GUIDE SPECIFICATIONS - 50TC04-16**

Cooling Only/Electric Heat Packaged Rooftop

HVAC Guide Specifications

Size Range: 3 to 15 Nominal Tons



Section Description

23 06 80 Schedules for Decentralized HVAC Equipment

23 06 80.13 Decentralized Unitary HVAC Equipment Schedule

23 06 80.13.A. Rooftop unit schedule

1. Schedule is per the project specification requirements.

23 07 16 HVAC Equipment Insulation

23 07 16.13 Decentralized, Rooftop Units:

23 07 16.13.A. Evaporator fan compartment:

- 1. Interior cabinet surfaces shall be insulated with a minimum 1/2-in. thick, minimum 1 1/2 lb density, flexible fiberglass insulation bonded with a phenolic binder, neoprene coated on the air side.
- 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

23 07 16.13.B. Electric heat compartment:

- 1. Aluminum foil-faced fiberglass insulation shall be used.
- 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

23 09 13 Instrumentation and Control Devices for HVAC

23 09 13.23 Sensors and Transmitters

23 09 13.23.A. Thermostats

- 1. Thermostat must
 - a. energize both "W" and "G" when calling for heat.
 - b. have capability to energize 2 different stages of cooling, and 2 different stages of heating
 - c. include capability for occupancy scheduling.

23 09 23 Direct-digital Control system for HVAC

23 09 23.13 Decentralized, Rooftop Units:

23 09 23.13.A. PremierLink controller

- 1. Shall be ASHRAE 62 compliant.
- 2. Shall accept 18-32VAC input power.
- 3. Shall have an operating temperature range from -40°F (-40°C) to 158°F (70°C), 10% 95% RH (non-condensing).
- 4. Shall include an integrated economizer controller to support an economizer with 4 to 20 mA actuator input and no microprocessor controller.
- 5. Controller shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air quality, indoor relative humidity, compressor lock-out, fire shutdown, enthalpy, fan status, remote time clock/door switch.
- 6. Shall accept a CO₂ sensor in the conditioned space, and be Demand Control Ventilation (DCV) ready.
- 7. Shall provide the following outputs: Economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ reversing valve/ dehumidify/ occupied.
- 8. Unit shall provide surge protection for the controller through a circuit breaker.
- 9. Shall be Internet capable, and communicate at a Baud rate of 38.4K or faster
- 10. Shall have an LED display independently showing the status of activity on the communication bus, and processor operation.
- 11. Shall include an RS-485 protocol communication port, an access port for connection of either a computer or a Carrier technician tool, an RS-485 port for network communication to intelligent space sensors and displays, and a port to connect an optional LonWorks plug-in communications card.
- 12. Shall have built-in Carrier Comfort Network (CCN) protocol, and be compatible with other CCN devices, including ComfortLink and ComfortVIEW controllers.
- 13. Shall have built-in support for Carrier technician tool.
- 14. Software upgrades will be accomplished by local download. Software upgrades through chip replacements are not allowed.
- 15. Shall be shock resistant in all planes to 5G peak, 11ms during operation, and 100G peak, 11ms during storage.
- 16. Shall be vibration resistant in all planes to 1.5G @ 20-300 Hz.

- 17. Shall support a bus length of 4000 ft max, 60 devices per 1000 ft section, and 1 RS-485 repeater per 1000 ft sections.
- 23 09 23.13.B. RTU Open Open protocol, direct digital controller:
 - 1. Shall be ASHRAE 62 compliant.
 - 2. Shall accept 18-30VAC, 50-60Hz, and consumer 15VA or less power.
 - 3. Shall have an operating temperature range from -40°F (-40°C) to 130°F (54°C), 10% 90% RH (non-condensing).
 - 4. Shall include built-in protocol for BACNET (MS/TP and PTP modes), Modbus (RTU and ASCII), Johnson N2 and LonWorks. LonWorks Echelon processor required for all Lon applications shall be contained in separate communication board.
 - 5. Shall allow access of up to 62 network variables (SNVT). Shall be compatible with all open controllers
 - 6. Baud rate Controller shall be selectable using a dipswitch.
 - 7. Shall have an LED display independently showing the status of serial communication, running, errors, power, all digital outputs, and all analog inputs.
 - 8. Shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air quality, compressor lock-out, fire shutdown, enthalpy switch, and fan status/filter status/ humidity/ remote occupancy.
 - 9. Shall provide the following outputs: economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ reversing valve.
 - 10. Shall have built-in surge protection circuitry through solid state polyswitches. Polyswitches shall be used on incoming power and network connections. Polyswitches will return to normal when the "trip" condition clears.
 - 11. Shall have a battery backup capable of a minimum of 10,000 hours of data and time clock retention during power outages.
 - 12. Shall have built-in support for Carrier technician tool.
 - 13. Shall include an RS-485 protocol communication port, an access port for connection of either a computer or a Carrier technician tool, an RS-485 port for network communication to intelligent space sensors and displays, and a port to connect an optional LonWorks communications card.
 - 14. Software upgrades will be accomplished by either local or remote download. No software upgrades through chip replacements are allowed.

23 09 33 Electric and Electronic Control System for HVAC

23 09 33.13 Decentralized, Rooftop Units:

23 09 33.13.A. General:

- Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side. Transformer shall have 75VA capability.
- 2. Shall utilize color-coded wiring.
- 3. Shall include a central control terminal board to conveniently and safely provide connection points for vital control functions such as: smoke detectors, phase monitor, economizer, thermostat, DDC control options, and low and high pressure switches.
- 4. Unit shall include a minimum of one 8-pin screw terminal connection board for connection of control wiring.

23 09 33.23.B. Safeties:

- 1. Compressor over-temperature, over current.
- 2. Low pressure switch.
 - a. Units with 2 compressors shall have different sized connectors for the circuit 1 and circuit 2 low and high pressure switches. They shall physically prevent the cross-wiring of the safety switches between circuits 1 and 2.
 - b. Low pressure switch shall use different color wire than the high pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.
- 3. High pressure switch.
 - a. Units with 2 compressors shall have different sized connectors for the circuit 1 and circuit 2 low and high pressure switches. They shall physically prevent the cross-wiring of the safety switches between circuits 1 and 2.
 - b. High pressure switch shall use different color wire than the low pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.
- 4. Automatic reset, motor thermal overload protector.

23 09 93 Sequence of Operations for HVAC Controls

- 23 09 93.13 Decentralized, Rooftop Units:
- 23 09 93.13 INSERT SEQUENCE OF OPERATION

23 40 13 Panel Air Filters

- 23 40 13.13 Decentralized, Rooftop Units:
- 23 40 13.13.A. Standard filter section
 - 1. Shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.

- 2. Unit shall use only one filter size. Multiple sizes are not acceptable.
- 3. Filters shall be accessible through an access panel with "no-tool" removal as described in the unit cabinet section of this specification (23 81 19.13.H).

23 81 19 Self-Contained Air Conditioners

- 23 81 19.13 Small-Capacity Self-Contained Air Conditioners (50TC**04-16)
- 23 81 19.13.A. General
 - 1. Outdoor, rooftop mounted, electrically controlled, heating and cooling unit utilizing a(n) hermetic scroll compressor(s) for cooling duty and gas combustion for heating duty.
 - 2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
 - 3. Unit shall use environmentally safe, Puron refrigerant.
 - 4. Unit shall be installed in accordance with the manufacturer's instructions.
 - 5. Unit must be selected and installed in compliance with local, state, and federal codes.

23 81 19.13.B. Quality Assurance

- 1. Unit meets ASHRAE 90.1 minimum efficiency requirements.
- 2. Unit shall be rated in accordance with AHRI Standards 210/240 and 340/360.
- 3. Unit shall be designed to conform to ASHRAE 15.
- 4. Unit shall be UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.
- 5. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
- 6. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
- 7. Unit shall be designed in accordance with ISO 9001:2000, and shall be manufactured in a facility registered by ISO 9001:2000.
- 8. Roof curb shall be designed to conform to NRCA Standards.
- 9. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
- 10. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
- 11. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.
- 12. Unit shake tested to assurance level 1, ASTM D4169 to ensure shipping reliability.
- 13. High Efficient Motors listed shall meet section 313 of the Energy Independence and Security Act of 2007 (EISA 2007).

23 81 19.13.C. Delivery, Storage, and Handling

- 1. Unit shall be stored and handled per manufacturer's recommendations.
- 2. Lifted by crane requires either shipping top panel or spreader bars.
- 3. Unit shall only be stored or positioned in the upright position.

23 81 19.13.D. Project Conditions

1. As specified in the contract.

23 81 19.13.E. Project Conditions

1. As specified in the contract.

23 81 19.13.F. Operating Characteristics

- 1. Unit shall be capable of starting and running at $115^{\circ}F$ (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 210/240 or 340/360 at \pm 10% voltage.
- 2. Compressor with standard controls shall be capable of operation down to 40°F (4°C), ambient outdoor temperatures. Accessory winter start kit is necessary if mechanically cooling at ambient temperatures down to 25°F (-4°C).
- 3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
- 4. Unit shall be factory configured for vertical supply & return configurations.
- 5. Unit shall be field convertible from vertical to horizontal airflow on all models. No special kit required on 04-14 models. Supply duct kit required for 16 size model only.
- 6. Unit shall be capable of mixed operation: vertical supply with horizontal return or horizontal supply with vertical return.

23 81 19.13.G. Electrical Requirements

1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.

23 81 19.13.H. Unit Cabinet

- 1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a pre-painted baked enamel finish on all externally exposed surfaces.
- 2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F): 60, Hardness: H-2H Pencil hardness.

- 3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 210/240 or 340/360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 1/2-in. thick, 1 lb density, flexible fiberglass insulation, neoprene coated on the air side. Aluminum foil-faced fiberglass insulation shall be used in the heat compartment.
- 4. Base of unit shall have a minimum of four locations for thru-the-base gas and electrical connections (factory installed or field installed), standard.
- 5. Base Rail
 - a. Unit shall have base rails on a minimum of 2 sides.
 - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.
 - c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
 - d. Base rail shall be a minimum of 16 gauge thickness.
- 6. Condensate pan and connections:
 - a. Shall be a sloped condensate drain pan made of a non-corrosive material.
 - b. Shall comply with ASHRAE Standard 62.
 - c. Shall use a 3/4" -14 NPT drain connection, possible either through the bottom or end of the drain pan. Connection shall be made per manufacturer's recommendations.
- 7. Top panel:
 - a. Shall be a single piece top panel on 04 thru 12 sizes, two piece on 14 and 16 size.
- 8. Electrical Connections
 - a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
 - b. Thru-the-base capability
 - (1.) Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
 - (2.) Optional, factory-approved, water-tight connection method must be used for thru-the-base electrical connections.
 - (3.) No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 9. Component access panels (standard)
 - a. Cabinet panels shall be easily removable for servicing.
 - b. Unit shall have one factory installed, tool-less, removable, filter access panel.
 - c. Panels covering control box, indoor fan, indoor fan motor, gas components (where applicable), and compressors shall have molded composite handles.
 - d. Handles shall be UV modified, composite. permanently attached, and recessed into the panel.
 - e. Screws on the vertical portion of all removable access panel shall engage into heat resistant, molded composite collars.
 - f. Collars shall be removable and easily replaceable using manufacturer recommended parts.

23 81 19.13.I. Coils

- 1. Standard Aluminum fin Copper Tube Coils:
 - a. Standard evaporator and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.
 - b. Evaporator coils shall be leak tested to 150 psig, pressure tested to 450 psig, and qualified to UL 1995 burst test at 1775 psig.
 - c. Condenser coils shall be leak tested to 150 psig, pressure tested to 650 psig, and qualified to UL 1995 burst test at 1980 psig.
- 2. Optional Pre-coated aluminum-fin condenser coils (3 Phase Models Only):
 - a. Shall have a durable epoxy-phenolic coating to provide protection in mildly corrosive coastal environments.
 - b. Coating shall be applied to the aluminum fin stock prior to the fin stamping process to create an inert barrier between the aluminum fin and copper tube.
 - c. Epoxy-phenolic barrier shall minimize galvanic action between dissimilar metals.
- 3. Optional Copper-fin evaporator and condenser coils (3 Phase Models Only):
 - a. Shall be constructed of copper fins mechanically bonded to copper tubes and copper tube sheets.
 - b. Galvanized steel tube sheets shall not be acceptable.
 - c. A polymer strip shall prevent coil assembly from contacting the sheet metal coil pan to minimize potential for galvanic corrosion between coil and pan.
- 4. Optional E-coated aluminum-fin evaporator and condenser coils (3 Phase Models Only):
 - a. Shall have a flexible epoxy polymer coating uniformly applied to all coil surface areas without material bridging between fins.
 - b. Coating process shall ensure complete coil encapsulation of tubes, fins and headers.
 - c. Color shall be high gloss black with gloss per ASTM D523-89.

- d. Uniform dry film thickness from 0.8 to 1.2 mil on all surface areas including fin edges.
- e. Superior hardness characteristics of 2H per ASTM D3363-92A and cross-hatch adhesion of 4B-5B per ASTM D3359-93.
- f. Impact resistance shall be up to 160 in.-lb (ASTM D2794-93).
- g. Humidity and water immersion resistance shall be up to minimum 1000 and 250 hours respectively (ASTM D2247-92 and ASTM D870-92).
- h. Corrosion durability shall be confirmed through testing to be no less than 1000 hours salt spray per ASTM B117-90.

5. Standard All Aluminum Novation Coils:

- a. Standard condenser coils shall have all aluminum Novation Heat Exchanger Technology design consisting of aluminum multi port flat tube design and aluminum fin. Coils shall be a furnace brazed design and contain epoxy lined shrink wrap on all aluminum to copper connections.
- b. Condenser coils shall be leak tested to 150 psig, pressure tested to 650 psig, and qualified to UL 1995 burst test at 1980 psig.
- 6. Optional E-coated aluminum-fin, aluminum tube condenser coils:
 - a. Shall have a flexible epoxy polymer coating uniformly applied to all coil external surface areas without material bridging between fins or louvers.
 - b. Coating process shall ensure complete coil encapsulation, including all exposed fin edges.
 - c. E-coat thickness of 0.8 to 1.2 mil with top coat having a uniform dry film thickness from 1.0 to 2.0 mil on all external coil surface areas, including fin edges, shall be provided.
 - d. Shall have superior hardness characteristics of 2H per ASTM D3363-00 and cross-hatch adhesion of 4B-5B per ASTM D3359-02.
 - e. Shall have superior impact resistance with no cracking, chipping or peeling per NSF/ANSI 51-2002 Method 10.2.

23 81 19.13.J. Refrigerant Components

- 1. Refrigerant circuit shall include the following control, safety, and maintenance features:
 - a. Fixed orifice metering system shall prevent mal-distribution of two-phase refrigerant by including multiple fixed orifice devices in each refrigeration circuit. Each orifice is to be optimized to the coil circuit it serves.
 - b. Refrigerant filter drier.
 - c. Service gauge connections on suction and discharge lines.
 - d. Pressure gauge access through a specially designed access port in the top panel of the unit.
- 2. There shall be gauge line access port in the skin of the rooftop, covered by a black, removable plug.
 - a. The plug shall be easy to remove and replace.
 - b. When the plug is removed, the gauge access port shall enable maintenance personnel to route their pressure gauge lines.
 - c. This gauge access port shall facilitate correct and accurate condenser pressure readings by enabling the reading with the compressor access panel on.
 - d. The plug shall be made of a leak proof, UV-resistant, composite material.

3. Compressors

- a. Unit shall use one fully hermetic, scroll compressor for each independent refrigeration circuit.
- b. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
- c. Compressors shall be internally protected from high discharge temperature conditions.
- d. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
- e. Compressor shall be factory mounted on rubber grommets.
- f. Compressor motors shall have internal line break thermal, current overload and high pressure differential protection.
- g. Crankcase heaters shall not be required for normal operating range, unless provided by compressor manufacturer due to refrigerant charge limits.

23 81 19.13.K. Filter Section

- 1. Filters access is specified in the unit cabinet section of this specification.
- 2. Filters shall be held in place by a pivoting filter tray, facilitating easy removal and installation.
- 3. Shall consist of factory-installed, low velocity, throw-away 2-in. thick fiberglass filters.
- 4. Filters shall be standard, commercially available sizes.
- 5. Only one size filter per unit is allowed.

23 81 19.13.L. Evaporator Fan and Motor

- 1. Evaporator fan motor:
 - a. Shall have permanently lubricated bearings.

- b. Shall have inherent automatic-reset thermal overload protection or circuit breaker.
- c. Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating shall be required.
- 2. Electric Drive (Direct Drive) X13 5 Speed/Torque Evaporator Fan:
 - a. Multi-speed motor with easy quick adjustment settings.
 - b. Blower fan shall be double-inlet type with forward-curved blades.
 - c. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.
 - d. Standard on all 04-06 3-phase models without Humidi-MiZer®, with optional belt drive.
- 3. Belt-driven Evaporator Fan:
 - a. Belt drive shall include an adjustable pitch motor pulley.
 - b. Shall use sealed, permanently lubricated ball-bearing type.
 - c. Blower fan shall be double-inlet type with forward-curved blades.
 - d. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.

23 81 19.13.M. Condenser Fans and Motors

- 1. Condenser fan motors:
 - a. Shall be a totally enclosed motor.
 - b. Shall use permanently lubricated bearings.
 - c. Shall have inherent thermal overload protection with an automatic reset feature.
 - d. Shall use a shaft-down design on 04 to 12 and 16 size models and shaft-up design on 14 size with rain shield.
- 2. Condenser Fans:
 - a. Shall be a direct-driven propeller type fan.
 - b. Shall have galvalum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.

23 81 19.13.N. Special Features, Options and Accessories

- 1. Staged Air Volume System (SAV) for 2-stage cooling models only.
 - a. Evaporator fan motor:
 - (1.) Shall have permanently lubricated bearings.
 - (2.) Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating.
 - (3.) Shall be Variable Frequency duty and 2-speed control.
 - (4.) Shall contain motor shaft grounding ring to prevent electrical bearing fluting damage by safely diverting harmful shaft voltages and bearing currents to ground.
- 2. Variable Frequency Drive (VFD). Only available on 2-speed indoor fan motor option (SAV):
 - a. Shall be installed inside the unit cabinet, mounted, wired and tested.
 - b. Shall contain Electromagnetic Interference (EMI) frequency protection.
 - c. Insulated Gate Bi-Polar Transistors (IGBT) used to produce the output pulse width modulated (PWM) waveform, allowing for quiet motor operation.
 - d. Self diagnostics with fault and power code LED indicator. Field accessory Display Kit available for further diagnostics and special setup applications.
 - e. RS485 capability standard.
 - f. Electronic thermal overload protection.
 - g. 5% swinging chokes for harmonic reduction and improved power factor.
 - h. All printed circuit boards shall be conformal coated.
- 3. Integrated EconoMi\$er IV, EconoMi\$er2, and EconoMi\$er X standard leak rate models. (Factory installed on 3 phase models only. Field installed on all 3 and 1 phase models)
 - a. Integrated, gear driven opposing modulating blade design type capable of simultaneous economizer and compressor operation.
 - b. Independent modules for vertical or horizontal return configuration shall be available. Vertical return modules shall be available as a factory installed option.
 - c. Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
 - d. Shall include all hardware and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
 - e. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
 - f. Standard leak rate shall be equipped with dampers not to exceed 2% leakage at 1 in. wg pressure differential.
 - g. Economizer controller on EconoMi\$er IV models shall be Honeywell W7212 that provides:
 - (1.) Combined minimum and DCV maximum damper position potentiometers with compressor staging relay.
 - (2.) Functions with solid state analog enthalpy or dry bulb changeover control sensing.

- (3.) Contain LED indicates for: when free cooling is available, when module is in DCV mode, when exhaust fan contact is closed.
- h. Economizer controller on EconoMi\$er X models shall be the Honeywell W7220 that provides:
 - (1.)2-line LCD interface screen for setup, configuration and troubleshooting.
 - (2.) On-board Fault Detection and Diagnostics (FDD) that senses and alerts when the economizer is not operating properly, per California Title 24.
 - (3.) Sensor failure loss of communication identification
 - (4.) Automatic sensor detection
 - (5.) Capabilities for use with multiple-speed indoor fan systems
 - (6.) Utilize digital sensors: Dry bulb and Enthalpy
- i. Economizer controller on EconoMi\$er 2 models with PremierLink shall be 4-20mA design and controlled by the PremierLink controller. PremierLink does not comply with California Title 24 Fault Detection& Diagnostic (FDD) requirements.
- j. Economizer controller on EconoMi\$er 2 models with RTU Open models shall be a 4-20mA design controlled directly by the RTU Open controller. RTU Open meets California Title 24 Fault Detection & Diagnostic (FDD) requirements.
- k. Shall be capable of introducing up to 100% outdoor air.
- 1. Shall be equipped with a barometric relief damper capable of relieving up to 100% return air and contain seals that meet ASHRAE 90.1 requirements.
- m. Shall be designed to close damper(s) during loss-of-power situations with spring return built into motor.
- n. Dry bulb outdoor air temperature sensor shall be provided as standard. Enthalpy sensor is also available on factory installed only. Outdoor air sensor setpoint shall be adjustable and shall range from 40 to 100F /4 to 38C. Additional sensor options shall be available as accessories.
- o. The economizer controller shall also provide control of an accessory power exhaust unit function. Factory set at 100%, with a range of 0% to 100%.
- p. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy.
- q. Dampers shall be completely closed when the unit is in the unoccupied mode.
- r. Economizer controller shall accept a 2-10 Vdc CO2 sensor input for IAQ/DCV control. In this mode, dampers shall modulate the outdoor air damper to provide ventilation based on the sensor input.
- s. Compressor lockout temperature on W7220 is adjustable from -45°F to 80°F, set at a factory default of 32°F. Others shall open at 35°F (2°C) and closes at 50°F (10°C).
- t. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
- Economizer controller shall provide indications when in free cooling mode, in the DCV mode, or the exhaust fan contact is closed.
- 4. Integrated EconoMi\$er2, and EconoMi\$er X Ultra Low Leak rate models. (Factory installed on 3 phase models only. Field installed on all 3 and 1 phase models)
 - a. Integrated, gear driven opposing modulating blade design type capable of simultaneous economizer and compressor operation.
 - b. Independent modules for vertical or horizontal return configuration shall be available. Vertical return modules shall be available as a factory installed option.
 - c. Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
 - d. Shall include all hardware and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
 - e. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control
 - f. Ultra Low Leak design meets California Title 24 section 140.4 and ASHRAE 90.1 requirements for 4 cfm per sq.ft. on the outside air dampers and 10 cfm per sq. ft. on the return dampers.
 - g. Economizer controller on EconoMi\$er X models shall be the Honeywell W7220 that provides:
 - (1.)2-line LCD interface screen for setup, configuration and troubleshooting
 - (2.) On-board Fault Detection and Diagnostics (FDD) that senses and alerts when the economizer is not operating properly, per California Title 24.
 - (3.) Sensor failure loss of communication identification
 - (4.) Automatic sensor detection
 - (5.) Capabilities for use with multiple-speed indoor fan systems
 - (6.) Utilize digital sensors: Dry bulb and Enthalpy

- h. Economizer controller on EconoMi\$er 2 models with RTU Open models shall be a 4-20mA design controlled directly by the RTU Open controller. RTU Open meets California Title 24 Fault Detection & Diagnostic (FDD) requirements.
- i. Shall be capable of introducing up to 100% outdoor air.
- j. Shall be equipped with a barometric relief damper capable of relieving up to 100% return air and contain seals that meet ASHRAE 90.1 requirements.
- k. Shall be designed to close damper(s) during loss-of-power situations with spring return built into motor.
- 1. Dry bulb outdoor air temperature sensor shall be provided as standard. Enthalpy sensor is also available on factory installed only. Outdoor air sensor setpoint shall be adjustable and shall range from 40 to 100°F / 4 to 38°C. Additional sensor options shall be available as accessories.
- m. The economizer controller shall also provide control of an accessory power exhaust unit function. Factory set at 100%, with a range of 0% to 100%.
- n. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy.
- o. Dampers shall be completely closed when the unit is in the unoccupied mode.
- p. Economizer controller shall accept a 2-10 Vdc CO₂ sensor input for IAQ/DCV control. In this mode, dampers shall modulate the outdoor air damper to provide ventilation based on the sensor input.
- q. Compressor lockout temperature on W7220 is adjustable from -45°F to 80°F, set at a factory default of 32°F. Others shall open at 35°F (2°C) and closes at 50°F (10°C).
- r. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
- s. Economizer controller shall provide indications when in free cooling mode, in the DCV mode, or the exhaust fan contact is closed.
- 5. Two-Position Damper (Factory installed on 3 Phase Models Only. Field installed on all 3 and 1 Phase Models)
 - a. Damper shall be a Two-Position Damper. Damper travel shall be from the full closed position to the field adjustable %-open setpoint.
 - b. Damper shall include adjustable damper travel from 25% to 100% (full open).
 - c. Damper shall include single or dual blade, gear driven dampers and actuator motor.
 - d. Actuator shall be direct coupled to damper gear. No linkage arms or control rods shall be acceptable.
 - e. Damper will admit up to 100% outdoor air for applicable rooftop units.
 - f. Damper shall close upon indoor (evaporator) fan shutoff and/or loss of power.
 - g. The damper actuator shall plug into the rooftop unit's wiring harness plug. No hard wiring shall be required.
 - h. Outside air hood shall include aluminum water entrainment filter
 - i. Not available with Staged Air Volume (SAV) models.

6. Manual damper

- a. Manual damper package shall consist of damper, air inlet screen, and rain hood which can be preset to admit up to 50% outdoor air for year round ventilation.
- b. Not available with Staged Air Volume (SAV) models.
- 7. Humidi-MiZer® Adaptive Dehumidification System (3 Phase Models Only).
 - a. The Humidi-MiZer Adaptive Dehumidification System shall be factory-installed in single stage 50TC 04-07 (last order date for 50TC 04-06 units with Humidi-MiZer is October 12, 2015) and 2-stage 50TC08-16 models with RTPF (round tube plate fin) condenser coils, and shall provide greater dehumidification of the occupied space by two modes of dehumidification operations beside its normal design cooling mode:
 - (1.) Subcooling mode further subcools the hot liquid refrigerant leaving the condenser coil when both temperature and humidity in the space are not satisfied.
 - (2.) Hot gas reheat mode shall mix a portion of the hot gas from the discharge of the compressor with the hot liquid refrigerant leaving the condenser coil to create a two-phase heat transfer in the system, resulting in a neutral leaving- air temperature when only humidity in the space is not satisfied.
 - (3.) Includes Head Pressure Controller.

8. Head Pressure Control Package

- a. Controller shall control coil head pressure by condenser-fan speed modulation or condenser-fan cycling and wind baffles.
- b. Shall consist of solid-state control and condenser-coil temperature sensor to maintain condensing temperature between 90°F (32°C) and 110°F (43°C) at outdoor ambient temperatures down to -20°F (-29°C).
- 9. Condenser Coil Hail Guard Assembly (Factory installed on 3 Phase Models Only. Field installed on all 3 and 1 Phase Models)
 - a. Shall protect against damage from hail.
 - b. Shall be louvered design.
- 10. Unit-Mounted, Non-Fused Disconnect Switch (Available on units with MOCP's of 80 amps or less):
 - a. Switch shall be factory-installed, internally mounted.

- b. National Electric Code (NEC) and UL approved non-fused switch shall provide unit power shutoff.
- c. Shall be accessible from outside the unit
- d. Shall provide local shutdown and lockout capability.

11. Convenience Outlet

- a. Powered convenience outlet (3 Phase Models Only)
 - (1.) Outlet shall be powered from main line power to the rooftop unit.
 - (2.) Outlet shall be powered from line side or load side of disconnect by installing contractor, as required by code. If outlet is powered from load side of disconnect, unit electrical ratings shall be UL certified and rated for additional outlet amperage.
 - (3.) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
 - (4.) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
 - (5.) Voltage required to operate convenience outlet shall be provided by a factory-installed step-down transformer.
 - (6.) Outlet shall be accessible from outside the unit.
 - (7.) Outlet shall include a field-installed "Wet in Use" cover.
- b. Non-Powered convenience outlet.
 - (1.) Outlet shall be powered from a separate 115/120v power source.
 - (2.) A transformer shall not be included.
 - (3.) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
 - (4.) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
 - (5.) Outlet shall be accessible from outside the unit.
 - (6.) Outlet shall include a field-installed "Wet in Use" cover.

12. Thru-the-Base Connectors:

- a. Kits shall provide connectors to permit electrical connections to be brought to the unit through the unit basepan.
- b. Minimum of four connection locations per unit.

13. Supply Duct Cover (16 size only):

a. Required when field converting the factory standard vertical duct supply to horizontal duct supply configuration. One required per unit.

14. Propeller Power Exhaust:

- a. Power exhaust shall be used in conjunction with an integrated economizer.
- b. Independent modules for vertical or horizontal return configurations shall be available.
- c. Horizontal power exhaust is shall be mounted in return ductwork.
- d. Power exhaust shall be controlled by economizer controller operation. Exhaust fans shall be energized when dampers open past the 0-100% adjustable setpoint on the economizer control.

15. Roof Curbs (Vertical):

- a. Full perimeter roof curb with exhaust capability providing separate air streams for energy recovery from the exhaust air without supply air contamination.
- b. Formed galvanized steel with wood nailer strip and shall be capable of supporting entire unit weight.
- c. Permits installation and securing of ductwork to curb prior to mounting unit on the curb.

16. Thru-the-Bottom Utility Connectors:

a. Kit shall provide connectors to permit gas and electrical connections to be brought to the unit through the basepan.

17. Outdoor Air Enthalpy Sensor:

a. The outdoor air enthalpy sensor shall be used to provide single enthalpy control. When used in conjunction with a return air enthalpy sensor, the unit will provide differential enthalpy control. The sensor allows the unit to determine if outside air is suitable for free cooling.

18. Return Air Enthalpy Sensor:

a. The return air enthalpy sensor shall be used in conjunction with an outdoor air enthalpy sensor to provide differential enthalpy control.

19. Indoor Air Quality (CO₂) Sensor:

- a. Shall be able to provide demand ventilation indoor air quality (IAQ) control.
- b. The IAQ sensor shall be available in duct mount, wall mount, or wall mount with LED display. The setpoint shall have adjustment capability.

20. Smoke detectors (factory-installed only):

- a. Shall be a Four-Wire Controller and Detector.
- b. Shall be environmental compensated with differential sensing for reliable, stable, and drift-free sensitivity.
- c. Shall use magnet-activated test/reset sensor switches.
- d. Shall have tool-less connection terminal access.

- e. Shall have a recessed momentary switch for testing and resetting the detector.
- f. Controller shall include:
 - (1.) One set of normally open alarm initiation contacts for connection to an initiating device circuit on a fire alarm control panel.
 - (2.) Two Form-C auxiliary alarm relays for interface with rooftop unit or other equipment.
 - (3.) One Form-C supervision (trouble) relay to control the operation of the Trouble LED on a remote test/reset station.
 - (4.) Capable of direct connection to two individual detector modules.
 - (5.) Can be wired to up to 14 other duct smoke detectors for multiple fan shutdown applications.

21. Winter start kit

- a. Shall contain a bypass device around the low pressure switch.
- b. Shall be required when mechanical cooling is required down to 25°F (-4°C).
- c. Shall not be required to operate on an economizer when below an outdoor ambient of 40°F (4°C).

22. Time Guard

- a. Shall prevent compressor short-cycling by providing a 5-minute delay (±2 minutes) before restarting a compressor after shutdown for any reason.
- b. One device shall be required per compressor.

23. Electric Heat:

- a. Heating Section
 - (1.) Heater element open coil resistance wire, nickel-chrome alloy, 0.29 inches inside diameter, strung through ceramic insulators mounted on metal frame. Coil ends are staked and welded to terminal screw slots.
 - (2.) Heater assemblies are provided with integral fusing for protection of internal heater circuits not exceeding 48 amps each. Auto reset thermo limit controls, magnetic heater contactors (24 v coil) and terminal block all mounted in electric heater control box (minimum 18 ga galvanized steel) attached to end of heater assembly.

24. Disconnect Switch Bracket (16 size only)

a. Provides a pre-engineered and sized mounting bracket for applications requiring a unit mounted fused and non-fused disconnect of greater than 100 amps. Bracket assures that no damage will occur to coils when mounting with screws and other fasteners.

25. California OSHPD Seismic Certification Label

- a. Units meet the seismic requirements of the International Code Council Evaluation Service (ICC-ES) document AC156 (Acceptance Criteria for Seismic Qualification by Shake-Table Testing of Nonstructural Components and Systems) and per International Building Code (IBC 2009) at an SDS (g) value of 2.00 z/h=1.0, Ip=1.5 and certified by independent structural engineers.
- b. Units shall include a certification label that meets the CA OSHPD Special Seismic Certification pre-approval labeling requirements on the external chassis of the unit.

26. Hinged Access Panels

- a. Shall provide easy access through integrated quarter turn latches.
- b. Shall be on major panels of: filters, control box, fan motor and compressor.

27. Display Kit for Variable Frequency Drive

- a. Kit allows the ability to access the VFD controller programs to provide special setup capabilities and diagnostics.
- b. Kit contains display module and communication cable.
- c. Display Kit can be permanently installed in the unit or used on any SAV system VFD controller as needed.