WIRING DIAGRAM MANUAL
Split System Heat Pump
N4H3 (F Series), N4H4 (F&G Series) R4H3, WCH3

Safety Labeling and Signal Words

DANGER, WARNING, CAUTION, and NOTE

The signal words **DANGER, WARNING, CAUTION,** and **NOTE** are used to identify levels of hazard seriousness. The signal word **DANGER** is only used on product labels to signify an immediate hazard. The signal words **WARNING, CAUTION,** and **NOTE** will be used on product labels and throughout this manual and other manuals that may apply to the product.

DANGER - Immediate hazards which **will** result in severe personal injury or death.

WARNING - Hazards or unsafe practices which **could** result in severe personal injury or death.

CAUTION - Hazards or unsafe practices which **may** result in minor personal injury or product or property damage.

NOTE - Used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

Signal Words in Manuals

The signal word **WARNING** is used throughout this manual in the following manner:

⚠ WARNING

The signal word **CAUTION** is used throughout this manual in the following manner:

⚠ CAUTION

Signal Words on Product Labeling

Signal words are used in combination with colors and/or pictures on product labels.

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⚠ WARNING

DEATH, PERSONAL INJURY, AND/OR PROPERTY DAMAGE HAZARD

Failure to carefully read and follow this warning could result in equipment malfunction, property damage, personal injury and/or death.

Installation or repairs made by unqualified persons could result in equipment malfunction, property damage, personal injury and/or death.

The information contained in this manual is intended for use by a qualified service technician familiar with safety procedures and equipped with the proper tools and test instruments.

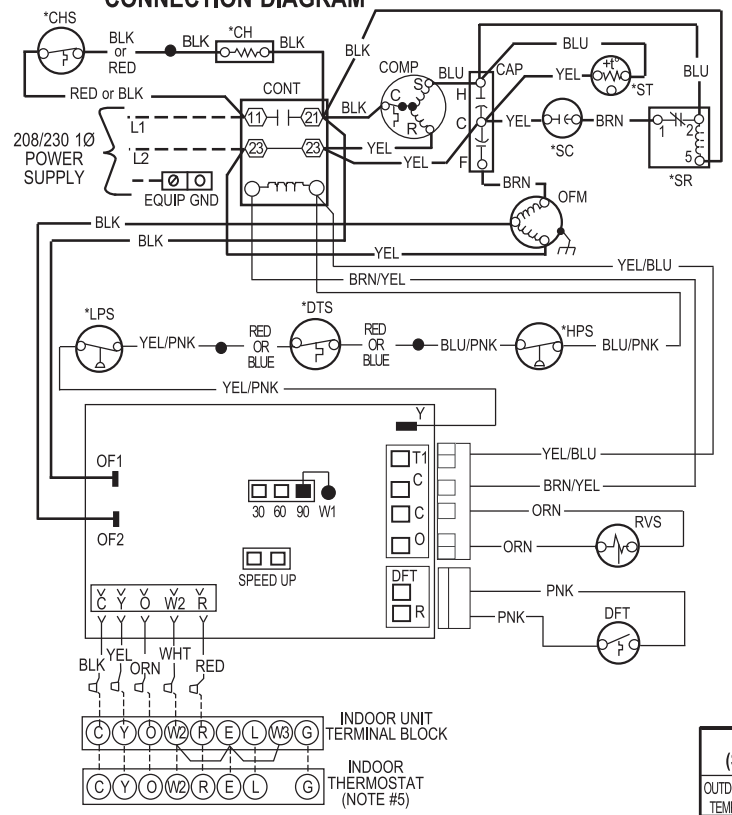
Installation must conform with local building codes and with the National Electrical Code NFPA70 current edition or Canadian Electrical Code Part 1 CSA C.22.1.

Model Number	Wiring Diagram	Model Number	Wiring Diagram
N4H318*KF	339701- 101	N4H418*KF	339697- 101
N4H324*KF	339701- 101	N4H424*KF	339697- 101
N4H330*KF	339701- 101	N4H430*KF	339697- 101
N4H330GHF	336751- 101		
N4H336*KF	339701- 101	N4H436*KF	339697- 101
N4H336GHF	336751- 101	N4H436GHG	340293- 101
N4H336GLF	336752- 101	N4H436GLG	342906- 101
N4H342*KF	339701- 101	N4H442*KF	339697- 101
N4H342GHF	336751- 101		
N4H348*KF	339701- 101	N4H448*KF	339697- 101
N4H348GHF	336751- 101	N4H448GHG	340293- 101
N4H348GLF	336752- 101	N4H448GLG	342906- 101
N4H360*KF	339697- 101	N4H460*KF	339697- 101
N4H360GHF	335877- 101	N4H460GHG	340293- 101
N4H360GLF	335878- 101	N4H460GLG	342906- 101

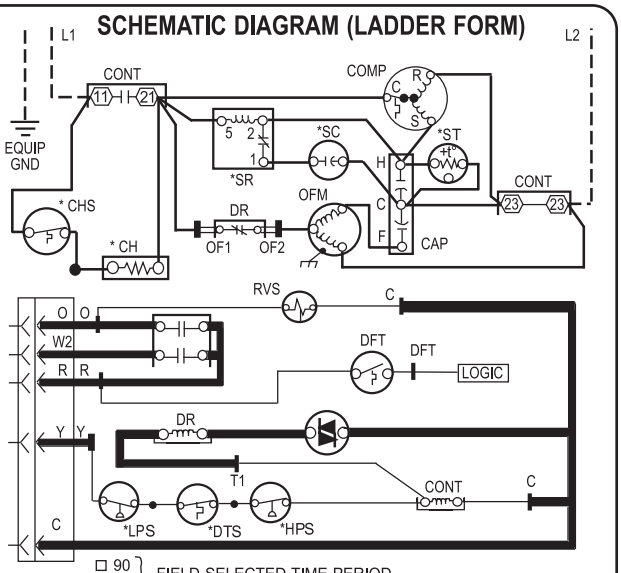
Model Number	Wiring Diagram	Model Number	Wiring Diagram
R4H318*KB	339701- 101	WCH3184GKB	339701- 101
R4H319*KC	339701- 101	WCH3194GKC	339701- 101
R4H324*KB	339701- 101	WCH3244GKB	339701- 101
R4H325*KC	339701- 101	WCH3254GKC	339701- 101
R4H330*KB	339701- 101	WCH3304GKB	339701- 101
R4H331*KC	339701- 101	WCH3314GKC	339701- 101
R4H336*KC	339701- 101	WCH3364GKC	339701- 101
R4H337*KC	339701- 101	WCH3374GKC	339701- 101
R4H342*KC	339701- 101	WCH3424GKC	339701- 101
R4H343*KC	339701- 101	WCH3434GKC	339701- 101
R4H348*KC	339701- 101	WCH3484GKC	339701- 101
R4H349*KC	339701- 101	WCH3494GKC	339701- 101
R4H360*KC	339697- 101	WCH3604GKC	339697- 101
R4H361*KC	339697- 101	WCH3614GKC	339697- 101

339701-101 USED ON MODELS: 208-230V, 1-PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



90 / 60 / 30 — FIELD SELECTED TIME PERIOD BETWEEN DEFROST CYCLES (MINUTES)

SPEED UP — JUMPERED TEST PINS (USE METAL OBJECT), FIELD SPEED-UP CYCLE

HEAT CYCLE: 90 MIN. ACCELERATED TO 21 SEC.
60 MIN. ACCELERATED TO 14 SEC.
30 MIN. ACCELERATED TO 7 SEC.

DEFROST CYCLE: 10 MIN. ACCELERATED TO 2 SEC.

-LEGEND-

- FACTORY POWER WIRING
- FIELD POWER WIRING
- FACTORY CONTROL WIRING
- FIELD CONTROL WIRING
- CONDUCTOR ON CIRCUIT BOARD
- COMPONENT CONNECTION
- 1/4-IN QUICK CONNECT TERMINALS
- FIELD SPLICE
- JUNCTION

CAP	CAPACITOR
*CH	CRANKCASE HEATER
*CHS	CRANKCASE HEATER SWITCH
COMP	COMPRESSOR
CONT	CONTACTOR
CB	CIRCUIT BOARD
DFT	DEFROST THERMOSTAT
DR	DEFROST RELAY & CIRCUITRY
*DTS	DISCHARGE TEMP. SWITCH
*HPS	HIGH PRESSURE SWITCH
*LLS	LIQUID LINE SOLENOID VALVE
*LPS	LOW PRESSURE SWITCH
OFM	OUTDOOR FAN MOTOR
RVS	REVERSING VALVE SOLENOID
*SC	START CAPACITOR
*SR	START RELAY
*ST	START THERMISTOR

*** MAY BE FACTORY OR FIELD INSTALLED**

NOTES:

1. Compressor and fan motor furnished with inherent thermal protection.
2. To be wired in accordance with National Electric Code (N.E.C.) and local codes.
3. N.E.C. class 2, 24V circuit, min. 40 VA required, 60 VA on units installed with LLS.
4. Use copper conductors only, from disconnect to unit.
5. Must use thermostat and sub-base as stated in pre-sale literature.
6. If indoor section has a transformer with a grounded secondary, connect the grounded side to "C" on the circuit board.
7. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
8. Check all electrical connections inside control box for tightness.
9. Do not attempt to operate unit until service valves have been opened.
10. Use conductors suitable for at least 75°C (167°F).

⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

CONDENSING UNIT CHARGING INSTRUCTIONS
For use with units using R-410A refrigerant

TABLE I - SUPERHEAT CHARGING TABLE (SUPERHEAT °F AT LOW-SIDE SERVICE PORT)

OUTDOOR TEMP °F	EVAPORATOR ENTERING AIR ° F WB.												
	50	52	54	56	58	60	62	64	67	68	70	72	74	76
55	11	11	12	12	12	13	17	20	24	24	25	25	25	25
60	6	6	7	7	7	7	12	16	21	22	23	23	23	23
65	--	--	--	--	--	3	7	12	18	19	21	21	22	22
70	--	--	--	--	--	--	--	7	14	16	18	20	20	20
75	--	--	--	--	--	--	--	3	11	13	16	18	18	19
82	--	--	--	--	--	--	--	--	*6	8	12	15	16	17
85	--	--	--	--	--	--	--	--	4	7	11	14	15	16
90	--	--	--	--	--	--	--	--	--	4	8	12	14	15
95	--	--	--	--	--	--	--	--	--	--	6	10	12	14
100	--	--	--	--	--	--	--	--	--	--	4	8	11	12
105	--	--	--	--	--	--	--	--	--	--	3	6	9	11
110	--	--	--	--	--	--	--	--	--	--	--	5	7	10
115	--	--	--	--	--	--	--	--	--	--	--	3	6	8

Where a dash (- -) appears do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in.
Note: Superheat °F is at low-side service port, allow a tolerance of +/- 3 °F
Note: Indoor dry bulb between 70 °F and 80 °F
* Optimum performance point, 82 °F outdoor ambient and (80 °F dry bulb), (67 °F wet bulb) indoor conditions. (DOE B Test Conditions)

TABLE II - REQUIRED SUCTION TUBE TEMPERATURE °F (MEASURED AT LOW-SIDE SERVICE PORT)

SUPERHEAT TEMP. °F	SUCTION PRESSURE AT SERVICE PORT PSIG.								
	108	112	117	121	126	131	139	141	146
0	35	37	39	41	43	45	47	49	51
2	37	39	41	43	45	47	49	51	53
4	39	41	43	45	47	49	51	53	55
6	41	43	45	47	49	51	53	55	57
8	43	45	47	49	51	53	55	57	59
10	45	47	49	51	53	55	57	59	61
12	47	49	51	53	55	57	59	61	63
14	49	51	53	55	57	59	61	63	65
16	51	53	55	57	59	61	63	65	67
18	53	55	57	59	61	63	65	67	69
20	55	57	59	61	63	65	67	69	71
22	57	59	61	63	65	67	69	71	73
24	59	61	63	65	67	69	71	73	75
26	61	63	65	67	69	71	73	75	77
28	63	65	67	69	71	73	75	77	79
30	65	67	69	71	73	75	77	79	81

COOLING ONLY CHARGING PROCEDURE

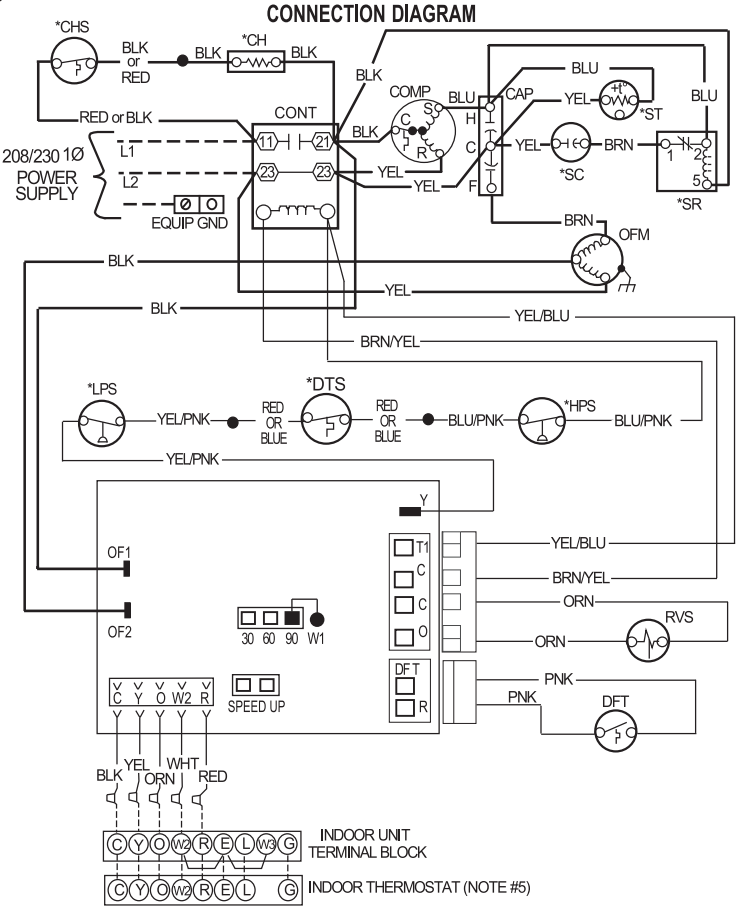
1. Operate unit a minimum of 10 minutes before checking charge.
2. Measure suction pressure by attaching an accurate gage to suction valve service port.
3. Measure suction temperature by attaching an accurate thermistor type or electronic thermometer to the suction line at service valve.
4. Measure outdoor air dry-bulb temperature with a thermometer.
5. Measure indoor air (entering indoor coil) wet-bulb temperature with a sling psychrometer.
6. Refer to Table I. Find outdoor temperature and evaporator entering air wet-bulb temperature. At this intersection, note superheat. Where a dash (- -) appears on table do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in, adding or removing 0.6 oz/ft of 3/8 liquid line above or below 15 ft. respectively.
7. Refer to Table II. Find superheat temperature located in step 6 and suction pressure. At this intersection note suction line temperature.
8. If unit has a higher suction line temperature than charted temperature, add refrigerant until charted temperature is reached.
9. If unit has a lower suction line temperature than charted temperature, remove and recover refrigerant until charted temperature is reached.
10. When adding refrigerant, charge in liquid form into the suction service port using a flow-restricting device.
11. If outdoor air temperature or pressure at suction valve changes, charge to new suction line temperature indicated on chart.
12. This procedure is valid when indoor air flow is within +/- 21% of its rated cfm

339701-101 REV. B

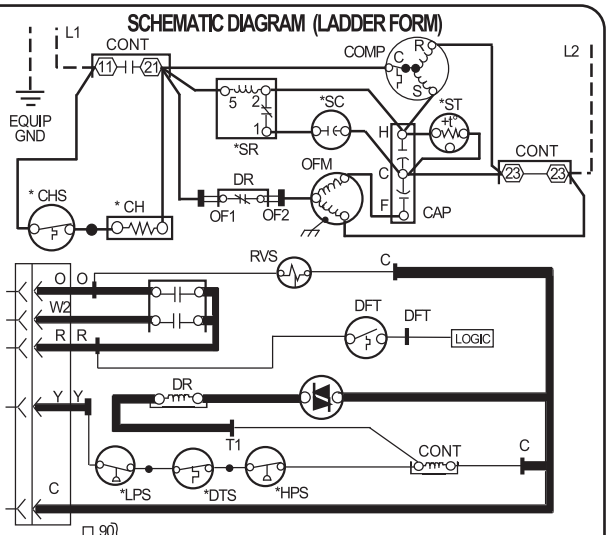
339701-101 REV. B

339697-101 USED ON MODELS: 208-230V, 1-PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



□ 90
□ 60 – FIELD SELECTED TIME PERIOD
□ 30 BETWEEN DEFROST CYCLES (MINUTES)

SPEED UP □□ JUMPERED TEST PINS (USE METAL OBJECT), FIELD SPEED-UP CYCLE
HEAT CYCLE: 90 MIN. ACCELERATED TO 21 SEC.
60 MIN. ACCELERATED TO 14 SEC.
30 MIN. ACCELERATED TO 7 SEC.
DEFROST CYCLE: 10 MIN. ACCELERATED TO 2 SEC.

LEGEND

———	FACTORY POWER WIRING	*CHS	CRANKCASE HEATER SWITCH
———	FACTORY CONTROL WIRING	COMP	COMPRESSOR
- - - - - -	FIELD CONTROL WIRING	CONT	CONTACTOR
— - — - —	FIELD POWER WIRING	DFT	DEFROST THERMOSTAT
▬	CONDUCTOR ON CIRCUIT BOARD	DR	DEFROST RELAY AND CIRCUITRY
○	COMPONENT CONNECTION	*DTS	DISCHARGE TEMP SWITCH
▬	1/4-IN QUICK CONNECT TERMINAL	*HPS	HIGH PRESSURE SWITCH
	FIELD SPLICE	*LPS	LOW PRESSURE SWITCH
●—	JUNCTION	OFM	OUTDOOR FAN MOTOR
—≪	PLUG RECEPTACLE	RVS	REVERSING VALVE SOLENOID
CB	CIRCUIT BOARD	*SC	START CAPACITOR
CAP	CAPACITOR (CUAL RUN)	*SR	START RELAY
*CH	CRANKCASE HEATER	*ST	START THERMISTOR

*** MAY BE FACTORY OR FIELD INSTALLED**

NOTES:

1. Symbols are electrical representation only.
2. Compressor and fan motor furnished with inherent thermal protection.
3. To be wired in accordance with National Electric N.E.C. and local codes.
4. N.E.C. class 2, 24 V circuit, min. 40 VA required, 60 VA on units installed with LLS.
5. Use copper conductors only. Use conductors suitable for at least 75°C (167°F).
6. Must use thermostat and sub-base as stated in pre-sale literature.
7. If indoor section has a transformer with a grounded secondary, connect the grounded side to "C" on the circuit board.
8. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
10. Check all electrical connections inside control box for tightness.
11. Do not attempt to operate unit until service valves have been opened.
12. Use conductors suitable for at least 75°C (167°F).

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CONDENSING UNIT CHARGING INSTRUCTIONS
For use with units using R-410A refrigerant

REQUIRED LIQUID LINE TEMPERATURE

Liquid Pressure at Service Valve (psig)	Required Subcooling Temperature (°F) 6	8	10	12	14	16
251	78	76	74	72	70	68
259	80	78	76	74	72	70
266	82	80	78	76	74	72
274	84	82	80	78	76	74
283	86	84	82	80	78	76
291	88	86	84	82	80	78
299	90	88	86	84	82	80
308	92	90	88	86	84	82
317	94	92	90	88	86	84
326	96	94	92	90	88	86
335	98	96	94	92	90	88
345	100	98	96	94	92	90
354	102	100	98	96	94	92
364	104	102	100	98	96	94
374	106	104	102	100	98	96
384	108	106	104	102	100	98
395	110	108	106	104	102	100
406	112	110	108	106	104	102
416	114	112	110	108	106	104
427	116	114	112	110	108	106
439	118	116	114	112	110	108
450	120	118	116	114	112	110
462	122	120	118	116	114	112
474	124	122	120	118	116	114

COOLING ONLY CHARGING PROCEDURE

1. Only use sub cooling charging method when OD ambient is greater than 70°F and less than 100°F, indoor temp is greater than 70°F and less than 80°F, and line set is less than 80 ft.
2. Operate unit a minimum of 15 minutes before checking the charge.
3. Measure liquid service valve pressure by attaching an accurate gauge to the service port.
4. Measure the liquid line temperature by attaching an accurate thermistor type or electronic thermometer to the liquid line near the outdoor coil.
5. Refer to unit rating plate for required subcooling temperature.
6. Find the point where the required subcooling temperature intersects the measured liquid service valve pressure.
7. To obtain the required subcooling temperature at specific liquid line pressure, add refrigerant if liquid line temperature is higher than indicated. When adding refrigerant, charge in liquid form using a flow restricting device into suction service port. Recover refrigerant if temperature is lower. Allow a tolerance of +/- 3°F.

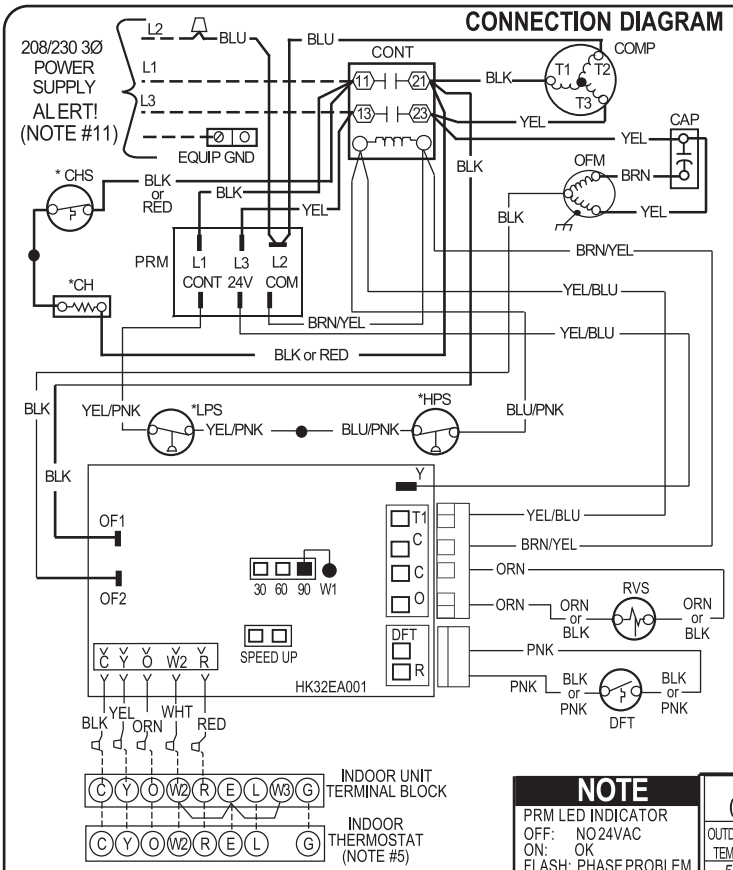
⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

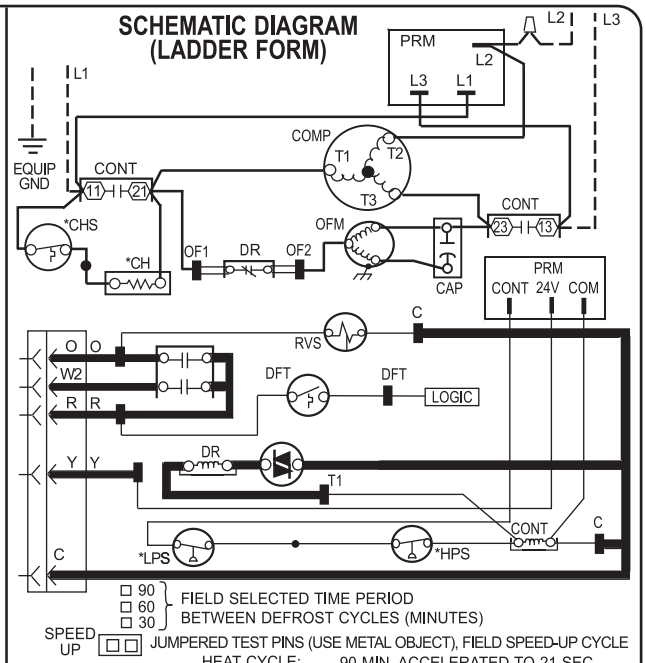
339697-101 REV. B

336751-101 USED ON MODELS: 13 SEER, 208-230V, 3-PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



NOTE

PRM LED INDICATOR
OFF: NO 24VAC
ON: OK
FLASH: PHASE PROBLEM

-LEGEND-

——	FACTORY POWER WIRING
- - -	FIELD POWER WIRING
——	FACTORY CONTROL WIRING
-----	FIELD CONTROL WIRING
▬	CONDUCTOR ON CIRCUIT BOARD
○	COMPONENT CONNECTION
▬	1/4-IN QUICK CONNECT TERMINALS
	FIELD SPLICE
—●—	JUNCTION
CAP	CAPACITOR
*CH	CRANKCASE HEATER
*CHS	CRANKCASE HEATER SWITCH
COMP	COMPRESSOR
CONT	CONTACTOR
CB	CIRCUIT BOARD
DFT	DEFROST THERMOSTAT
DR	DEFROST RELAY & CIRCUITRY
*HPS	HIGH PRESSURE SWITCH
*LPS	LOW PRESSURE SWITCH
OFM	OUTDOOR FAN MOTOR
PRM	PHASE ROTATION
RVS	REVERSING VALVE SOLENOID

*** MAY BE FACTORY OR FIELD INSTALLED**

NOTES:

1. Compressor and fan motor furnished with inherent thermal protection.
2. To be wired in accordance with National Electric Code (N.E.C.) and local codes.
3. N.E.C. class 2, 24V circuit, min. 40 VA required.
4. Use copper conductors only, from disconnect to unit.
5. Must use thermostat and sub-base as stated in pre-sale literature.
6. If indoor section has a transformer with a grounded secondary, connect the grounded side to "C" on the circuit board.
7. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
8. Check all electrical connections inside control box for tightness.
9. Do not attempt to operate unit until service valves have been opened.
10. It is imperative to connect 3Ø field power to unit with correct phasing. The Phase Rotation Monitor will not allow the contactor to be energized if the phasing is not correct. If phasing is reversed, simply interchange any two of the three power connections on the field side.
11. Use conductors suitable for at least 75°C (167°F).

⚠ CAUTION

1. Compressor damage may occur if system is over charged.
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65	--	--	--	--	--	3	7	12	18	19	21	21	22	22
70	--	--	--	--	--	--	--	7	14	16	18	20	20	20
75	--	--	--	--	--	--	--	3	11	13	16	18	18	19
82	--	--	--	--	--	--	--	--	*6	8	12	15	16	17
85	--	--	--	--	--	--	--	--	4	7	11	14	15	16
90	--	--	--	--	--	--	--	--	--	4	8	12	14	15
95	--	--	--	--	--	--	--	--	--	--	6	10	12	14
100	--	--	--	--	--	--	--	--	--	--	4	8	11	12
105	--	--	--	--	--	--	--	--	--	--	3	6	9	11
110	--	--	--	--	--	--	--	--	--	--	--	5	7	10
115	--	--	--	--	--	--	--	--	--	--	3	6	8	

Where a dash (- -) appears do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in.
Note: Superheat °F is at low-side service port, allow a tolerance of +/- 3 °F
Note: Indoor dry bulb between 70 °F and 80 °F
* Optimum performance point, 82 °F outdoor ambient and (80 °F dry bulb), (67 °F wet bulb) indoor conditions. (DOE B Test Conditions)

TABLE II - REQUIRED SUCTION TUBE TEMPERATURE °F (MEASURED AT LOW-SIDE SERVICE PORT)

SUPERHEAT TEMP. °F	SUCTION PRESSURE AT SERVICE PORT PSIG.								
	108	112	117	121	126	131	139	141	146
0	35	37	39	41	43	45	47	49	51
2	37	39	41	43	45	47	49	51	53
4	39	41	43	45	47	49	51	53	55
6	41	43	45	47	49	51	53	55	57
8	43	45	47	49	51	53	55	57	59
10	45	47	49	51	53	55	57	59	61
12	47	49	51	53	55	57	59	61	63
14	49	51	53	55	57	59	61	63	65
16	51	53	55	57	59	61	63	65	67
18	53	55	57	59	61	63	65	67	69
20	55	57	59	61	63	65	67	69	71
22	57	59	61	63	65	67	69	71	73
24	59	61	63	65	67	69	71	73	75
26	61	63	65	67	69	71	73	75	77
28	63	65	67	69	71	73	75	77	79
30	65	67	69	71	73	75	77	79	81

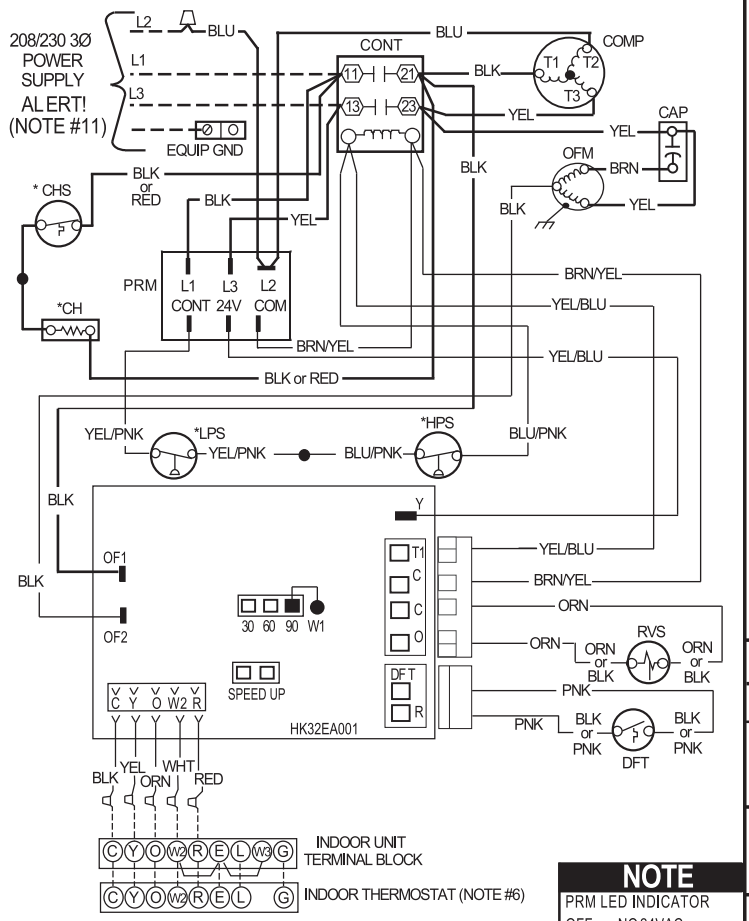
COOLING ONLY CHARGING PROCEDURE

1. Operate unit a minimum of 10 minutes before checking charge.
2. Measure suction pressure by attaching an accurate gage to suction valve service port.
3. Measure suction temperature by attaching an accurate thermistor type or electronic thermometer to the suction line at service valve.
4. Measure outdoor air dry-bulb temperature with a thermometer.
5. Measure indoor air (entering indoor coil) wet-bulb temperature with a sling psychrometer.
6. Refer to Table I. Find outdoor temperature and evaporator entering air wet-bulb temperature. At this intersection, note superheat. Where a dash (- -) appears on table do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in, adding or removing 0.6 oz/ft of 3/8 liquid line above or below 15 ft. respectively.
7. Refer to Table II. Find superheat temperature located in step 6 and suction pressure. At this intersection note suction line temperature.
8. If unit has a higher suction line temperature than charted temperature, add refrigerant until charted temperature is reached.
9. If unit has a lower suction line temperature than charted temperature, remove and recover refrigerant until charted temperature is reached.
10. When adding refrigerant, charge in liquid form into the suction service port using a flow-restricting device.
11. If outdoor air temperature or pressure at suction valve changes, charge to new suction line temperature indicated on chart.
12. This procedure is valid when indoor air flow is within +/- 21% of its rated cfm

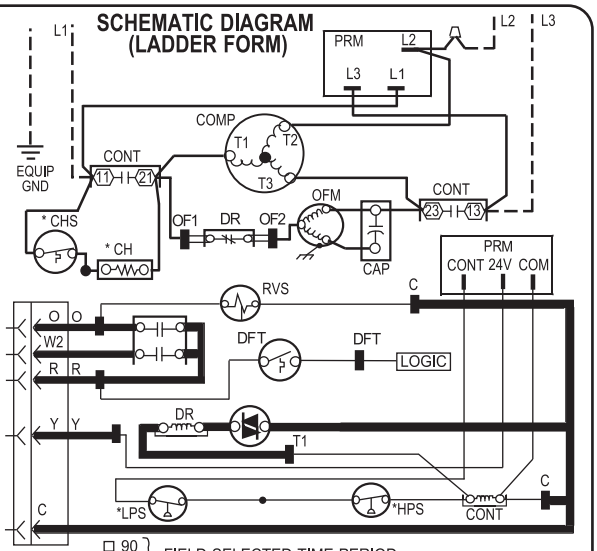
336751-101 REV. B

335877-101 USED ON MODELS: 5 TON, 13 SEER, 208-230V, 3-PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



90 / 60 / 30 — FIELD SELECTED TIME PERIOD BETWEEN DEFROST CYCLES (MINUTES)

SPEED UP — JUMPERED TEST PINS (USE METAL OBJECT), FIELD SPEED-UP CYCLE

HEAT CYCLE: 90 MIN. ACCELERATED TO 21 SEC.
60 MIN. ACCELERATED TO 14 SEC.
30 MIN. ACCELERATED TO 7 SEC.

DEFROST CYCLE: 10 MIN. ACCELERATED TO 2 SEC.

CONDENSING UNIT CHARGING INSTRUCTIONS

For use with units using R-410A refrigerant

REQUIRED LIQUID LINE TEMPERATURE

Liquid Pressure at Service Valve (psig)	Required Subcooling Temperature (°F) 6	8	10	12	14	16
251	78	76	74	72	70	68
259	80	78	76	74	72	70
266	82	80	78	76	74	72
274	84	82	80	78	76	74
283	86	84	82	80	78	76
291	88	86	84	82	80	78
299	90	88	86	84	82	80
308	92	90	88	86	84	82
317	94	92	90	88	86	84
326	96	94	92	90	88	86
335	98	96	94	92	90	88
345	100	98	96	94	92	90
354	102	100	98	96	94	92
364	104	102	100	98	96	94
374	106	104	102	100	98	96
384	108	106	104	102	100	98
395	110	108	106	104	102	100
406	112	110	108	106	104	102
416	114	112	110	108	106	104
427	116	114	112	110	108	106
439	118	116	114	112	110	108
450	120	118	116	114	112	110
462	122	120	118	116	114	112
474	124	122	120	118	116	114

COOLING ONLY CHARGING PROCEDURE

1. Only use subcooling charging method when OD ambient is greater than 70ºF and less than 100ºF, indoor temp is greater than 70ºF and less than 80ºF, and line set is less than 80 ft.
2. Operate unit a minimum of 15 minutes before checking the charge.
3. Measure liquid service valve pressure by attaching an accurate gauge to the service port.
4. Measure the liquid line temperature by attaching an accurate thermistor type or electronic thermometer to the liquid line near the outdoor coil.
5. Refer to unit rating plate for required subcooling temperature.
6. Find the point where the required subcooling temperature intersects the measured liquid service valve pressure.
7. To obtain the required subcooling temperature at specific liquid line pressure, add refrigerant if liquid line temperature is higher than indicated. When adding refrigerant, charge in liquid form using a flow restricting device into suction service port. Recover refrigerant if temperature is lower. Allow a tolerance of +/- 3ºF.

NOTE

PRM LED INDICATOR
OFF: NO 24VAC
ON: OK
FLASH: PHASE PROBLEM

LEGEND

FACTORY POWER WIRING	CAP CAPACITOR
FACTORY CONTROL WIRING	*CH CRANKCASE HEATER
FIELD CONTROL WIRING	*CHS CRANKCASE HEATER SWITCH
FIELD POWER WIRING	COMP COMPRESSOR
CONDUCTOR ON CIRCUIT BOARD	CONT CONTACTOR
COMPONENT CONNECTION	CB CIRCUIT BOARD
1/4-INCH QUICK CONNECT	DFT DEFROST THERMOSTAT
FIELD SPLICE	DR DEFROST RELAY AND CIRCUITRY
JUNCTION	*HPS HIGH PRESSURE SWITCH
	*LPS LOW PRESSURE SWITCH
	OFM OUTDOOR FAN MOTOR
	PRM PHASE ROTATION MONITOR
	RVS REVERSING VALVE SOLENOID

*** MAY BE FACTORY OR FIELD INSTALLED**

NOTES:

1. Symbols are electrical representation only.
2. Compressor and fan motor furnished with inherent thermal protection.
3. To be wired in accordance with National Electric N.E.C. and local codes.
4. N.E.C. class 2, 24 V circuit, min. 40 VA required.
5. Use copper conductors only, from disconnect to unit..
6. Must use thermostat and sub-base as stated in pre-sale literature.
7. If indoor section has a transformer with a grounded secondary, connect the grounded side to "C" on the circuit board.
8. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
9. Check all electrical connections inside control box for tightness.
10. Do not attempt to operate unit until service valves have been opened.
11. It is imperative to connect 3Ø field power to unit with correct phasing. The Phase Rotation Monitor will not allow the contactor to be energized if the phasing is not correct. If phasing is reversed, simply interchange any two of the three power connections on the field side.
12. Use conductors suitable for at least 75ºC (167ºF).

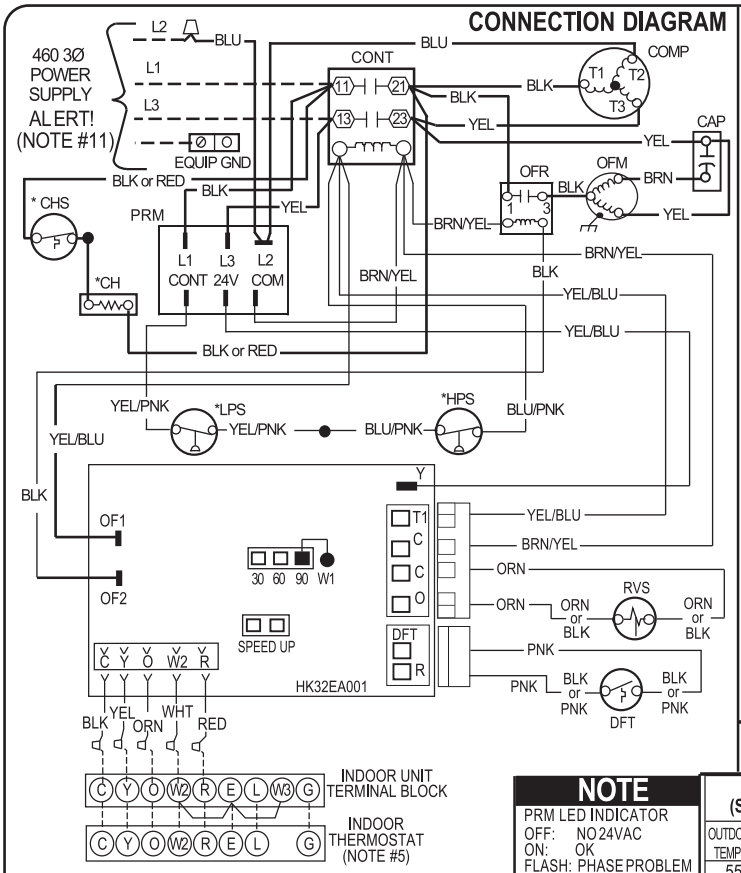
⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

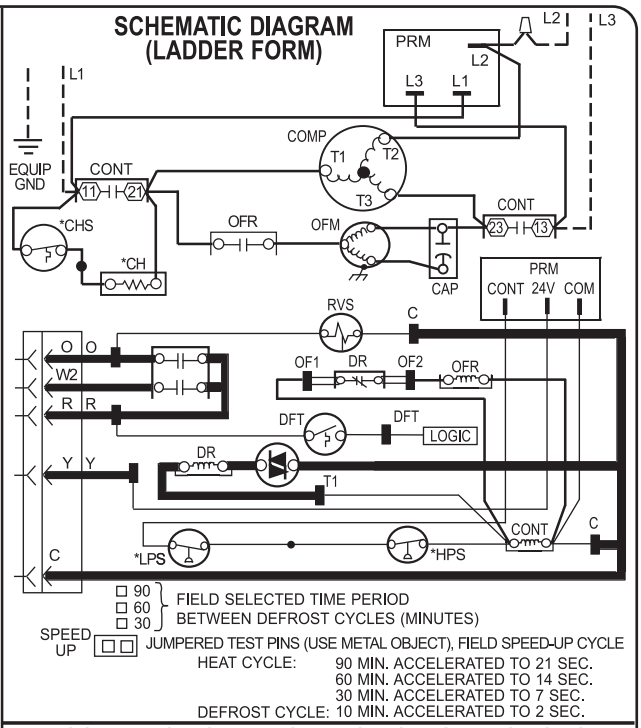
335877-101 REV. B

336752-101 USED ON MODELS: 460V, 13 SEER, 3-PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



-LEGEND-

———	FACTORY POWER WIRING
- - -	FIELD POWER WIRING
———	FACTORY CONTROL WIRING
-----	FIELD CONTROL WIRING
▬	CONDUCTOR ON CIRCUIT BOARD
○	COMPONENT CONNECTION
▬	1/4-IN QUICK CONNECT TERMINALS
	FIELD SPLICE
—●—	JUNCTION
CAP	CAPACITOR
*CH	CRANKCASE HEATER
*CHS	CRANKCASE HEATER SWITCH
COMP	COMPRESSOR
CONT	CONTACTOR
CB	CIRCUIT BOARD
DFT	DEFROST THERMOSTAT
DR	DEFROST RELAY & CIRCUITRY
*HPS	HIGH PRESSURE SWITCH
*LPS	LOW PRESSURE SWITCH
OFM	OUTDOOR FAN MOTOR
OFR	OUTDOOR FAN RELAY
PRM	PHASE ROTATION MONITOR
RVS	REVERSING VALVE SOLENOID

***MAY BE FACTORY OR FIELD INSTALLED**

NOTE

PRM LED INDICATOR
OFF: NO 24VAC
ON: OK
FLASH: PHASE PROBLEM

NOTES:

1. Compressor and fan motor furnished with inherent thermal protection.
2. To be wired in accordance with National Electric Code (N.E.C.) and local codes.
3. N.E.C. class 2, 24V circuit, min. 40 VA required.
4. Use copper conductors only, from disconnect to unit.
5. Must use thermostat and sub-base as stated in pre-sale literature.
6. If indoor section has a transformer with a grounded secondary, connect the grounded side to "C" on the circuit board.
7. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
8. Check all electrical connections inside control box for tightness.
9. Do not attempt to operate unit until service valves have been opened.
10. It is imperative to connect 3Ø field power to unit with correct phasing. The Phase Rotation Monitor will not allow the contactor to be energized if the phasing is not correct. If phasing is reversed, simply interchange any two of the three power connections on the field side.
11. Use conductors suitable for at least 75°C (167°F).

⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

CONDENSING UNIT CHARGING INSTRUCTIONS
For use with units using R-410A refrigerant

TABLE I - SUPERHEAT CHARGING TABLE (SUPERHEAT °F AT LOW-SIDE SERVICE PORT)

OUTDOOR	EVAPORATOR ENTERING AIR ° F WB.													
TEMP °F	50	52	54	56	58	60	62	64	67	68	70	72	74	76
55	11	11	12	12	12	13	17	20	24	24	25	25	25	25
60	6	6	7	7	7	7	12	16	21	22	23	23	23	23
65	--	--	--	--	--	3	7	12	18	19	21	21	22	22
70	--	--	--	--	--	--	--	7	14	16	18	20	20	20
75	--	--	--	--	--	--	--	3	11	13	16	18	18	19
82	--	--	--	--	--	--	--	--	*6	8	12	15	16	17
85	--	--	--	--	--	--	--	--	4	7	11	14	15	16
90	--	--	--	--	--	--	--	--	--	4	8	12	14	15
95	--	--	--	--	--	--	--	--	--	--	6	10	12	14
100	--	--	--	--	--	--	--	--	--	--	4	8	11	12
105	--	--	--	--	--	--	--	--	--	3	6	9	11	
110	--	--	--	--	--	--	--	--	--	--	5	7	10	
115	--	--	--	--	--	--	--	--	--	--	3	6	8	

Where a dash (- -) appears do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in.
Note: Superheat °F is at low-side service port, allow a tolerance of +/- 3 °F
Note: Indoor dry bulb between 70 °F and 80 °F
* Optimum performance point, 82 °F outdoor ambient and (80 °F dry bulb), (67 °F wet bulb) indoor conditions. (DOE B Test Conditions)

TABLE II - REQUIRED SUCTION TUBE TEMPERATURE °F (MEASURED AT LOW-SIDE SERVICE PORT)

SUPERHEAT	SUCTION PRESSURE AT SERVICE PORT PSIG.								
TEMP. °F	108	112	117	121	126	131	139	141	146
0	35	37	39	41	43	45	47	49	51
2	37	39	41	43	45	47	49	51	53
4	39	41	43	45	47	49	51	53	55
6	41	43	45	47	49	51	53	55	57
8	43	45	47	49	51	53	55	57	59
10	45	47	49	51	53	55	57	59	61
12	47	49	51	53	55	57	59	61	63
14	49	51	53	55	57	59	61	63	65
16	51	53	55	57	59	61	63	65	67
18	53	55	57	59	61	63	65	67	69
20	55	57	59	61	63	65	67	69	71
22	57	59	61	63	65	67	69	71	73
24	59	61	63	65	67	69	71	73	75
26	61	63	65	67	69	71	73	75	77
28	63	65	67	69	71	73	75	77	79
30	65	67	69	71	73	75	77	79	81

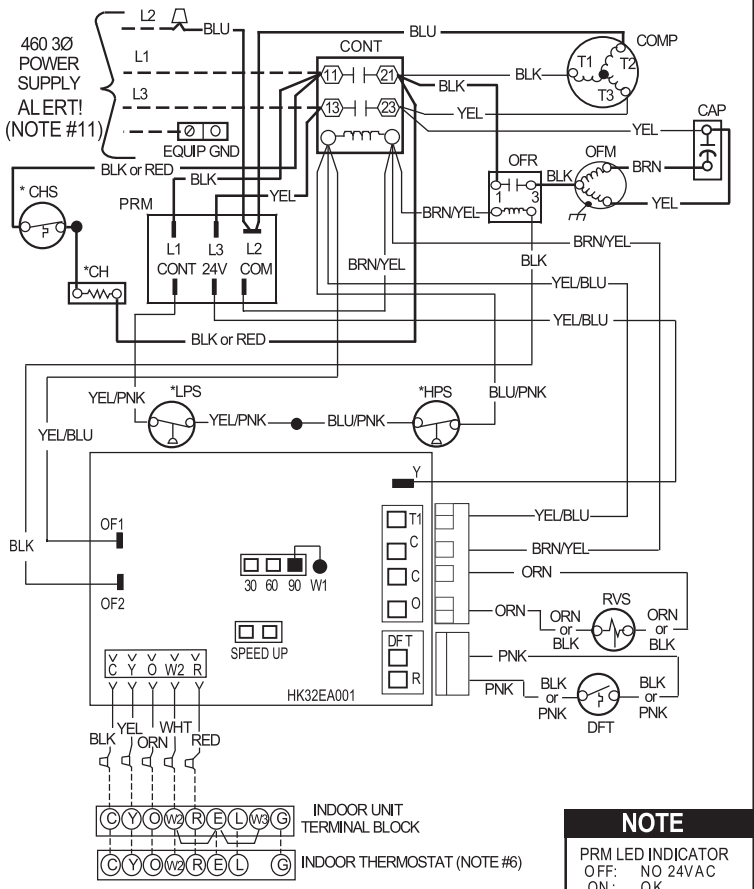
COOLING ONLY CHARGING PROCEDURE

1. Operate unit a minimum of 10 minutes before checking charge.
2. Measure suction pressure by attaching an accurate gage to suction valve service port.
3. Measure suction temperature by attaching an accurate thermistor type or electronic thermometer to the suction line at service valve.
4. Measure outdoor air dry-bulb temperature with a thermometer.
5. Measure indoor air (entering indoor coil) wet-bulb temperature with a sling psychrometer.
6. Refer to Table I. Find outdoor temperature and evaporator entering air wet-bulb temperature. At this intersection, note superheat. Where a dash (- -) appears on table do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in, adding or removing 0.6 oz/ft of 3/8 liquid line above or below 15 ft. respectively.
7. Refer to Table II. Find superheat temperature located in step 6 and suction pressure. At this intersection note suction line temperature.
8. If unit has a higher suction line temperature than charted temperature, add refrigerant until charted temperature is reached.
9. If unit has a lower suction line temperature than charted temperature, remove and recover refrigerant until charted temperature is reached.
10. When adding refrigerant, charge in liquid form into the suction service port using a flow-restricting device.
11. If outdoor air temperature or pressure at suction valve changes, charge to new suction line temperature indicated on chart.
12. This procedure is valid when indoor air flow is within +/- 21% of its rated cfm

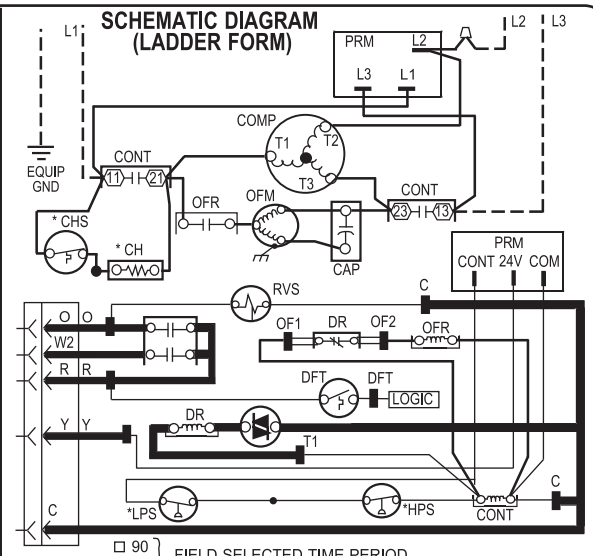
336752-101 REV. B

336878-101 USED ON MODELS: 5 TON, 13 SEER, 460V, 3-PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



□ 90
□ 60
□ 30
FIELD SELECTED TIME PERIOD BETWEEN DEFROST CYCLES (MINUTES)

SPEED UP □□ JUMPERED TEST PINS (USE METAL OBJECT), FIELD SPEED-UP CYCLE

HEAT CYCLE: 90 MIN. ACCELERATED TO 21 SEC.
60 MIN. ACCELERATED TO 14 SEC.
30 MIN. ACCELERATED TO 7 SEC.

DEFROST CYCLE: 10 MIN. ACCELERATED TO 2 SEC.

NOTE

PRM LED INDICATOR
OFF: NO 24VAC
ON: OK
FLASH: PHASE PROBLE

LEGEND

FACTORY POWER WIRING	*CHS CRANKCASE HEATER SWITCH
FACTORY CONTROL WIRING	COMP COMPRESSOR
FIELD CONTROL WIRING	CONT CONTACTOR
FIELD POWER WIRING	CB CIRCUIT BOARD
CONDUCTOR ON CIRCUIT BOARD	DFT DEFROST THERMOSTAT
COMPONENT CONNECTION	DR DEFROST RELAY AND CIRCUITRY
1/4-INCH QUICK CONNECT TERMINALS	*HPS HIGH PRESSURE SWITCH
FIELD SPLICE	*LPS LOW PRESSURE SWITCH
JUNCTION	OFM OUTDOOR FAN MOTOR
CAP CAPACITOR	OFR OUTDOOR FAN RELAY
*CH CRANKCASE HEATER	PRM PHASE ROTATION MONITOR
	RVS REVERSING VALVE SOLENOID

*** MAY BE FACTORY INSTALLED**

CONDENSING UNIT CHARGING INSTRUCTIONS

For use with units using R-410A refrigerant

REQUIRED LIQUID LINE TEMPERATURE

Liquid Pressure at Service Valve (psig)	Required Subcooling Temperature (ºF) 6	8	10	12	14	16
251	78	76	74	72	70	68
259	80	78	76	74	72	70
266	82	80	78	76	74	72
274	84	82	80	78	76	74
283	86	84	82	80	78	76
291	88	86	84	82	80	78
299	90	88	86	84	82	80
308	92	90	88	86	84	82
317	94	92	90	88	86	84
326	96	94	92	90	88	86
335	98	96	94	92	90	88
345	100	98	96	94	92	90
354	102	100	98	96	94	92
364	104	102	100	98	96	94
374	106	104	102	100	98	96
384	108	106	104	102	100	98
395	110	108	106	104	102	100
406	112	110	108	106	104	102
416	114	112	110	108	106	104
427	116	114	112	110	108	106
439	118	116	114	112	110	108
450	120	118	116	114	112	110
462	122	120	118	116	114	112
474	124	122	120	118	116	114

COOLING ONLY CHARGING PROCEDURE

1. Only use subcooling charging method when OD ambient is greater than 70ºF and less than 100ºF, indoor temp is greater than 70ºF and less than 80ºF, and line set is less than 80 ft.
2. Operate unit a minimum of 15 minutes before checking the charge.
3. Measure liquid service valve pressure by attaching an accurate gauge to the service port.
4. Measure the liquid line temperature by attaching an accurate thermistor type or electronic thermometer to the liquid line near the outdoor coil.
5. Refer to unit rating plate for required subcooling temperature.
6. Find the point where the required subcooling temperature intersects the measured liquid service valve pressure.
7. To obtain the required subcooling temperature at specific liquid line pressure, add refrigerant if liquid line temperature is higher than indicated. When adding refrigerant, charge in liquid form using a flow restricting device into suction service port. Recover refrigerant if temperature is lower. Allow a tolerance of +/- 3ºF.

NOTES:

1. Symbols are electrical representation only.
2. Compressor and fan motor furnished with inherent thermal protection.
3. To be wired in accordance with National Electric N.E.C. and local codes.
4. N.E.C. class 2, 24 V circuit, min. 40 VA required, 60 VA on units installed with LLS.
5. Use copper conductors only. Use conductors suitable for at least 75ºC (167ºF).
6. Must use thermostat and sub-base as stated in pre-sale literature.
7. If indoor section has a transformer with a grounded secondary, connect the grounded side to the BRN/YEL lead.
8. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
9. Check all electrical connections inside control box for tightness.
10. Do not attempt to operate unit until service valves have been opened.
11. It is imperative to connect 3Ø field power to unit with correct phasing. The Phase Rotation Monitor will not allow the contactor to be energized if the phasing is not correct. If phasing is reversed, simply interchange any two of the three power connections on the field side.
12. Use conductors suitable for at least 75ºC (167ºF).

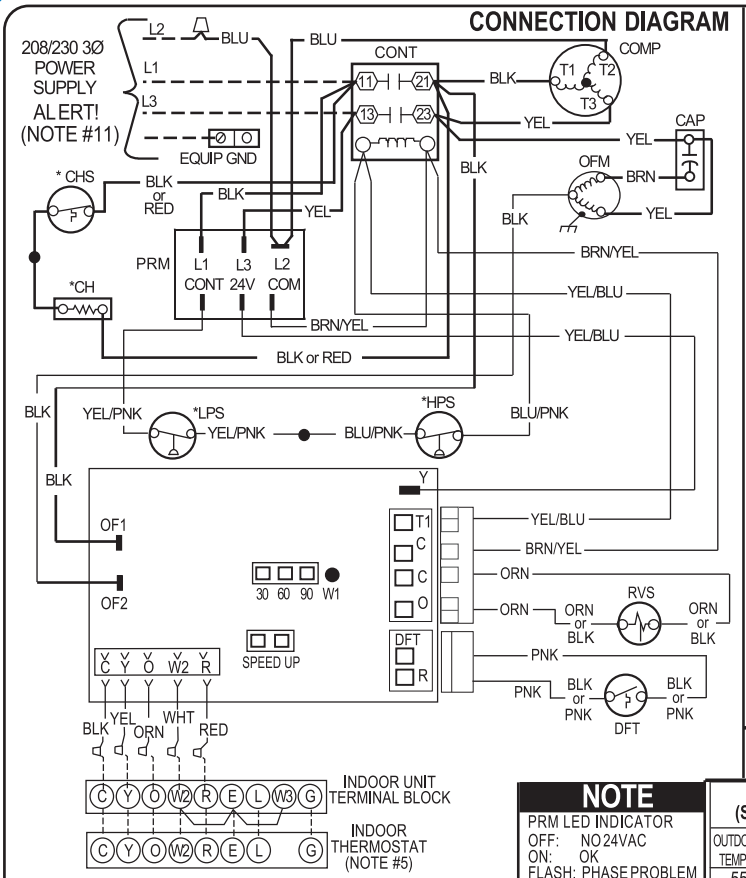
⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

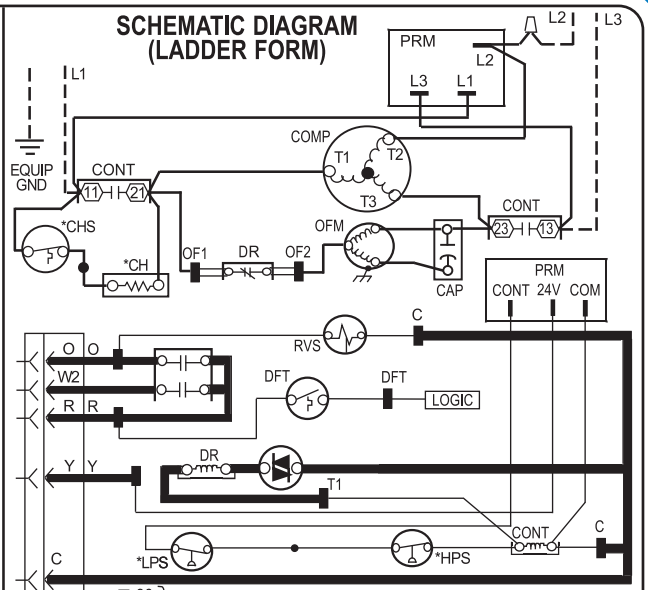
335878-101 REV. B

340293-101 USED ON MODELS: 3, 4, & 5 TON, 14 SEER, 208-230V, 3-PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



HEAT CYCLE: 90 MIN. ACCELERATED TO 21 SEC.
60 MIN. ACCELERATED TO 14 SEC.
30 MIN. ACCELERATED TO 7 SEC.
DEFROST CYCLE: 10 MIN. ACCELERATED TO 2 SEC.

CONDENSING UNIT CHARGING INSTRUCTIONS
For use with units using R-410A refrigerant

TABLE I - SUPERHEAT CHARGING TABLE (SUPERHEAT °F AT LOW-SIDE SERVICE PORT)

OUTDOOR	EVAPORATOR ENTERING AIR ° F WB.													
TEMP.°F	50	52	54	56	58	60	62	64	67	68	70	72	74	76
55	11	11	12	12	12	13	17	20	24	24	25	25	25	25
60	6	6	7	7	7	7	12	16	21	22	23	23	23	23
65	--	--	--	--	--	3	7	12	18	19	21	21	22	22
70	--	--	--	--	--	--	--	7	14	16	18	20	20	20
75	--	--	--	--	--	--	--	3	11	13	16	18	18	19
82	--	--	--	--	--	--	--	--	*6	8	12	15	16	17
85	--	--	--	--	--	--	--	--	4	7	11	14	15	16
90	--	--	--	--	--	--	--	--	--	4	8	12	14	15
95	--	--	--	--	--	--	--	--	--	--	6	10	12	14
100	--	--	--	--	--	--	--	--	--	--	4	8	11	12
105	--	--	--	--	--	--	--	--	--	3	6	9	11	
110	--	--	--	--	--	--	--	--	--	--	5	7	10	
115	--	--	--	--	--	--	--	--	--	--	3	6	8	

Where a dash (- -) appears do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in.
Note: Superheat °F is at low-side service port, allow a tolerance of +/- 3 °F
Note: Indoor dry bulb between 70 °F and 80 °F
* Optimum performance point, 82 °F outdoor ambient and (80 °F dry bulb), (67 °F wet bulb) indoor conditions. (DOE B Test Conditions)

TABLE II - REQUIRED SUCTION TUBE TEMPERATURE °F (MEASURED AT LOW-SIDE SERVICE PORT)

SUPERHEAT	SUCTION PRESSURE AT SERVICE PORT PSIG.								
TEMP. °F	108	112	117	121	126	131	139	141	146
0	35	37	39	41	43	45	47	49	51
2	37	39	41	43	45	47	49	51	53
4	39	41	43	45	47	49	51	53	55
6	41	43	45	47	49	51	53	55	57
8	43	45	47	49	51	53	55	57	59
10	45	47	49	51	53	55	57	59	61
12	47	49	51	53	55	57	59	61	63
14	49	51	53	55	57	59	61	63	65
16	51	53	55	57	59	61	63	65	67
18	53	55	57	59	61	63	65	67	69
20	55	57	59	61	63	65	67	69	71
22	57	59	61	63	65	67	69	71	73
24	59	61	63	65	67	69	71	73	75
26	61	63	65	67	69	71	73	75	77
28	63	65	67	69	71	73	75	77	79
30	65	67	69	71	73	75	77	79	81

COOLING ONLY CHARGING PROCEDURE

1. Operate unit a minimum of 10 minutes before checking charge.
2. Measure suction pressure by attaching an accurate gage to suction valve service port.
3. Measure suction temperature by attaching an accurate thermistor type or electronic thermometer to the suction line at service valve.
4. Measure outdoor air dry-bulb temperature with a thermometer.
5. Measure indoor air (entering indoor coil) wet-bulb temperature with a sling psychrometer.
6. Refer to Table I. Find outdoor temperature and evaporator entering air wet-bulb temperature. At this intersection, note superheat. Where a dash (- -) appears on table do not attempt to charge system under these conditions or refrigerant slugging may occur. Charge must be weighed in, adding or removing 0.6 oz/ft of 3/8 liquid line above or below 15 ft. respectively.
7. Refer to Table II. Find superheat temperature located in step 6 and suction pressure. At this intersection note suction line temperature.
8. If unit has a higher suction line temperature than charted temperature, add refrigerant until charted temperature is reached.
9. If unit has a lower suction line temperature than charted temperature, remove and recover refrigerant until charted temperature is reached.
10. When adding refrigerant, charge in liquid form into the suction service port using a flow-restricting device.
11. If outdoor air temperature or pressure at suction valve changes, charge to new suction line temperature indicated on chart.
12. This procedure is valid when indoor air flow is within +/- 21% of its rated cfm

NOTE

PRM LED INDICATOR
OFF: NO 24VAC
ON: OK
FLASH: PHASE PROBLEM

-LEGEND-

- FACTORY POWER WIRING
- FIELD POWER WIRING
- FACTORY CONTROL WIRING
- FIELD CONTROL WIRING
- CONDUCTOR ON CIRCUIT BOARD
- COMPONENT CONNECTION
- 1/4-IN QUICK CONNECT TERMINALS
- FIELD SPLICE
- JUNCTION

CAP	CAPACITOR
*CH	CRANKCASE HEATER
*CHS	CRANKCASE HEATER SWITCH
COMP	COMPRESSOR
CONT	CONTACTOR
CB	CIRCUIT BOARD
DFT	DEFROST THERMOSTAT
DR	DEFROST RELAY & CIRCUITRY
*HPS	HIGH PRESSURE SWITCH
*LPS	LOW PRESSURE SWITCH
OFM	OUTDOOR FAN MOTOR
PRM	PHASE ROTATION
RVS	REVERSING VALVE SOLENOID

*** MAY BE FACTORY OR FIELD INSTALLED**

NOTES:

1. Compressor and fan motor furnished with inherent thermal protection.
2. To be wired in accordance with National Electric Code (N.E.C.) and local codes.
3. N.E.C. class 2, 24V circuit, min. 40 VA required, 60 VA on units installed with LLS.
4. Use copper conductors only, from disconnect to unit.
5. Must use thermostat and sub-base as stated in pre-sale literature.
6. If indoor section has a transformer with a grounded secondary, connect the grounded side to "C" on the circuit board.
7. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
8. Check all electrical connections inside control box for tightness.
9. Do not attempt to operate unit until service valves have been opened.
10. It is imperative to connect 3Ø field power to unit with correct phasing. The Phase Rotation Monitor will not allow the contactor to be energized if the phasing is not correct. If phasing is reversed, simply interchange any two of the three power connections on the field side.
11. Use conductors suitable for at least 75°C (167°F).

⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

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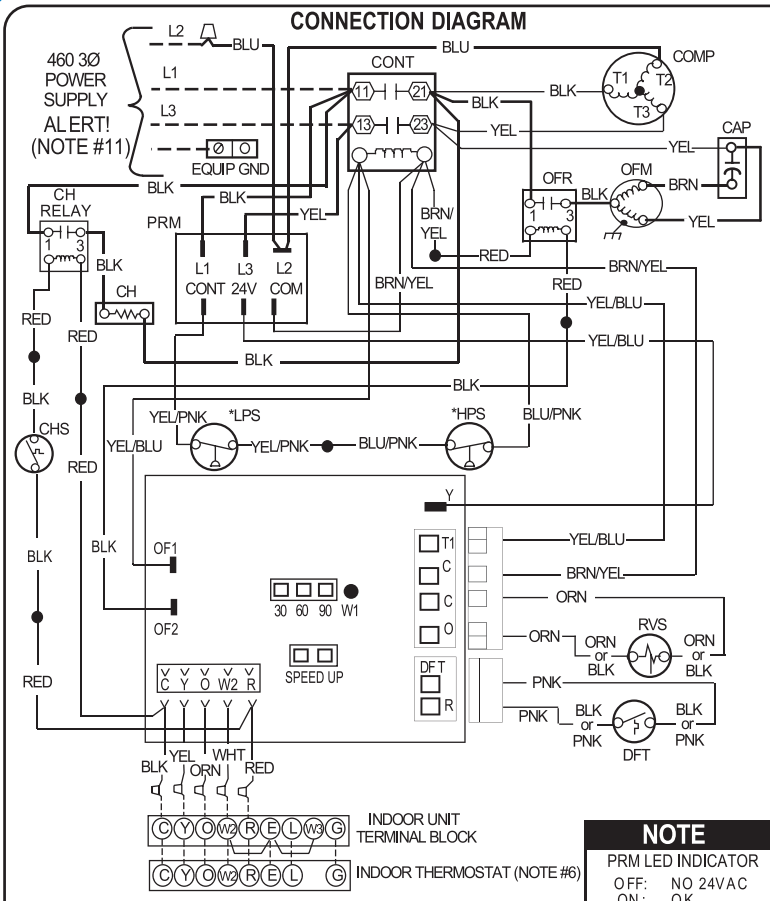
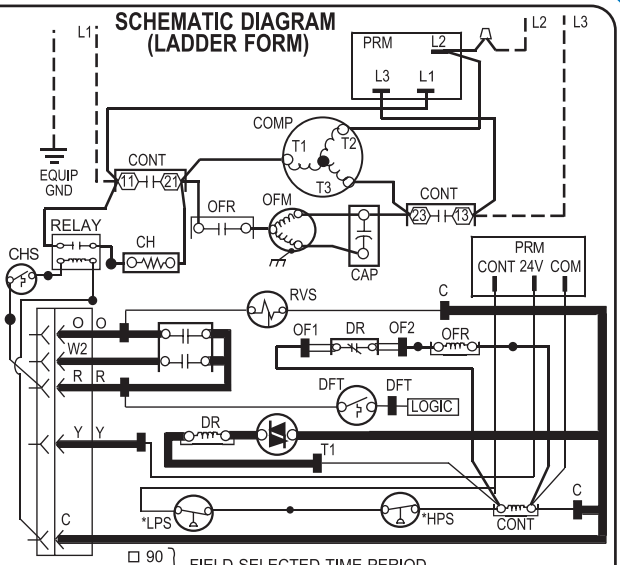
342906-101 USED ON MODELS: 3, 4, & 5 TON, 14 SEER, 460V, 3- PHASE

CONNECTION DIAGRAM



SCHEMATIC DIAGRAM (LADDER FORM)



□ 90
□ 60
□ 30
} FIELD SELECTED TIME PERIOD BETWEEN DEFROST CYCLES (MINUTES)

SPEED UP □□ JUMPERED TEST PINS (USE METAL OBJECT), FIELD SPEED-UP CYCLE

HEAT CYCLE: 90 MIN. ACCELERATED TO 21 SEC.
60 MIN. ACCELERATED TO 14 SEC.
30 MIN. ACCELERATED TO 7 SEC.

DEFROST CYCLE: 10 MIN. ACCELERATED TO 2 SEC.

NOTE

PRM LED INDICATOR
OFF: NO 24VAC
ON: OK
FLASH: PHASE PROBLEM

LEGEND

FACTORY POWER WIRING	CHS CRANKCASE HEATER SWITCH
FACTORY CONTROL WIRING	COMP COMPRESSOR
FIELD CONTROL WIRING	CONT CONTACTOR
FIELD POWER WIRING	CB CIRCUIT BOARD
CONDUCTOR ON CIRCUIT BOARD	DFT DEFROST THERMOSTAT
COMPONENT CONNECTION	DR DEFROST RELAY AND CIRCUITRY
1/4-INCH QUICK CONNECT TERMINALS	*HPS HIGH PRESSURE SWITCH
FIELD SPLICE	*LPS LOW PRESSURE SWITCH
JUNCTION	OFM OUTDOOR FAN MOTOR
CAP CAPACITOR	OFR OUTDOOR FAN RELAY
CH CRANKCASE HEATER	PRM PHASE ROTATION MONITOR
	RVS REVERSING VALVE SOLENOID

*** MAY BE FACTORY INSTALLED**

NOTES:

1. Symbols are electrical representation only.
2. Compressor and fan motor furnished with inherent thermal protection.
3. To be wired in accordance with National Electric N.E.C. and local codes.
4. N.E.C. class 2, 24 V circuit, min. 40 VA required, 60 VA on units installed with LLS.
5. Use copper conductors only. Use conductors suitable for at least 75ºC (167ºF).
6. Must use thermostat and sub-base as stated in pre-sale literature.
7. If indoor section has a transformer with a grounded secondary, connect the grounded side to the BRN/YEL lead.
8. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
9. Check all electrical connections inside control box for tightness.
10. Do not attempt to operate unit until service valves have been opened.
11. It is imperative to connect 3Ø field power to unit with correct phasing. The Phase Rotation Monitor will not allow the contactor to be energized if the phasing is not correct. If phasing is reversed, simply interchange any two of the three power connections on the field side.
12. Use conductors suitable for at least 75ºC (167ºF).

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CONDENSING UNIT CHARGING INSTRUCTIONS

For use with units using R-410A refrigerant

REQUIRED LIQUID LINE TEMPERATURE

Liquid Pressure at Service Valve (psig)	Required Subcooling Temperature (ºF) 6	8	10	12	14	16
251	78	76	74	72	70	68
259	80	78	76	74	72	70
266	82	80	78	76	74	72
274	84	82	80	78	76	74
283	86	84	82	80	78	76
291	88	86	84	82	80	78
299	90	88	86	84	82	80
308	92	90	88	86	84	82
317	94	92	90	88	86	84
326	96	94	92	90	88	86
335	98	96	94	92	90	88
345	100	98	96	94	92	90
354	102	100	98	96	94	92
364	104	102	100	98	96	94
374	106	104	102	100	98	96
384	108	106	104	102	100	98
395	110	108	106	104	102	100
406	112	110	108	106	104	102
416	114	112	110	108	106	104
427	116	114	112	110	108	106
439	118	116	114	112	110	108
450	120	118	116	114	112	110
462	122	120	118	116	114	112
474	124	122	120	118	116	114

COOLING ONLY CHARGING PROCEDURE

1. Only use subcooling charging method when OD ambient is greater than 70ºF and less than 100ºF, indoor temp is greater than 70ºF and less than 80ºF, and line set is less than 80 ft.
2. Operate unit a minimum of 15 minutes before checking the charge.
3. Measure liquid service valve pressure by attaching an accurate gauge to the service port.
4. Measure the liquid line temperature by attaching an accurate thermistor type or electronic thermometer to the liquid line near the outdoor coil.
5. Refer to unit rating plate for required subcooling temperature.
6. Find the point where the required subcooling temperature intersects the measured liquid service valve pressure.
7. To obtain the required subcooling temperature at specific liquid line pressure, add refrigerant if liquid line temperature is higher than indicated. When adding refrigerant, charge in liquid form using a flow restricting device into suction service port. Recover refrigerant if temperature is lower. Allow a tolerance of +/- 3ºF.

⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

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