



Air Handling Unit

Air Handling Unit (AHU) is the primary equipment in an air system of central air conditioning system. It handles and conditions the air and distributes it to various conditioned spaces. Midea air handling units (AHUs) have been designed and manufactured to meet the requirements of all kinds of space cooling and heating, such as office buildings, shopping malls, exhibition halls, airports, railway stations, hotels, factories and any other central air-conditioning systems.

Midea AHUs have been widely used in many parts of the world. Now, the 3rd generation AHU has been launched to provide you with more comfort and convenience. It adapts unitary structure design, more outstanding cold-bridge free performance, lower air leakage and more elegant appearance. There are 3 types - suspended type, horizontal type and vertical type, including 66 standard models, and the air flow rate is available from 2,000m³/h to 40,000m³/h. Different external static pressure (ESP) can be customized to meet different kinds of applications.

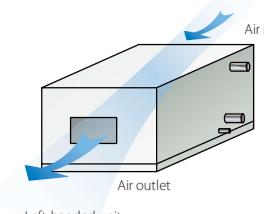
Nomenclature

MKS 05 W 4 Y / C-H

- ▶ C-H: The 3rd design series
- ▶ Pipe Connecting Mode
Y: Right-handed
Z: Left-handed
- ▶ Coil Rows
4: 4-rows; 6: 6-rows
- ▶ Unit Structure
W: Horizontal;
L: Vertical;
D: Suspended
- ▶ Air Flow Rate, x1,000m³/h
- ▶ Midea Air Handling Unit

Orientation

Unit handling orientation is determined by location of pipe connection while facing unit in the direction of air flow. The unit below is left-handed connection unit, otherwise is right-handed connection unit.



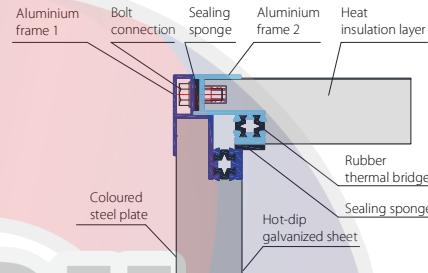
Features

High strength, high reliability

Panels are double-skin with injection of high density polyurethane. The panel frame adopts the composite profile structure patent, the built-in high-strength aluminum profile makes the box body stronger, and the mechanical strength of the box that fulfils the requirements in European EN1886, Class 2 and above.

Outstanding cold-bridge free structure

The density of polyurethane injection is 50kg /m³ (thermal conductivity factor K≤0.0224W/m²K). Unit cabinet is constructed by panels with male and female aluminum alloy cards and sealing strip. The service door (or service panel) is plastic-steel frame with polyurethane injection panel and rubber sealing strip.



Low air leakage rate

Double skin panel, unitary structure design, less connecting joints, multi sealing strips in the contact surfaces, around sealing service door/ panel, all ensure almost total air can be supplied to the air-conditioned room. The air leakage rate is less than 0.29%. Units will not sweat when exterior room temperature is 27°C, relative humidity is 90%.

- Simple structural components
- Less at-site work

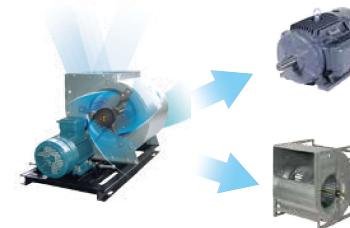
High performance heat exchanger



- Copper pipe and aluminum fin type heat exchanger, optimal choice of fin spacing and number of rows.
- Fins are coated with anticorrosive layers, assure longer coil life and lower maintenance cost.
- Optimal water circuits design, increased heat exchange efficiency and decreased water resistance, improving unit performance and efficiency.

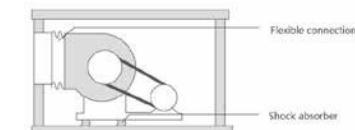
Stable air supply fan assembly

- Yilida brand centrifugal fan, high performance efficiency, 3-phase, class "F" insulation and IP55 protection AC motor.
- Belt drive, optimal selection of drive ratio, increase fan/motor assembly efficiency, easy for maintenance.
- Service door or service panel is equipped for inspection of motor and fan.



Low noise design

- Optimal fan selection, excellent working condition, efficient operation.
- Flexible connection at air outlet, minimizes vibration transmision.
- Equip with shock absorbers, decreases vibration, low noise. Tighten cabinet, secure against noise leakage.



Improved indoor air quality

- Aluminum alloy frame plate type filter, stable and durable.
- Cover the whole return air inlet, large filter surface, higher inlet air quality.
- Filter can be extracted in leftward and rightward way, easy for maintenance.

State-of-the-art design

The outer skin is colored steel sheet with anti-corrosion coat and is cleanable; the fastening bolts are concealed by plastic caps. The outer layer of film prevents panels from scratching during unit assembling and transportation. Clear, smooth and color coordination appearance make the outlook attractive.

Wide usage

- Three structure design: horizontal type, vertical type and suspended type.
- Two pipe connecting mode: right-handed and left handed.
- Air flow rate ranging from 2,000m³/h to 40,000m³/h.
- Different ESP can be customized.

Midea AHU can be widely used in hotels, restaurants, factories, hospitals, airports, railway stations, exhibition halls, office buildings, shopping malls, laboratories and other central air-conditioning systems.



School

Factory

Hotel

Hospital

Office

Mechanical specifications

Base frame

Unit sections are mounted on galvanized steel or channel steel base frame for easy shipment and handling. The frames provide holes for section connection, and holes for fork-lift truck. Guard rail cross the bottom in the holes prevents unit damage. The base frame can be used in lieu of concrete plinths or other additional bases that are used on site. However, for high static pressure application, additional concrete plinths or other additional bases are required at site to raise the AHU for drain pan's U-trap.

Double skin panel

Standard panels are 25mm thick double skin type with injected polyurethane foam insulation. The outer skin is anti-corrosion color-coated steel sheet with a layer of film and the inner skin is galvanized steel sheet. The panel insulation is moistureproof and anti-corrosive. The insulation material is totally enclosed in the panel to avoid any possibility of insulation being exposed to air stream.

Coil

Coil used in Midea AHU is AHRI certified. It consists of copper tubes and aluminum fins. The fins are sine-wave design with slits for better heat transfer efficiency and moisture carrying capacity. Coil is leak tested at 1.6MPa in the factory.

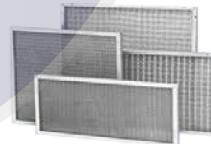
Coil is mounted over a drain pan. The coil rests on U-shaped supporter locating over the drain pan. The drain pan extends beyond the leaving side of the coil to recover condensate water. Coil connections always extend through out of the unit cabinet, allowing for easy connection of valves and piping. Air discharge valve is on the top of water outlet pipe and is located outside the cabinet.

Filter

Filter is aluminum alloy frame structure. Primary efficiency plate type filter is designed as standard. The structure of filters are stable firm, have high strength and intensity and are easy to replace or clean. Filter can be unloaded and loaded from both left and right side.

Drain pan

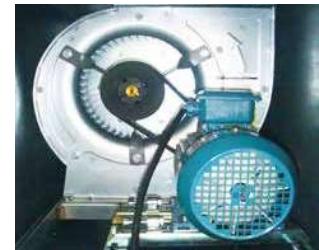
The cooling coil is installed on reversed U-shaped support plate. Standard galvanized drain pan is coated to inhibit the growth of algae and fungi. 10mm insulation is provided between the drain pan and the bottom panel. Stainless steel drain pan is optional.



Fan and motor assembly

The fan is made of high grade hot galvanized steel sheet. It is designed to a special configuration according to aerodynamics. It is coated in order to be anti-corrosive. Fan connection is isolated from unit casing by a flexible canvas duct mounted at fan discharge outlet. Fan and motor assembly is internally isolated from unit casing with rubber pad, furnished and installed in the factory.

Motors are mounted on slide rails with provision for V-belt tensioning. Motor can be moved freely in four directions to reach the correct point. Installation and maintenance of motor, belt and pulley are time saving jobs. Fan and motor assembly is mounted on a rigid base frame which is supported by effective rubber shock absorber. Discharge fan is provided with a fire retardant flexible connection.



Fan and motor assembly

Access panel



Air dampers

Air dampers in AHUs are optional. Aerodynamically designed damper blades have built in high quality bearings. Blade edges are lined with sealing strip to restrict leakage to an absolute minimum. Air damper blades are either linked to give parallel turning operation or gear set to give opposing direction. The dampers are tested to yield linear control characteristic.



Vertical type

● Return air condition

Model	Air volume	Rated cooling capacity	Rated heating capacity	Water flow rate	External static pressure	Fan motor input	Water pressure drop	Chilled water pipe	Cooling water pipe	Sound level	Net weight	Net dimension	Package dimension	Power supply
MKSxxxY(orZ)/C-H	m³/h	kW	kW	L/s	Pa	kW	kPa	DN	DN	dB(A)	kg	WxDxH (mm)	WxDxH (mm)	V-Ph-Hz
03L 4	3000	17.1	26.7	0.82	52	0.75	35	40	25	57.1	130	1010×580×1100	1260×730×1290	
03L 6	3000	22.0	33.8	1.05	212	1.1	57	40	25	57.5	140			
04L 4	4000	22.8	39.9	1.09	79	1.1	52	40	25	58.2	150	1050×580×1250	1300×730×1440	
04L 6	4000	29.3	45.1	1.40	239	1.5	62	40	25	60.3	162	1050×580×1250	1300×730×1440	
05L 4	5000	28.3	47.5	1.40	96	1.1	20	40	25	60.5	170	1110×630×1420	1360×780×1610	
06L 4	6000	36.6	56.4	1.70	256	2.2	40	40	25	61.2	185	1110×630×1420	1360×780×1610	
06L 6	6000	34.6	58.8	1.70	68	1.5	25	40	25	61.4	190	1200×630×1470	1450×780×1660	
08L 4	8000	44.1	67.7	2.10	228	2.2	54	40	25	61.9	210	1200×630×1470	1450×780×1660	
08L 6	8000	50.8	73.1	2.40	118	2.2	31	40	25	63.2	230	1350×740×1650	1600×890×1840	
10L 4	10000	58.9	99.3	2.81	112	3.0	30	50	25	63.6	255	1410×740×1800	1660×890×1990	
10L 6	10000	74.6	112.0	3.60	292	4.0	58	50	25	64.5	290	1410×740×1800	1660×890×1990	
15L 4	15000	91	131.3	4.30	125	5.5	36	50	25	67.6	360	1940×740×1880	2190×960×2070	
20L 4	20000	113.7	183.4	5.4	152	7.5	28	50	25	70.5	480	2420×860×1980	2670×1080×2170	
25L 4	25000	149.3	248.9	7.10	152	7.5	59	50	25	71.2	540	2790×960×2160	3040×1180×2350	
30L 4	30000	187.0	279.0	8.90	218	7.5	64	65	25	71.3	680	2790×960×2160	3040×1180×2350	
35L 4	35000	179.2	298.7	8.60	173	11.0	53	65	25	73.1	690	2790×960×2360	3040×1180×2540	
35L 6	35000	225.0	335.0	10.80	173	11.0	69	65	25	73.5	760	3200×1000×2360	3450×1220×2540	
40L 4	40000	209.1	348.4	10.00	235	11.0	40	80	25	73.6	780	3200×1000×2360	3450×1220×2540	
40L 6	40000	265.0	391.0	12.70	235	15.0	67	80	25	74.2	860	3400×1000×2360	3650×1220×2540	
40L 6	40000	238.9	398.2	11.40	193	15.0	41	80	25	76.2	850	3400×1000×2360	3650×1220×2540	

1.Cooling capacity is based in the following:

a)Water temperature:7°C(inlet)/12°C(outlet)

b)Air entering condition:27°C DB/19.5°C WB

2.Heating capacity is based on the following:

a)Water temperature:60°C(inlet) /same water flow as in standard rating condition in cooling(outlet)

b)Air entering condition:21°C DB

● Fresh air condition

Model	Air volume	Rated cooling capacity	Rated heating capacity	Water flow rate	External static pressure	Fan motor input	Water pressure drop	Chilled water pipe	Cooling water pipe	Sound level	Net weight	Net dimension	Package dimension	Power supply	
MKSxxxY(orZ)/C-H	m³/h	kW	kW	L/s	Pa	kW	kPa	DN	DN	dB(A)	kg	WxDxH (mm)	WxDxH (mm)	V-Ph-Hz	
03L 4	3000	32.0	35.6	1.53	52	0.75	46	40	25	57.1	130	1010×580×1100	1260×730×1290		
03L 6	425	49.4	49.4	2.03	212	1.1	47	40	25	57.5	140				
04L 4	4000	45.5	46.0	2.17	79	1.1	13	40	25	58.2	150	1050×580×1250	1300×730×1440		
04L 6	5000	56.7	65.9	2.71	239	1.5	24	40	25	60.3	162	1110×630×1420	1360×780×1610		
05L 4	6000	57.1	72.6	2.73	98	1.1	61	40	25	61.2	185	1110×630×1420	1360×780×1610		
06L 4	649	84.0	84.0	3.10	68	1.5	37	40	25	61.4	190	1200×630×1470	1450×780×1660		
06L 6	6000	845	97.0	4.04	228	2.2	62	40	25	61.9	210	1200×630×1470	1450×780×1660		
08L 4	8000	87.6	112.0	4.19	118	2.2	73	40	25	63.2	230	1350×740×1650	1600×890×1840		
08L 6	113.0	132.0	5.40	288	3.0	46	40	25	63.6	255	1940×740×1880	2190×960×2070			
10L 4	10000	113.0	140.0	5.40	112	3.0	79	50	25	64.5	250	1410×740×1800	1660×890×1990		
15L 4	15000	170.0	210.0	8.12	125	5.5	73	50	25	67.6	360	2420×860×1980	2670×1080×2170		
20L 4	20000	222.0	280.0	10.18	205	5.5	76	50	25	68.4	410	2790×960×2160	3040×1180×2350		
25L 4	25000	279.0	323.0	13.33	152	7.5	66	50	25	71.2	540	3200×1000×2360	3450×1220×2540		
30L 4	30000	322.0	412.0	15.38	173	11.0	36	65	25	73.1	690	3200×1000×2360	3450×1220×2540		
35L 4	35000	382.0	490.0	18.25	235	11.0	32	80	25	73.6	780	3200×1000×2360	3450×1220×2540		
40L 4	40000	494.0	566.0	23.60	2054	193	15.0	35	80	25	76.2	850	3400×1000×2360	3650×1220×2540	
40L 6	40000	557.0	647.0	26.61	193	15.0	77	80	25	77.5	940	3400×1000×2360	3650×1220×2540		

1.Cooling capacity is based in the following:

a)Water temperature:7°C(inlet)/12°C(outlet)

b)Air entering condition:35°C DB/28°C WB

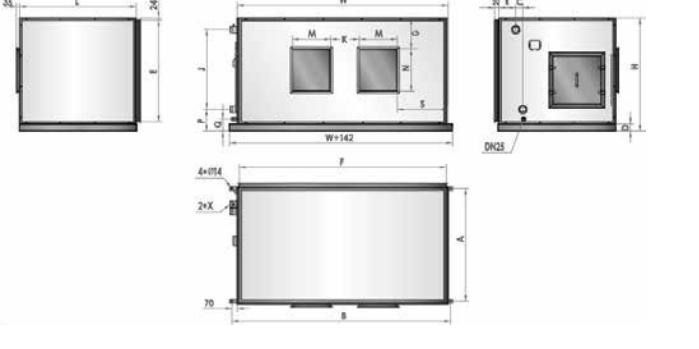
2.Heating capacity is based on the following:

a)Water temperature:60°C(inlet) /same water flow as in standard rating condition in cooling(outlet)

b)Air entering condition:7°C DB

Dimensions

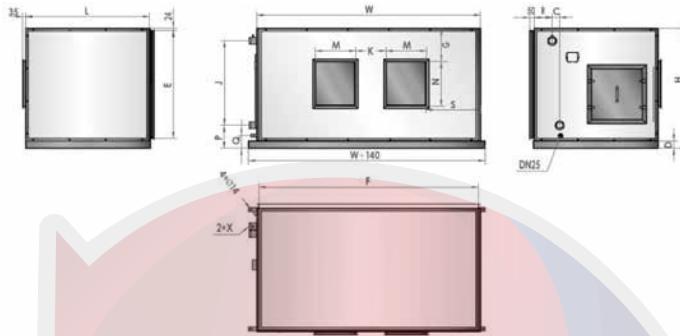
Suspended type



Air Handling Unit

MODEL(MKS-H)	02D/C	03D/C	04D/C	05D/C	06D/C	07D/C	08D/C	09D/C	10D/C	12D/C	15D/C
Outside dimension	L 750	830	830	830	830	830	830	830	920	920	1000
C	W 870	1020	1300	1390	1590	1590	1700	1700	1940	1940	2240
D	H 555	605	605	605	605	705	705	755	755	860	905
Inlet flange	4R 66	66	66	66	66	66	66	66	66	66	66
E	6R 110	110	110	110	110	110	110	110	110	110	110
F	25	25	25	25	25	25	25	25	25	25	25
G		465	510	510	525	525	625	675	675	680	825
J		820	970	1250	1340	1540	1540	1650	1650	1890	2190
K			135	166	166	211	211	211	316	300	
M			195	245	245	295	295	400	445	445	595
N				274	274	274	301	301	351	353	416
P				170	170	170	170	170	170	170	170
Q				71	71	71	71	71	71	71	71
R				115	115	115	115	115	115	115	115
Diameter of connection pipe X	4R DN40	DN40	DN50	DN50	DN50						
	6R DN40	DN40	DN50	DN50	DN50						

Horizontal type

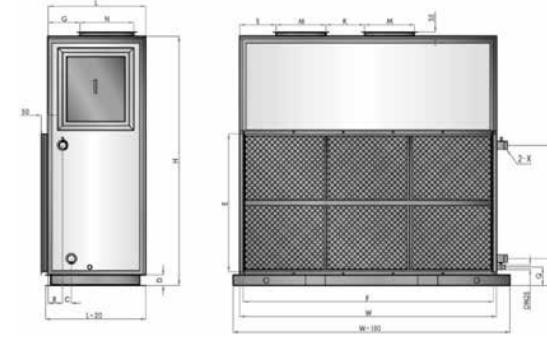


(unit:mm)

MODEL(MKS-H)		05W/C	06W/C	08W/C	10W/C	15W/C	20W/C	25W/C	30W/C	35W/C	40W/C
Outside dimension	L	1120	1120	1170	1200	1220	1350	1400	1450	1880	1880
	W	1100	1200	1450	1650	1940	2440	2590	2790	2790	2790
	H	840	840	945	965	1195	1310	1510	1580	1930	2060
C	4R	66	66	66	66	66	82.5	82.5	82.5	82.5	82.5
	6R	110	110	110	110	110	137.5	137.5	137.5	137.5	137.5
D		25	25	25	25	25	80	80	80	80	80
Inlet flange	E	762	762	865	890	1115	1175	1375	1440	1795	1925
	F	1050	1140	1390	1600	1880	2390	2540	2740	2740	2740
G		157	157	177	195	422	335	533	593	746	876
J		498	498	599	599	853	923	1114	1177	669	733
K		/	/	/	/	282	335	446	446	666	666
Outlet flange	M	405	405	482	482	373	430	567	567	648	648
	N	350	350	414	414	404	478	488	488	648	648
P		172	172	172	172	172	224	224	224	224	224
Q		71	71	71	71	71	126	126	126	126	126
R		156	156	156	156	156	195	195	195	186	186
Diameter of connection pipe X	4R	DN40	DN40	DN50	DN50	DN50	DN65	DN65	2xDN65	2xDN65	2xDN65
	6R	DN40	DN40	DN50	DN50	DN65	DN65	DN80	DN80	2xDN65	2xDN65

note:code 2x representative two coil.

Vertical type



(unit:mm)

MODEL(MKS-H)		03L/C	04L/C	05L/C	06L/C	08L/C	10L/C	15L/C	20L/C	25L/C	30L/C	35L/C	40L/C
Outside dimension	L	580	580	630	630	740	740	740	860	960	960	1000	1000
	W	1010	1050	1110	1200	1350	1410	1940	2420	2790	2790	3200	3400
	H	1100	1250	1420	1470	1650	1800	1880	1980	2160	2360	2360	2360
C	4R	66	66	66	66	66	66	66	83	83	83	118	118
	6R	110	110	110	110	110	110	110	138	138	138	138	138
D		50	50	50	50	50	50	50	80	80	80	80	80
Inlet flange	E	474	575	677	728	830	982	1038	1026	1090	1280	1280	1280
	F	960	1000	1060	1150	1300	1360	1890	2370	2740	2740	3150	3350
J		304	405	507	558	660	805	856	839	918	1108	1098	1098
K		/	/	/	/	/	/	/	282	373	448	448	438
Outlet flange	M	309	342	405	405	482	482	384	482	567	567	579	579
	N	273	300	350	350	414	414	414	414	488	488	579	579
G		188	202	205	205	249	249	233	247	309	309	303	307
S		212	207	232	271	307	347	266	290	348	348	616	854
P		161	161	161	161	161	168	203	206	211	211	214	214
Q		101	101	101	101	101	101	131	134	134	134	134	134
R		102	102	102	102	102	102	111	111	111	111	111	111
Diameter of connection pipe X	4R	DN40	DN40	DN40	DN40	DN40	DN40	DN50	DN50	DN50	DN50	DN65	DN80
	6R	DN40	DN40	DN50	DN50	DN65	DN65	DN80	DN80	DN50	DN50	DN65	DN80

note:code 2x representative two coil.