or UNPWR C.O.				NO P.E.				w/ PWRD C.O.					
		CRHEATER*****		Nom (kW)	FLA	MAX FUSE or HACR BRKR		DISC. SIZE		MAX FUSE or HACR BRKR		DISC. SIZE		MAX FUSE or HACR BRKR		DISC. SIZE			
CNT	IFM TYPE	No M-V-Pf-Hz	ZH	MCA	FLA	FLA	LRA	FLA	LRA	MCA	FLA	LRA	MCA	FLA	LRA	MCA	FLA	LRA	
				NONE	-	69.4/68.6	90/90	73/72	390	81.2/80.4	100/100	86/85	410	74.2/73.4	90/90	78/77	395	86.0/85.2	
				270A00	18.8/25.0	52.1/60.1	75.9/84.9	90/90	390/390	90.6/99.6	100/100	86/92	410/410	81.9/90.9	90/100	78/84	395/395	96.6/105.6	
				271A00	37.6/50.0	104.2/120.3	141.0/130.1	150/150	130/147	155.8/144.8	175/150	143/161	410/410	147.0/136.1	150/150	135/153	395/395	161.8/150.8	
				272A00	56.3/75.0	156.4/180.4	167.2/190.2	200/200	190/216	181.9/204.9	200/225	203/230	410/410	173.2/196.2	200/225	195/222	395/395	187.9/210.9	
				NONE	-	-	71.6/70.6	90/90	75/74	414	83.4/82.4	100/100	89/88	434	76.4/75.4	100/100	81/79	419	88.2/87.2
				270A00	18.8/25.0	52.1/60.1	78.6/87.4	90/90	75/80	414/414	93.4/102.1	100/110	89/94	434/434	84.6/93.4	100/100	81/86	419/419	99.4/108.1
				271A00	37.6/50.0	104.2/120.3	143.8/132.6	150/150	132/150	141.4/141.4	158.5/147.3	175/175	146/163	434/434	149.8/138.6	150/150	138/155	419/419	164.5/153.3
				272A00	56.3/75.0	156.4/180.4	169.9/192.7	200/225	192/219	184.7/207.4	200/225	206/232	434/434	175.9/198.7	200/225	198/224	419/419	190.7/213.4	
				NONE	-	-	74.4/73.5	90/90	78/77	425	86.2/85.3	100/100	92/91	445	79.2/78.3	100/100	84/83	430	91.0/90.1
				270A00	18.8/25.0	52.1/60.1	82.1/91.0	90/100	78/84	425/425	96.9/105.8	100/110	92/97	445/445	88.1/97.0	100/100	84/88	430/430	102.9/111.8
				271A00	37.6/50.0	104.2/120.3	147.3/136.2	150/150	135/153	162.0/150.9	175/175	149/167	445/445	153.3/142.2	175/175	141/158	430/430	168.0/156.9	175/175
				272A00	56.3/75.0	156.4/180.4	173.4/196.3	200/225	196/222	185.2/211.0	200/225	209/236	445/445	179.4/202.3	200/225	207/228	430/430	194.2/217.0	
				NONE	-	-	35.3	45	37	233	41.5	50	44	245	37.5	50.00	39	235	
				273A00	25.0	30.1	42.4	45	39	233	50.1	60	46	245	45.1	50.00	42	235	
				274A00	50.0	60.1	64.9	70	73	233	72.6	80	81	245	67.6	80.00	76	235	
				275A00	75.0	90.2	95.0	100	108	233	102.7	110	115	245	97.7	100	111	235	
				NONE	-	-	36.4	45	38	245	42.6	50	45	257	38.6	50.00	41	247	
				273A00	25.0	30.1	43.8	45	40	245	51.5	60	47	257	46.5	50.00	43	247	
				274A00	50.0	60.1	66.2	80	75	245	74.0	80	82	257	69.0	80.00	77	247	
				275A00	75.0	90.2	96.3	100	109	245	104.1	110	116	257	99.1	100	112	247	
				NONE	-	-	37.9	50	40	250	44.1	50	47	262	40.1	50.00	42	252	
				273A00	25.0	30.1	45.6	50	42	250	53.4	60	49	262	48.4	50.00	45	252	
				274A00	50.0	60.1	68.1	80	76	250	75.9	80	84	262	70.9	80.00	79	252	
				275A00	75.0	90.2	98.2	100	111	250	106.0	125	118	262	101.0	110	114	252	
				NONE	-	-	27.9	35	29	184	32.7	40	35	192	29.6	35.00	31	186	
				273A00	25.0	30.1	35.5	40	33	184	41.5	45	38	192	37.6	40.00	35	186	
				274A00	49.6	47.7	65.3	70	60	184	71.3	80	66	192	67.4	70.00	62	186	
				275A00	74.4	71.6	77.2	90	88	184	83.2	90	93	192	79.4	90	89	186	
				NONE	-	-	27.9	35	29	184	32.7	40	35	192	29.6	35.00	31	186	
				276A00	24.8	23.9	35.5	40	33	184	41.5	45	38	192	37.6	40.00	35	186	
				277A00	49.6	47.7	65.3	70	60	184	71.3	80	66	192	67.4	70.00	62	186	
				278A00	74.4	71.6	77.2	90	88	184	83.2	90	93	192	79.4	90	89	186	
				NONE	-	-	29.6	35	31	198	34.4	40	37	206	31.3	40.00	33	200	
				276A00	24.8	23.9	37.6	40	35	198	43.6	45	40	206	39.8	40.00	37	200	
				277A00	49.6	47.7	67.4	70	62	198	73.4	80	68	206	69.5	70.00	64	200	
				278A00	74.4	71.6	79.4	90	89	198	85.4	90	95	206	81.5	90	91	200	

See: "Legend and Notes" on page 39

## ELECTRICAL INFORMATION

**Table 26 - UNIT WIRE/FUSE OR HACR BREAKER SIZING DATA WITH FACTORY INSTALLED 2 SPEED INDOOR FAN OPTION (cont.)**

UNIT CNT	NO M.V.-Pf-HZ	ELEC. HTR				NO P.E.				NO C.O. or UNPWR C.O.				w/ PWRD C.O.					
		IFM TYPE	CRHEATER*****	Nom (kW)	FLA	MAX FUSE or HACR BRKR		DISC. SIZE		MAX FUSE or HACR BRKR		DISC. SIZE		MAX FUSE or HACR BRKR		DISC. SIZE			
						MCA	FLA	LRA	FLA	LRA	MCA	FLA	LRA	MCA	FLA	LRA			
		NONE	-	76.3/75.3	100/100	80/79	444	88.1/87.1	100/100	93/92	464	81.1/80.1	100/100	85/84	449	92.9/91.9	100/100	99/98	
208/230-3-60	460-3-60	270A00	18.8/25.0	52.1/60.1	100/100	80/80	444/444	93.4/102.1	100/110	93/94	464/464	84.6/93.4	100/100	85/86	449/449	99.4/108.1	100/110	99/98	
		271A00	37.6/50.0	104.2/120.3	143.8/132.6	150/150	132/150	444/444	158.5/147.3	175/175	146/163	464/464	149.8/138.6	150/150	138/155	449/449	164.5/153.3	175/175	151/169
		272A00	56.3/75.0	156.4/180.4	169.9/192.7	200/225	192/219	444/444	184.7/207.4	200/225	206/232	464/464	175.9/198.7	200/225	198/224	449/449	190.7/213.4	200/225	211/238
		NONE	-	-	79.1/78.2	100/100	83/82	455	90.9/90.0	100/100	97/96	475	83.9/83.0	100/100	89/88	460	95.7/94.8	110/110	102/101
MED	50TC**21	270A00	18.8/25.0	52.1/60.1	82.1/91.0	100/100	83/84	455/455	96.9/105.8	100/110	97/97	475/475	88.1/97.0	100/100	89/88	460/460	102.9/111.8	110/125	102/103
		271A00	37.6/50.0	104.2/120.3	147.3/136.2	150/150	135/153	455/455	162.0/150.9	175/175	149/167	475/475	153.3/142.2	175/175	141/158	460/460	168.0/156.9	175/175	155/172
		272A00	56.3/75.0	156.4/180.4	173.4/196.3	200/225	196/222	455/455	188.2/211.0	200/225	209/236	475/475	179.4/202.3	200/225	207/228	460/460	194.2/217.0	200/250	215/241
		NONE	-	-	82.6	100	87	451	94.4	110	101	471	87.4	100/100	93	456	99.2	125/125	106
HIGH	575-3-60	270A00	18.8/25.0	52.1/60.1	86.5/96.5	100/100	87/89	451/451	101.3/111.3	110/125	101/102	471/471	92.5/102.5	100/110	89/89	456/456	107.3/117.3	125/125	106/108
		271A00	37.6/50.0	104.2/120.3	151.6/141.7	175/175	139/158	451/451	166.4/156.4	175/175	153/172	471/471	157.6/147.7	175/175	145/164	456/456	172.4/182.4	175/175	159/177
		272A00	56.3/75.0	156.4/180.4	177.8/201.8	200/225	200/227	451/451	192.5/216.5	200/250	213/241	471/471	183.8/207.8	200/225	205/233	456/456	198.5/222.5	200/250	219/246
		NONE	-	-	36.7	45	39	247	42.9	50	46	259	38.9	50/50	41	249	45.1	50.00	48
		STD	273A00	25.0	30.1	43.8	45	40	247	51.5	60	47	259	46.5	50/50	43	249	54.3	60.00
			274A00	50.0	60.1	66.2	80	75	247	74.0	80	82	259	69.0	80/80	77	249	76.7	80.00
			275A00	75.0	90.2	96.3	100	109	247	104.1	110	116	259	99.1	100	112	249	106.8	110
			NONE	-	-	38.2	50	40	252	44.4	50	47	264	40.4	50/50	43	254	46.6	50.00
			273A00	25.0	30.1	45.6	50	42	252	53.4	60	49	264	48.4	50/50	45	254	56.1	60.00
			274A00	50.0	60.1	68.1	80	76	252	75.9	80	84	264	70.9	80/80	79	254	78.6	80.00
			275A00	75.0	90.2	98.2	100	111	252	106.0	125	118	264	101.0	110	114	254	108.7	125
			NONE	-	-	40.4	50	43	250	46.6	50	50	262	42.6	50/50	45	252	48.8	60.00
			273A00	25.0	30.1	48.4	50	45	250	56.1	60	52	262	51.1	60/60	47	252	58.9	60.00
			274A00	50.0	60.1	70.9	80	79	250	78.6	80	86	262	73.6	80/80	82	252	81.4	90.00
			275A00	75.0	90.2	101.0	110	114	250	108.7	125	121	262	103.7	125	116	252	111.5	125
			NONE	-	-	27.9	35	29	186	32.7	40	35	194	29.6	35/35	31	188	34.4	40.00
			273A00	25.0	30.1	35.5	40	33	186	41.5	45	38	194	37.6	40/40	35	188	43.6	45.00
			274A00	50.0	60.1	65.3	70	60	186	71.3	80	66	194	67.4	70/70	62	188	73.4	80.00
			275A00	75.0	90.2	77.2	90	88	186	83.2	90	93	194	79.4	90	89	188	85.4	90
			NONE	-	-	29.6	35	31	200	34.4	40	37	208	31.3	40/40	33	202	36.1	40.00
			276A00	24.8	23.9	37.6	40	35	200	43.6	45	40	208	39.8	40/40	37	202	45.8	50.00
			277A00	49.6	47.7	67.4	70	62	200	73.4	80	68	208	69.5	70/70	64	202	75.5	80.00
			278A00	74.4	71.6	79.4	90	89	200	85.4	90	95	208	81.5	90	91	202	87.5	90
			NONE	-	-	31.0	40	33	198	35.8	45	38	206	32.7	40/40	35	200	37.5	45.00
			276A00	24.8	23.9	39.4	40	36	198	45.4	50	42	206	41.5	45/45	38	200	47.5	50.00
			277A00	49.6	47.7	69.1	70	64	198	75.1	80	69	206	71.3	80/80	66	202	77.3	80.00
			278A00	74.4	71.6	81.1	90	91	198	87.1	90	97	206	83.2	90	93	200	89.2	90

See: "Legend and Notes" on page 39

## ELECTRICAL INFORMATION

**Table 26 - UNIT WIRE/FUSE OR HACR BREAKER SIZING DATA WITH FACTORY INSTALLED 2 SPEED INDOOR FAN OPTION (cont.)**

UNIT	NO. M.V-PF-HZ	IFM TYPE	CRHEATER*****	ELEC. HTR		NO C.O. or UNPWR C.O.				NO PE.				w/ PWRD C.O.								
				Nom (kW)	FLA	MCA	MAX FUSE or HACR BRKR		DISC. SIZE		MCA	MAX FUSE or HACR BRKR		DISC. SIZE		MCA	MAX FUSE or HACR BRKR		DISC. SIZE			
							FLA	LRA	FLA	LRA		FLA	LRA	FLA	LRA		FLA	LRA				
270A00	18.8/25.0	STD	NONE	-	87.3/82.4	100/100	92/91	550	99.1/98.2	125/125	105/104	570	92.1/91.2	100/100	97/96	555	103.9/103.0	125/125	111/110	575		
271A00	37.6/50.0	MED	104.2/120.3	147.3/136.2	87.3/91.0	100/100	92/91	550/550	99.1/105.8	125/125	105/104	570/570	92.1/97.0	100/100	97/96	555/555	103.9/111.8	125/125	111/110	575/575		
272A00	56.3/75.0	HIGH	156.4/180.4	173.4/196.3	104.2/120.3	150/150	135/153	550/550	162.0/150.9	175/175	149/167	570/570	153.3/112.2	175/175	141/158	555/555	168.0/156.9	175/175	155/172	575/575		
270A00	18.8/25.0	STD	NONE	-	90.8	100	96	546	102.6	125	109	566	95.6	125/125	101	551	107.4	125/125	115	571		
271A00	37.6/50.0	MED	104.2/120.3	151.6/141.7	87.3/91.0	100/100	96/96	546/546	102.6/111.3	125/125	109/109	566/566	95.6/102.5	125/125	101/101	551/551	107.4/117.3	125/125	115/115	571/571		
272A00	56.3/75.0	HIGH	156.4/180.4	177.8/201.8	104.2/120.3	151.6/141.7	175/175	546/546	166.4/156.4	175/175	153/172	566/566	157.6/147.7	175/175	145/164	551/551	172.4/162.4	175/175	159/177	571/571		
270A00	18.8/25.0	STD	NONE	-	102.2	125	109	625	114.0	125	122	645	107.0	125/125	114	630	118.8	150/150	128/128	650/650		
271A00	37.6/50.0	MED	104.2/120.3	165.9/155.9	87.3/91.0	102.2/110.8	125/125	625/625	115.5/125.5	125/150	122/122	645/645	107.0/116.8	125/125	114/114	630/630	121.5/131.5	150/150	128/128	650/650		
272A00	56.3/75.0	HIGH	156.4/180.4	192.0/216.0	104.2/120.3	165.9/155.9	175/175	625/625	180.6/170.7	200/175	166/185	645/645	171.9/161.9	175/175	158/177	630/630	186.6/176.7	200/200	172/190	650/650		
273A00	25.0	STD	NONE	-	47.6	60	50	280	53.8	60	57	292	49.8	60/60	52	282	56.0	70/70	60	294		
274A00	50.0	MED	70.9	30.1	47.6	60	50	280	53.8	60	57	292	49.8	60/60	52	282	56.1	70/70	60	294		
275A00	75.0	HIGH	90.2	60.1	68.1	80	76	280	75.9	80	84	292	70.9	80/80	79	282	78.6	80/80	86	294		
273A00	25.0	STD	NONE	-	49.8	60	52	278	56.0	70	60	290	52.0	60/60	55	280	58.2	70/70	62	294		
274A00	50.0	MED	70.9	30.1	49.8	60	52	278	56.1	70	60	290	52.0	60/60	55	280	58.9	70/70	62	294		
275A00	75.0	HIGH	90.2	60.1	70.9	80	79	278	78.6	80	86	290	73.6	80/80	82	280	81.4	90/90	89	294		
273A00	25.0	STD	NONE	-	55.5	60	59	318	61.7	70	66	330	57.7	70/70	62	320	63.9	80/80	69	322		
274A00	50.0	MED	70.9	30.1	55.5	60	59	318	63.3	70	66	330	58.3	70/70	62	320	66.0	80/80	69	322		
275A00	75.0	HIGH	90.2	60.1	70.9	90	86	318	85.7	90	93	330	80.7	90/90	88	320	88.5	100/100	95	322		
273A00	25.0	STD	NONE	-	36.1	45	38	204	40.9	50	43	212	37.8	45/45	40	206	42.6	50/50	45	214		
274A00	50.0	MED	70.9	24.8	37.6	45	38	204	43.6	50	45	212	39.8	45/45	40	206	45.8	50/50	45	214		
275A00	75.0	HIGH	90.2	60.1	78.0	70	62	204	73.4	80	68	212	69.5	70/70	64	206	75.5	80/80	69	214		
276A00	24.8	STD	NONE	-	37.5	45	40	202	42.3	50	45	210	39.2	50/50	42	204	44.0	50/50	47	212		
277A00	49.6	MED	74.4	24.8	23.9	39.4	45	40	202	45.4	50	45	210	41.5	50/50	42	204	47.5	50/50	47	212	
278A00	74.4	HIGH	71.6	47.7	67.4	71.6	81.1	90	91	202	75.1	80	69	210	71.3	80/80	66	204	77.3	80/80	71	212
276A00	24.8	STD	NONE	-	39.4	50	42	229	44.2	50	47	237	41.1	50/50	44	231	45.9	50/50	49	239		
277A00	49.6	MED	74.4	24.8	23.9	41.8	50	42	229	47.8	50	47	237	43.9	50/50	44	231	49.9	50/50	49	239	
278A00	74.4	HIGH	71.6	47.7	71.5	80	66	229	77.5	80	71	237	73.6	80/80	68	231	79.6	80/80	73	239		
276A00	24.8	STD	NONE	-	83.5	90	93	229	89.5	100	99	237	85.6	90	95	231	91.6	100	101	239		

See: "Legend and Notes" on page 39

## ELECTRICAL INFORMATION

**Table 26 - UNIT WIRE/FUSE OR HACR BREAKER SIZING DATA WITH FACTORY INSTALLED 2 SPEED INDOOR FAN OPTION (cont.)**

UNIT	NO. M.V-Pf-Hz	IFM TYPE	CRHEATER*****	ELEC. HTR				NO C.O. or UNPWR C.O.				w/ PWRD C.O.						
				NO RE.				w/ RE. (pwrdf/r/unit)				NO RE.						
				MCA		MAX FUSE or HACR BRKR		DISC. SIZE		MCA		MAX FUSE or HACR BRKR		DISC. SIZE		MCA		MAX FUSE or HACR BRKR
FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	
270A00	18.8/25.0	52.1/60.1	116.0/115.1	150/150	120/119	590	127.8/126.9	175/175	133/132	610	120.8/119.9	150/150	125/124	595	132.6/131.7	175/175	139/138	615/615
271A00	37.6/50.0	104.2/120.3	147.3/136.2	150/150	135/153	590/590	162.0/150.9	175/175	149/167	610/610	153.3/142.2	175/175	141/158	595/595	168.0/156.9	175/175	155/172	615/615
272A00	56.3/75.0	156.4/180.4	173.4/196.3	200/225	196/222	590/590	188.2/211.0	200/225	209/236	610/610	179.4/202.3	200/225	207/228	595/595	194.2/217.0	200/250	215/241	615/615
NONE	-	-	119.5	150	124	586	131.3	175	137	606	124.3	150/150	129	591	136.1	175/175	143	611
270A00	18.8/25.0	52.1/60.1	119.5/119.5	150/150	124/124	586/586	131.3/131.3	175/175	137/137	606/606	124.3/124.3	150/150	129/129	591/591	136.1/136.1	175/175	143/143	611/611
271A00	37.6/50.0	104.2/120.3	151.6/141.7	175/175	139/158	586/586	166.4/156.4	175/175	153/172	606/606	157.6/147.7	175/175	145/164	591/591	172.4/162.4	175/175	159/177	611/611
272A00	56.3/75.0	156.4/180.4	177.8/201.8	200/225	200/227	586/586	192.5/216.5	200/250	218/241	606/606	183.8/207.8	200/225	205/233	591/591	198.5/222.5	200/250	219/246	611/611
NONE	-	-	130.9	175	137	665	142.7	175	150	685	135.7	175/175	142	670	147.5	175/175	156	690
270A00	18.8/25.0	52.1/60.1	130.9/130.9	175/175	137/137	665/665	142.7/142.7	175/175	150/150	685/685	135.7/135.7	175/175	142/142	670/670	147.5/147.5	175/175	156/156	690/690
271A00	37.6/50.0	104.2/120.3	165.9/155.9	175/175	159/171	665/665	180.6/161.0	200/175	166/185	685/685	171.9/161.9	175/175	158/177	670/670	186.6/176.7	200/200	172/190	690/690
272A00	56.3/75.0	156.4/180.4	192.0/216.0	200/250	213/240	665/665	206.8/230.8	225/250	226/254	685/685	198.0/222.0	225/250	218/246	670/670	212.8/236.8	225/250	232/259	690/690
NONE	-	-	53.0	60	56	306	59.2	70	63	318	55.2	60.00	58	308	61.4	70.00	65	320
273A00	25.0	30.1	53.0	60	56	306	59.2	70	63	318	55.2	60.00	58	308	61.4	70.00	65	320
274A00	50.0	60.1	68.1	80	76	306	75.9	80	84	318	70.9	80.00	79	308	78.6	80.00	86	320
275A00	75.0	90.2	98.2	100	111	306	106.0	125	118	318	101.0	110	114	308	108.7	125	121	320
NONE	-	-	55.2	60	58	304	61.4	70	65	316	57.4	70.00	61	306	63.6	80.00	68	318
273A00	25.0	30.1	55.2	60	58	304	61.4	70	65	316	57.4	70.00	61	306	63.6	80.00	68	318
274A00	50.0	60.1	70.9	80	79	304	78.6	80	86	316	73.6	80.00	82	306	81.4	90.00	89	318
275A00	75.0	90.2	101.0	110	114	304	108.7	125	121	316	103.7	125	116	306	111.5	125	123	318
NONE	-	-	60.9	70	65	344	67.1	80	72	356	63.1	80.00	67	346	69.3	80.00	74	358
273A00	25.0	30.1	60.9	70	65	344	67.1	80	72	356	63.1	80.00	67	346	69.3	80.00	74	358
274A00	50.0	60.1	78.0	90	86	344	85.7	90	93	356	80.7	90.00	88	346	88.5	100.00	95	358
275A00	75.0	90.2	108.1	125	120	344	115.8	125	127	356	110.8	125	123	346	118.6	125	130	358
NONE	-	-	41.0	50	43	228	45.8	60	48	236	42.7	50.00	45	230	47.5	60.00	50	338
276A00	24.8	23.9	41.0	50	43	228	45.8	60	48	236	42.7	50.00	45	230	47.5	60.00	52	338
277A00	49.6	47.7	67.4	70	62	228	73.4	80	68	236	69.5	70.00	64	230	75.5	80.00	71	338
278A00	74.4	71.6	79.4	90	89	228	85.4	90	95	236	81.5	90	91	230	87.5	90	97	338
NONE	-	-	42.4	50	45	226	47.2	60	50	234	44.1	50.00	46	228	48.9	60.00	52	338
276A00	24.8	23.9	42.4	50	45	226	47.2	60	50	234	44.1	50.00	46	228	48.9	60.00	52	338
277A00	49.6	47.7	69.1	70	64	226	75.1	80	69	234	71.3	80.00	66	228	77.3	80.00	71	338
278A00	74.4	71.6	81.1	90	91	226	87.1	90	97	234	83.2	90	93	228	89.2	90	99	338
NONE	-	-	44.3	50	47	253	49.1	60	52	261	46.0	60.00	49	255	50.8	60.00	54	338
276A00	24.8	23.9	44.3	50	47	253	49.1	60	52	261	46.0	60.00	49	255	50.8	60.00	54	338
277A00	49.6	47.7	71.5	80	66	253	77.5	80	71	261	73.6	80.00	68	255	79.6	80.00	73	338
278A00	74.4	71.6	83.5	90	93	253	89.5	100	99	261	85.6	90	95	255	91.6	100	101	338

See: "Legend and Notes" on page 39

# SEQUENCE OF OPERATION

## General

The sequence below describes the sequence of operation for an electro-mechanical unit with and without a factory installed EconoMi\$er™ IV and X (called “economizer” in this sequence). For information regarding a direct digital controller, see the start-up, operations, and troubleshooting manual for the applicable controller.

## Electro-mechanical units with no economizer

### **Cooling (Single speed indoor fan motor) —**

When the thermostat calls for cooling, terminals G and Y1 are energized. As a result, the indoor-fan contactor (IFC) and the compressor contactor (C1) are energized, causing the indoor-an motor (IFM), compressor #1, and outdoor fan to start. If the unit has 2 stages of cooling, the thermostat will additionally energize Y2. The Y2 signal will energize compressor contactor #2 (C2), causing compressor #2 to start. Regardless of the number of stages, the outdoor-fan motor runs continuously while unit is cooling.

### **Cooling (2-speed indoor fan motor) —**

Per ASHRAE 90.1 2010 standard section 6.4.3.10.b, during the first stage of cooling operation the VFD will adjust the fan motor to provide 2/3rd of the total cfm established for the unit. When a call for the second stage of cooling is required, the VFD will allow the total cfm for the unit established (100%).

### **Heating —**

**NOTE:** The 50TC is sold as cooling only. If electric heaters are required, use only factory-approved electric heaters. They will operate as described below.

Units have either 1 or 2 stages of electric heat. When the thermostat calls for heating, power is applied to the W1 terminal at the unit. The unit control will energize the indoor fan contactor and the first stage of electric heat. On units with two-stage heating, when additional heating is required, the second stage of electric heat (if equipped) will be energized when power is applied at the W2 terminal on the unit.

## Electro-mechanical units with an economizer

### **Cooling —**

When free cooling is not available, the compressors will be controlled by the zone thermostat. When free cooling is available, the outdoor-air damper is modulated by the EconoMi\$er IV and X control to provide a 50°F (10°C) to 55°F (13°C) mixed-air temperature into the zone. As the mixed air temperature fluctuates above 55°F (13°C) or below 50°F (10°C) dampers will be modulated (open or close) to bring the mixed-air temperature back within control. If mechanical cooling is utilized with free cooling, the outdoor-air damper will maintain its current position at

the time the compressor is started. If the increase in cooling capacity causes the mixed-air temperature to drop below 45°F (9°C), then the outdoor-air damper position will be decreased to the minimum position. If the mixed-air temperature continues to fall, the outdoor-air damper will close. Control returns to normal once the mixed-air temperature rises above 48°F (9°C). The power exhaust fans will be energized and de-energized, if installed, as the outdoor-air damper opens and closes.

If field-installed accessory CO<sub>2</sub> sensors are connected to the EconoMi\$er IV and X control, a demand controlled ventilation strategy will begin to operate. As the CO<sub>2</sub> level in the zone increases above the CO<sub>2</sub> setpoint, the minimum position of the damper will be increased proportionally. As the CO<sub>2</sub> level decreases because of the increase in fresh air, the outdoor-air damper will be proportionally closed. For EconoMi\$er IV and X operation, there must be a thermostat call for the fan (G). If the unit is occupied and the fan is on, the damper will operate at minimum position. Otherwise, the damper will be closed.

When the EconoMi\$er IV and X control is in the occupied mode and a call for cooling exists (Y1 on the thermostat), the control will first check for indoor fan operation. If the fan is not on, then cooling will not be activated. If the fan is on, then the control will open the EconoMi\$er IV and X damper to the minimum position.

On the initial power to the EconoMi\$er IV and X control, it will take the damper up to 2 1/2 minutes before it begins to position itself. After the initial power-up, further changes in damper position can take up to 30 seconds to initiate. Damper movement from full closed to full open (or vice versa) will take between 1 1/2 and 2 1/2 minutes. If free cooling can be used as determined from the appropriate changeover command (switch, dry bulb, enthalpy curve, differential dry bulb, or differential enthalpy), then the control will modulate the dampers open to maintain the mixed-air temperature setpoint at 50°F (10°C) to 55°F (13°C). If there is a further demand for cooling (cooling second stage - Y2 is energized), then the control will bring on compressor stage 1 to maintain the mixed-air temperature setpoint. The EconoMi\$er IV and X damper will be open at maximum position. EconoMi\$er IV and X operation is limited to a single compressor.

**2-Speed Note:** When operating in ventilation mode only, the indoor fan motor will automatically adjust to 2/3rd of the total cfm established.

### **Heating —**

The sequence of operation for the heating is the same as an electromechanical unit with no economizer. The only difference is how the economizer acts. The economizer will stay at the Economizer Minimum Position while the evaporator fan is operating. The outdoor-air damper is closed when the indoor fan is not operating.

Refer to Service and Maintenance Manual for further details.

## SEQUENCE OF OPERATION (cont.)

### Optional Humidi-MiZer Dehumidification System

Units with the factory equipped Humidi-MiZer option are capable of providing multiple modes of improved dehumidification as a variation of the normal cooling cycle. The Humidi-MiZer option includes additional valves in the liquid line and discharge line of each refrigerant circuit, a small reheat condenser coil downstream of the evaporator, and Motormaster variable-speed control of some or all outdoor fans. Operation of the revised refrigerant circuit for each mode is described below.

The Humidi-MiZer system provides three sub-modes of operation: Cool, Reheat1, and Reheat2.

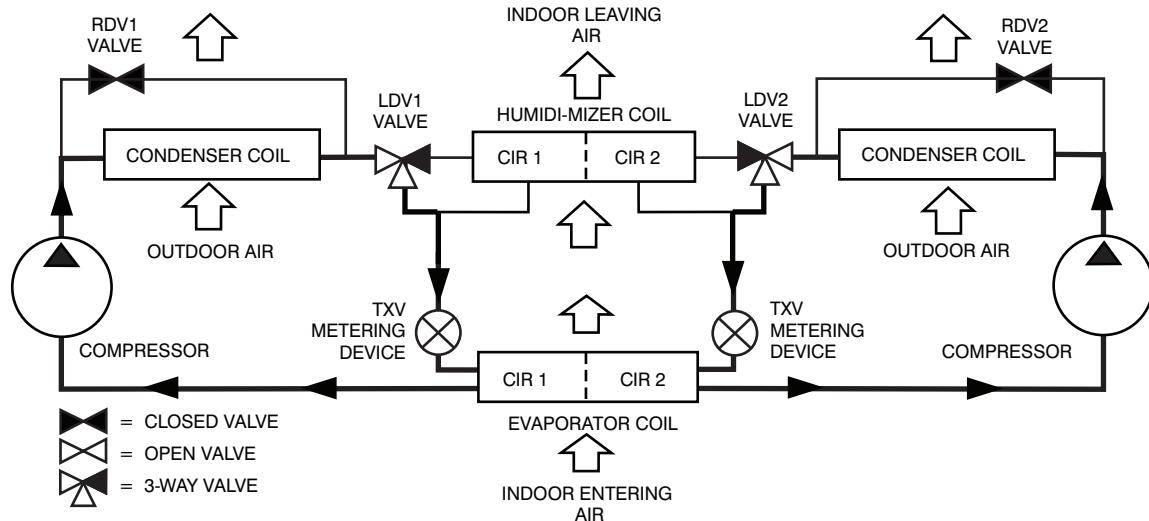
**Cool mode** - provides a normal ratio of Sensible and Latent Cooling effect from the evaporator coil.

**Reheat1** - provides increased Latent Cooling while slightly reducing the Sensible Cooling effect.

**Reheat2** - provides normal Latent Cooling but with null or minimum Sensible Cooling effect delivered to the space.

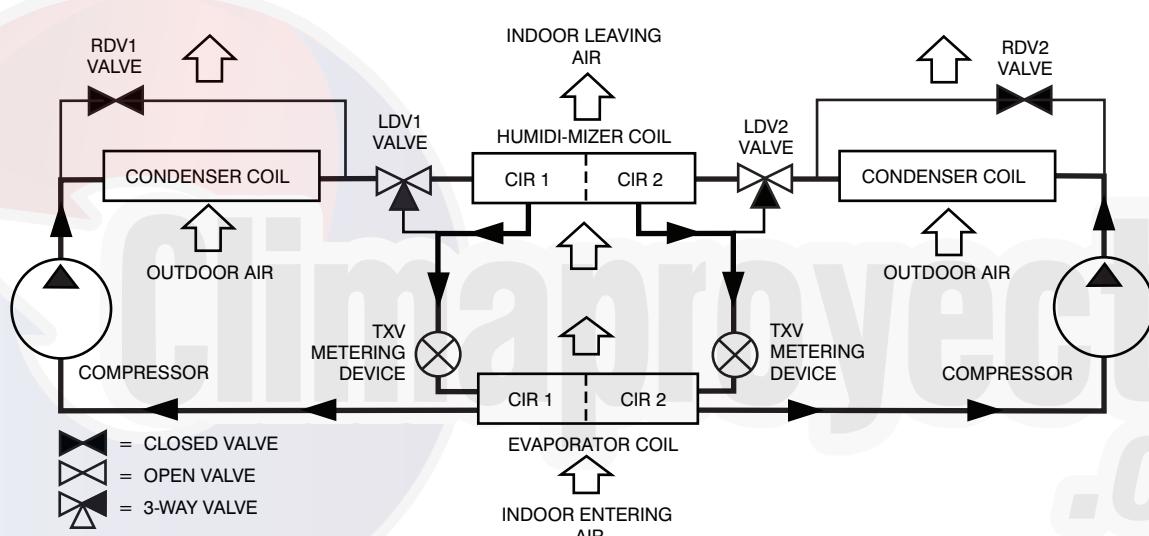
The Reheat1 and Reheat2 modes are available when the unit is not in a Heating mode and when the Low Ambient Lockout switch is closed.

## SEQUENCE OF OPERATION (cont.)



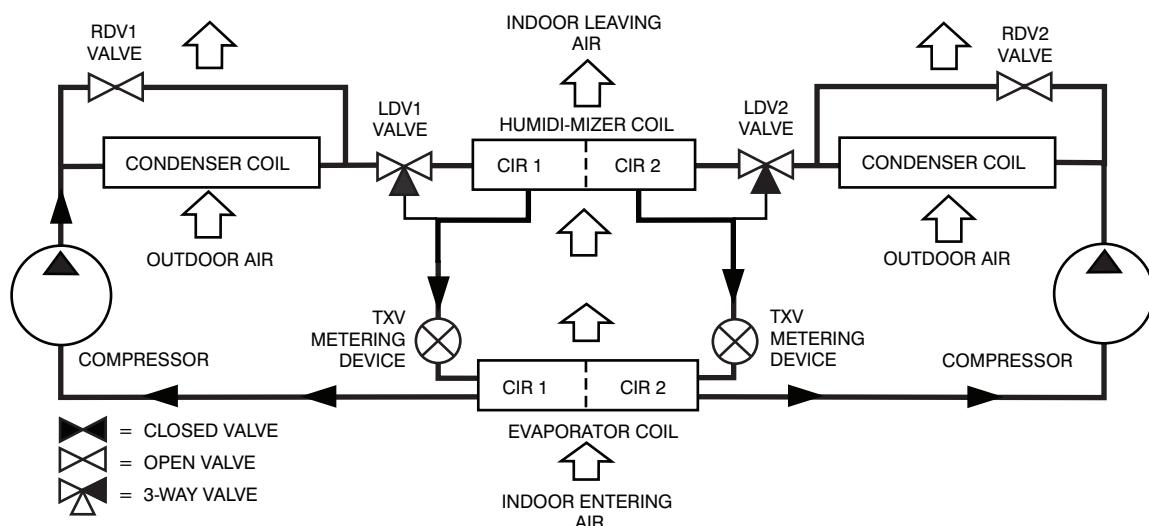
**Normal Cooling Mode - Humidi-MiZer System**

C13792



**Subcooling Mode (Reheat 1) - Humidi-MiZer System**

C13809



**Hot Gas Reheat Mode (Reheat 2) - Humidi-MiZer System**

C13793

# GUIDE SPECIFICATIONS - 50TC\*\*18-29

Note about this specification:

These specifications are written in "Masterformat" as published by the Construction Specification Institute. Please feel free to copy this specification directly into your building spec.

## Cooling Only/Electric Heat Packaged Rooftop

### HVAC Guide Specifications

**Size Range:** 15 to 25 Nominal Tons



#### Section      Description

##### **23 06 80 Schedules for Decentralized HVAC Equipment**

- 23 06 80.13 Decentralized Unitary HVAC Equipment Schedule
- 23 06 80.13.A. Rooftop unit schedule
  - 1. Schedule is per the project specification requirements.

##### **23 07 16 HVAC Equipment Insulation**

- 23 07 16.13 Decentralized, Rooftop Units:
  - 23 07 16.13.A. Evaporator fan compartment:
    - 1. Interior cabinet surfaces shall be insulated with a minimum 1/2-in. thick, minimum 1 1/2 lb density, flexible fiberglass insulation bonded with a phenolic binder, neoprene coated on the air side.
    - 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
  - 23 07 16.13.B. Electric heat compartment:
    - 1. Aluminum foil-faced fiberglass insulation shall be used.
    - 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

##### **23 09 13 Instrumentation and Control Devices for HVAC**

- 23 09 13.23 Sensors and Transmitters
- 23 09 13.23.A. Thermostats
  - 1. Thermostat must
    - a. energize both "W" and "G" when calling for heat.
    - b. have capability to energize 2 different stages of cooling, and 2 different stages of heating.
    - c. include capability for occupancy scheduling.

##### **23 09 23 Direct-digital Control system for HVAC**

- 23 09 23.13 Decentralized, Rooftop Units:
  - 23 09 23.13.A. PremierLink controller
    - 1. Shall be ASHRAE 62-2001 compliant.
    - 2. Shall accept 18-32VAC input power.
    - 3. Shall have an operating temperature range from -40°F (-40°C) to 158°F (70°C), 10% - 95% RH (non-condensing).
    - 4. Shall include an integrated economizer controller to support an economizer with 4 to 20 mA actuator input and no microprocessor controller.
    - 5. Controller shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air quality, indoor relative humidity, compressor lock-out, fire shutdown, enthalpy, fan status, remote time clock/door switch.
    - 6. Shall accept a CO<sub>2</sub> sensor in the conditioned space, and be Demand Control Ventilation (DCV) ready.
    - 7. Shall provide the following outputs: Economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ reversing valve/ dehumidify/ occupied.
    - 8. Unit shall provide surge protection for the controller through a circuit breaker.
    - 9. Shall be Internet capable, and communicate at a Baud rate of 38.4K or faster
    - 10. Shall have an LED display independently showing the status of activity on the communication bus, and processor operation.

11. Shall include an EIA-485 protocol communication port, an access port for connection of either a computer or a Carrier technician tool, an EIA-485 port for network communication to intelligent space sensors and displays, and a port to connect an optional LonWorks plug-in communications card.
12. Shall have built-in Carrier Comfort Network (CCN) protocol, and be compatible with other CCN devices, including ComfortVIEW controllers.
13. Shall have built-in support for Carrier technician tool.
14. Software upgrades will be accomplished by local download. Software upgrades through chip replacements are not allowed.
15. Shall be shock resistant in all planes to 5G peak, 11ms during operation, and 100G peak, 11ms during storage.
16. Shall be vibration resistant in all planes to 1.5G @ 20-300 Hz.
17. Shall support a bus length of 4000 ft max, 60 devices per 1000 ft section, and 1 RS-485 repeater per 1000ft sections.

**23 09 23.13.B. RTU Open protocol, direct digital controller:**

1. Shall be ASHRAE 62-2001 compliant.
2. Shall accept 18-30VAC, 50-60Hz, and consumer 15VA or less power.
3. Shall have an operating temperature range from -40°F (-40°C) to 130°F (54°C), 10% - 90% RH (non-condensing).
4. Shall include built-in protocol for BACNET (MS/TP and PTP modes), Modbus (RTU and ASCII), Johnson N2 and LonWorks. LonWorks Echelon processor required for all Lon applications shall be contained in separate communication board.
5. Shall allow access of up to 62 network variables (SNVT). Shall be compatible with all open controllers
6. Baud rate Controller shall be selectable using a dipswitch.
7. Shall have an LED display independently showing the status of serial communication, running, errors, power, all digital outputs, and all analog inputs.
8. Shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air quality, compressor lock-out, fire shutdown, enthalpy switch, and fan status/filter status/humidity/ remote occupancy.
9. Shall provide the following outputs: economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ reversing valve.
10. Shall have built-in surge protection circuitry through solid state polyswitches. Polyswitches shall be used on incoming power and network connections. Polyswitches will return to normal when the "trip" condition clears.
11. Shall have a battery back-up capable of a minimum of 10,000 hours of data and time clock retention during power outages.
12. Shall have built-in support for Carrier technician tool.
13. Shall include an EIA-485 protocol communication port, an access port for connection of either a computer or a Carrier technician tool, an EIA-485 port for network communication to intelligent space sensors and displays, and a port to connect an optional LonWorks communications card.
14. Software upgrades will be accomplished by either local or remote download. No software upgrades through chip replacements are allowed.

**23 09 33 Electric and Electronic Control System for HVAC**

**23 09 33.13 Decentralized, Rooftop Units:**

**23 09 33.13.A. General:**

1. Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side. Transformer shall have 75VA capability.
2. Shall utilize color-coded wiring.
3. Shall include a central control terminal board to conveniently and safely provide connection points for vital control functions such as: smoke detectors, phase monitor, economizer, thermostat, DDC control options, and low and high pressure switches.
4. Unit shall include a minimum of one 8-pin screw terminal connection board for connection of control wiring.

**23 09 33.23.B. Safeties:**

1. Compressor over-temperature, over current.
2. Low-pressure switch.
  - a. Units shall have different sized connectors for the circuit 1 and circuit 2 low and high pressure switches. They shall physically prevent the cross-wiring of the safety switches between circuits 1 and 2.
  - b. Low pressure switch shall use different color wire than the high pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.

3. High-pressure switch.
  - a. Units compressors shall have different sized connectors for the circuit 1 and circuit 2 low and high pressure switches. They shall physically prevent the cross-wiring of the safety switches between circuits 1 and 2.
  - b. High pressure switch shall use different color wire than the low pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.
4. Automatic reset, motor thermal overload protector.

### **23 09 93 Sequence of Operations for HVAC Controls**

- 23 09 93.13 Decentralized, Rooftop Units:  
 23 09 93.13 INSERT SEQUENCE OF OPERATION

### **23 40 13 Panel Air Filters**

- 23 40 13.13 Decentralized, Rooftop Units:  
 23 40 13.13.A. Standard filter section
1. Shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.
  2. Unit shall use only one filter size. Multiple sizes are not acceptable.
  3. Filters shall be accessible through a dedicated, weather tight panel.
  4. 4-in filter capabilities shall be capable with pre-engineered and approved Carrier filter track field installed accessory. This kit requires field furnished filters.

### **23 81 19 Self-Contained Air Conditioners**

- 23 81 19.13 Medium-Capacity Self-Contained Air Conditioners  
 23 81 19.13.A. General
1. Outdoor, rooftop mounted, electrically controlled, heating and cooling unit utilizing hermetic scroll compressor(s) for cooling duty and with optional electrical heating accessories for heating duty.
  2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
  3. Unit shall use environmentally safe, Puron refrigerant.
  4. Unit shall be installed in accordance with the manufacturer's instructions.
  5. Unit must be selected and installed in compliance with local, state, and federal codes.
- 23 81 19.13.B. Quality Assurance
1. Unit meets ASHRAE 90.1 minimum efficiency requirements.
  2. Unit shall be rated in accordance with AHRI Standard 340/360.
  3. Unit shall be designed to conform to ASHRAE 15.
  4. Unit shall be ETL-tested and certified in accordance with ANSI Z21.47 Standards and ETL-listed and certified under Canadian standards as a total package for safety requirements.
  5. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
  6. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
  7. Unit casing shall be capable of withstanding Federal Test Method Standard No. 141 (Method 6061) 5000-hour salt spray.
  8. Unit shall be designed and manufactured in accordance with ISO 9001.
  9. Roof curb shall be designed to conform to NRCA Standards.
  10. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
  11. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
  12. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.
  13. Unit shake tested to assurance level 1, ASTM D4169 to ensure shipping reliability.
  14. High Efficient Motors listed shall meet section 313 of the Energy Independence and Security Act of 2007 (EISA 2007)

23 81 19.13.C. Delivery, Storage, and Handling

1. Unit shall be stored and handled per manufacturer's recommendations.
2. Lifted by crane requires either shipping top panel or spreader bars.
3. Unit shall only be stored or positioned in the upright position.

23 81 19.13.D. Project Conditions

1. As specified in the contract.

23 81 19.13.E. Operating Characteristics

1. Unit shall be capable of starting and running at 115°F (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 340/360 at ± 10% voltage.
2. Compressor with standard controls shall be capable of operation from 35°F (2°C), ambient outdoor temperatures. Accessory kits are necessary if mechanically cooling at ambient temperatures below 35°F (2°C).
3. Unit shall discharge supply air horizontally as shown on contract drawings.
4. Unit shall be factory furnished for horizontal configuration. No field conversion is required.

23 81 19.13.F. Electrical Requirements

1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.

23 81 19.13.G. Unit Cabinet

1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a pre-painted baked enamel finish on all externally exposed surfaces.
2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F / 16°C): 60, Hardness: H-2H Pencil hardness.
3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 340/360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 1/2-in. thick, 1 lb density, flexible fiberglass insulation, neoprene coated on the air side. Aluminum foil-faced fiberglass insulation shall be used in the heat compartment.
4. Base of unit shall have a minimum of four locations for factory thru-the-base electrical connections. Connections shall be internal to the cabinet to protect from environmental issues.

5. Base Rail

- a. Unit shall have base rails on a minimum of 2 sides.
- b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.
- c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
- d. Base rail shall be a minimum of 16 gauge thickness.

6. Condensate pan and connections:

- a. Shall be a sloped condensate drain pan made of a non-corrosive material.
- b. Shall comply with ASHRAE Standard 62.
- c. Shall use a 3/4-in -14 NPT drain connection at the end of the drain pan. Connection shall be made per manufacturer's recommendations.

7. Top panel:

- a. Shall be a multi-piece top panel linked with water tight flanges and interlocking systems.

8. Electrical Connections

- a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
- b. Thru-the-base capability
  - (1.) Thru-the-base provisions/connections are available as standard with every unit. When bottom connections are required, field furnished couplings are required.
  - (2.) No basepan penetration, other than those authorized by the manufacturer, is permitted.

9. Component access panels (standard)

- a. Cabinet panels shall be easily removable for servicing.
- b. Unit shall have one factory installed, removable, filter access panel.
- c. Panels covering control box and filters shall have molded composite handles while the blower access door shall have an integrated flange for easy removal.
- d. Handles shall be UV modified, composite, permanently attached, and recessed into the panel.
- e. Screws on the vertical portion of all removable access panel shall engage into heat resistant, molded composite collars.
- f. Collars shall be removable and easily replaceable using manufacturer recommended parts.

23 81 19.13.H. N/A

23 81 19.13.I. Coils

1. Standard Aluminum Fin/Copper Tube Coils:

- a. Standard evaporator and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.

- b. Evaporator coils shall be leak tested to 150 psig, pressure tested to 450 psig, and qualified to UL 1995 burst test at 1775 psig.
  - c. Condenser coils shall be leak tested to 150 psig, pressure tested to 650 psig, and qualified to UL 1995 burst test at 1980 psig.
2. Optional Pre-coated aluminum-fin condenser coils:
- a. Shall have a durable epoxy-phenolic coating to provide protection in mildly corrosive coastal environments.
  - b. Coating shall be applied to the aluminum fin stock prior to the fin stamping process to create an inert barrier between the aluminum fin and copper tube.
  - c. Epoxy-phenolic barrier shall minimize galvanic action between dissimilar metals.
3. Optional Copper-fin evaporator and condenser coils:
- a. Shall be constructed of copper fins mechanically bonded to copper tubes and copper tube sheets.
  - b. Galvanized steel tube sheets shall not be acceptable.
  - c. A polymer strip shall prevent coil assembly from contacting the sheet metal coil pan to minimize potential for galvanic corrosion between coil and pan.
4. Optional E-coated aluminum-fin evaporator and condenser coils:
- a. Shall have a flexible epoxy polymer coating uniformly applied to all coil surface areas without material bridging between fins.
  - b. Coating process shall ensure complete coil encapsulation of tubes, fins and headers.
  - c. Color shall be high gloss black with gloss per ASTM D523-89.
  - d. Uniform dry film thickness from 0.8 to 1.2 mil on all surface areas including fin edges.
  - e. Superior hardness characteristics of 2H per ASTM D3363-92A and cross-hatch adhesion of 4B-5B per ASTM D3359-93.
  - f. Impact resistance shall be up to 160 in.-lb (ASTM D2794-93).
  - g. Humidity and water immersion resistance shall be up to minimum 1000 and 250 hours respectively (ASTM D2247-92 and ASTM D870-92).
  - h. Corrosion durability shall be confirmed through testing to be no less than 1000 hours salt spray per ASTM B117-90.

#### 23 81 19.13.J. Refrigerant Components

1. Refrigerant circuit shall include the following control, safety, and maintenance features:
  - a. Thermostatic Expansion Valve (TXV) shall help provide optimum performance across the entire operating range. Shall contain removable power element to allow change out of power element and bulb without removing the valve body.
  - b. Refrigerant filter drier - Solid core design.
  - c. Service gauge connections on suction and discharge lines.
  - d. Pressure gauge access through a specially designed screen on the side of the unit.
2. Compressors
  - a. Unit shall use one fully hermetic, scroll compressor for each independent refrigeration circuit.
  - b. Models shall be available with 2 compressor/2-stage cooling.
  - c. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
  - d. Compressors shall be internally protected from high discharge temperature conditions.
  - e. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
  - f. Compressor shall be factory mounted on rubber grommets.
  - g. Compressor motors shall have internal line break thermal, current overload and high pressure differential protection.
  - h. Crankcase heaters shall not be required for normal operating range, unless provided by the factory.

#### 23 81 19.13.K. Filter Section

1. Filters access is specified in the unit cabinet section of this specification.
2. Filters shall be held in place by a preformed slide out filter tray, facilitating easy removal and installation.
3. Shall consist of factory-installed, low velocity, throw-away 2-in. thick fiberglass filters.
4. Filters shall be standard, commercially available sizes.
5. Only one size filter per unit is allowed.
6. 4-in filter capability is possible with a field installed pre-engineered slide out filter track accessory. 4-in filters are field furnished.

23 81 19.13.L. Evaporator Fan and Motor

1. Evaporator fan motor:
  - a. Shall have inherent automatic-reset thermal overload protection or circuit breaker.
  - b. Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating shall be required.
2. Belt-driven Evaporator Fan:
  - a. Belt drive shall include an adjustable-pitch motor pulley and belt break protection system..
  - b. Shall use rigid pillow block bearing system with lubricate fittings at are accessible or lubrication line.
  - c. Blower fan shall be double-inlet type with forward-curved blades.
  - d. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.

23 81 19.13.M. Condenser Fans and Motors

1. Condenser fan motors:
  - a. Shall be a totally enclosed motor.
  - b. Shall use permanently lubricated bearings.
  - c. Shall have inherent thermal overload protection with an automatic reset feature.
  - d. Shall use a shaft-down design.
2. Condenser Fans:
  - a. Shall be a direct-driven propeller type fan.
  - b. Shall have galvalum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.

23 81 19.13.N. Special Features, Options and Accessories

1. Staged Air Volume System (SAV) for 2-stage cooling models only:
  - a. Evaporator fan motor:
    - (1.) Shall have permanently lubricated bearings.
    - (2.) Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating.
    - (3.) Shall be Variable Frequency duty and 2-speed control.
    - (4.) Shall contain motor shaft grounding ring to prevent electrical bearing fluting damage by safely diverting harmful shaft voltages and bearing currents to ground.
2. Variable Frequency Drive (VFD). Only available on 2-speed indoor fan motor option (SAV):
  - a. Shall be installed inside the unit cabinet, mounted, wired and tested.
  - b. Shall contain Electromagnetic Interference (EMI) frequency protection.
  - c. Insulated Gate Bi-Polar Transistors (IGBT) used to produce the output pulse width modulated (PWM) waveform, allowing for quiet motor operation.
  - d. Self diagnostics with fault and power code LED indicator. Field accessory Display Kit available for further diagnostics and special setup applications.
  - e. RS485 capability standard.
  - f. Electronic thermal overload protection.
  - g. 5% swinging chokes for harmonic reduction and improved power factor.
  - h. All printed circuit boards shall be conformal coated.
3. Integrated EconoMi\$er IV and EconoMi\$er 2, and EconoMi\$er X **standard leak rate models.** (Factory or field installed):
  - a. Integrated, gear driven opposing modulating blade design type capable of simultaneous economizer and compressor operation.
  - b. Independent modules for horizontal return configuration shall be available.
  - c. Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
  - d. Shall include all hardware and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
  - e. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
  - f. Standard leak rate shall be equipped with dampers not to exceed 2% leakage at 1 in. wg pressure differential.
  - g. Economizer controller on EconoMi\$er IV models shall be Honeywell W7212 that provides:
    - (1.) Combined minimum and DCV maximum damper position potentiometers with compressor staging relay.

- (2.) Functions with solid state analog enthalpy or dry bulb changeover control sensing.
  - (3.) Contain LED indicates for: when free cooling is available, when module is in DCV mode, when exhaust fan contact is closed.
  - h. Economizer controller on EconoMi\$er X models shall be the Honeywell W7220 that provides:
    - (1.) 2-line LCD interface screen for setup, configuration and troubleshooting
    - (2.) On-board Fault Detection and Diagnostics (FDD) that senses and alerts when the economizer is not operating properly, per California Title 24.
    - (3.) Sensor failure loss of communication identification
    - (4.) Automatic sensor detection
    - (5.) Capabilities for use with multiple-speed indoor fan systems
    - (6.) Utilize digital sensors: Dry bulb and Enthalpy
  - i. Economizer controller on EconoMi\$er 2 models with PremierLink shall be 4-20mA design and controlled by the PremierLink controller. PremierLink does not comply with California Title 24 Fault Detection & Diagnostic (FDD) requirements.
  - j. Economizer controller on EconoMi\$er 2 models with RTU Open models shall be a 4-20mA design controlled directly by the RTU Open controller. RTU Open meets California Title 24 Fault Detection & Diagnostic (FDD) requirements.
  - k. Shall be capable of introducing up to 100% outdoor air.
  - l. Shall be equipped with a barometric relief damper capable of relieving up to 100% return air and contain seals that meet ASHRAE90.1 requirements.
  - m. Shall be designed to close damper(s) during loss-of-power situations with spring return built into motor.
  - n. Dry bulb outdoor air temperature sensor shall be provided as standard. Enthalpy sensor is also available on factory installed only. Outdoor air sensor setpoint shall be adjustable and shall range from 40 to 100°F / 4 to 38°C. Additional sensor options shall be available as accessories.
  - o. The economizer controller shall also provide control of an accessory power exhaust unit function. Factory set at 100%, with a range of 0% to 100%.
  - p. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy.
  - q. Dampers shall be completely closed when the unit is in the unoccupied mode.
  - r. Economizer controller shall accept a 2-10 Vdc CO<sub>2</sub> sensor input for IAQ/DCV control. In this mode, dampers shall modulate the outdoor air damper to provide ventilation based on the sensor input.
  - s. Compressor lockout temperature on W7220 is adjustable from -45°F to 80°F, set at a factory default of 32°F. Others shall open at 35°F (2°C) and closes at 50°F (10°C).
  - t. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
  - u. Economizer controller shall provide indications when in free cooling mode, in the DCV mode, or the exhaust fan contact is closed.
4. Integrated EconoMi\$er2, and EconoMi\$er X **Ultra Low Leak rate models.** (Factory or field installed)
- a. Integrated, gear driven opposing modulating blade design type capable of simultaneous economizer and compressor operation.
  - b. Independent modules for horizontal return configuration shall be available.
  - c. Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
  - d. Shall include all hardware and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
  - e. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
  - f. Ultra Low Leak design meets California Title 24 section 140.4 and ASHRAE90.1 requirements of 4 cfm per sq. ft. on the outside air dampers and 10 cfm per sq. ft. on the return dampers
  - g. Economizer controller on EconoMi\$er X models shall be the Honeywell W7220 that provides:
    - (1.) 2-line LCD interface screen for setup, configuration and troubleshooting
    - (2.) On-board Fault Detection and Diagnostics (FDD) that senses and alerts when the economizer is not operating properly, per California Title 24.
    - (3.) Sensor failure loss of communication identification
    - (4.) Automatic sensor detection
    - (5.) Capabilities for use with multiple-speed indoor fan systems
    - (6.) Utilize digital sensors: Dry bulb and Enthalpy

- h. Economizer controller on EconoMi\$er 2 models with RTU Open models shall be a 4-20mA design controlled directly by the RTU Open controller. RTU Open meets California Title 24 Fault Detection & Diagnostic (FDD) requirements.
  - i. Shall be capable of introducing up to 100% outdoor air.
  - j. Shall be equipped with a barometric relief damper capable of relieving up to 100% return air and contain seals that meet ASHRAE 90.1 requirements.
  - k. Shall be designed to close damper(s) during loss-of-power situations with spring return built into motor.
  - l. Dry bulb outdoor air temperature sensor shall be provided as standard. Enthalpy sensor is also available on factory installed only. Outdoor air sensor setpoint shall be adjustable and shall range from 40 to 100°F / 4 to 38°C. Additional sensor options shall be available as accessories.
  - m. The economizer controller shall also provide control of an accessory power exhaust unit function. Factory set at 100%, with a range of 0% to 100%.
  - n. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy.
  - o. Dampers shall be completely closed when the unit is in the unoccupied mode.
  - p. Economizer controller shall accept a 2-10 Vdc CO<sub>2</sub> sensor input for IAQ/DCV control. In this mode, dampers shall modulate the outdoor air damper to provide ventilation based on the sensor input.
  - q. Compressor lockout temperature on W7220 is adjustable from -45°F to 80°F, set at a factory default of 32°F. Others shall open at 35°F (2°C) and closes at 50°F (10°C).
  - r. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
  - s. Economizer controller shall provide indications when in free cooling mode, in the DCV mode, or the exhaust fan contact is closed.
- 5. Two-Position Damper
  - a. Damper shall be a 2-position damper. Damper travel shall be from the full closed position to the field adjustable %-open setpoint.
  - b. Damper shall include adjustable damper travel from 25% to 100% (full open).
  - c. Damper shall include single or dual blade, gear driven dampers and actuator motor.
  - d. Actuator shall be direct coupled to damper gear. No linkage arms or control rods shall be acceptable.
  - e. Damper will admit up to 100% outdoor air for applicable rooftop units.
  - f. Damper shall close upon indoor (evaporator) fan shutoff and/or loss of power.
  - g. The damper actuator shall plug into the rooftop unit's wiring harness plug. No hard wiring shall be required.
  - h. Outside air hood shall include aluminum water entrainment filter
- 6. Manual damper
  - a. Manual damper package shall consist of damper, air inlet screen, and rain hood which can be preset to admit up to 25% outdoor air for year round ventilation.
- 7. Humidi-MiZer Adaptive Dehumidification System.
  - a. The Humidi-MiZer Adaptive Dehumidification System shall be factory-installed and shall provide greater dehumidification of the occupied space by two modes of dehumidification operations beside its normal design cooling mode:
    - (1.) Subcooling mode further subcools the hot liquid refrigerant leaving the condenser coil when both temperature and humidity in the space are not satisfied.
    - (2.) Hot gas reheat mode shall mix a portion of the hot gas from the discharge of the compressor with the hot liquid refrigerant leaving the condenser coil to create a two-phase heat transfer in the system, resulting in a neutral leaving-air temperature when only humidity in the space is not satisfied.
    - (3.) Includes Head Pressure Controller.
- 8. Head Pressure Control Package (MotorMaster)
  - a. Controller shall control coil head pressure by condenser-fan speed modulation or condenser-fan cycling and wind baffles.
  - b. Shall consist of solid-state control and condenser-coil temperature sensor to maintain condensing temperature between 90°F (32°C) and 110°F (43°C) at outdoor ambient temperatures down to -20°F (-29°C).
- 9. Condenser Coil Hail Guard Assembly
  - a. Shall protect against damage from hail.
  - b. Shall be louvered style design.
- 10. Unit-Mounted, Non-Fused Disconnect Switch:

- a. Switch shall be factory-installed, internally mounted.
  - b. National Electric Code (NEC) and ETL approved non-fused switch shall provide unit power shutoff.
  - c. Shall be accessible from outside the unit
  - d. Shall provide local shutdown and lockout capability.
11. Convenience Outlet:
- a. Powered convenience outlet.
    - (1.) Outlet shall be powered from main line power to the rooftop unit.
    - (2.) Outlet shall be powered from line side of disconnect by installing contractor, as required by code. If outlet is powered from load side of disconnect, unit electrical ratings shall be ETL certified and rated for additional outlet amperage.
    - (3.) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
    - (4.) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
    - (5.) Voltage required to operate convenience outlet shall be provided by a factory-installed step-down transformer.
    - (6.) Outlet shall be accessible from outside the unit.
    - (7.) Outlet shall include a field-installed "Wet in Use" cover.
  - b. Non-Powered convenience outlet.
    - (1.) Outlet shall be powered from a separate 115/120v power source.
    - (2.) A transformer shall not be included.
    - (3.) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
    - (4.) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
    - (5.) Outlet shall be accessible from outside the unit.
    - (6.) Outlet shall include a field-installed "Wet in Use" cover.
12. Fan/Filter Status Switch:
- a. Switch shall provide status of indoor evaporator fan (ON/OFF) or filter (CLEAN/DIRTY).
  - b. Status shall be displayed either over communication bus (when used with direct digital controls) or with an indicator light at the thermostat.
13. Centrifugal Power Exhaust:
- a. Power exhaust shall be used in conjunction with an integrated economizer.
  - b. Independent modules for horizontal return configurations shall be available.
  - c. Horizontal power exhaust shall be mounted in return ductwork.
  - d. Power exhaust shall be controlled by economizer controller operation. Exhaust fans shall be energized when dampers open past the 0-100% adjustable setpoint on the economizer control.
14. High-Static Indoor Fan Motor(s) and Drive(s):
- a. High-static motor(s) and drive(s) shall be factory-installed to provide additional performance range.
15. Outdoor Air Enthalpy Sensor:
- a. The outdoor air enthalpy sensor shall be used to provide single enthalpy control. When used in conjunction with a return air enthalpy sensor, the unit will provide differential enthalpy control. The sensor allows the unit to determine if outside air is suitable for free cooling.
16. Return Air Enthalpy Sensor:
- a. The return air enthalpy sensor shall be used in conjunction with an outdoor air enthalpy sensor to provide differential enthalpy control.
17. Indoor Air Quality (CO<sub>2</sub>) Sensor:
- a. Shall be able to provide demand ventilation indoor air quality (IAQ) control.
  - b. The IAQ sensor shall be available in duct mount, wall mount, or wall mount with LED display. The setpoint shall have adjustment capability.
18. Smoke detectors:
- a. Shall be a Four-Wire Controller and Detector.
  - b. Shall be environmental compensated with differential sensing for reliable, stable, and drift-free sensitivity.
  - c. Shall use magnet-activated test/reset sensor switches.
  - d. Shall have tool-less connection terminal access.
  - e. Shall have a recessed momentary switch for testing and resetting the detector.
  - f. Controller shall include:

- (1.) One set of normally open alarm initiation contacts for connection to an initiating device circuit on a fire alarm control panel.
  - (2.) Two Form-C auxiliary alarm relays for interface with rooftop unit or other equipment.
  - (3.) One Form-C supervision (trouble) relay to control the operation of the Trouble LED on a remote test/reset station.
  - (4.) Capable of direct connection to two individual detector modules.
  - (5.) Can be wired to up to 14 other duct smoke detectors for multiple fan shutdown applications.
19. Winter start kit
- a. Shall contain a bypass device around the low pressure switch.
  - b. Shall be required when mechanical cooling is required down to 25°F (-4°C).
  - c. Shall not be required to operate on an economizer when below an outdoor ambient of 40°F (4°C).
20. Time Guard
- a. Shall prevent compressor short cycling by providing a 5-minute delay ( $\pm 2$  minutes) before restarting a compressor after shutdown for any reason.
  - b. One device shall be required per compressor.
21. Electric Heat:
- a. Heating Section
    - (1.) Heater element open coil resistance wire, nickel-chrome alloy, 0.29 inches inside diameter, strung through ceramic insulators mounted on metal frame. Coil ends are staked and welded to terminal screw slots.
    - (2.) Heater assemblies are provided with integral fusing for protection of internal heater circuits not exceeding 48 amps each. Auto reset thermo limit controls, magnetic heater contactors (24 v coil) and terminal block all mounted in electric heater control box (minimum 18 ga galvanized steel) attached to end of heater assembly.
22. Barometric Hood (Horizontal Economizer Applications)
- a. Shall be required when a horizontal economizer and barometric relief are required. Barometric relief damper must be installed in the return air (horizontal) duct work. This hood provides weather protection.
23. Display Kit for Variable Frequency Drive
- a. Kit allows the ability to access the VFD controller programs to provide special setup capabilities and diagnostics.
  - b. Kit contains display module and communication cable.
  - c. Display Kit can be permanently installed in the unit or used on any SAV system VFD controller as needed.
24. Hinged Access Panels
- a. Shall provide easy access through hinged access doors with vinyl coated door retainers.
  - b. Shall be on major panels of – filter, control box, and fan motor.
25. Energy Demand System - EDS (field installed accessory):
- a. Shall utilize wireless network communication to optimize rooftop unit energy usage, up to 875 yds and up to 49 load controllers for each gateway. A wireless cellular signal shall be utilized to communicate energy information to/from the customer web portal.
  - b. Shall utilize explicit algorithms to minimize rooftop electrical demand charges, customizable to each facility
  - c. Shall allow scheduling of rooftop units and provide a “staggered start” approach to minimize electrical consumption charges, customized to each facility
  - d. Scheduling, adjustments, and sub-metered electrical data shall be accessible through a web based customer portal
  - e. Shall provide demand response capability, including compliance with OpenADR protocol
  - f. Shall utilize an external 4-pole relay and an internal single pole relay
  - g. Shall use (2) split core transformers to provide real-time sub-metered electrical usage

